

2006

Illustrated Parts Manual

T660[™] Turbo Touring

Model Number S2006ACFTT USB

Model Number S2006ACFTTUSS

Model Number S2006ACFTLUSB (LE)

Model Number S2006ACFTLUSS (LE)

Model Number S2006ACFTTOSB (International)



ARCTIC CAT[®]

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2006 T660 Turbo Touring

(Model No. S2006ACFTTUSB - Black)

(Model No. S2006ACFTLUSB - LE Black)

(Model No. S2006ACFTTUSS - Silver)

(Model No. S2006ACFTLUSS - LE Silver)

(Model No. S2006ACFTTOSB - Black - International)

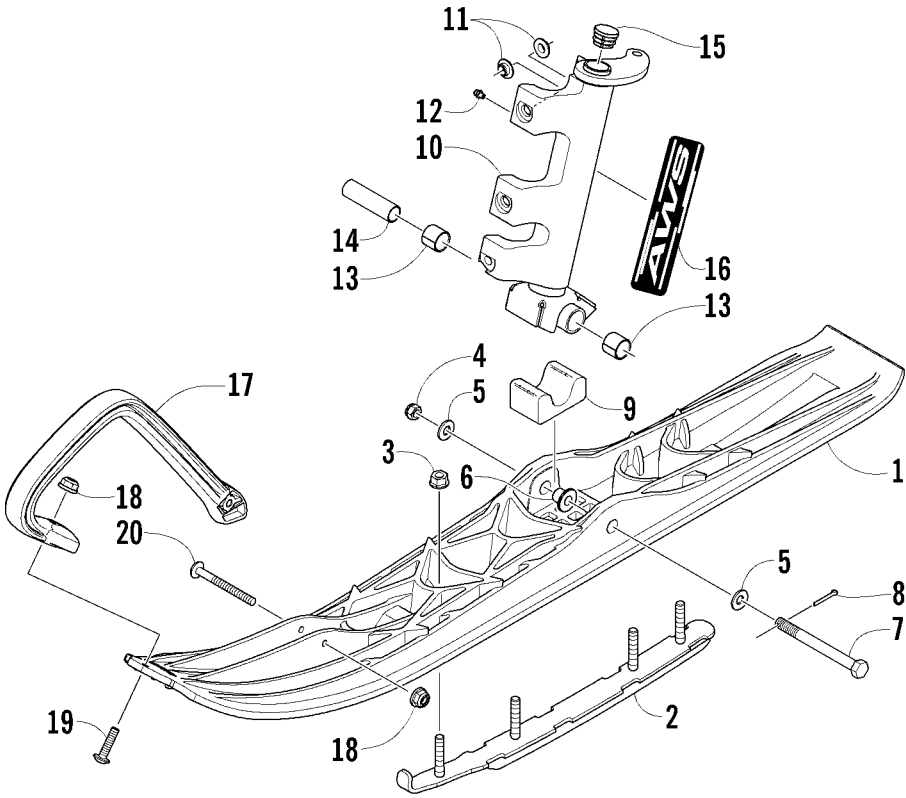
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■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2006 model year.

2005 Arctic Cat Inc.

Printed October 2005

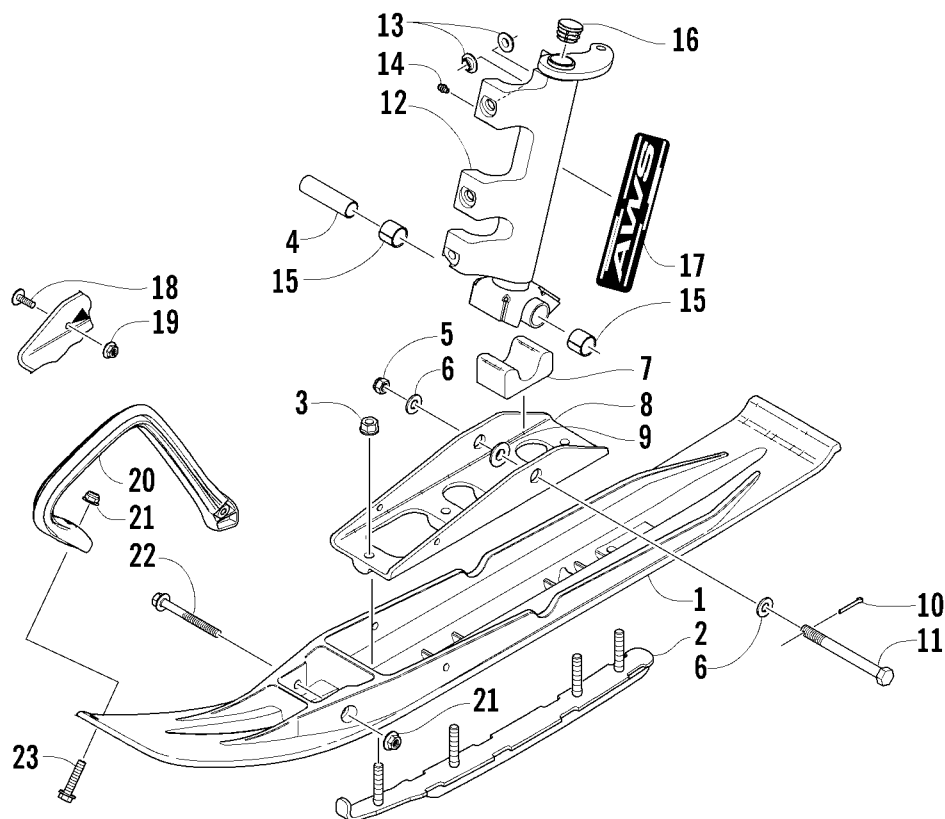
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SKI AND SPINDLE ASSEMBLY

0741-004

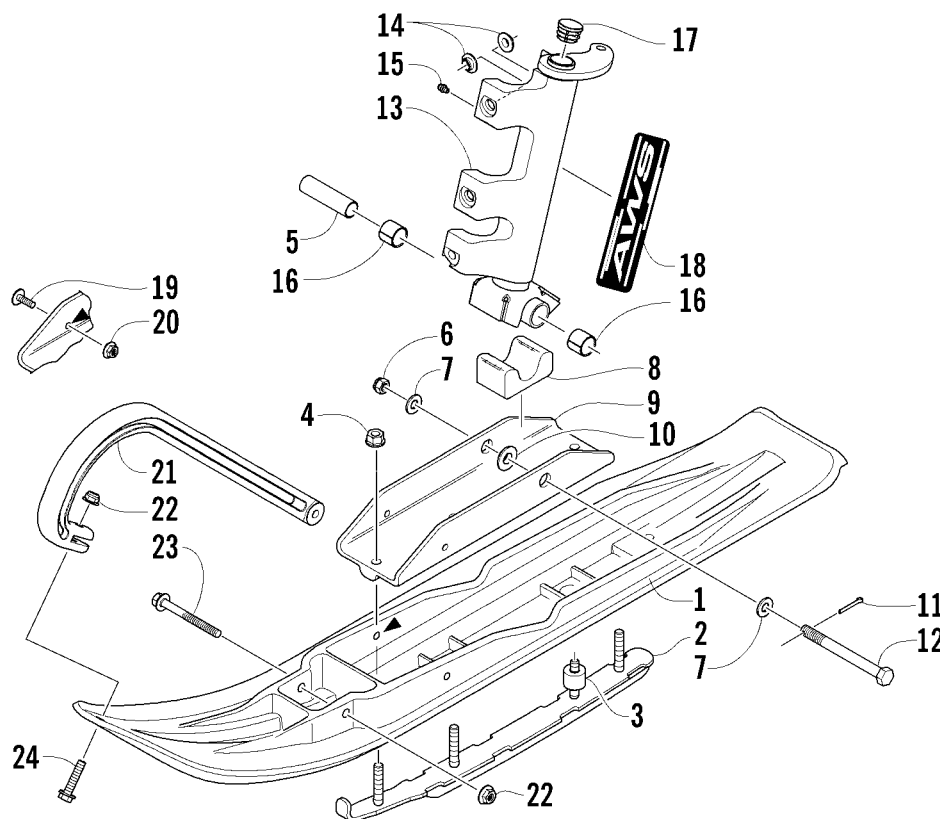
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2603-599</u>	2	Ski, Plastic - Black	11	0603-647	8	● Insert, Spindle
2	<u>1703-848</u>	1	Wearbar - Right	12	0623-010	2	● Fitting, Grease
	<u>1703-849</u>	1	Wearbar - Left	13	0603-158	4	● Bearing
3	8047-486	8	Nut, Lock	14	<u>2603-548</u>	2	Axle, Spindle
4	0123-296	2	Nut, Lock	15	0623-831	2	Cap, Spindle
5	0623-728	4	Washer	16	<u>6611-800</u>	1	Decal, "AWS" - Spindle - Right
6	2603-397	4	Insert, Ski		<u>6611-801</u>	1	Decal, "AWS" - Spindle - Left
7	0623-776	2	Screw, Cap	17	<u>2603-598</u>	2	Handle, Plastic - Black
8	0123-458	2	Pin, Cotter	18	8047-366	4	Nut, Lock
9	0603-036	2	Damper, Ski	19	8017-582	2	Screw, Machine
10	<u>2703-006</u>	1	Spindle, Steering - Right - Platinum (inc. 11-13)	20	8017-587	2	Screw, Machine
	<u>2703-007</u>	1	Spindle, Steering - Left - Platinum (inc. 11-13)				



SKI AND SPINDLE ASSEMBLY (LE)

0741-216

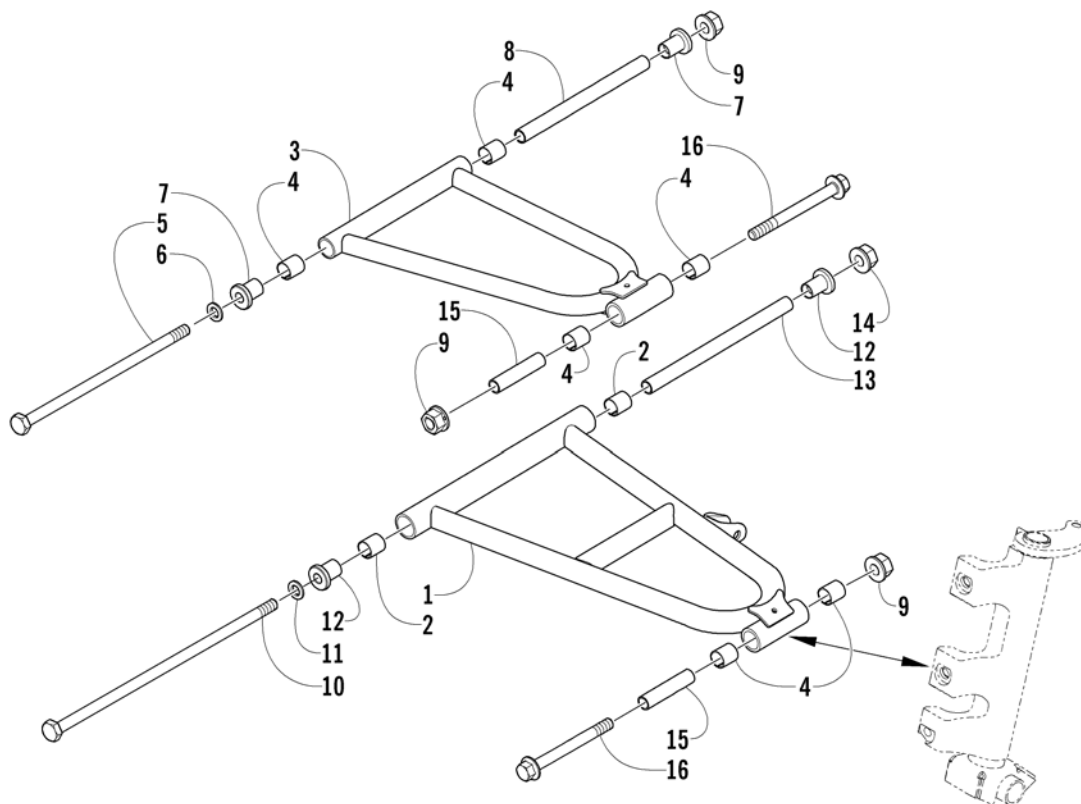
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1	1703-109	2	Ski, Plastic - Black	13	0603-647	8	● Insert, Spindle
2	<u>1703-848</u>	2	Wearbar - Right	14	0623-010	2	● Fitting, Grease
	<u>1703-849</u>	2	Wearbar - Left	15	0603-158	4	● Bearing
3	8047-486	8	Nut, Lock	16	0623-831	2	Cap, Spindle
4	<u>2603-548</u>	2	Axle, Spindle	17	<u>6611-800</u>	1	Decal, "AWS" - Spindle - Right
5	0123-296	2	Nut, Lock		<u>6611-801</u>	1	Decal, "AWS" - Spindle - Left
6	0623-728	4	Washer	18	8017-581	4	Screw, Machine
7	0603-036	2	Damper, Ski	19	8048-366	4	Nut, Lock
8	1703-504	2	Saddle, Ski - Black (inc. 9)	20	<u>2603-598</u>	2	Handle, Plastic - Black
9	0603-621	4	● Insert, Ski Saddle	21	8048-426	4	Nut, Lock
10	0123-458	2	Pin, Cotter	22	8020-143	2	Screw, Cap
11	0623-552	2	Screw, Cap	23	8020-135	2	Screw, Cap
12	<u>2703-006</u>	1	Spindle, Steering - Right - Platinum (inc. 13-15)				
	<u>2703-007</u>	1	Spindle, Steering - Left - Platinum (inc. 13-15)				



SKI AND SPINDLE ASSEMBLY (International)

0741-122

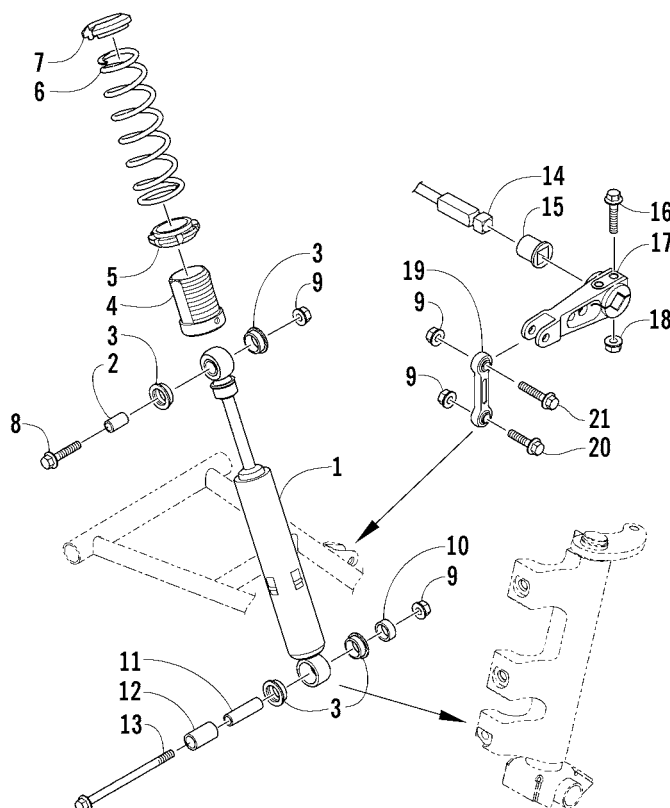
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1	<u>1703-867</u>	2	Ski, Plastic - Black	14	0603-647	8	● Insert, Spindle
2	<u>1703-848</u>	2	Wearbar - Right	15	0623-010	2	● Fitting, Grease
	<u>1703-849</u>	2	Wearbar - Left	16	0603-158	4	● Bearing
3	0603-616	4	Spacer	17	0623-831	2	Cap, Spindle
4	8047-486	8	Nut, Lock	18	<u>6611-800</u>	1	Decal, "AWS" - Spindle - Right
5	<u>2603-548</u>	2	Axle, Spindle		<u>6611-801</u>	1	Decal, "AWS" - Spindle - Left
6	0123-296	2	Nut, Lock	19	8017-581	4	Screw, Machine
7	0623-728	4	Washer	20	8048-366	4	Nut, Lock
8	0603-036	2	Damper, Ski	21	0603-624	2	Handle, Plastic - Black
9	0703-269	2	Saddle, Ski - Black (inc. 10)	22	8048-426	4	Nut, Lock
10	0603-621	4	● Insert, Ski Saddle	23	8020-143	2	Screw, Cap
11	0123-458	2	Pin, Cotter	24	8020-135	2	Screw, Cap
12	0623-552	2	Screw, Cap				
13	<u>2703-006</u>	1	Spindle, Steering - Right - Platinum (inc. 14-16)				
	<u>2703-007</u>	1	Spindle, Steering - Left - Platinum (inc. 14-16)				



A-ARM ASSEMBLY

0738-350

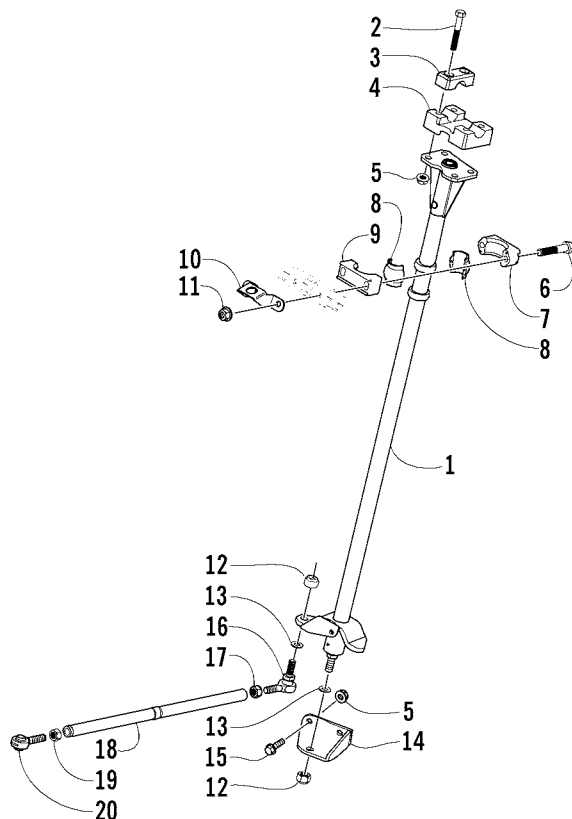
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0703-956	1	Arm, Lower - Right - Platinum (inc. 2 and 4)	9	8048-486	6	Nut, Lock
	0703-957	1	Arm, Lower - Left - Platinum (inc. 2 and 4)	10	0623-508	2	Screw, Cap
2	0603-158	4	● Bearing	11	0623-663	2	Washer
3	0703-949	2	Arm, Upper - Platinum (inc. 4)	12	1603-397	4	Axle, Non-Serrated
4	0603-083	12	● Bearing	13	0603-693	2	Tube, Axle
5	0623-509	2	Screw, Cap	14	8048-546	2	Nut, Lock
6	0623-664	2	Washer	15	0603-830	4	Axle, Spindle Mount
7	1603-244	4	Axle, Powder Metal	16	8026-234	4	Screw, Cap
8	0603-692	2	Tube, Axle				



SHOCK ABSORBER AND SWAY BAR ASSEMBLY

0739-912

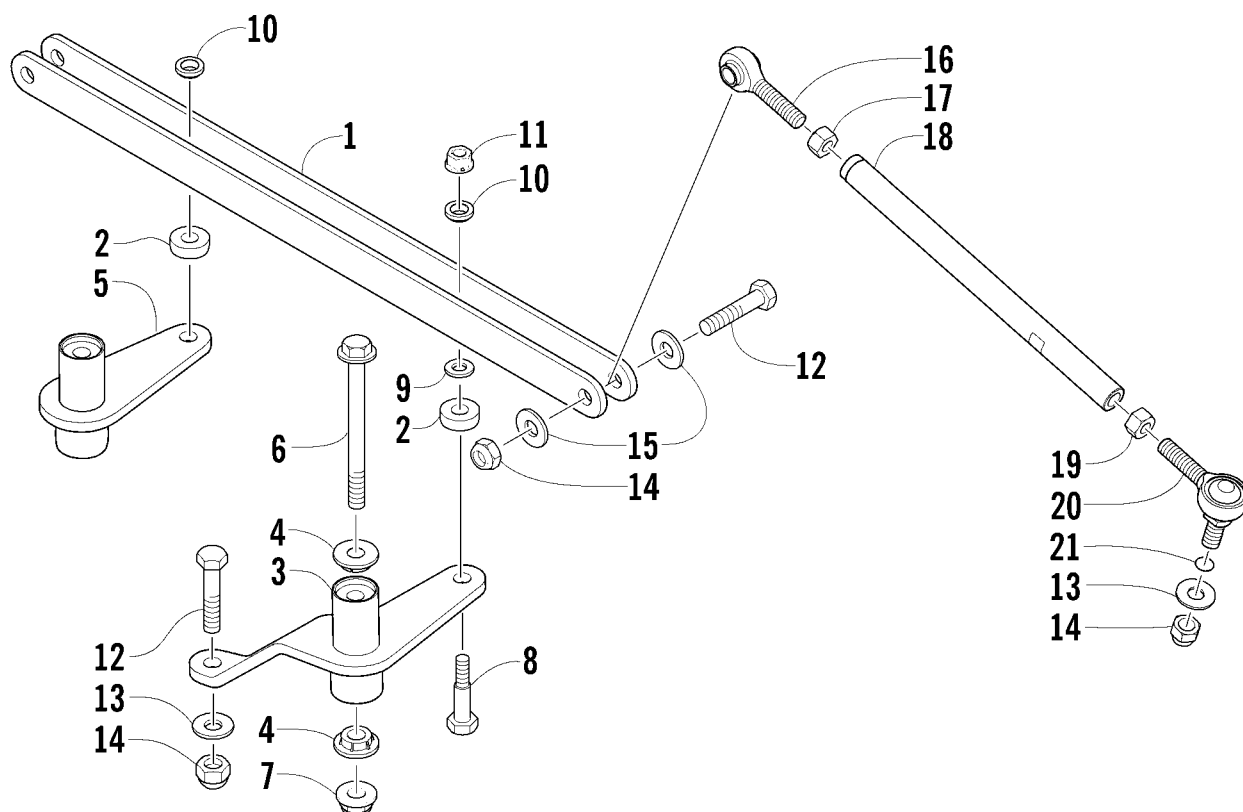
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1	1603-175	2	Shock, Front Suspension (inc. 2-3)	13	8020-234	2	Screw, Cap
2	0604-309	2	● Sleeve, Shock	14	0703-194	1	Sway Bar
3	0604-310	8	● Bushing, Shock		1703-618	1	Sway Bar (International)
4	0603-147	2	Sleeve, Threaded	15	0603-151	2	Bearing, Sway Bar
5	0603-259	2	Nut, Retainer - Spring	16	8020-137	4	Screw, Cap
6	0703-872	2	Spring, Compression - Platinum		8002-137	4	Screw, Cap (International)
	<u>2703-022</u>	2	Spring, Compression - Platinum (International)	17	0603-558	2	Arm, Sway Bar
7	1603-889	2	Retainer, Spring		2603-307	2	Arm, Sway Bar (International)
8	8020-226	2	Screw, Cap	18	8048-426	4	Nut, Lock
9	8048-486	8	Nut, Lock	19	1603-002	2	Link, Sway Bar
10	0603-855	2	Spacer, Shock Mount - Rear		1603-414	2	Link, Sway Bar (International)
11	1604-184	2	Axle, Lower Shock Mount	20	8020-225	2	Screw, Cap
12	0603-854	2	Spacer, Shock Mount - Front	21	8020-225	2	Screw, Cap
					8020-226	2	Screw, Cap (International)



STEERING POST ASSEMBLY

0741-018

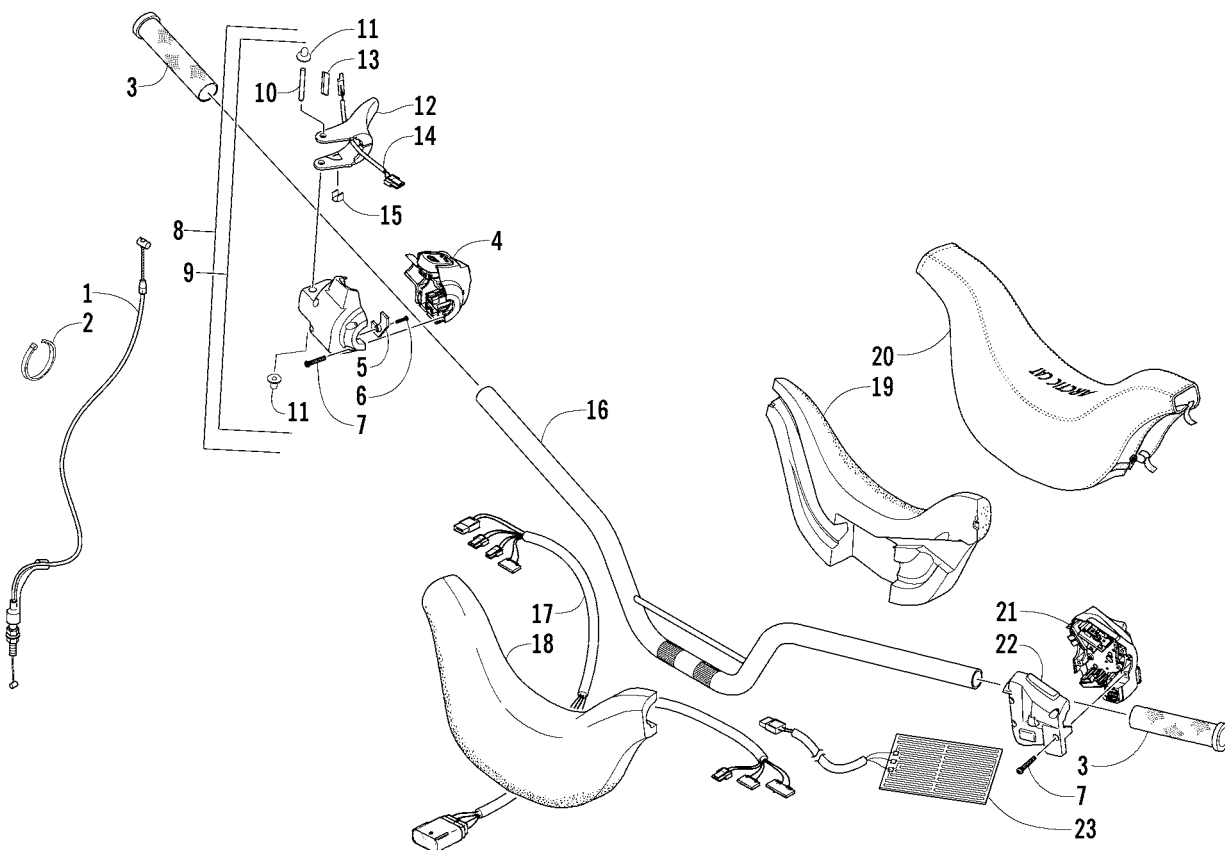
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0705-852	1	Post, Steering	11	8048-366	2	Nut, Lock
2	8002-137	4	Screw, Cap	12	0623-025	2	Nut, Lock
3	0605-506	2	Cap, Adjusting Block	13	0623-044	2	Washer
4	0605-507	1	Block, Adjusting	14	0705-427	1	Plate, Backing
5	8048-426	6	Nut, Lock	15	8020-130	2	Screw, Cap
6	0623-814	2	Screw, Cap	16	0605-423	1	Ball Joint, Steering - Left
7	0605-406	1	Cap, Bearing Housing	17	0123-917	1	Nut, Hex - Left
8	0405-020	2	Bearing, Half	18	0605-626	1	Tube, Tie Rod
9	0605-147	1	Housing, Bearing	19	0623-294	1	Nut, Hex - Right
10	<u>0645-483</u>	1	Bracket, Mounting - Hood Switch (LE /International)	20	0605-504	1	Ball Joint, Tie Rod - Right



TIE ROD ASSEMBLY

0738-755

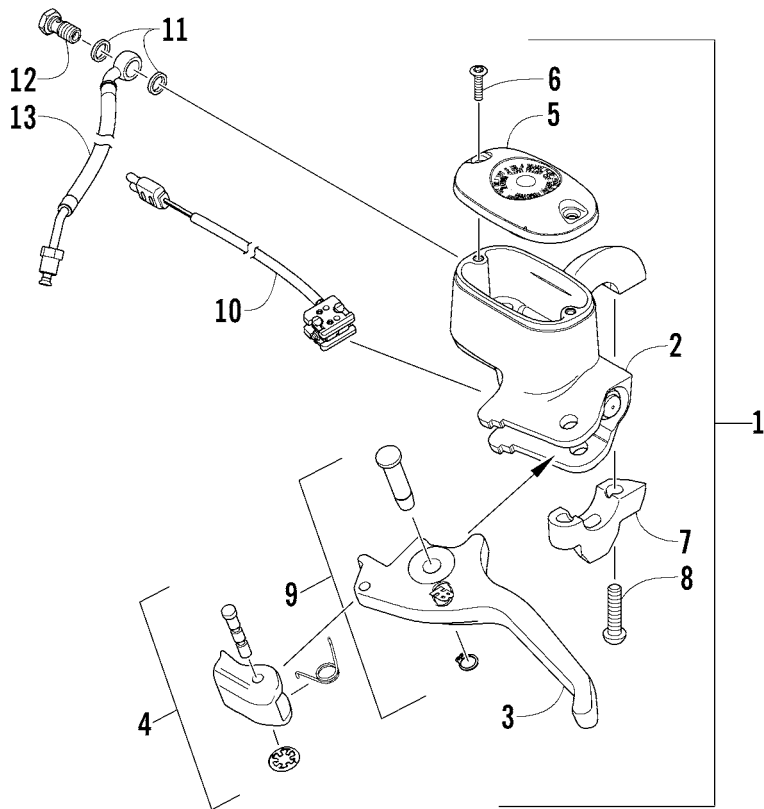
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0705-370	1	Drag Link (inc. 2)	12	8004-226	3	Screw, Cap
2	0605-541	2	● Bearing	13	0623-044	3	Washer
3	1705-080	1	Arm, Steering - Assembly	14	0623-025	5	Nut, Lock
4	0605-540	4	Insert	15	8050-277	4	Washer
5	1705-060	1	Arm, Steering - Idler - Assembly	16	0605-504	2	Ball Joint, Tie Rod - Right
6	8020-234	2	Screw, Cap	17	0623-294	2	Nut, Hex - Right
7	8048-486	2	Nut, Lock	18	0605-352	2	Tube, Tie Rod - Spindle
8	0623-920	2	Screw, Cap	19	0123-917	2	Nut, Hex - Left
9	8050-272	2	Washer	20	0605-511	2	Ball Joint, Steering - Left
10	0605-522	2	Axle, Drag Link	21	0605-014	2	O-Ring
11	8048-426	2	Nut, Lock				



HANDLEBAR AND CONTROLS

0740-875 *Included in Kit

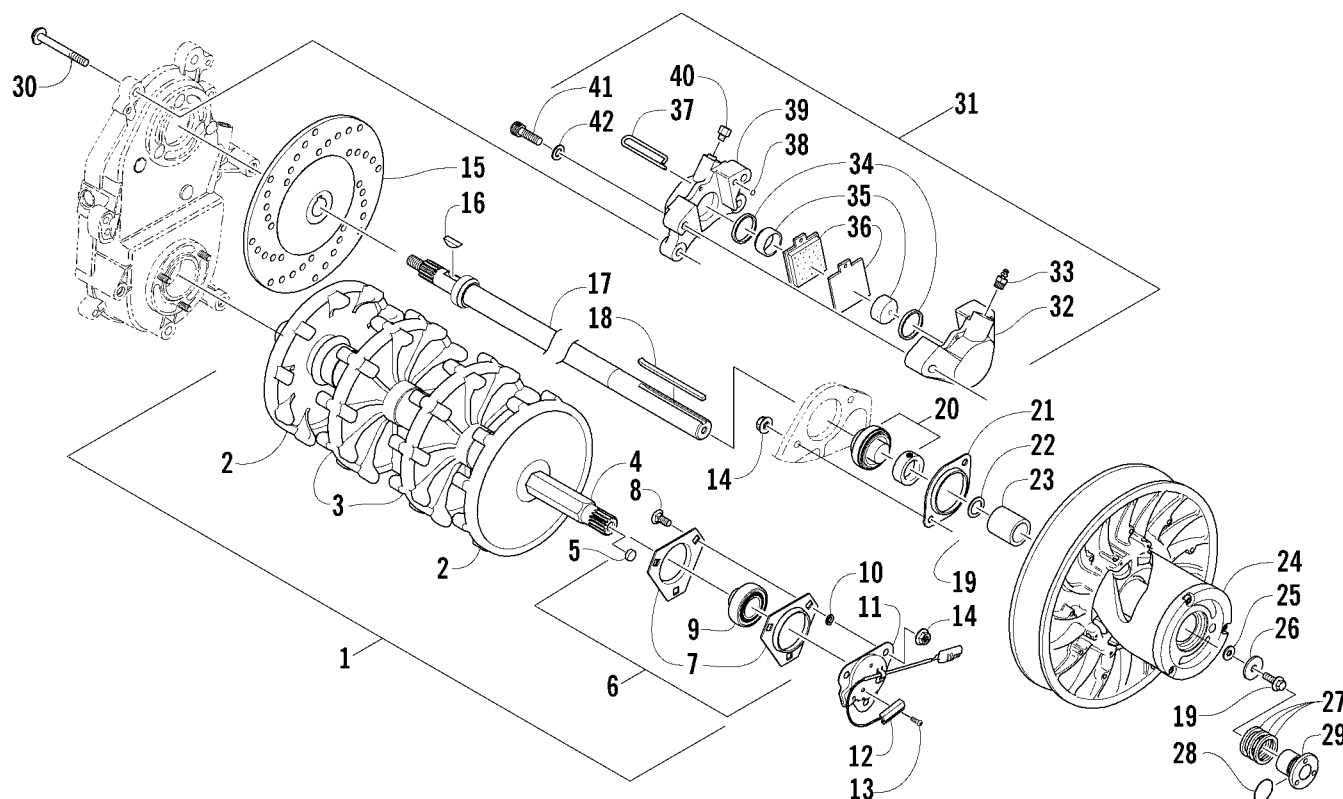
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0687-189</u>	1	Cable, Throttle	14	<u>0609-775</u>	1	Element, Thumbwarmer
2	<u>0123-788</u>	AR	Cable Tie - 8 in.	15	<u>0609-595</u>	1	Clip, Retaining
3	<u>2606-084</u>	2	Grip, Handlebar	16	<u>1705-072</u>	1	Handlebar
4	<u>0609-754</u>	1	Control, Throttle - Front	17	<u>1686-231</u>	1	Harness, Handlebar
5	<u>0609-792</u>	1	Cover, Connector	18	<u>0605-845</u>	1	Pad, Handlebar - Front
6	<u>0609-793</u>	1	Screw, Self-Tapping	19	<u>0605-846</u>	1	Pad, Handlebar - Rear
7	<u>0609-791</u>	8	Screw, Machine	20	<u>3706-196</u>	1	Cover, Handlebar
8	<u>0609-774</u>	1	Control, Throttle - Rear (inc. 9-12)	21	<u>0609-758</u>	1	Control, Dimmer - Front
9	<u>0609-799</u>	1	● Kit, Throttle Lever Mounting (inc. 10-11)		<u>0609-703</u>	1	Control, Dimmer - Front w/Push-To-Talk (LE)
10	*	1	●● Axle, Lever - Throttle	22	<u>0609-756</u>	1	Control, Dimmer - Rear
11	*	2	●● Cap, Lever Axle	23	<u>0609-714</u>	1	Element, Handwarmer - Right
12	<u>0609-796</u>	1	● Lever, Throttle		<u>0609-715</u>	1	Element, Handwarmer - Left
13	<u>0617-248</u>	1	Pad, Insulator				



HYDRAULIC BRAKE CONTROL ASSEMBLY

0740-889 *Not Illustrated

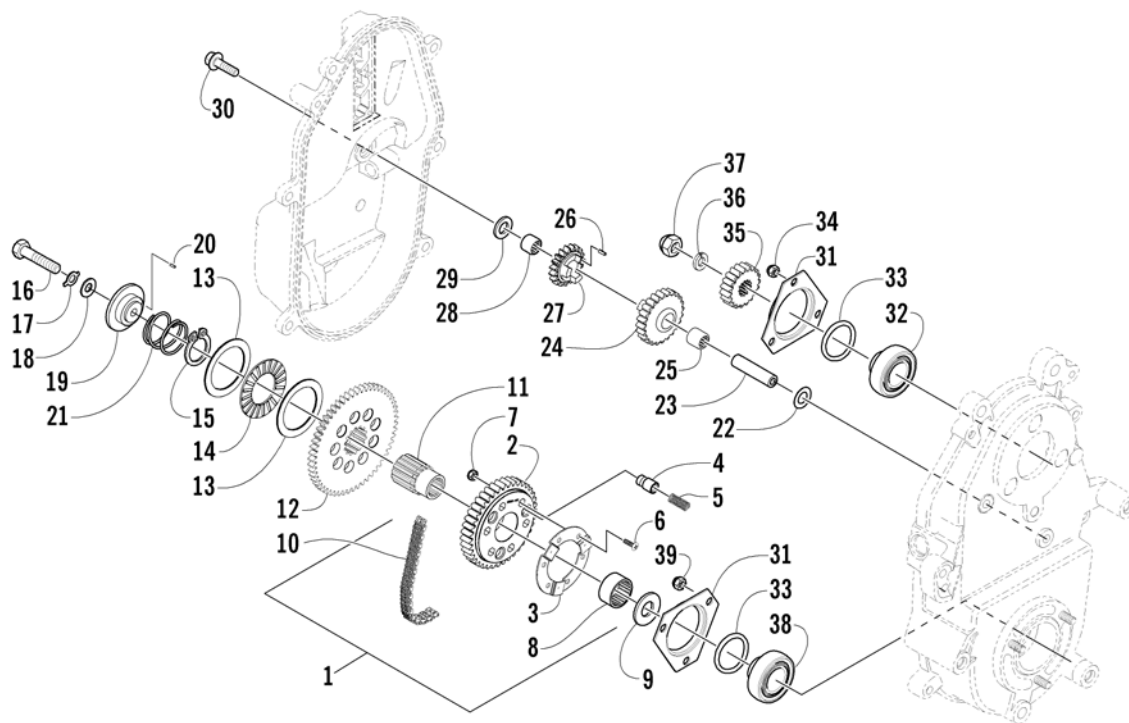
Ref. Part No. Qty. Description				Ref. Part No. Qty. Description			
1	1602-928	1	Brake Assembly (inc. 2-10)	8	1602-936	1	● Screw, Brake Clamp - Kit
2	1602-927	1	● Master Cylinder - Assembly	9	1602-937	4	● Pin, Brake Lever - Kit
3	1602-931	1	● Lever, Brake (inc. 4)	10	1602-938	1	● Switch, Brake
4	1602-932	1	● Lock, Brake Lever - Kit	11	0423-178	2	Washer, Crush
5	1602-933	1	● Cover, Reservoir	12	0423-413	1	Bolt, Banjo Fitting
6	1602-934	1	● Screw, Reservoir Cover - Kit	13	1602-880	1	Brakeline, Hydraulic
7	1602-935	1	● Clamp, Brake	*	0638-315	AR	Fluid, Brake - High Temperature



DRIVE TRAIN SHAFTS AND BRAKE ASSEMBLIES

0741-123 *Not a Service Part

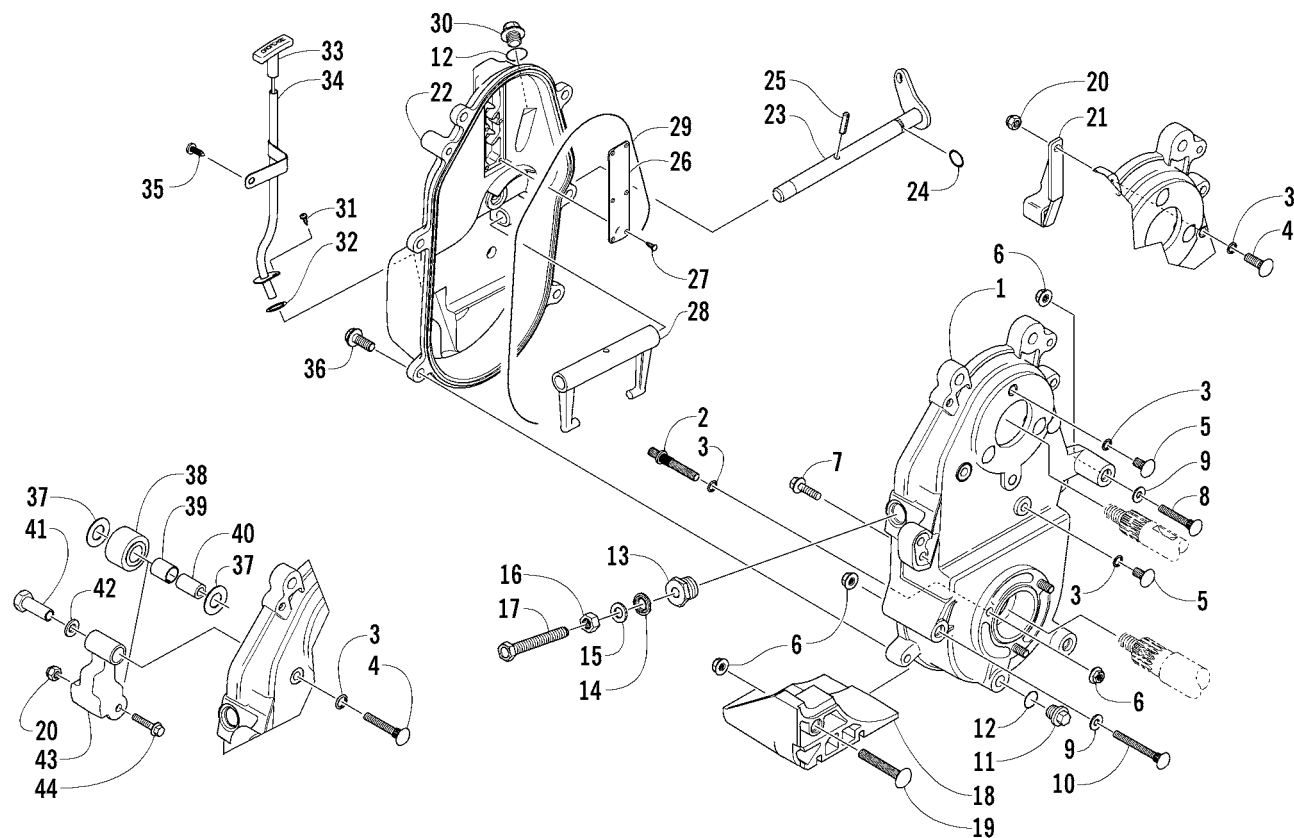
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0728-117	1	Track Drive Assembly (inc. 2-10)	23	2604-713	1	Spacer, Clutch
2	1602-203	2	● Sprocket, Drive - Outer	24	<u>0726-223</u>	1	Clutch, Driven
3	1602-507	2	● Sprocket, Drive - Inner		<u>0726-229</u>	1	Clutch, Driven (International)
4	1602-585	1	● Driveshaft	25	0123-053	AR	Washer
5	0630-167	1	● Magnet, Disc	26	0123-260	1	Washer
6	0702-567	1	● Plate, Flange - Bearing Assembly (inc. 7-10)	27	0648-714	AR	Washer
7	0602-198	2	●● Plate, Flange		0648-715	AR	Washer
8	8011-130	3	●● Bolt, Carriage		0648-716	AR	Washer
9	1602-374	1	●● Bearing, 1 in.	28	0648-441	1	O-Ring
10	0623-810	3	●● Ring, Solder	29	0648-741	1	Adjuster, Sheave
11	3606-244	1	Bracket, Sensor	30	8020-315	2	Screw, Cap
12	0630-178	1	Sensor, Speedometer	31	0602-829	1	Caliper, Brake - Assembly (inc. 32-42)
13	0623-462	2	Screw, Self-Tapping	32	*	1	● Housing
14	8048-426	5	Nut, Lock	33	0602-707	1	● Screw, Bleed - Assembly
15	1602-205	1	Disc, Brake	34	0602-583	2	● O-Ring
16	0602-598	1	Key	35	0602-708	2	● Piston
17	0702-562	1	Shaft, Driven	36	0702-229	1	● Pad, Brake - Set (inc. 37)
18	0602-170	1	Key	37	0602-706	1	●● Pin, Retaining
19	8020-130	3	Screw, Cap	38	0602-729	1	● O-Ring, Housing
20	1602-099	1	Bearing, 1 in. w/Lock Collar - Re-Lubricative	39	*	1	● Housing
21	0602-892	1	Plate, Flange	40	0602-590	1	● Fitting, Adapter
22	0623-118	AR	Washer	41	8005-677	2	● Screw, Cap
	0623-119	AR	Washer	42	8050-272	2	● Washer



DRIVE/REVERSE DROPCASE ASSEMBLY

0738-421 *Not a Service Part

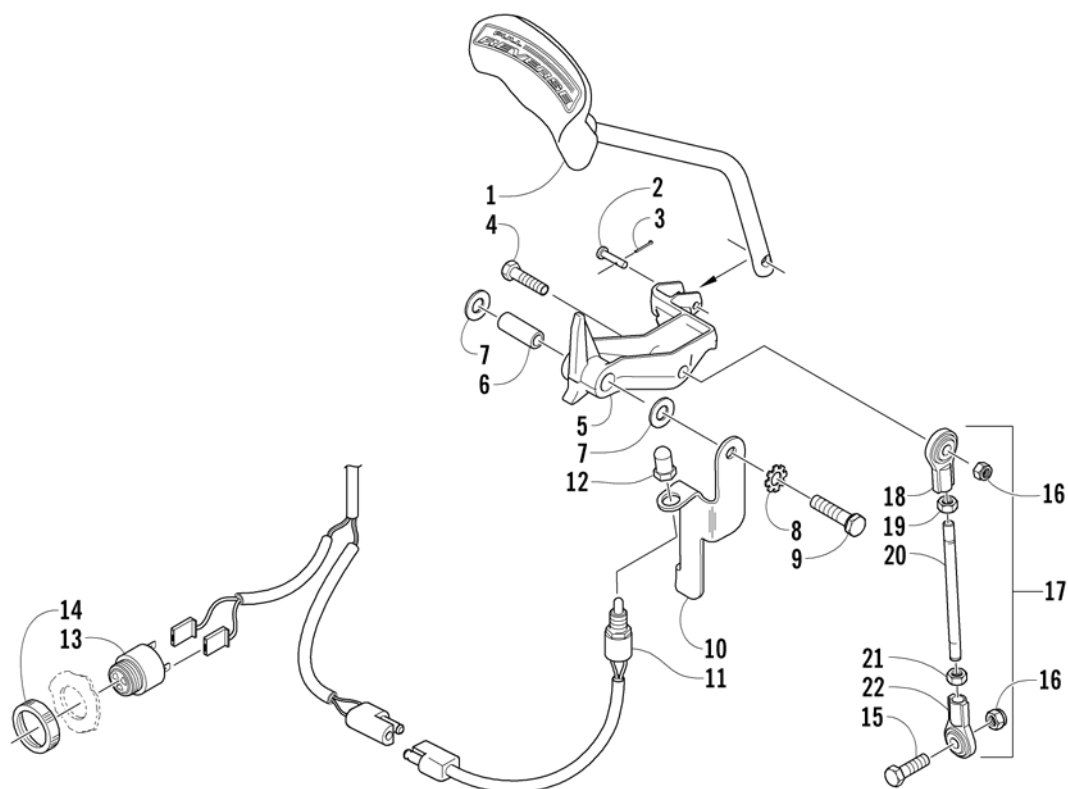
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0702-170	1	Sprocket Assembly - 39T (inc. 2-8)	21	0602-028	1	Spring, Return
2	*	1	● Sprocket	22	0602-215	1	Spacer, Reverse Idler
3	0602-144	1	● Retainer, Spring	23	0602-094	1	Shaft, Reverse
4	0602-133	3	● Pin, Slip	24	0702-260	1	Idler, Reverse - Assembly - 24T (inc. 25)
5	0602-138	3	● Spring, Compression	25	0602-018	1	● Bearing
6	0623-182	6	● Screw, Cap	26	0602-366	1	Aligner, Idler - Pin
7	0123-430	6	● Nut, Lock	27	0702-366	1	Idler, Reverse - Assembly - 19T (inc. 28)
8	0602-016	1	● Bearing	28	1602-045	1	● Bearing
9	0602-012	1	Spacer, Shaft	29	1602-044	1	Washer, Thrust
10	1602-041	1	Chain - 70P	30	8020-130	1	Screw, Cap
11	1602-048	1	Extension, Driveshaft	31	1602-521	2	Plate, Flange
12	0702-048	1	Gear, Reverse - 55T (inc. 13-15)	32	1602-052	1	Bearing, 7/8 in.
13	0602-023	2	● Washer, Thrust	33	0107-003	2	O-Ring
14	0602-022	1	● Bearing, Thrust	34	8041-426	3	Nut, Lock
15	0602-024	1	● Ring, Retaining	35	0602-444	1	Sprocket - 19T
16	8002-231	1	Screw, Cap	36	0623-231	1	Washer, Spring
17	1602-046	1	Washer, Tab Lock	37	0623-465	1	Nut, Lock
18	8050-272	1	Washer	38	1602-051	1	Bearing, 1 in.
19	0702-372	1	Retainer, Shaft (inc. 20)	39	8040-426	3	Nut, Lock
20	8070-153	1	● Pin, Spring				



DROPCASE AND CHAIN TENSION ASSEMBLY

0739-868

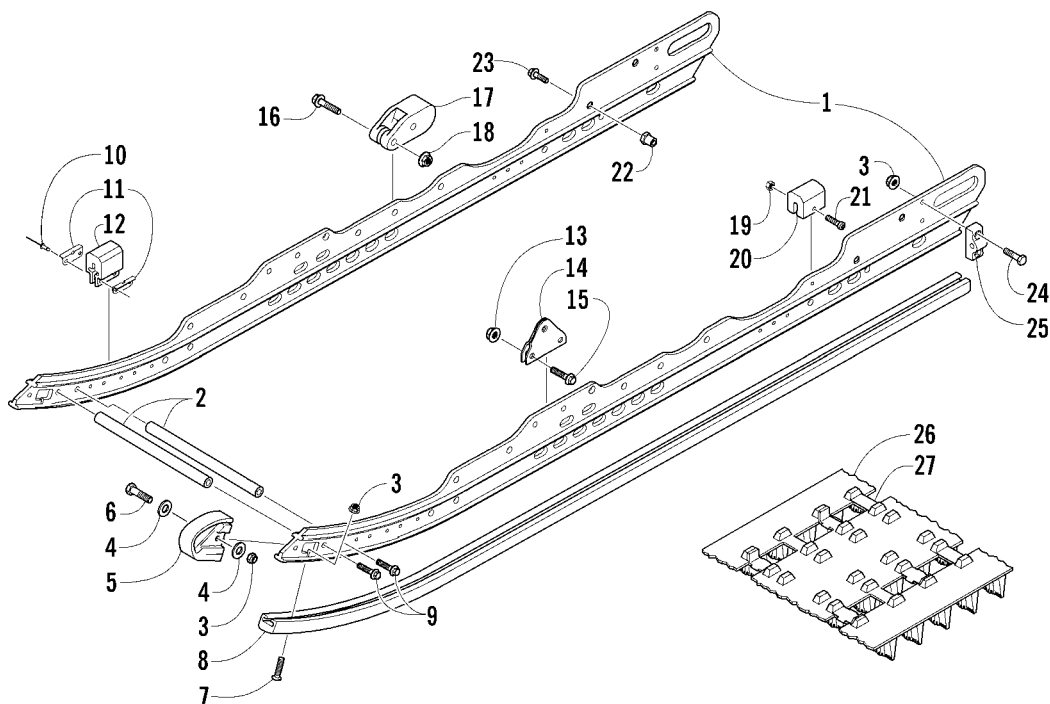
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0702-421	1	Dropcase w/Studs (inc. 2-5)	23	0702-350	1	Shaft, Shift Fork
2	0623-317	3	● Stud, Ribbed	24	0602-021	1	Seal, O-Ring
3	0607-025	9	● O-Ring, Stud	25	0623-542	1	Pin, Spring
4	0623-117	2	● Bolt, Ribbed	26	1602-151	1	Cover, Oil Vent
5	0123-523	4	● Bolt, Ribbed	27	0623-081	6	Screw, Self-Tapping
6	8047-426	7	Nut, Lock	28	0602-085	1	Fork, Shift
7	8020-135	1	Screw, Cap	29	0602-437	1	Seal, Dropcase
8	8011-139	2	Bolt, Carriage	30	0623-293	2	Plug, Drain
9	8050-247	AR	Washer	31	0623-914	1	Screw, Self-Tapping
10	8011-143	1	Bolt, Carriage	32	0605-014	1	O-Ring, Oil Level Stick Tube
11	0602-479	1	Plug, Drain - Magnetic	33	1602-107	1	Stick, Oil Level
12	1602-213	3	O-Ring	34	1602-106	1	Tube, Oil Level Stick
13	0602-876	1	Adapter, Manual Adjust	35	0623-765	1	Screw, Self-Tapping
14	0623-905	1	Seal, Manual Adjust	36	8020-134	5	Screw, Cap
15	8050-272	1	Washer	37	0623-525	2	Washer
16	0123-150	1	Nut	38	0702-129	1	Roller, Chain Tightener (inc. 39)
17	1602-101	1	Adjuster, Chain	39	0602-383	1	● Bearing, Chain Tightener
18	0616-964	1	Guard, Dropcase	40	0602-676	1	Shaft, Chain Roller
19	8011-135	1	Bolt, Carriage	41	0602-681	1	Nut, Roller Arm
20	0623-122	2	Nut, Lock	42	8050-222	1	Washer
21	0702-553	1	Bracket, Chain Backing	43	0602-675	1	Arm, Chain Roller
22	1602-243	1	Cover, Dropcase	44	8002-045	1	Screw, Cap



REVERSE SHIFT LEVER ASSEMBLY

0739-453 *Not a Service Part

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0602-978	1	Lever	12	0630-013	1	Boot, Switch
2	0623-641	1	Pin, Clevis	13	0630-010	1	Alarm, Reverse (inc. 14)
3	0117-868	1	Pin, Cotter	14	0630-017	1	● Ring, Retaining
4	8002-137	1	Screw, Cap	15	8002-132	1	Screw, Cap
5	0702-743	1	Shift Pivot	16	8040-426	2	Nut, Lock
6	1602-830	1	Axle	17	0702-347	1	Linkage, Shifting - Assembly (inc. 18-22)
7	8050-247	2	Washer	18	0602-305	1	● Rod End - Left
8	8053-242	1	Washer, Lock - External Tooth	19	0623-260	1	● Nut, Jam - Left
9	8002-140	1	Screw, Cap	20	*	1	● Rod, Linkage
10	0702-465	1	Bracket, Reverse Switch	21	0123-144	1	● Nut, Jam - Right
11	0630-011	1	Switch, Alarm	22	0602-322	1	● Rod End - Right

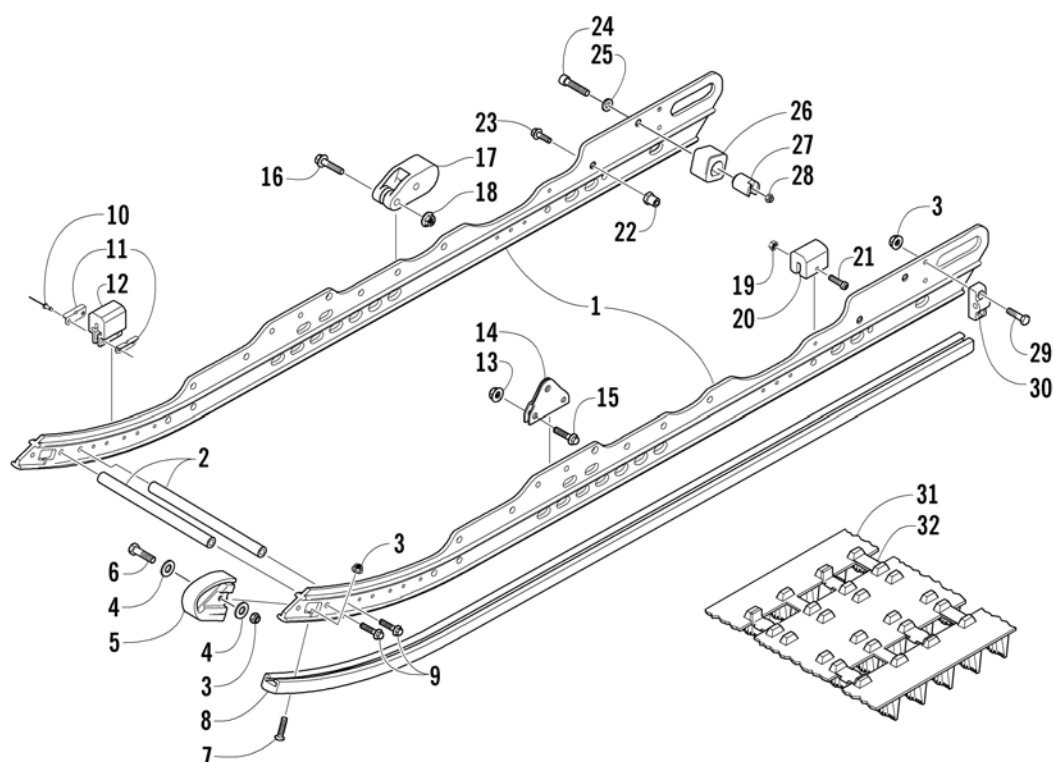


SLIDE RAIL AND TRACK ASSEMBLY

(Complete Skid Frame Assembly p/n 7998-705)

0741-072

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2604-712	2	Rail, Formed	15	8020-132	4	Screw, Cap
2	0604-426	2	Support, Rail	16	8020-227	2	Screw, Cap
3	8047-366	8	Nut, Lock	17	1604-413	2	Block, Spring Tension
4	8050-217	4	Washer	18	8047-486	2	Nut, Lock
5	2604-842	2	End Cap, Slide Rail	19	8041-246	2	Nut, Lock
6	8002-043	2	Screw, Cap	20	1604-429	2	Pad, Shock
7	0123-859	2	Screw, Machine	21	8017-405	2	Screw, Machine
8	2604-257	2	Wearstrip, Slide Rail - Black	22	2604-562	2	Stop, Rear Arm
9	8020-134	4	Screw, Cap	23	8020-222	2	Screw, Cap
10	8060-633	4	Rivet, Solid	24	8002-042	4	Screw, Cap
11	0604-967	4	Bracket, Retaining	25	0704-352	2	Adjuster, Track
12	0604-918	2	Pad, Shock	26	1602-476	1	Track Assembly (inc. 27)
13	8047-426	4	Nut, Lock	27	1602-907	54	● Clip, Wear
14	0704-395	2	Bracket, Mounting - Front Arm				

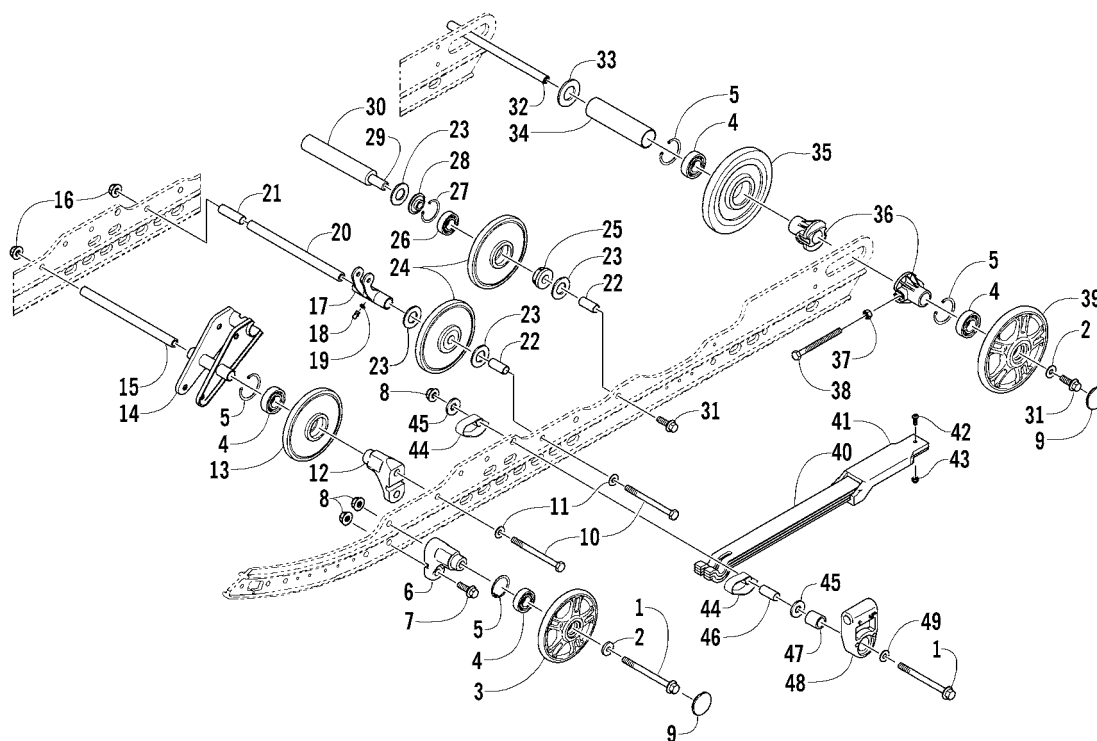


SLIDE RAIL AND TRACK ASSEMBLY (International)

(Complete Skid Frame Assembly p/n 7999-065)

0739-484

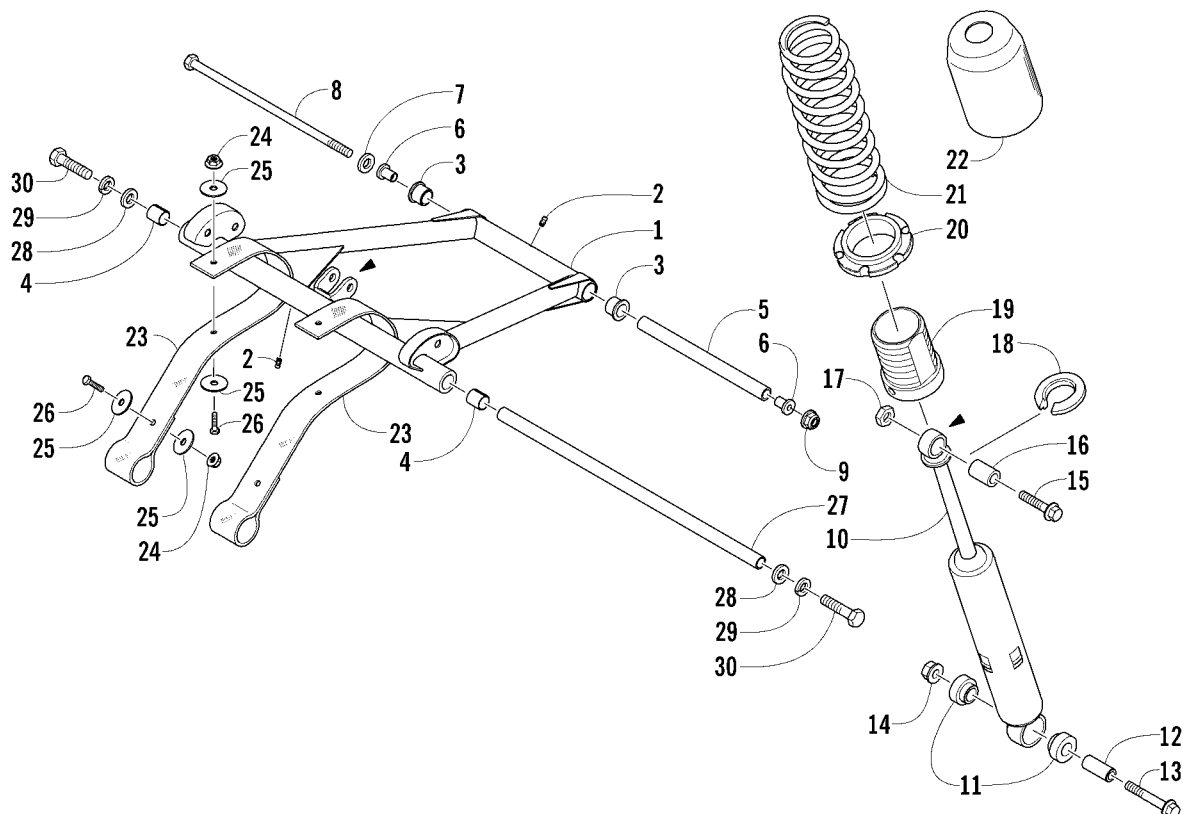
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2604-712	2	Rail, Formed	17	1604-413	2	Block, Spring Tension
2	0604-426	2	Support, Rail	18	8047-486	2	Nut, Lock
3	8047-366	8	Nut, Lock	19	8041-246	2	Nut, Lock
4	8050-217	4	Washer	20	1604-429	2	Pad, Shock
5	2604-842	2	End Cap, Slide Rail	21	8017-405	2	Screw, Machine
6	8002-043	2	Screw, Cap	22	2604-562	2	Stop, Rear Arm
7	0123-859	2	Screw, Machine	23	8020-222	2	Screw, Cap
8	2604-257	2	Wearstrip, Slide Rail - Black	24	8005-676	2	Screw, Cap
9	8020-134	4	Screw, Cap	25	0623-044	2	Washer
10	8060-633	4	Rivet, Solid	26	2604-545	2	Block, Rear Arm Coupler
11	0604-967	4	Bracket, Retaining	27	2604-046	2	Bushing, Rear Arm Coupler Block
12	0604-918	2	Pad, Shock	28	8041-486	2	Nut, Lock
13	8047-426	4	Nut, Lock	29	8002-042	4	Screw, Cap
14	0704-395	2	Bracket, Mounting - Front Arm	30	0704-352	2	Adjuster, Track
15	8020-132	4	Screw, Cap	31	1602-537	1	Track Assembly (inc. 32)
16	8020-227	2	Screw, Cap	32	0602-488	36	● Clip, Guide



IDLER WHEEL ASSEMBLY

0739-485

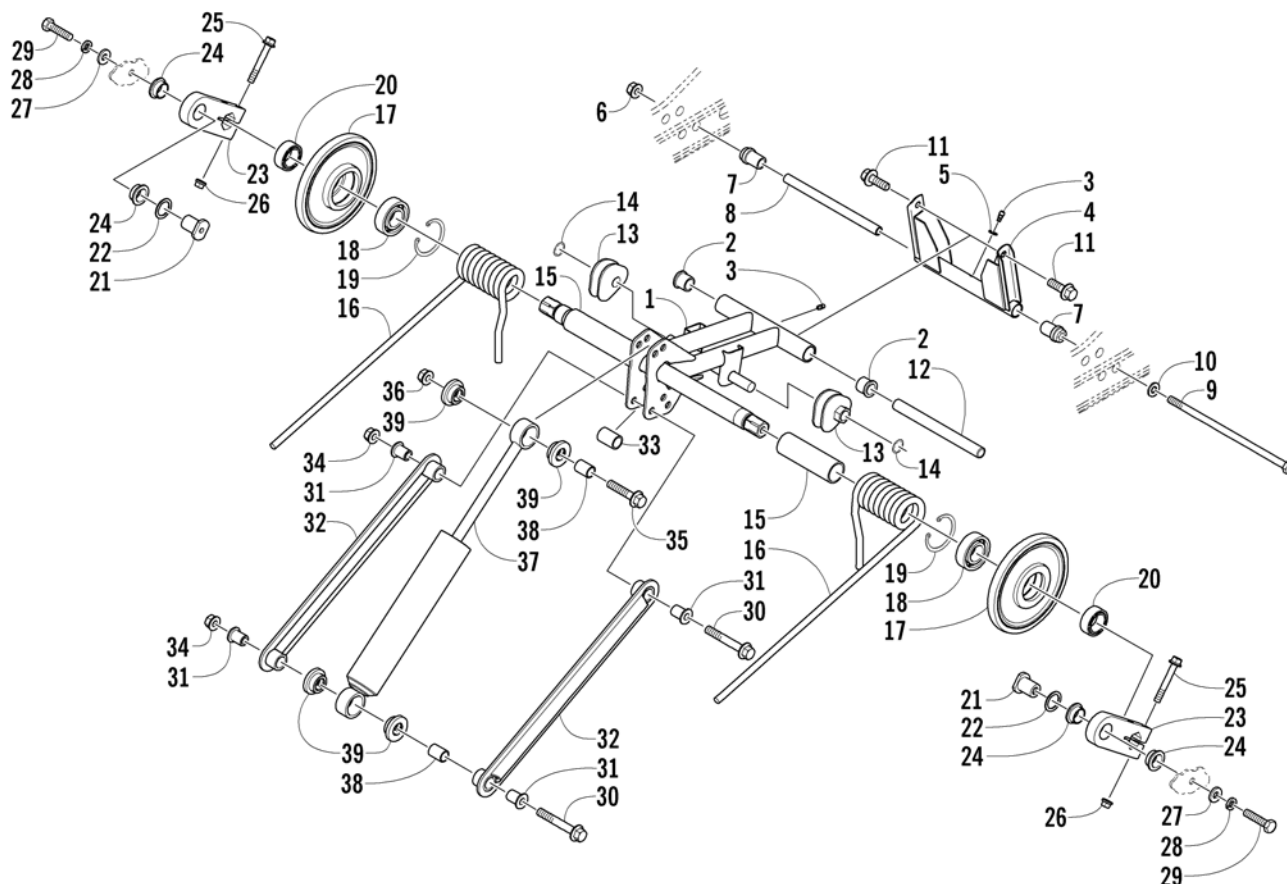
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	8020-232	4	Screw, Cap	26	0107-598	4	● Bearing
2	0623-664	4	Washer	27	0123-798	4	● Ring, Retaining
3	<u>3604-043</u>	2	Wheel, Idler (inc. 4-5)	28	1604-772	4	● Insert, Wheel - Inside
4	<u>3604-033</u>	7	● Bearing	29	0604-930	1	Axle
5	0623-946	7	● Ring, Retaining	30	1604-214	1	Spacer
6	2604-579	2	Block, Mounting - Idler Wheel	31	8020-223	4	Screw, Cap
7	8020-224	2	Screw, Cap	32	2604-283	1	Axle, Rear Wheel
8	8047-486	6	Nut, Lock	33	0623-921	1	Washer
9	1604-952	4	Cap, Idler Wheel	34	1604-940	1	Spacer
10	1623-037	2	Screw, Cap	35	<u>3604-049</u>	1	Wheel, Idler (inc. 4-5)
11	0623-044	2	Washer	36	<u>1704-489</u>	3	Bushing, Adjuster
12	2604-738	2	Block, Mounting - Idler Wheel	37	8042-486	2	Nut
13	<u>3604-039</u>	2	Wheel, Idler (inc. 4-5)	38	0623-123	2	Screw, Cap
14	1704-235	1	Bracket, Mounting - Front Shock	39	<u>3604-055</u>	2	Wheel, Idler (inc. 4-5)
15	2604-737	1	Axle, Steel	40	1704-279	2	Spring, Overload - Assembly (inc. 41-44)
16	8047-490	2	Nut, Lock	41	2604-788	2	● Block, Wear
17	1704-016	1	Pivot, Shock (inc. 18-19)	42	0623-121	2	● Screw, Machine
18	1623-010	1	● Fitting, Grease	43	8041-276	2	● Nut, Lock
19	1623-011	1	● Washer, Grease Fitting	44	1604-412	4	● Clip, Retaining
20	1604-209	1	Axle, Steel	45	0623-746	4	Washer
21	0603-105	1	Spacer	46	0604-739	2	Bushing, Overload Spring
22	1604-213	4	Spacer	47	1604-430	2	Spacer, Spring Slide
23	0623-675	8	Washer	48	2604-516	2	Slide, Spring
24	1604-684	4	Wheel, Idler (inc. 25-28)	49	8050-282	2	Washer
25	1604-773	4	● Insert, Wheel - Outside				



REAR SUSPENSION FRONT ARM ASSEMBLY

0741-020

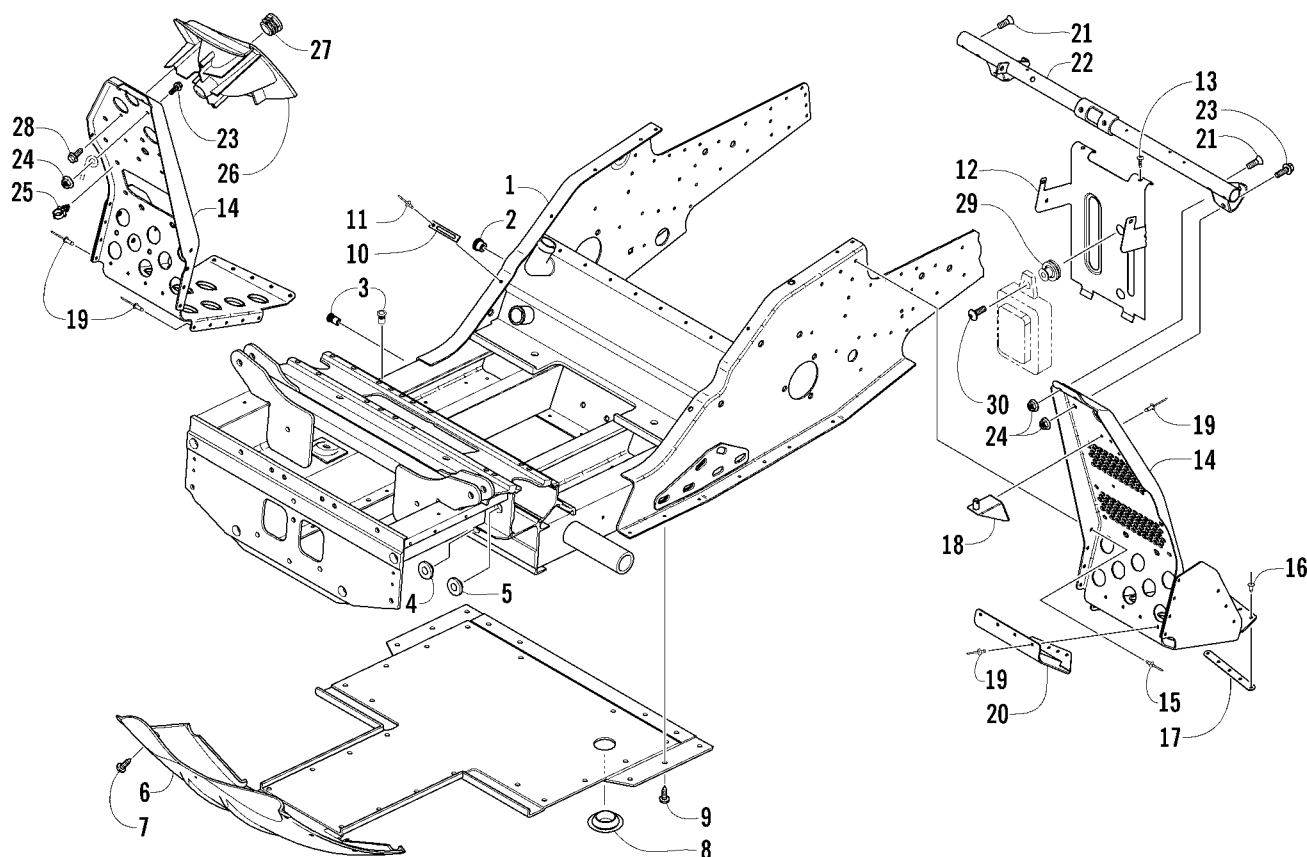
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-335	1	Arm, Front Suspension (inc. 2-4)	17	8041-486	1	Nut, Lock
2	1623-010	2	● Fitting, Grease	18	1603-889	1	Retainer, Spring
3	0104-386	2	● Bushing, Front Arm	19	0603-147	1	Sleeve, Threaded
4	0603-083	2	● Bearing	20	0603-259	1	Nut, Retainer - Spring
5	2604-963	1	Tube, Axle	21	1704-145	1	Spring, Compression
6	2603-497	2	Bushing, Front Arm		1703-801	1	Spring, Compression (International)
7	0623-664	1	Washer	22	0604-590	1	Cover, Shock
8	1623-037	1	Screw, Cap	23	2604-305	2	Strap, Limiter
9	8047-490	1	Nut, Lock	24	8047-366	4	Nut, Lock
10	1604-369	1	Shock Absorber, Front Arm	25	0623-184	8	Washer
11	1604-384	2	Bushing, Shock	26	8002-043	4	Screw, Cap
12	1604-329	1	Axle, Pivot - Shock	27	0114-163	1	Axle, Inner Carriage
13	8020-228	1	Screw, Cap	28	0623-044	2	Washer
14	8047-486	1	Nut, Lock	29	8051-277	2	Washer, Lock
15	8020-226	1	Screw, Cap	30	8002-224	2	Screw, Cap
16	1603-531	1	Axle, Shock - Front Arm				



REAR SUSPENSION REAR ARM ASSEMBLY

0739-927

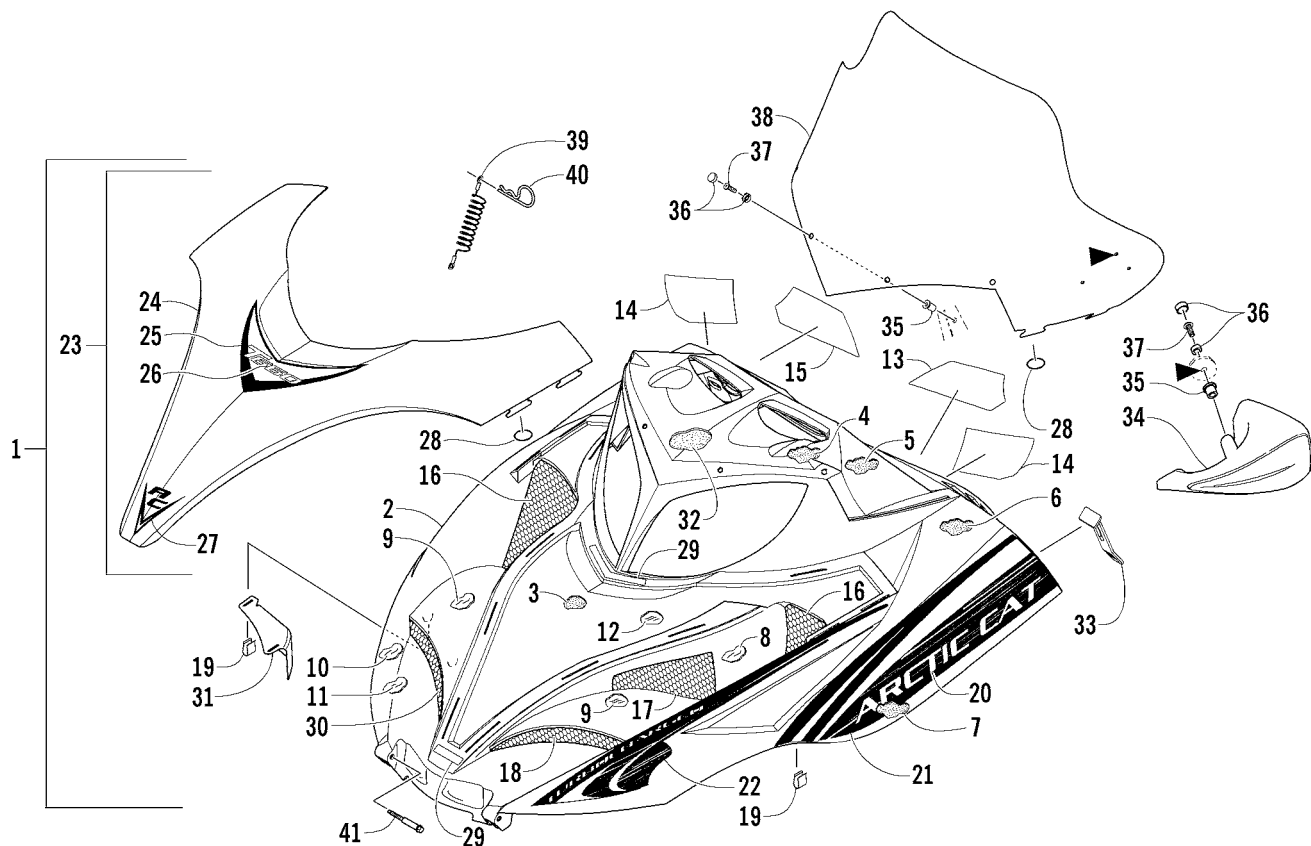
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-508	1	Arm, Idler (inc. 2 and one No. 3)	20	1604-507	2	Spacer, Pivot Idler Arm
2	1604-100	2	● Bushing	21	1604-181	2	Axle, Powder Metal
3	1623-010	2	● Fitting, Grease	22	1604-187	2	Washer, Pivot Idler Arm
4	1704-019	1	Arm, Rear (inc. one No. 3 and 5)	23	0704-981	2	Arm, Pivot Idler (inc. 24-26)
5	1623-011	1	● Washer, Grease Fitting	24	1604-202	4	● Bushing, Flared
6	8047-490	1	Nut, Lock	25	8020-138	4	● Screw, Cap
7	2604-664	2	Bushing, Rear Arm	26	8048-426	4	● Nut, Lock
8	2604-663	1	Axle, Inner	27	0623-044	2	Washer
9	1623-037	1	Screw, Cap	28	8051-277	2	Washer, Lock
10	8050-272	1	Washer	29	8002-224	2	Screw, Cap
11	8020-220	2	Screw, Cap	30	0623-793	2	Screw, Cap
12	1604-208	1	Axle, Aluminum	31	1604-498	4	Axle, Link - Flanged
13	1604-204	1	Block, Spring Adjuster - Right	32	0704-928	2	Link, Inner Carriage
	1604-205	1	Block, Spring Adjuster - Left	33	0704-854	1	Spacer, Shock Link
14	0623-138	2	Ring, Retainer	34	8047-486	2	Nut, Lock
15	0114-254	2	Sleeve, Spring	35	8020-226	1	Screw, Cap
16	1704-146	1	Spring, Suspension - Right	36	8041-486	1	Nut, Lock
	1704-147	1	Spring, Suspension - Left	37	2604-637	1	Shock Absorber - Rear Arm (inc. 38-39)
	1704-360	1	Spring, Suspension - Right (International)		2604-382	1	Shock Absorber - Rear Arm (inc. 38-39) (International)
	1704-361	1	Spring, Suspension - Left (International)				
17	2604-699	2	Wheel, Idler (inc. 18-19)	38	1604-185	2	● Sleeve, Shock
18	0107-598	2	● Bearing	39	0604-310	4	● Bushing, Shock
19	0123-798	2	● Ring, Retaining				



FRONT FRAME AND FOOTREST ASSEMBLY

0741-031

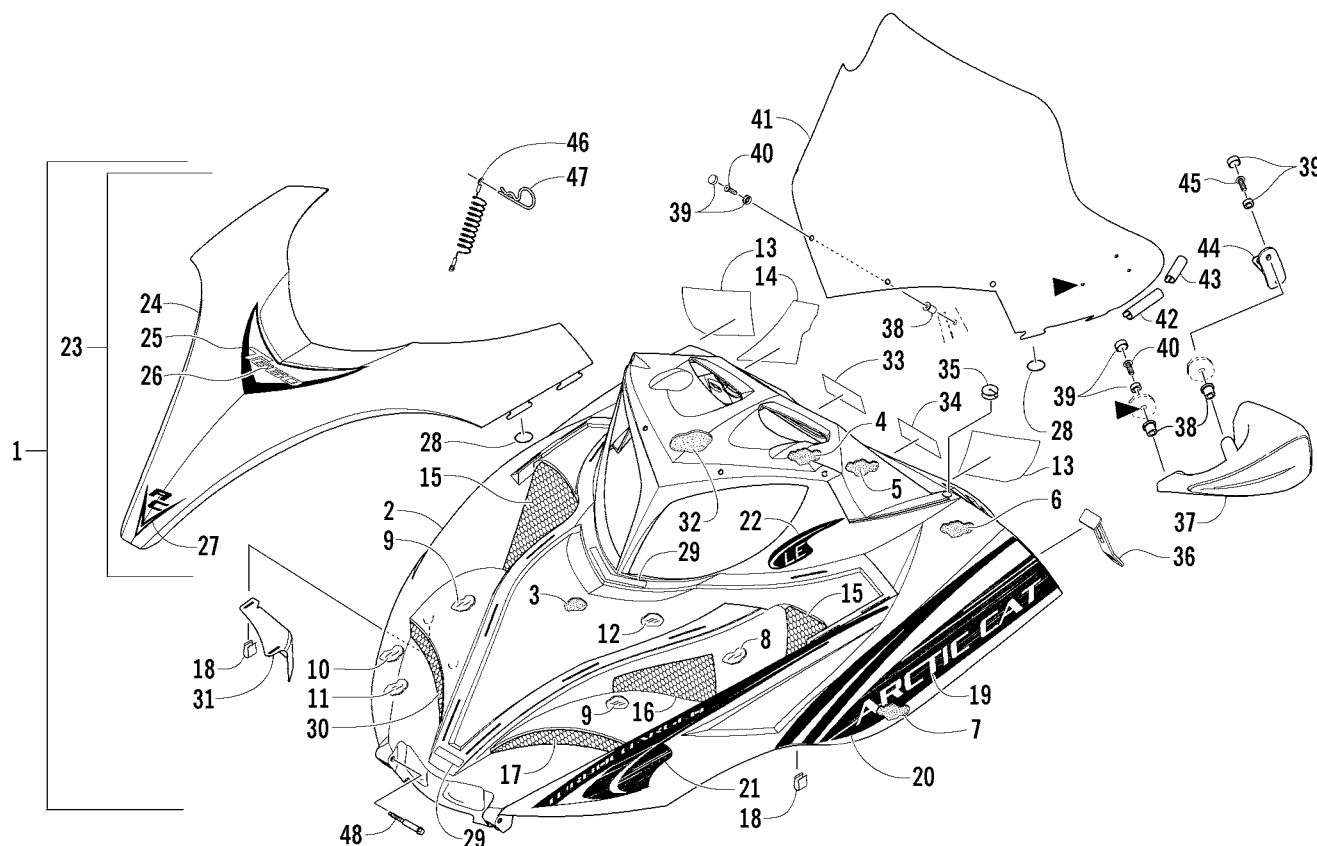
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0707-821	1	Chassis Assembly (inc. 2-5)	16	0623-282	10	Rivet
2	0623-581	1	● Insert	17	2706-110	2	Plate, Backing - Footrest
3	0623-582	4	● Insert	18	0705-173	1	Bracket, Mounting - Belt Guard
4	0607-420	4	● Insert, Lower A-Arm Mount	19	0623-166	AR	Rivet
5	0607-421	4	● Insert, Upper A-Arm Mount	20	1706-886	1	Plate, Backing - Right - Black
6	2706-516	1	Belly Pan - Center - Black		1706-887	1	Plate, Backing - Left - Black
7	1623-129	30	Screw, Self-Tapping	21	8019-614	4	Screw, Machine
8	2606-367	1	Plug, Oil Drain Access	22	1705-094	1	Support, Steering
9	0623-784	7	Screw, Self-Tapping	23	8020-040	2	Screw, Cap
10	3002-964	1	Clamp, Wire	24	8048-366	6	Nut, Lock
11	8060-506	1	Rivet	25	0623-101	1	Clip, Routing
12	0745-215	1	Bracket, Mounting - ECU	26	1706-099	1	Cup, Recoil Rope - Black
13	1623-175	2	Screw, Self-Tapping	27	0623-831	1	Plug, Recoil Cup
14	2706-919	1	Footrest - Right - Black	28	0623-297	3	Screw, Self-Tapping
	2706-113	1	Footrest - Left - Black	29	0645-359	2	Mount, ECU
15	0623-341	8	Rivet	30	8476-625	2	Screw, Machine



HOOD AND WINDSHIELD ASSEMBLY

0741-032

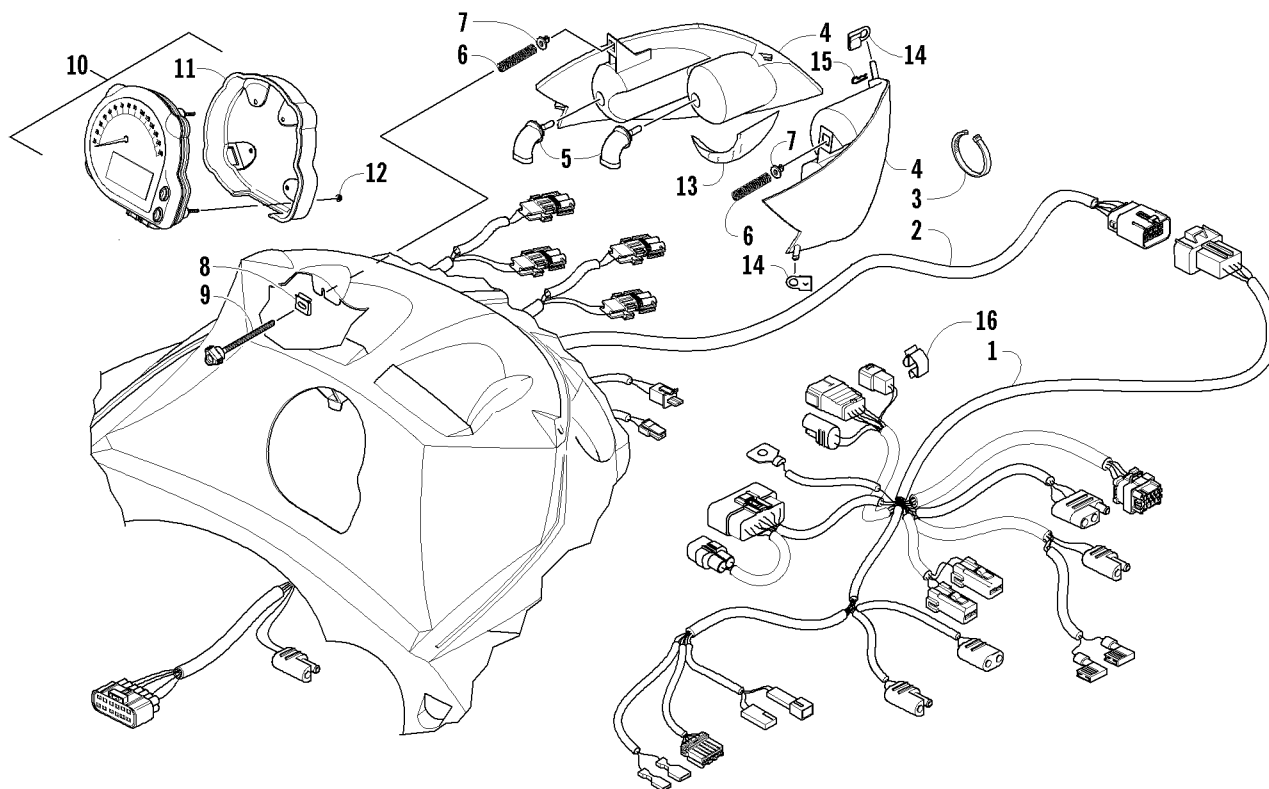
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-927</u>	1	Hood w/Decals - Black (inc. 2-28 and twelve No. 29)	22	<u>6611-806</u>	1	● Decal, Hood - Front - Right
	<u>1718-929</u>	1	Hood w/Decals - Platinum (inc. 2-28 and twelve No. 29) (Silver)		<u>6611-807</u>	1	● Decal, Hood - Front - Left
2	<u>1718-926</u>	1	● Hood w/o Decals - Black (inc. 3-19)		<u>6611-792</u>	1	● Decal, Hood - Front - Right (Silver)
	<u>1718-928</u>	1	● Hood w/o Decals - Platinum (inc. 3-19) (Silver)		<u>6611-793</u>	1	● Decal, Hood - Front - Left (Silver)
3	0717-183	1	●● Foam, Hood - Middle	23	<u>1718-865</u>	1	● Cover, Hood w/Decals - Black (inc. 24-27)
4	0717-186	1	●● Foam, Hood - Gauge - Right		<u>1718-863</u>	1	● Cover, Hood w/Decals - Platinum (inc. 24-27) (Silver)
	0717-187	1	●● Foam, Hood - Gauge - Left	24	3606-253	1	●● Cover, Hood w/o Decals - Black
5	0717-190	1	●● Foam, Hood - Upper Right		<u>4606-070</u>	1	●● Cover, Hood w/o Decals - Platinum (Silver)
	0717-191	1	●● Foam, Hood - Upper Left	25	<u>6611-815</u>	1	●● Decal, Crest
6	0717-188	1	●● Foam, Hood - Rear - Right		<u>6611-802</u>	1	●● Decal, Crest (Silver)
	0717-189	1	●● Foam, Hood - Rear - Left	26	<u>6611-822</u>	1	●● Emblem, Cover - "T660"
7	0717-184	1	●● Foam, Hood - Front - Right	27	6611-261	1	●● Emblem, Cover
	0717-185	1	●● Foam, Hood - Front - Left	28	0616-032	16	● O-Ring
8	3606-375	1	●● Foil, Hood - Side	29	0619-898	AR	● Tape, Foam - 1 ft
9	3606-372	1	●● Foil, Hood - Upper Right	30	3606-234	1	Screen, Hood - Front - Right - Black
	3606-373	1	●● Foil, Hood - Upper Left	31	1670-550	1	Deflector, Air Intake
10	2606-556	1	●● Foil, Hood	32	0717-192	1	Foam, Hood - Upper Middle
11	3606-374	1	●● Foil, Hood - Lower Right	33	1606-067	2	Strap, Hold-Down
12	3606-376	1	●● Foil, Hood - Upper	34	2639-477	2	Mirror - Kit - Black (inc. six No. 35-37)
13	5611-837	1	●● Decal, Warning - Break-In	35	0623-845	10	● Nut, Expansion
14	5611-840	1	●● Decal, Warning (English)	36	0124-054	10	● Snap Cap w/Washer
	5611-841	1	●● Decal, Warning (French)	37	0623-902	10	● Screw, Machine
15	5611-836	1	●● Decal, Reverse	38	3606-408	1	Windshield
16	3606-236	1	●● Screen, Hood - Rear - Right - Black		<u>4606-078</u>	1	Windshield (Silver)
	3606-237	1	●● Screen, Hood - Rear - Left - Black	39	2606-247	1	Cable, Hood
17	<u>4606-161</u>	1	●● Screen, Hood - Middle - Black	40	0623-805	1	Clip, Hairpin
18	3606-235	1	●● Screen, Hood - Front - Left - Black	41	1623-164	2	Screw, Shoulder
19	0123-987	18	●● Clip, Retaining				
20	<u>6611-805</u>	2	● Emblem, Hood				
21	<u>6611-808</u>	1	● Decal, Hood - Lower Right				
	<u>6611-809</u>	1	● Decal, Hood - Lower Left				
	<u>6611-794</u>	1	● Decal, Hood - Lower Right (Silver)				
	<u>6611-795</u>	1	● Decal, Hood - Lower Left (Silver)				



HOOD AND WINDSHIELD ASSEMBLY (LE)

0741-034

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-925</u>	1	Hood w/Decals - Black (inc. 2-28 and twelve No. 29)	23	<u>1718-865</u>	1	● Cover, Hood w/Decals - Black (inc. 24-27)
	<u>1718-862</u>	1	Hood w/Decals - Platinum (inc. 2-28 and twelve No. 29) (Silver)		<u>1718-863</u>	1	● Cover, Hood w/Decals - Platinum (inc. 24-27) (Silver)
2	<u>1718-924</u>	1	● Hood w/o Decals - Black (inc. 3-18)	24	3606-253	1	● ● Cover, Hood w/o Decals - Black
3	<u>1718-861</u>	1	● Hood w/o Decals - Platinum (inc. 3-18) (Silver)		<u>4606-070</u>	1	● ● Cover, Hood w/o Decals - Platinum (Silver)
4	0717-183	1	● ● Foam, Hood - Middle	25	6611-815	1	● ● Decal, Crest
5	0717-186	1	● ● Foam, Hood - Gauge - Right		6611-802	1	● ● Decal, Crest (Silver)
6	0717-190	1	● ● Foam, Hood - Upper Right	26	<u>6611-822</u>	1	● ● Emblem, Cover - "T660"
7	0717-191	1	● ● Foam, Hood - Upper Left	27	6611-261	1	● ● Emblem, Cover
8	0717-188	1	● ● Foam, Hood - Rear - Right	28	0616-032	16	● O-Ring
9	0717-189	1	● ● Foam, Hood - Rear - Left	29	0619-898	AR	● Tape, Foam - 1 ft
10	0717-184	1	● ● Foam, Hood - Front - Right	30	3606-234	1	Screen, Hood - Front - Right - Black
11	0717-185	1	● ● Foam, Hood - Front - Left	31	1670-550	1	Deflector, Air Intake
12	3606-375	1	● ● Foil, Hood - Side	32	0717-192	1	Foam, Hood - Upper Middle
13	3606-372	1	● ● Foil, Hood - Upper Right	33	7611-194	1	Decal, "Cat Comm"
14	3606-373	1	● ● Foil, Hood - Upper Left		7611-171	1	Decal, "Cat Comm" (Silver)
15	2606-556	1	● ● Foil, Hood	34	<u>7611-165</u>	1	Emblem, Chrome - "Turbo LE"
16	3606-374	1	● ● Foil, Hood - Lower Right	35	<u>4606-143</u>	1	Grommet
17	3606-376	1	● ● Foil, Hood - Upper	36	1606-067	2	Strap, Hold-Down
18	5611-840	1	● ● Decal, Warning (English)	37	2639-477	2	Mirror - Kit - Black (inc. six No. 38-40)
19	5611-841	1	● ● Decal, Warning (French)	38	0623-845	10	● Nut, Expansion
20	<u>7611-151</u>	1	● ● Decal, Warning - Break-In/Reverse	39	0124-054	10	● Snap Cap w/Washer
	3606-236	1	● ● Screen, Hood - Rear - Right - Black	40	0623-902	10	● Screw, Machine
	3606-237	1	● ● Screen, Hood - Rear - Left - Black	41	3606-408	1	Windshield
	<u>4606-161</u>	1	● ● Screen, Hood - Middle - Black		<u>4606-078</u>	1	Windshield (Silver)
	3606-235	1	● ● Screen, Hood - Front - Left - Black	42	1623-519	1	Clip, 3 in.
	0123-987	18	● Clip, Retaining	43	1623-518	1	Clip, 1 in.
	<u>6611-805</u>	2	● Emblem, Hood	44	0630-204	1	Mount, Antenna - Radio
	<u>6611-808</u>	1	● Decal, Hood - Lower Right	45	0623-121	2	Screw, Machine
	<u>6611-809</u>	1	● Decal, Hood - Lower Left	46	2606-247	1	Cable, Hood
	<u>6611-794</u>	1	● Decal, Hood - Lower Right (Silver)	47	0623-805	1	Clip, Hairpin
	<u>6611-795</u>	1	● Decal, Hood - Lower Left (Silver)	48	1623-164	2	Screw, Shoulder
	<u>6611-806</u>	1	● Decal, Hood - Front - Right				
	<u>6611-807</u>	1	● Decal, Hood - Front - Left				
	<u>6611-792</u>	1	● Decal, Hood - Front - Right (Silver)				
	<u>6611-793</u>	1	● Decal, Hood - Front - Left (Silver)				
	<u>7611-038</u>	1	● Decal, Hood - Upper - Right - "LE"				
	<u>7611-039</u>	1	● Decal, Hood - Upper - Left - "LE"				
	<u>7611-036</u>	1	● Decal, Hood - Upper - Right - "LE" (Silver)				
	<u>7611-037</u>	1	● Decal, Hood - Upper - Left - "LE" (Silver)				



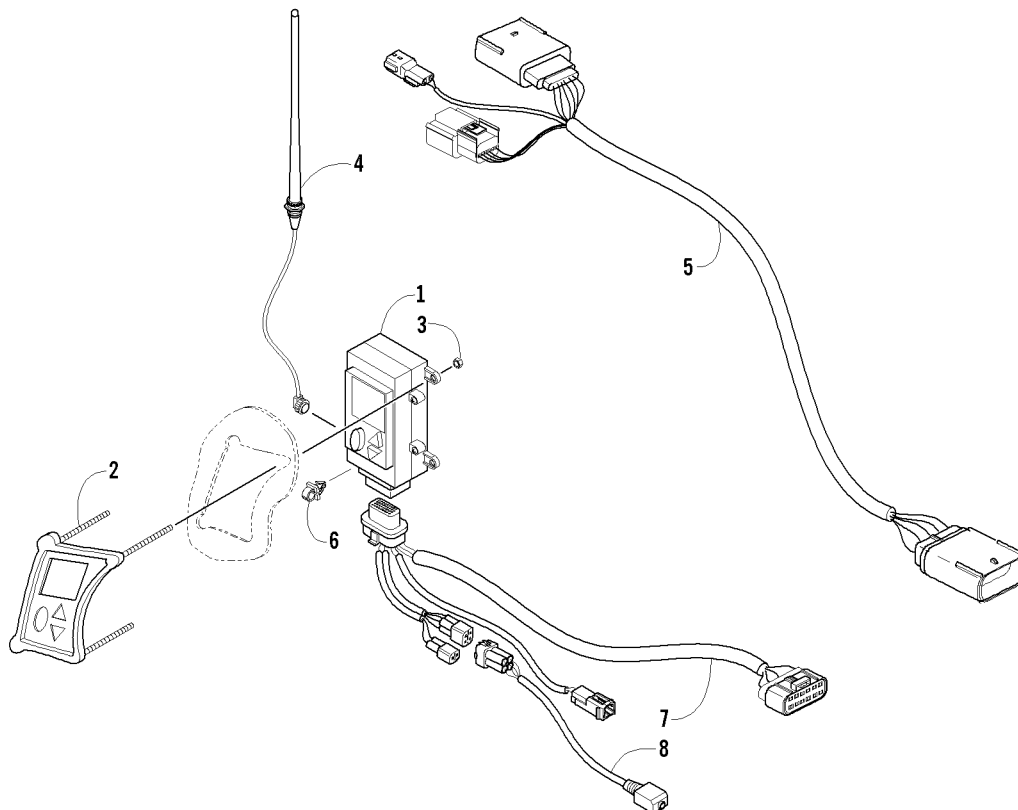
HEADLIGHT, INSTRUMENTS, AND WIRING ASSEMBLIES

0741-126

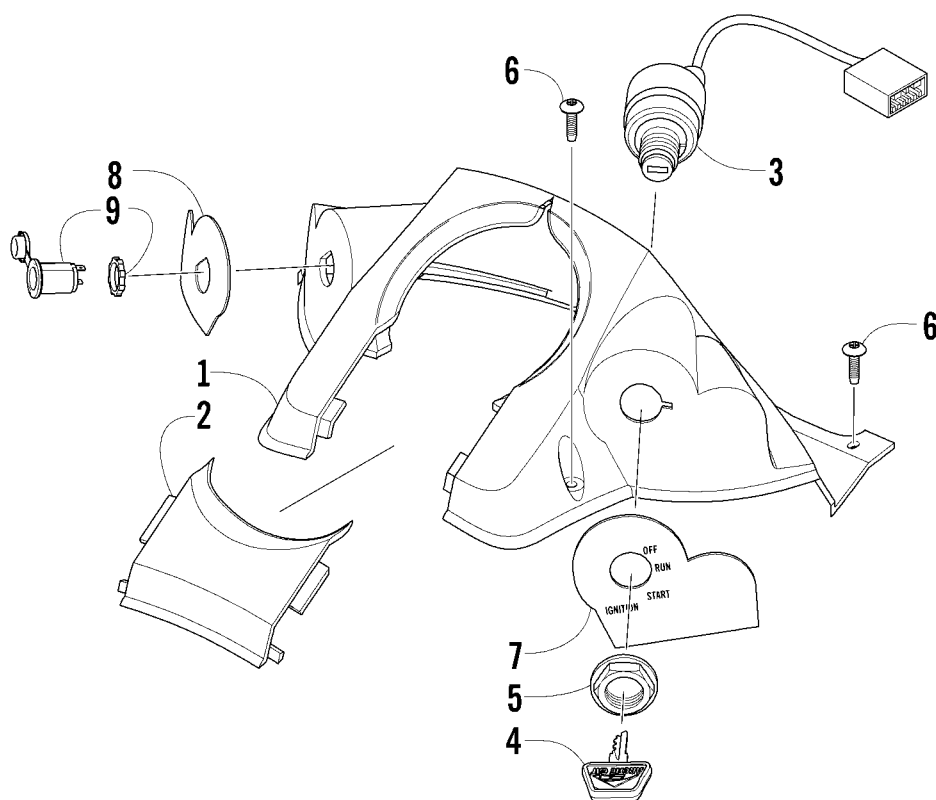
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1686-246</u>	1	Harness, Main	10	0620-292	1	Tachometer/Speedometer (inc. 11-12)
2	<u>1686-244</u>	1	Harness, Hood	11	0620-281	1	● Bracket, Retaining
3	0123-788	AR	Cable Tie - 8 in.	12	0620-280	4	● Nut w/Washer
4	0609-530	1	Lens/Reflector - Headlight - Right (inc. 5)	13	3606-370	1	Foil, Headlight - Right
	0609-531	1	Lens/Reflector - Headlight - Left (inc. 5)		3606-371	1	Foil, Headlight - Left
5	0609-251	4	● Bulb, Headlight	14	1623-202	2	Clip, Headlight - Right
6	0623-360	2	Spring, Adjuster		1623-201	2	Clip, Headlight - Left
7	1623-025	2	Insert	15	1623-137	4	Clip, Hairpin
8	1623-189	2	Clip, Adjuster Screw	16	1623-200	4	Clip, Wire
9	1623-024	2	Screw, Adjuster				

0741-044

23



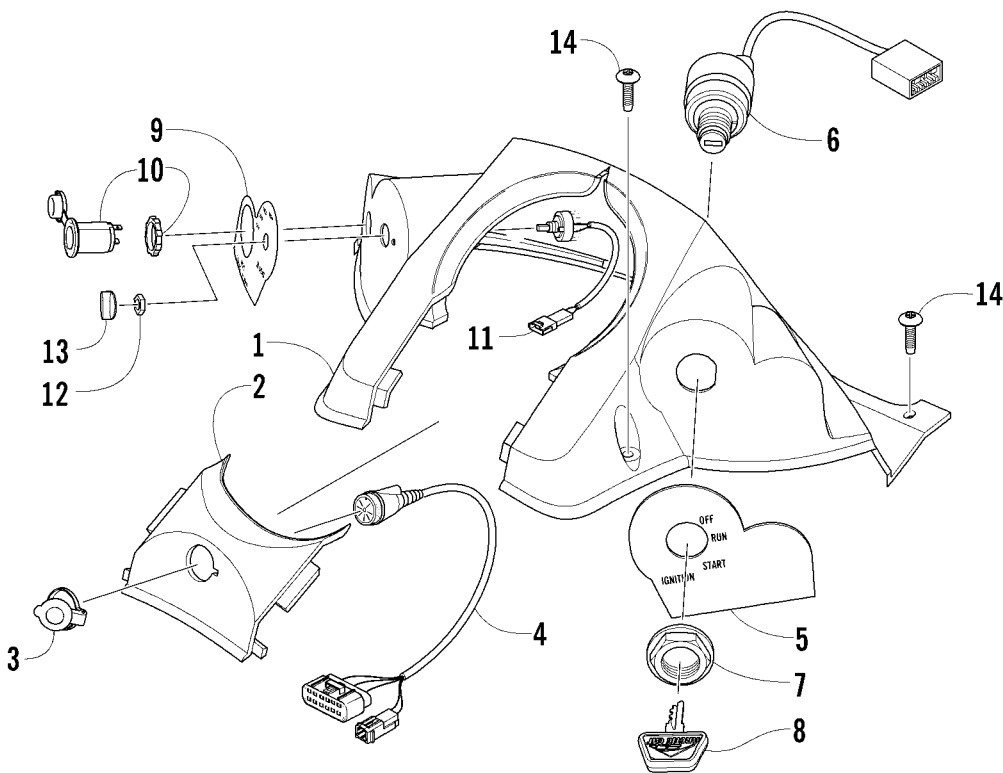
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0620-299</u>	1	Radio, Communications	6	0623-262	1	Clip
2	<u>0609-770</u>	1	Bezel, Radio	7	<u>1686-287</u>	1	Harness, Hood - Radio
3	0423-493	4	Nut, Hex	8	<u>1686-286</u>	1	Harness, Hood - Audio Jack
4	<u>0630-203</u>	1	Antenna, Radio	*	<u>4262-039</u>	1	Helmet, Headset w/Coil Cord
5	<u>1686-230</u>	1	Harness, Radio - Main				



CONSOLE AND SWITCH ASSEMBLY

0739-883

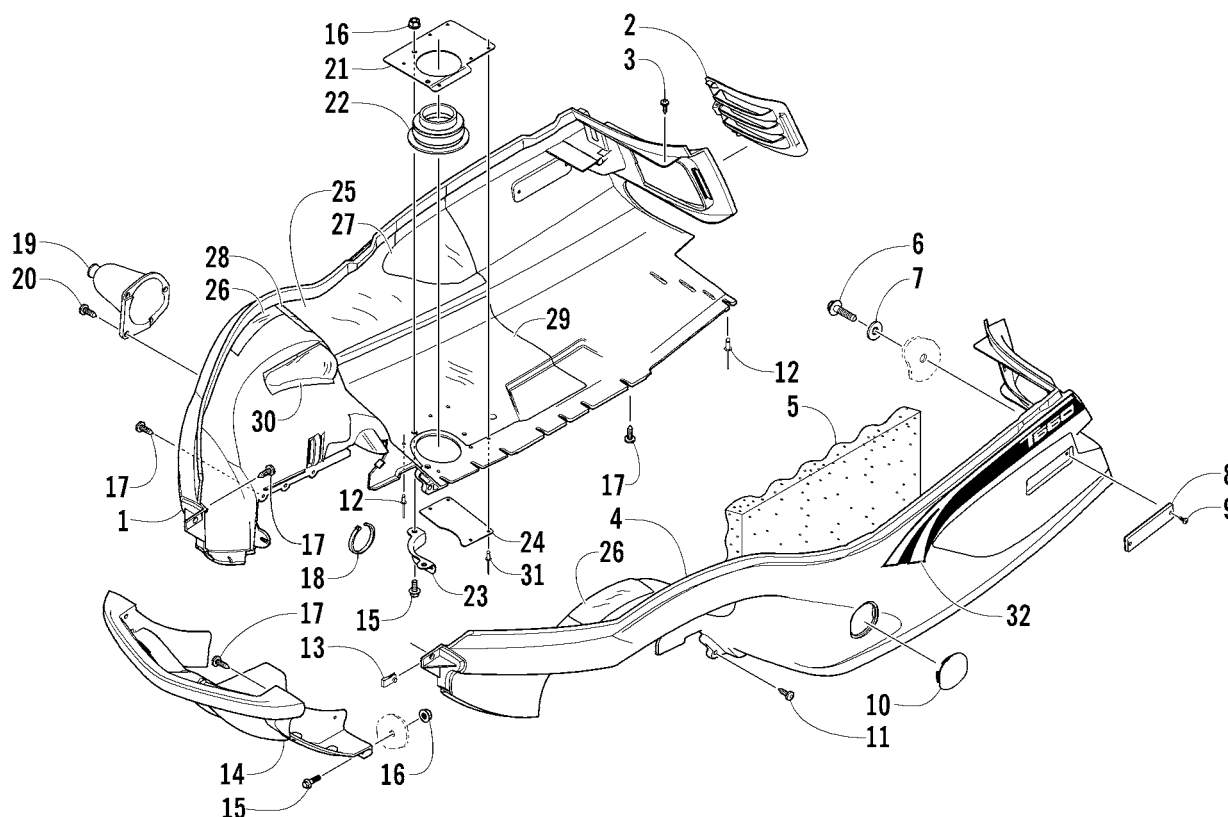
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3606-810	1	Console	7	6611-643	1	Decal, Console - Right
2	1606-105	1	Door, Console	8	4611-805	1	Decal, Console - Left
3	0609-698	1	Switch, Ignition (inc. 4-5)	9	<u>0641-897</u>	1	Outlet, Accessory
4	*	2	● Key				
5	0609-707	1	● Nut, Retaining				*Key is coded to switch; see dealer to determine part number.
6	1623-175	4	Screw, Self-Tapping				



CONSOLE AND SWITCH ASSEMBLY (LE)

0741-052 **Not a Service Part

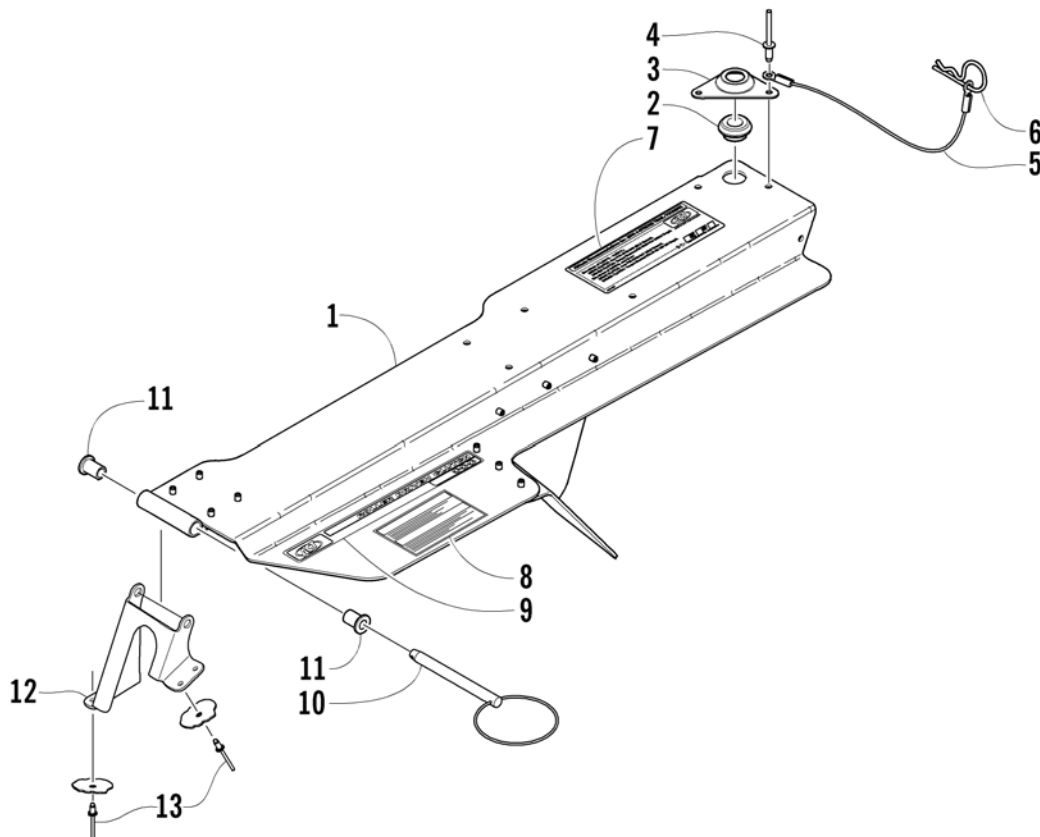
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>4606-048</u>	1	Console	10	<u>0641-897</u>	1	Outlet, Accessory
2	<u>4606-081</u>	1	Door, Console	11	<u>1686-285</u>	1	Harness, Switch - Operator Seat Heater (inc. 12)
3	<u>0609-769</u>	1	Cap, Weather/Radio Interface	12	**	1	● Nut
4	<u>1686-232</u>	1	Harness, Radio	13	<u>0609-772</u>	1	Knob, Switch
5	<u>6611-643</u>	1	Decal, Console - Right	14	<u>1623-175</u>	4	Screw, Self-Tapping
6	<u>0609-698</u>	1	Switch, Ignition (inc. 7-8)				
7	<u>0609-707</u>	1	● Nut, Retaining				
8	*	2	● Key				
9	<u>6611-981</u>	1	Decal, Console - Left				
							*Key is coded to switch; see dealer to determine part number.



BELLY PAN AND FRONT BUMPER ASSEMBLY

0741-051

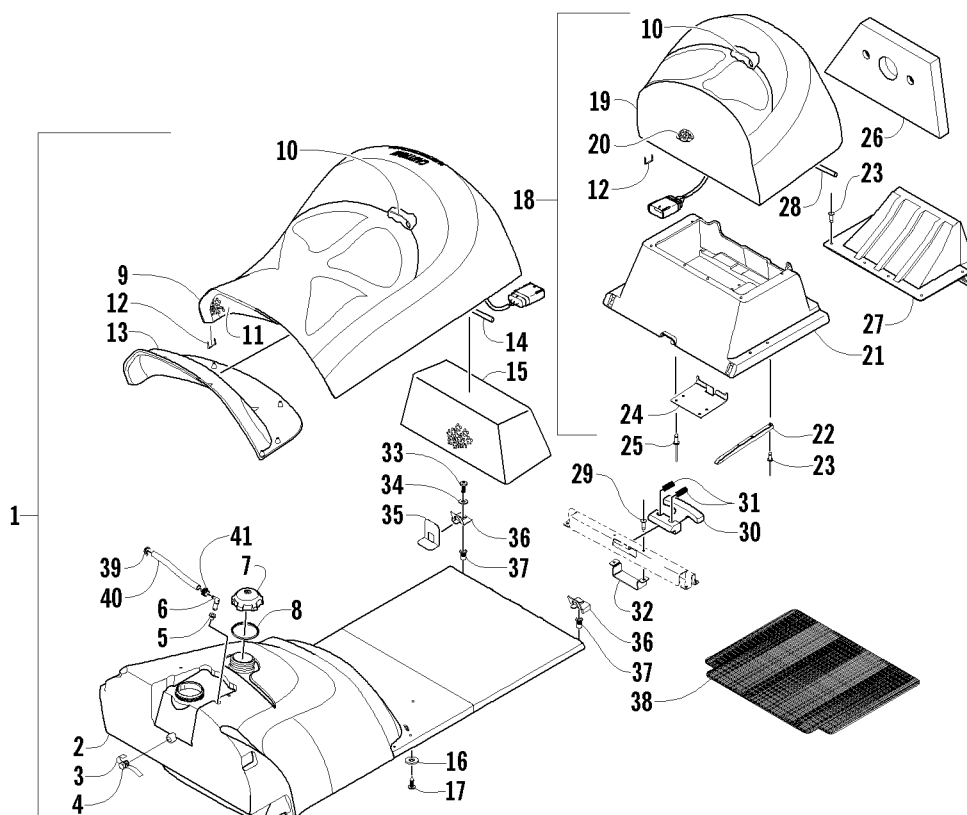
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2706-479	1	Belly Pan - Right - Black	17	1623-129	16	Screw, Self-Tapping
	2706-570	1	Belly Pan - Right - Black (International)	18	0123-788	1	Cable Tie - 7.5 in.
2	1606-044	1	Louver, Air-Intake - Right - Black	19	0605-332	1	Boot, Steering - Right
	1606-045	1	Louver, Air-Intake - Left - Black		0605-333	1	Boot, Steering - Left
3	0623-378	2	Screw, Self-Tapping	20	0623-564	8	Screw, Self-Tapping
4	2706-504	1	Belly Pan - Left - Black	21	1712-047	1	Ring, Exhaust Outlet
5	0617-315	1	Foam, Belly Pan - Left	22	1612-870	1	Boot, Exhaust
6	0623-647	2	Screw, Self-Tapping	23	0712-879	1	Deflector, Exhaust
7	0623-184	2	Washer	24	1712-049	1	Deflector, Exhaust
8	0606-526	2	Reflector, Front - Amber	25	3606-451	1	Foil, Protective - Upper Middle
9	0623-269	4	Clip, Retaining	26	0619-206	AR	Tape, Foil
10	1606-767	1	Panel, Access - Drive Clutch - Black	27	2606-375	1	Foil, Protective - Upper Rear
11	0623-784	4	Screw, Self-Tapping	28	2606-376	1	Foil, Protective - Upper Front
12	8061-508	10	Rivet	29	3606-450	1	Foil, Protective - Lower
13	0623-427	2	Nut, U	30	2606-387	1	Foil, Protective - Lower Front
14	1606-721	1	Bumper, Front	31	8060-510	4	Rivet
15	8020-040	6	Screw, Cap	32	6611-816	1	Decal, Belly Pan - Right
16	8048-366	6	Nut, Lock		6611-817	1	Decal, Belly Pan - Left



BELT GUARD ASSEMBLY

0739-886

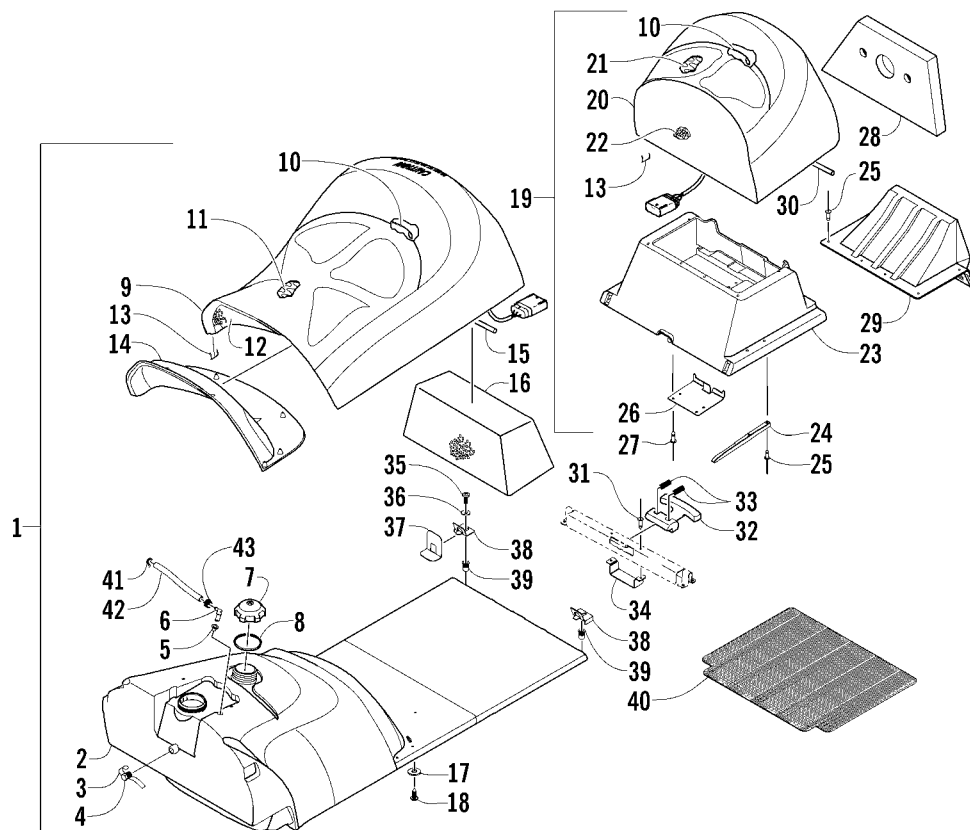
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0707-574	1	Belt Guard Assembly (inc. 2-6)	8	1611-565	1	Decal, Warning - Belt Guard
2	0607-549	1	● Bushing, Belt Guard	9	3611-969	1	Decal, "ACT - Roller Driven Clutch"
3	0607-550	1	● Plate, Bushing - Belt Guard	10	1623-012	1	Pin, Belt Guard
4	8060-504	2	● Rivet	11	0607-094	2	Insert, Hinge
5	0607-447	1	● Cable	12	0707-707	1	Bracket, Mounting - Belt Guard
6	0605-283	1	● Clip, Hairpin	13	8061-508	4	Rivet
7	<u>7611-149</u>	1	Decal, Clutching				



GAS TANK AND SEAT ASSEMBLY

0741-130

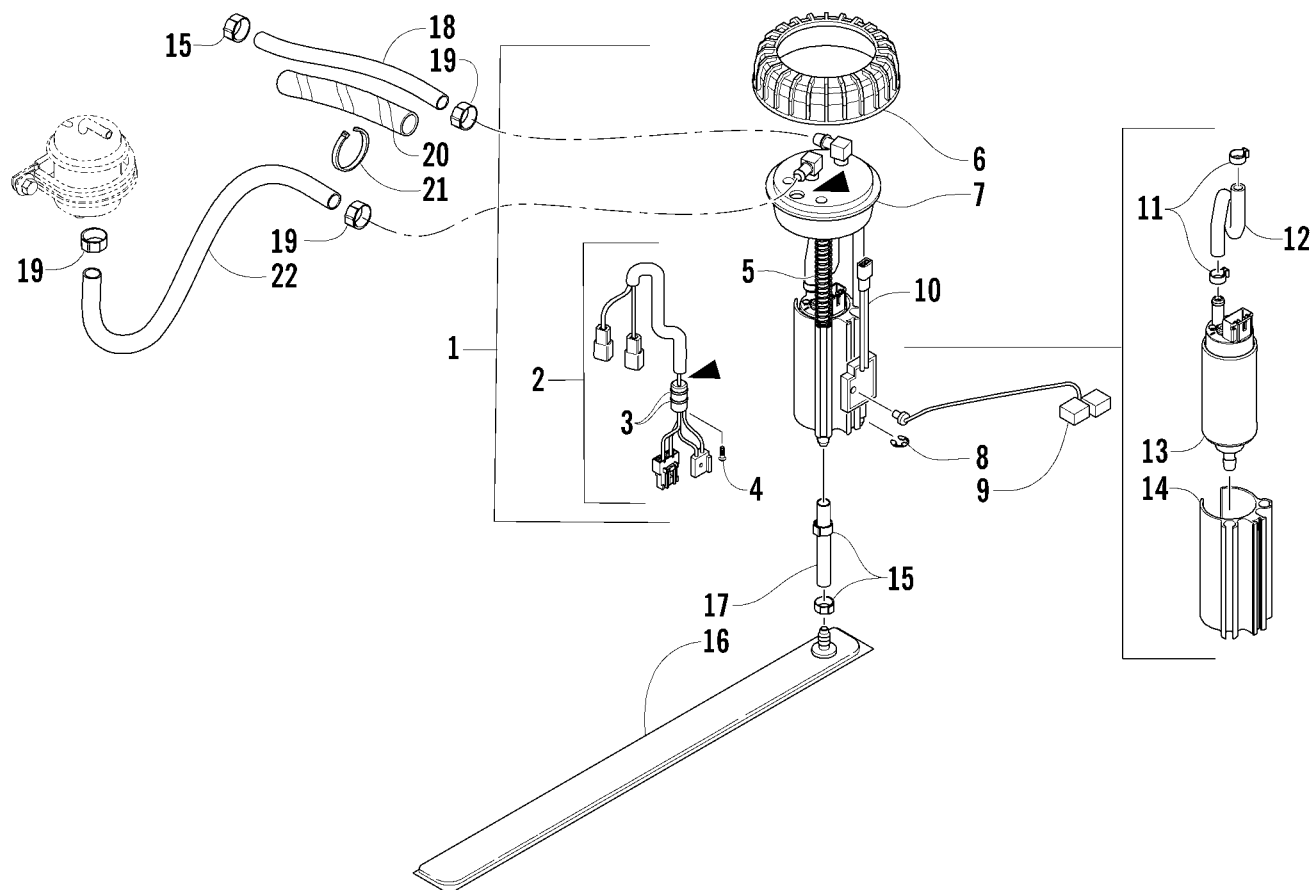
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2718-009</u>	1	Complete Seat Assembly - Front (inc. 2-17 and one No. 10)	20	<u>3706-312</u>	1	● Foam, Seat - Passenger
	<u>1718-980</u>	1	Complete Seat Assembly - Front (inc. 2-17 and one No. 10) (Silver)	21	2606-066	1	● Seat-Base - Passenger
2	0770-589	1	● Tank, Gas/Seat-Base (inc. 3-8)	22	2606-188	1	● Bracket, Hold-Down - Seat - Right
3	0670-289	1	● ● Tape, Teflon		2606-189	1	● Bracket, Hold-Down - Seat - Left
4	0670-243	1	● ● Plug, Gas Tank	23	0623-853	12	● Rivet
5	1670-325	1	● ● Grommet	24	2606-161	1	● Plate, Strike
6	1670-494	1	● ● Vent, Gas Tank	25	0623-778	4	● Rivet
7	0670-341	1	● ● Cap, Gas Tank (inc. 8)	26	0617-098	1	● Foam, Seat-Base/Taillight
8	0109-733	1	● ● ● Seal, Gas Tank Cap	27	1606-191	1	● Extension, Toolbox
9	<u>3706-109</u>	1	● Cover, Seat - Front (inc. one No. 10)	28	2606-942	1	● Wire, Seat
	<u>3706-094</u>	1	● Cover, Seat - Front (inc. one No. 10) (Silver)	29	8060-706	2	Rivet
10	3606-363	2	● ● Wire, Seat	30	2606-159	1	Handle, Backrest - Latch
11	<u>3706-311</u>	1	● Foam, Seat Cushion - Front	31	2606-154	2	Spring, Compression
12	0624-528	AR	● Staple, Seat Cover	32	2706-130	1	Bracket, Retainer - Latch
13	<u>4606-232</u>	1	● Insert, Seat Foam	33	8017-580	2	Screw, Machine
14	2606-943	1	● Wire, Seat	34	8050-222	2	Washer
15	2606-133	1	● Insert, Seat Foam	35	2606-268	1	Guard, Seat - Right
16	8050-217	2	● Washer		2606-269	1	Guard, Seat - Left
17	0623-309	6	● Screw, Self-Tapping	36	2706-134	1	Bracket, Hold-Down - Receiver - Right
18	<u>7999-008</u>	1	Complete Seat Assembly - Passenger (inc. 12, 19-28, and one No. 10)		2706-135	1	Bracket, Hold-Down - Receiver - Left
	<u>7999-012</u>	1	Complete Seat Assembly - Passenger (inc. 12, 19-28, and one No. 10) (Silver)	37	0623-582	2	Insert
19	<u>3706-110</u>	1	● Cover, Seat - Passenger (inc. one No. 10)	38	2606-180	1	Pad, Rubber
	<u>3706-095</u>	1	● Cover, Seat - Passenger (inc. one No. 10) (Silver)	39	0623-101	3	Clip, Routing - Snap-In
				40	6101-001	AR	Hose, Vent - 100 ft
					6101-009	AR	Hose, Vent - 50 ft
				41	1623-042	1	Clamp, Hose



GAS TANK AND SEAT ASSEMBLY (LE)

0741-041

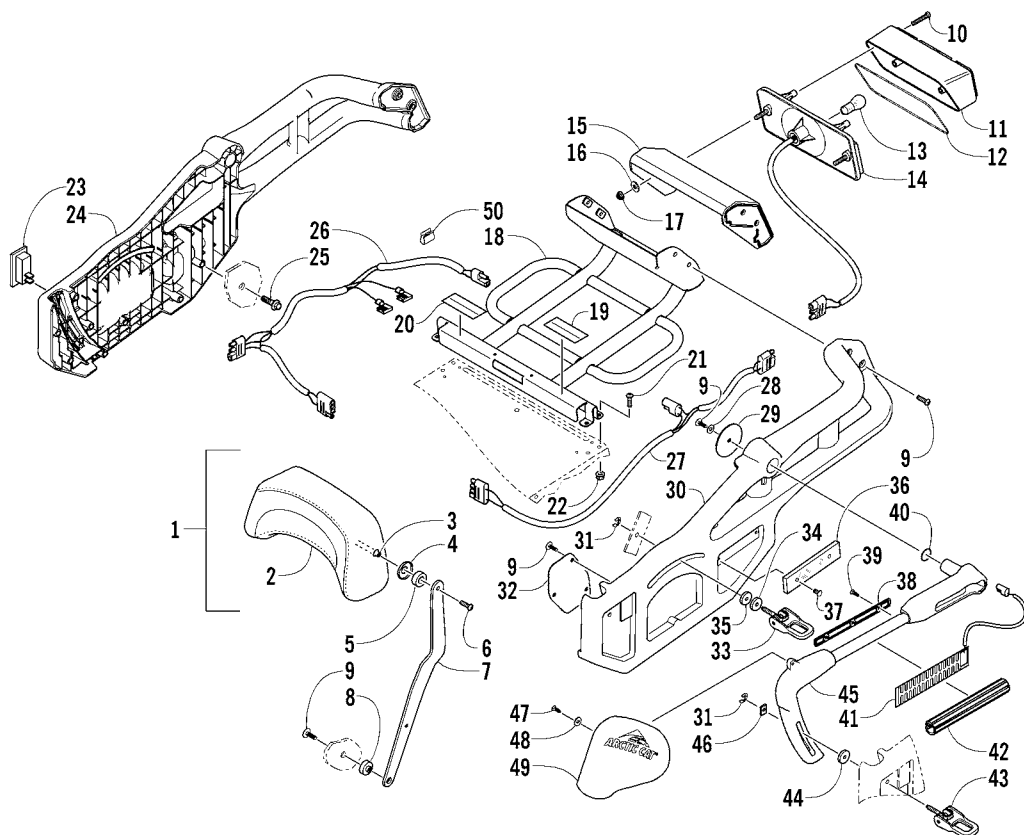
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-977</u>	1	Complete Seat Assembly - Front (inc. 2-18 and one No. 10)	21	<u>0609-777</u>	1	● Pad, Heater - Passenger
	<u>2718-010</u>	1	Complete Seat Assembly - Front (inc. 2-18 and one No. 10) (Silver)	22	<u>3706-312</u>	1	● Foam, Seat - Passenger
2	0770-589	1	● Tank, Gas/Seat-Base (inc. 3-8)	23	2606-066	1	● Seat-Base - Passenger
3	0670-289	1	● ● Tape, Teflon	24	2606-188	1	● Bracket, Hold-Down - Seat - Right
4	0670-243	1	● ● Plug, Gas Tank		2606-189	1	● Bracket, Hold-Down - Seat - Left
5	1670-325	1	● ● Grommet	25	0623-853	12	● Rivet
6	1670-494	1	● ● Vent, Gas Tank	26	2606-161	1	● Plate, Strike
7	0670-341	1	● ● Cap, Gas Tank (inc. 8)	27	0623-778	4	● Rivet
8	0109-733	1	● ● ● Seal, Gas Tank Cap	28	0617-098	1	● Foam, Seat-Base/Taillight
9	<u>3706-109</u>	1	● Cover, Seat - Front (inc. one No. 10)	29	1606-191	1	● Extension, Toolbox
	<u>3706-094</u>	1	● Cover, Seat - Front (inc. one No. 10) (Silver)	30	2606-942	1	● Wire, Seat
10	3606-363	2	● ● Wire, Seat	31	8060-706	2	Rivet
11	<u>0609-776</u>	1	● Pad, Heater - Front	32	2606-159	1	Handle, Backrest - Latch
12	<u>3706-311</u>	1	● Foam, Seat Cushion - Front	33	2606-154	2	Spring, Compression
13	0624-528	AR	● Staple, Seat Cover	34	2706-130	1	Bracket, Retainer - Latch
14	<u>4606-232</u>	1	● Insert, Seat Foam	35	8017-580	2	Screw, Machine
15	2606-943	1	● Wire, Seat	36	8050-222	2	Washer
16	2606-133	1	● Insert, Seat Foam	37	2606-268	1	Guard, Seat - Right
17	8050-217	2	● Washer		2606-269	1	Guard, Seat - Left
18	0623-309	6	● Screw, Self-Tapping	38	2706-134	1	Bracket, Hold-Down - Receiver - Right
19	<u>7998-989</u>	1	Complete Seat Assembly - Passenger (inc. 13, 20-30, and one No. 10)		2706-135	1	Bracket, Hold-Down - Receiver - Left
	<u>7998-708</u>	1	Complete Seat Assembly - Passenger (inc. 13, 20-30, and one No. 10) (Silver)	39	0623-582	2	Insert
20	<u>3706-110</u>	1	● Cover, Seat - Passenger (inc. one No. 10)	40	2606-180	1	Pad, Rubber
	<u>3706-095</u>	1	● Cover, Seat - Passenger (inc. one No. 10) (Silver)	41	0623-101	3	Clip, Routing - Snap-In
				42	6101-001	AR	Hose, Vent - 100 ft
					6101-009	AR	Hose, Vent - 50 ft
				43	1623-042	1	Clamp, Hose



FUEL PUMP ASSEMBLY

0739-915 *Not a Service Part

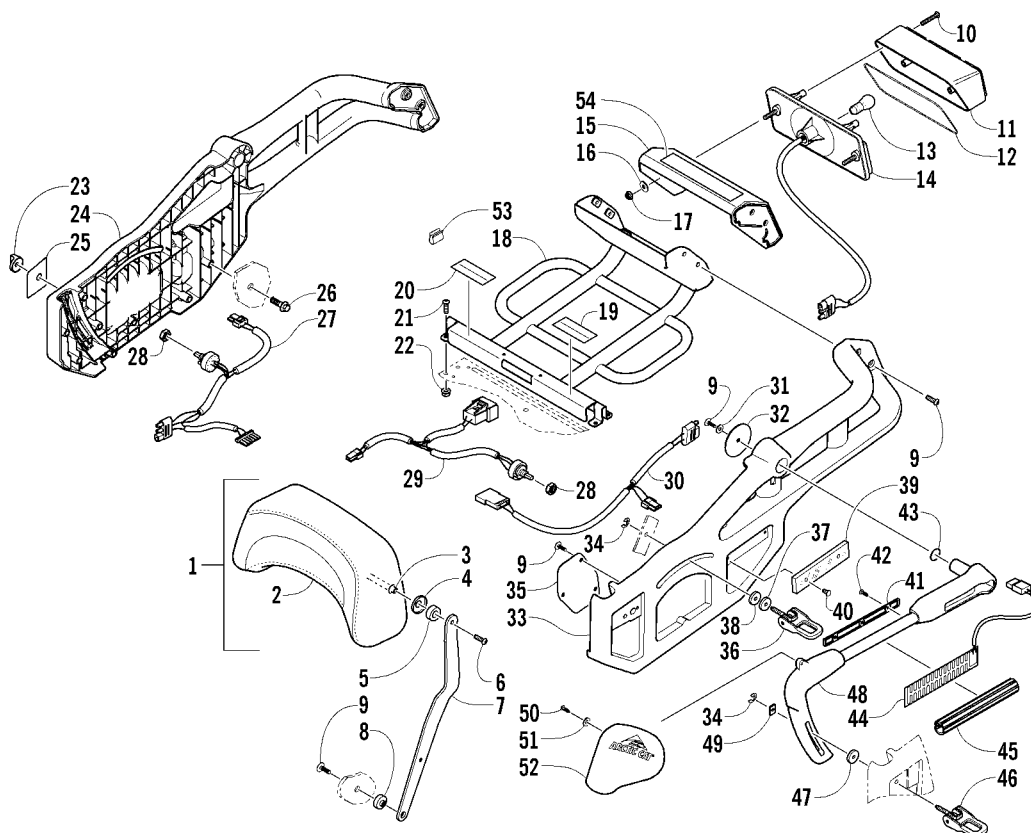
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1670-575	1	Pump, Fuel - Assembly (inc. 2-14)	13	1670-531	1	● Pump, Fuel
2	1670-612	1	● Harness, Fuel Pump (inc. 3)	14	1670-413	1	● Housing, Fuel Pump
3	*	2	● ● O-Ring	15	0610-415	3	Clamp, Hose
4	1670-412	1	● Screw, Machine - Harness	16	1670-525	1	Filter, Fuel Pickup
5	1670-156	1	● Spring, Fuel Pump Assembly	17	0610-629	AR	Hose, Gasline - 100 ft
6	1670-119	1	● Nut, Retaining - Fuel Pump		0610-628	AR	Hose, Gasline - 25 ft
7	1670-118	1	● Seal, Fuel Pump Housing	18	0610-513	AR	Hose, Gasline - 25 ft
8	1670-244	2	● Ring, Retaining	19	0610-419	4	Clamp, Hose
9	0670-460	1	● Arm, Float	20	0716-507	AR	Loom, Protective
10	1670-408	1	● Element, Fuel Sensor	21	0123-811	2	Cable Tie - 4 in.
11	1670-159	2	● Clamp, Hose	22	0610-075	AR	Hose, Gasline - 10 ft
12	1670-521	1	● Hose, Fuel Pump - Top				



BACKREST AND TAILLIGHT ASSEMBLY

0739-536

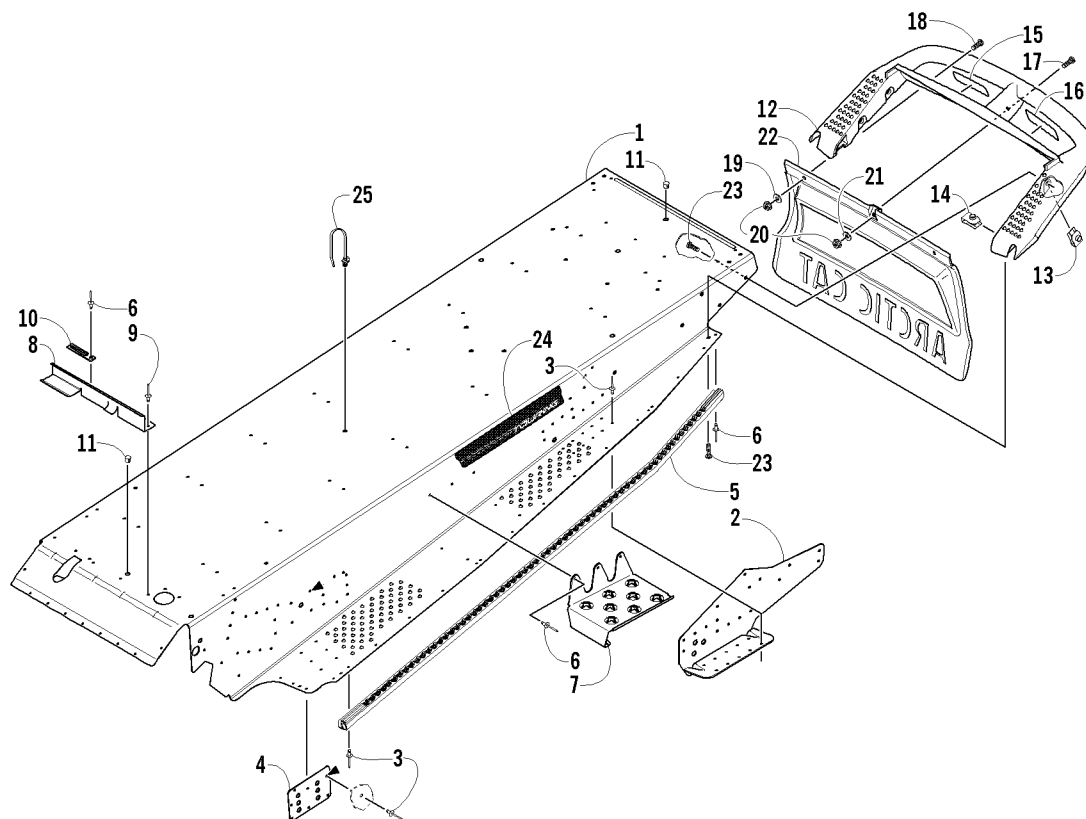
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3706-103</u>	1	Backrest w/Cover (inc. 2-3)	26	0686-702	1	Harness, Handwarmer - Passenger - Right
	<u>3706-093</u>	1	Backrest w/Cover (inc. 2-3) (Silver)	27	0686-701	1	Harness, Handwarmer - Passenger - Left
2	<u>3706-104</u>	1	● Cover, Backrest	28	8050-217	2	Washer
	<u>3706-092</u>	1	● Cover, Backrest (Silver)	29	2706-128	2	Retainer, Handhold
3	0114-163	1	● Axle, Backrest	30	1606-683	1	Bracket, Backrest/Rack - Left
4	0723-003	2	Washer, Cup	31	0623-826	4	E-Ring
5	0616-547	2	Block, Tension - Backrest	32	2706-129	2	Retainer, Handhold - Passenger
6	0623-566	2	Screw, Machine	33	1606-819	2	Lever, Quick-Release - Backrest
7	2706-126	1	Arm, Adjuster - Backrest - Right	34	0623-842	2	Washer
	2706-127	1	Arm, Adjuster - Backrest - Left	35	0623-838	2	Washer, Friction
8	1606-903	2	Spacer, Backrest Adjuster	36	0606-029	2	Reflector, Rear - Red
9	8017-582	14	Screw, Machine	37	0623-269	4	Clip, Retaining
10	0609-093	4	Screw, Retaining	38	1606-772	2	Retainer, Handgrip - Passenger
11	0609-090	1	Lens, Taillight	39	0623-727	6	Screw, Self-Tapping
12	0609-092	1	Gasket, Taillight Lens	40	0670-183	2	O-Ring
13	0109-460	1	Bulb, Stop/Taillight	41	0609-559	2	Element, Handwarmer - Passenger
14	0609-091	1	Housing, Taillight w/Socket	42	1606-771	2	Handgrip, Passenger Handhold
15	1606-689	1	Cover, Taillight	43	1606-688	2	Lever, Quick-Release - Handhold
16	8050-212	2	Washer	44	0623-837	2	Washer, Friction
17	0623-038	2	Nut w/Washer	45	1606-684	1	Handhold, Passenger - Right
18	1706-230	1	Bracket, Mounting - Rack/Taillight		1606-685	1	Handhold, Passenger - Left
19	4611-043	1	Decal, Warning - Latch/Payload (French)	46	0623-850	2	T-Nut
20	4611-042	1	Decal, Warning - Latch/Payload (English)	47	0623-378	4	Screw, Self-Tapping
21	8017-580	4	Screw, Machine	48	0123-802	4	Washer
22	8048-366	4	Nut, Lock	49	1606-238	1	Deflector, Wind - Right
23	0609-370	1	Switch, Handwarmer - Passenger		1606-239	1	Deflector, Wind - Left
24	1606-682	1	Bracket, Backrest/Rack - Right	50	0123-987	2	Clip, Retaining
25	8020-041	8	Screw, Cap				



BACKREST, RACK, AND TAILLIGHT ASSEMBLY (LE)

0741-128 *Not a Service Part

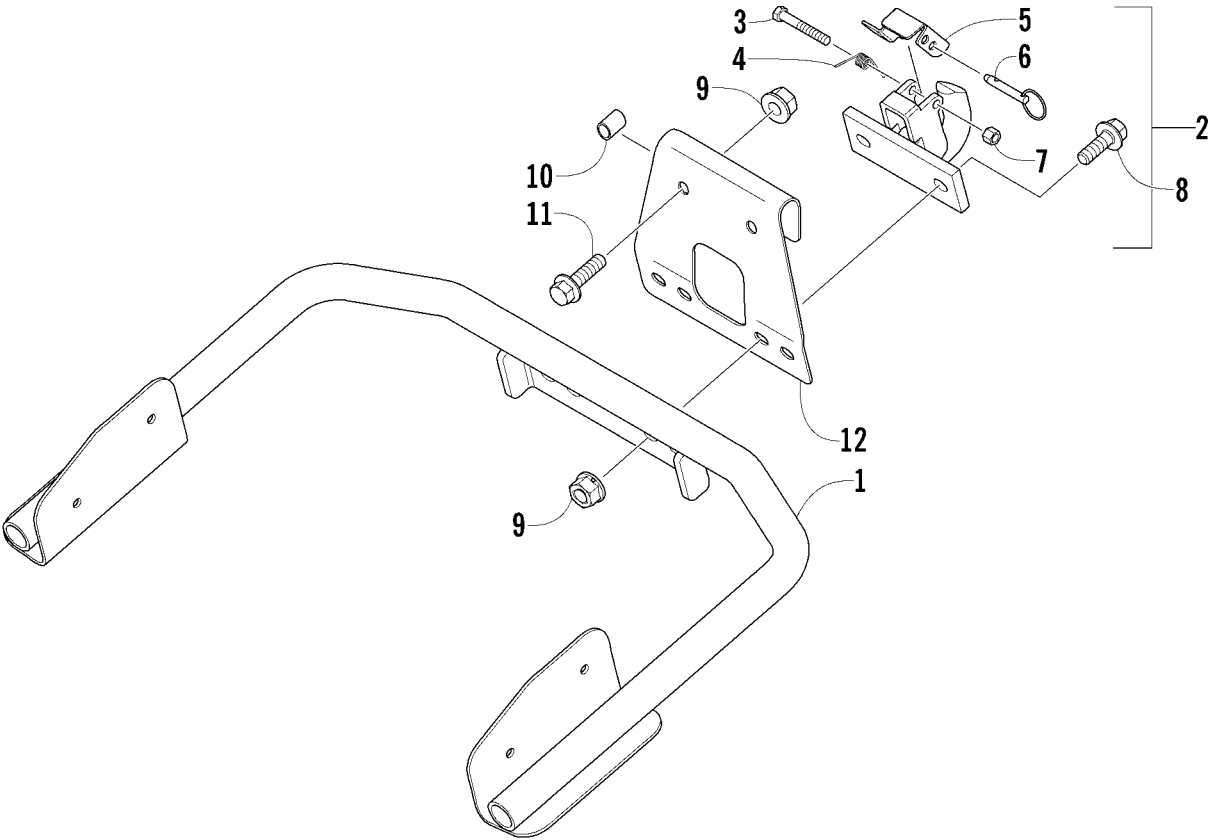
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3706-103</u>	1	Backrest w/Cover (inc. 2-3)	28	*	2	● Nut
	<u>3706-093</u>	1	Backrest w/Cover (inc. 2-3) (Silver)	29	<u>1686-245</u>	1	Harness, Seat Heater - Passenger (inc. one No. 28)
2	<u>3706-104</u>	1	● Cover, Backrest	30	<u>1686-243</u>	1	Harness, Handwarmer - Passenger - Left
	<u>3706-092</u>	1	● Cover, Backrest (Silver)	31	8050-217	2	Washer
3	0114-163	1	● Axle, Backrest	32	2706-128	2	Retainer, Handhold
4	0723-003	2	Washer, Cup	33	<u>3706-083</u>	1	Bracket, Backrest/Rack - Left
5	0616-547	2	Block, Tension - Backrest	34	0623-826	4	E-Ring
6	0623-566	2	Screw, Machine	35	2706-129	2	Retainer, Handhold - Passenger
7	2706-126	1	Arm, Adjuster - Backrest - Right	36	1606-819	2	Lever, Quick-Release - Backrest
	2706-127	1	Arm, Adjuster - Backrest - Left	37	0623-842	2	Washer
8	1606-903	2	Spacer, Backrest Adjuster	38	0623-838	2	Washer, Friction
9	8017-582	14	Screw, Machine	39	0606-029	2	Reflector, Rear - Red
10	0609-093	4	Screw, Retaining	40	0623-269	4	Clip, Retaining
11	0609-090	1	Lens, Taillight	41	1606-772	2	Retainer, Handgrip - Passenger
12	0609-092	1	Gasket, Taillight Lens	42	0623-727	6	Screw, Self-Tapping
13	0109-460	1	Bulb, Stop/Taillight	43	0670-183	2	O-Ring
14	0609-091	1	Housing, Taillight w/Socket	44	<u>0609-732</u>	2	Element, Handwarmer - Passenger
15	<u>3706-293</u>	1	Cover, Taillight	45	1606-771	2	Handgrip, Passenger Handhold
16	8050-212	2	Washer	46	1606-688	2	Lever, Quick-Release - Handhold
17	0623-038	2	Nut w/Washer	47	0623-837	2	Washer, Friction
18	1706-230	1	Bracket, Mounting - Rack/Taillight	48	1606-684	1	Handhold, Passenger - Right
19	4611-043	1	Decal, Warning - Latch/Payload (French)		1606-685	1	Handhold, Passenger - Left
20	4611-042	1	Decal, Warning - Latch/Payload (English)	49	0623-850	2	T-Nut
21	8017-580	4	Screw, Machine	50	0623-378	4	Screw, Self-Tapping
22	8048-366	4	Nut, Lock	51	0123-802	4	Washer
23	<u>0609-772</u>	2	Knob, Switch	52	1606-238	1	Deflector, Wind - Right
24	<u>3706-082</u>	1	Bracket, Backrest/Rack - Right		1606-239	1	Deflector, Wind - Left
25	<u>6611-982</u>	1	Decal, Handwarmer Switch - Right	53	0123-987	2	Clip, Retaining
	<u>6611-983</u>	1	Decal, Handwarmer Switch - Left	54	<u>7611-164</u>	1	Emblem, "Turbo LE"
26	8020-041	8	Screw, Cap				
27	<u>1686-242</u>	1	Harness, Handwarmer - Passenger - Right (inc. one No. 28)				



TUNNEL AND REAR BUMPER

0741-048 *Optional

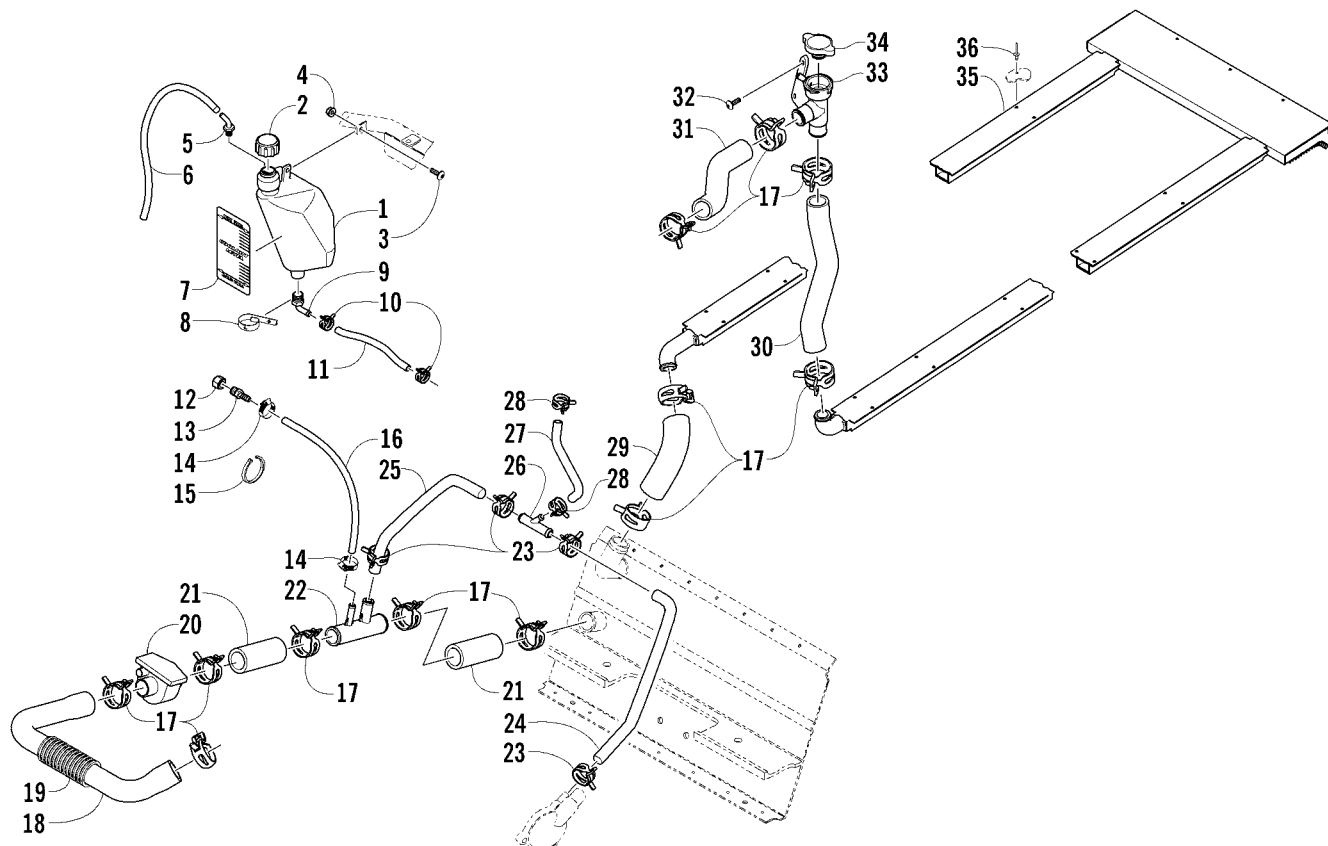
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-979</u>	1	Tunnel Assembly (inc. 2-3)	13	0623-771	4	Nut, U
2	1706-032	1	● Bracket, Suspension Mounting - Right	14	0623-427	2	Nut, U
	1706-033	1	● Bracket, Suspension Mounting - Left	15	5611-852	1	Decal, Warning - Towing (French)
3	0623-072	AR	● Rivet, Solid	16	5611-853	1	Decal, Warning - Towing (English)
	0123-418	AR	● Rivet, Solid	17	8017-580	1	Screw, Machine
	8060-506	AR	● Rivet*	18	8017-579	2	Screw, Machine
4	2706-116	2	Plate, Suspension Mounting - Front	19	0623-184	2	Washer
5	2706-118	1	Roll, Tunnel - Right	20	8048-366	3	Nut, Lock
	2706-119	1	Roll, Tunnel - Left	21	8050-217	1	Washer
6	8060-506	14	Rivet	22	1606-507	1	Snowflap, Reverse
7	<u>3706-098</u>	1	Footrest, Rear - Right	23	8017-580	6	Screw, Machine
	<u>3706-099</u>	1	Footrest, Rear - Left		8017-581	6	Screw, Machine (International)
8	0707-704	1	Bracket, Main Harness Protector	24	<u>6611-798</u>	1	Decal, Tunnel - Right
9	0623-166	2	Rivet		<u>6611-799</u>	1	Decal, Tunnel - Left
10	3002-964	1	Clamp		<u>7611-034</u>	1	Decal, Tunnel - Right (LE)
11	0623-562	2	Plug, Hole		<u>7611-035</u>	1	Decal, Tunnel - Left (LE)
12	1606-200	1	Bumper, Rear	25	0623-677	4	Cable Tie - Push-Mount (LE)



HITCH ASSEMBLY (International)

0738-527

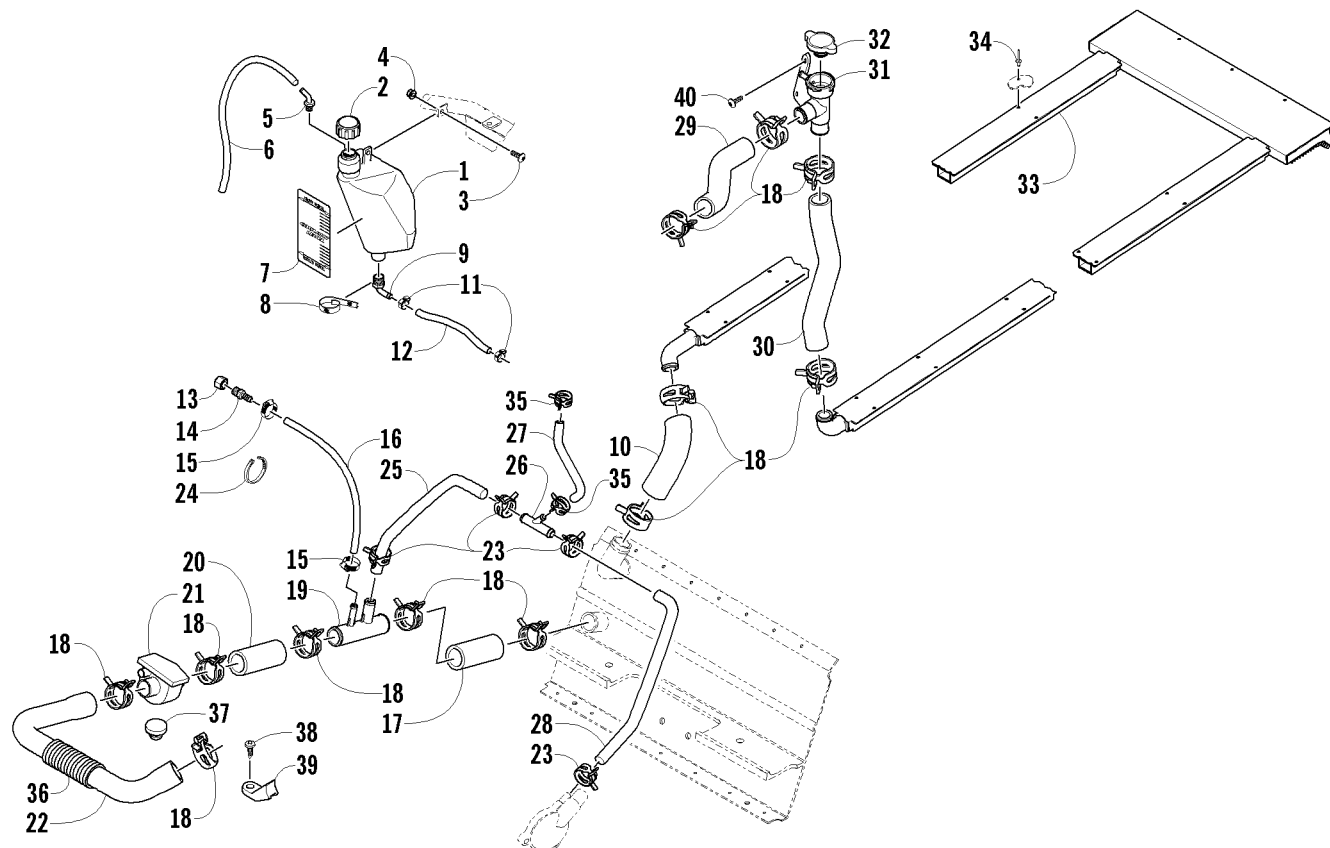
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2706-249	1	Support, Hitch	7	8040-366	1	● Nut, Lock
2	0706-727	1	Hitch, Pintle - Assembly (inc. 3-7)	8	8020-134	2	Screw, Cap
3	8002-046	1	● Screw, Cap	9	8048-426	4	Nut, Lock
4	0623-335	1	● Spring, Hitch	10	0605-066	2	Axle, Spacer
5	2706-229	1	● Latch, Hitch	11	8020-135	2	Screw, Cap
6	0623-213	1	● Pin, Hitch	12	2706-230	1	Bracket, Mounting - Hitch



COOLING ASSEMBLY

0741-091

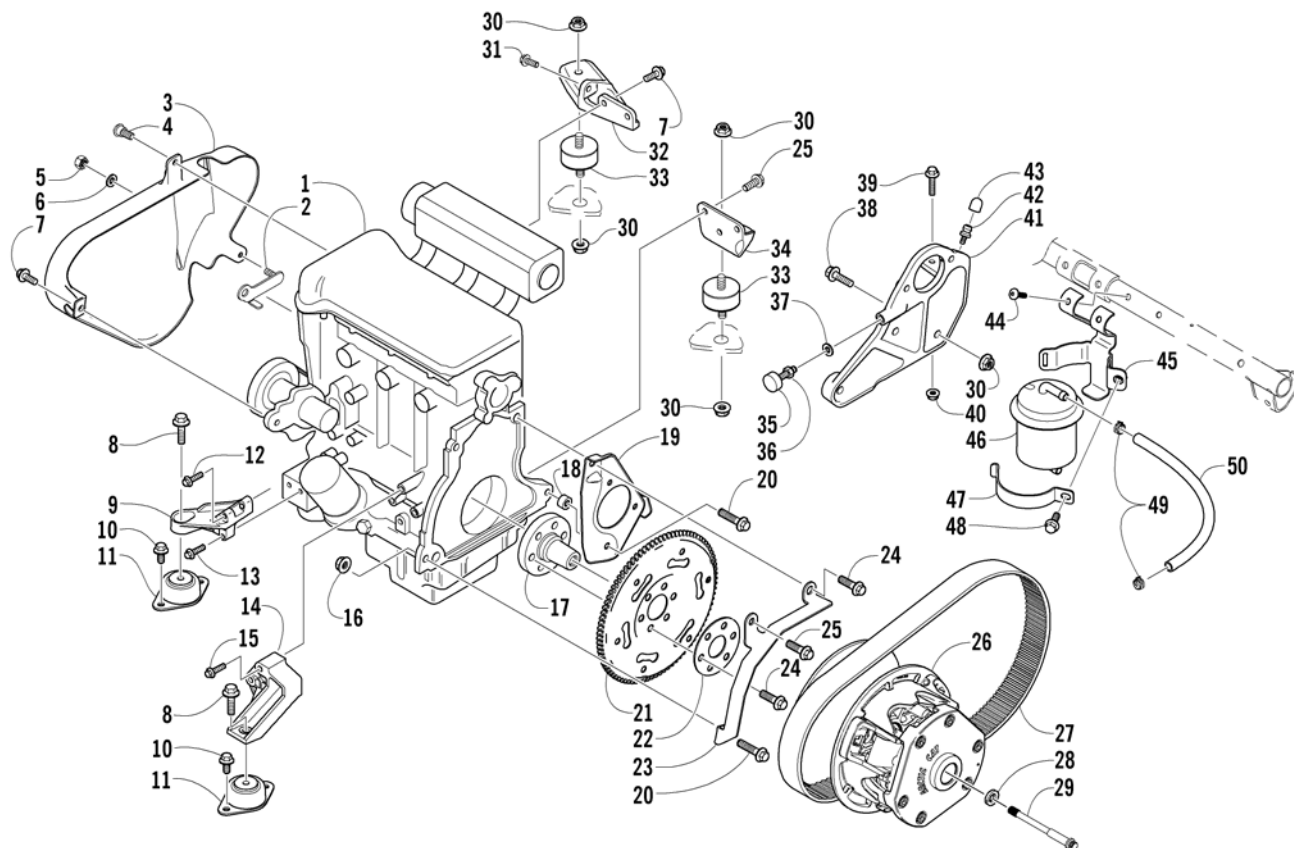
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1670-246	1	Tank, Coolant	19	0619-619	AR	Protector, Hose
2	0670-035	1	Cap, Tank	20	0609-182	1	Heater, Inline
3	8017-580	1	Screw, Machine	21	0610-539	2	Hose, Coolant - T-Fitting/Inline Heater
4	8048-366	1	Nut, Lock	22	2606-502	1	T-Fitting - Double
5	0670-242	1	Fitting, Vent	23	1623-285	4	Clamp, Hose
6	0610-010	AR	Hose, Vent - 25 ft	24	0610-519	1	Hose, Coolant - Thermostat/Y-Fitting
7	4611-093	1	Decal, Fill Level - Coolant Tank	25	0610-520	1	Hose, Coolant - Y-Fitting/T-Fitting
8	0670-289	AR	Tape, Teflon	26	2606-625	1	Y-Fitting
9	0670-075	1	Fitting, Elbow	27	0610-518	1	Hose, Coolant - Throttle Body/Y-Fitting
10	1623-351	2	Clamp, Hose	28	1623-197	2	Clamp, Hose
11	0610-015	AR	Hose - 100 ft	29	0610-244	1	Hose, Coolant - Front Heat Exchanger/Rear Heat Exchanger
	0610-016	AR	Hose - 25 ft	30	<u>0610-652</u>	1	Hose, Filler Neck/Rear Heat Exchanger
12	1670-303	1	Plug, Adapter	31	<u>0610-653</u>	1	Hose, Coolant - Filler Neck/Engine
13	0623-976	1	Adapter, Fitting	32	<u>1623-547</u>	2	Screw, Machine w/Loctite
14	0623-373	2	Clamp, Hose	33	<u>3606-857</u>	1	Neck, Filler
15	0123-788	1	Cable Tie - 8 in.	34	2606-284	1	Cap, Filler Neck
16	0610-076	AR	Hose, Coolant - Drain - 10 ft	35	2706-078	1	Heat Exchanger, Rear
17	0623-736	12	Clamp, Hose	36	8060-706	36	Rivet
18	0610-453	1	Hose, Coolant - Heater/Engine				



COOLING ASSEMBLY (International)

0741-129

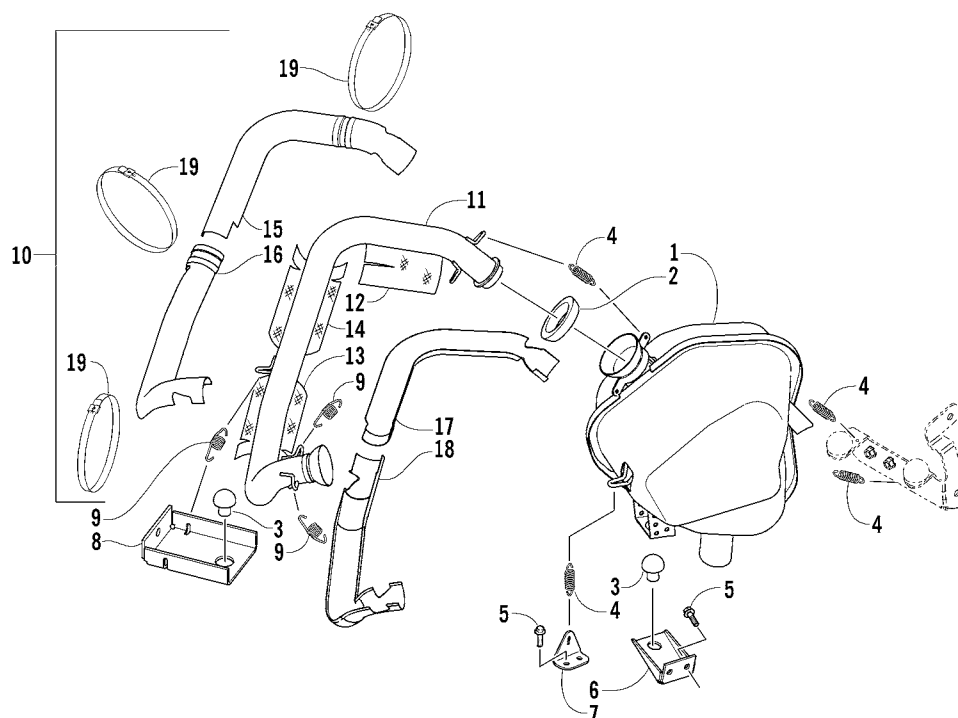
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1670-246	1	Tank, Coolant	20	0610-556	1	Hose, Coolant - T-Fitting/Inline Heater
2	0670-035	1	Cap, Tank	21	0609-563	1	Heater, Inline
3	8017-580	1	Screw, Machine	22	0610-555	1	Hose, Coolant - Heater/Engine
4	8048-366	1	Nut, Lock	23	1623-285	4	Clamp, Hose
5	0670-242	1	Fitting, Vent	24	0123-788	4	Cable Tie - 8 in.
6	0610-010	AR	Hose, Vent - 25 ft	25	0610-520	1	Hose, Coolant - Y-Fitting/T-Fitting
7	4611-093	1	Decal, Fill Level - Coolant Tank	26	2606-625	1	Y-Fitting
8	0670-289	AR	Tape, Teflon	27	0610-518	1	Hose, Coolant - Throttle Body/Y-Fitting
9	0670-075	1	Fitting, Elbow	28	0610-519	1	Hose, Coolant - Thermostat/Y-Fitting
10	0610-244	1	Hose, Coolant - Front Heat Exchanger/Rear Heat Exchanger	29	<u>0610-653</u>	1	Hose, Coolant - Filler Neck/Engine
11	1623-351	2	Clamp, Hose	30	<u>0610-652</u>	1	Hose, Filler Neck/Rear Heat Exchanger
12	0610-015	AR	Hose - 100 ft	31	<u>3606-857</u>	1	Neck, Filler
	0610-016	AR	Hose - 25 ft	32	2606-284	1	Cap, Filler Neck
13	1670-303	1	Plug, Adapter	33	2706-078	1	Heat Exchanger, Rear
14	0623-976	1	Adapter, Fitting	34	8060-706	36	Rivet
15	0623-373	2	Clamp, Hose	35	1623-197	2	Clamp, Hose
16	0610-076	AR	Hose, Coolant - Drain - 10 ft	36	0619-619	AR	Protector, Hose
17	0610-539	1	Hose, Coolant - Front Heat Exchanger/T-Fitting	37	1606-038	1	Bumper, Rubber
18	0623-736	12	Clamp, Hose	38	0623-765	1	Screw, Self-Tapping
19	2606-502	1	T-Fitting - Double	39	1623-255	1	Mount, Cable Tie
				40	<u>1623-547</u>	2	Screw, Machine w/Loctite



ENGINE AND RELATED PARTS

0740-484

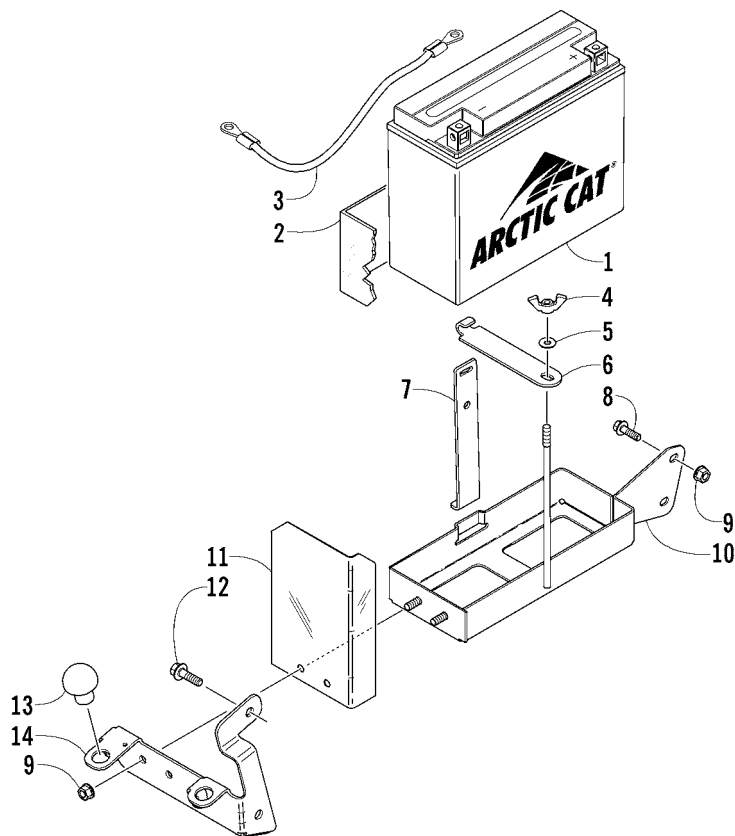
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0662-439</u>	1	Engine	27	<u>0627-048</u>	1	Belt, Drive
2	1706-930	1	Bracket, Belt Cover		0627-013	1	Belt, Drive (International)
3	2606-720	1	Cover, Engine Belt	28	0623-210	1	Washer, High Collar
4	8408-616	1	Screw, Shoulder	29	0623-804	1	Bolt, Drive Clutch
5	0624-250	1	Nut, Lock	30	8048-486	7	Nut, Lock
6	8050-217	1	Washer	31	8408-825	1	Screw, Cap
7	8408-820	3	Screw, Cap	32	0708-126	1	Bracket, Engine Mounting - Right - Rear
8	8020-220	2	Screw, Cap	33	0608-250	2	Mount, Engine - Rear
9	0708-432	1	Bracket, Engine Mounting - Right - Front	34	0708-128	1	Bracket, Engine Mounting - Left - Rear
10	0623-765	4	Screw, Self-Tapping	35	0608-358	1	Bumper, Torque - Engine
11	0608-350	2	Mount, Engine - Front	36	8042-516	1	Nut
12	8408-870	1	Screw, Cap	37	8050-282	1	Washer
13	8408-840	2	Screw, Cap	38	8020-224	3	Screw, Cap
14	0708-464	1	Bracket, Engine Mounting - Left - Front	39	8020-040	1	Screw, Cap
15	8408-850	3	Screw, Cap	40	8048-366	1	Nut, Lock
16	8428-002	2	Nut	41	0708-409	1	Bracket, Engine Mounting/Bearing Support (inc. 42-43)
17	1670-245	1	Adapter, PTO	42	1623-010	1	● Fitting, Grease
18	1623-063	1	Bushing	43	0623-904	1	● Cap, Grease Fitting
19	0745-162	1	Bracket, Mounting - Starter Motor	44	1623-175	2	Screw, Self-Tapping
20	8409-040	2	Screw, Cap	45	<u>0770-710</u>	1	Bracket, Fuel Filter
21	0745-192	1	Gear, Ring	46	<u>1670-691</u>	1	Filter, Fuel
22	0745-187	1	Spacer	47	<u>0770-711</u>	1	Strap, Fuel Filter Bracket
23	0745-164	1	Guard, Ring Gear	48	8020-037	1	Screw, Cap
24	8409-030	7	Screw, Cap	49	0610-419	2	Clamp, Hose
25	8409-020	4	Screw, Cap	50	0610-075	AR	Hose, Gasline - 10 ft
26	<u>0725-518</u>	1	Clutch, Drive				



EXHAUST ASSEMBLY

0739-028

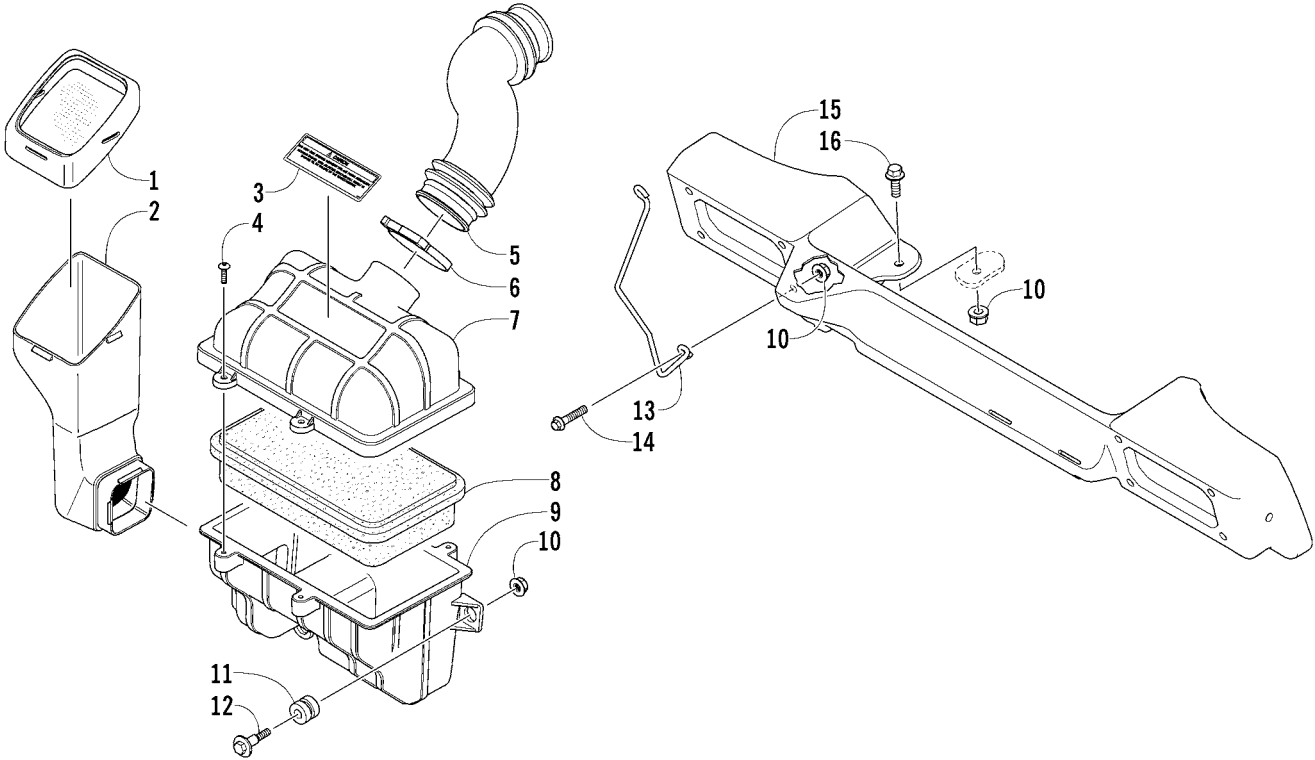
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1712-171	1	Resonator	11	1712-006	1	● Pipe, Exhaust
2	1612-323	2	Gasket, Exhaust	12	1612-818	1	● Packing, Exhaust Pipe - Right
3	0612-111	2	Bumper, Rubber	13	1612-819	1	● Packing, Exhaust Pipe - Left
4	0612-668	5	Spring, Extension	14	1612-820	1	● Packing, Exhaust Pipe - Center
5	8020-040	4	Screw, Cap	15	1612-768	1	● Cover, Exhaust Pipe - Upper Right
6	1712-038	1	Bracket, Mounting - Resonator	16	1612-769	1	● Cover, Exhaust Pipe - Upper Left
7	1612-763	1	Bracket, Spring Retaining	17	1612-770	1	● Cover, Exhaust Pipe - Lower Right
8	1712-046	1	Bracket, Mounting - Exhaust Pipe	18	1612-771	1	● Cover, Exhaust Pipe - Lower Left
9	0612-471	3	Spring, Exhaust	19	0423-524	3	● Tie, Band - 10 in.
10	1712-048	1	Pipe, Exhaust - Assembly (inc. 11-19)				



BATTERY ASSEMBLY

0739-031

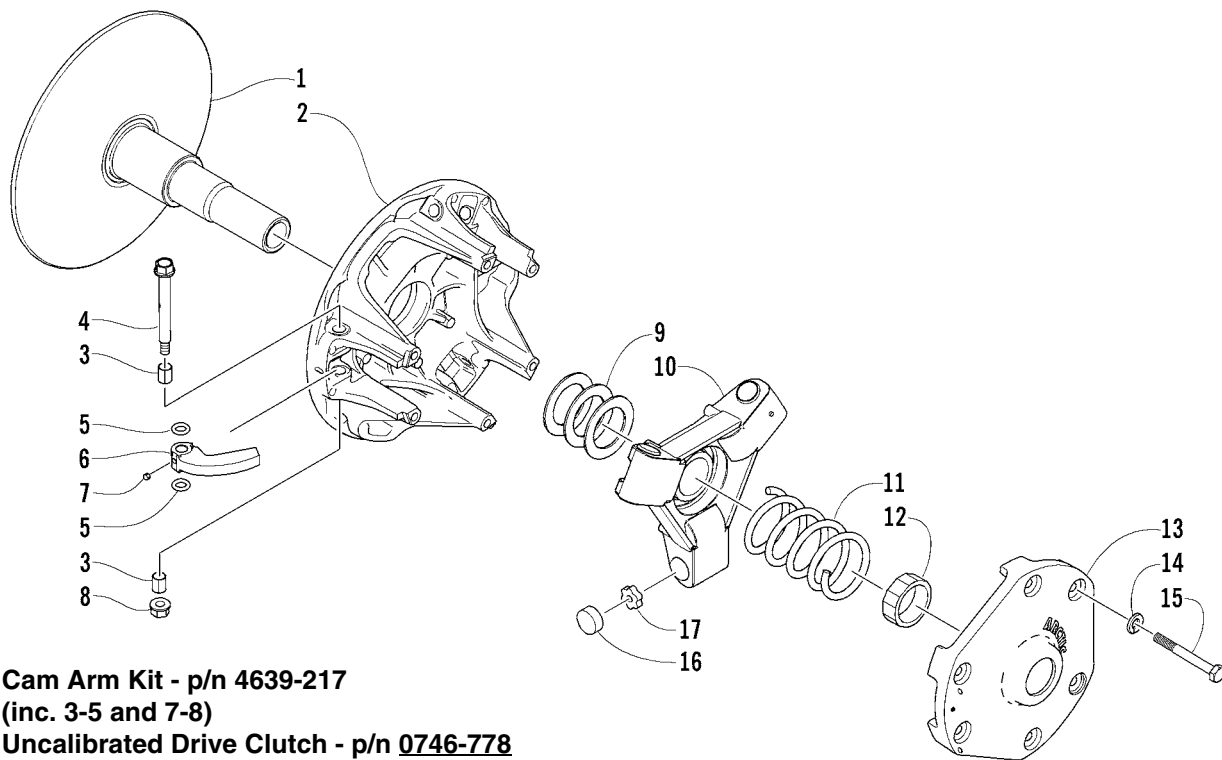
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0745-230	1	Battery (inc. 2)	8	8020-039	2	Screw, Cap
2	0645-082	1	● Wrap, Heat - Battery	9	8047-366	4	Nut, Lock
3	0645-476	1	Cable, Battery/Ground	10	0745-213	1	Tray, Battery
4	0623-325	1	Nut, Wing	11	0645-437	1	Shield, Heat
5	8050-217	1	Washer	12	0623-765	1	Screw, Self-Tapping
6	0645-243	1	Strap, Battery Hold-Down - Top	13	0612-111	3	Bumper, Rubber
7	0645-311	1	Strap, Battery Hold-Down - Side	14	0745-214	1	Bracket, Mounting - Battery Tray



AIR SILENCER ASSEMBLY

0740-169

Ref. Part No. Qty. Description				Ref. Part No. Qty. Description			
1	1670-540	1	Cover, Inlet Tube	9	1670-544	1	Silencer, Air
2	1670-553	1	Tube, Inlet	10	8047-366	14	Nut, Lock
3	5611-863	1	Decal, Air Silencer	11	1612-701	4	Bushing
4	1623-395	4	Screw, Machine	12	0623-856	4	Screw, Shoulder
5	1670-541	1	Tube, Outlet	13	0707-705	1	Bracket, Guard - Harness/Rope
6	1623-133	2	Clamp, Tube	14	8020-040	1	Screw, Cap
7	1670-543	1	Cover, Air Silencer	15	1670-577	1	Plenum, Air Silencer
8	3006-870	1	Filter, Air	16	8020-039	9	Screw, Cap

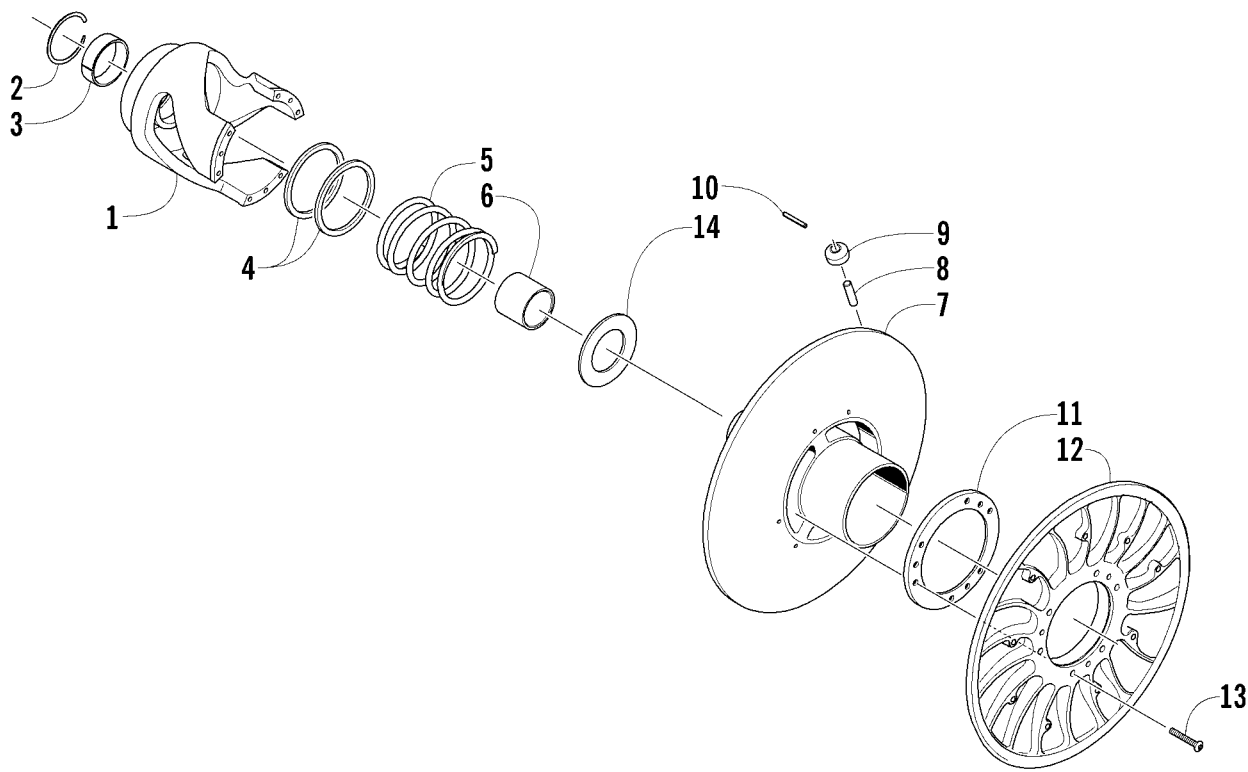


DRIVE CLUTCH

(Assembly p/n 0725-518)

0739-035

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0746-764</u>	1	Sheave, Stationary	10	0746-686	1	Spider Assembly
2	<u>0746-756</u>	1	Sheave, Movable (inc. 3)	11	0646-149	1	Spring, Drive Clutch - Red
3	0646-372	6	● Bearing		0646-147	1	Spring, Drive Clutch - Yellow/Green (Over 5,000 ft Alt.)
4	0646-747	3	Pin, Cam Arm	12	0646-140	1	Nut
5	1602-692	6	O-Ring	13	0746-113	1	Cover
6	0746-671	3	Arm, Cam (inc. 7)	14	8051-212	6	Washer, Lock - Spring
7	1623-183	3	● Screw, Set	15	<u>1623-442</u>	6	Screw, Machine
8	8048-366	3	Nut, Lock	16	0646-297	3	Button, Torque
9	0646-377	1	Washer, Spacer	17	0646-298	3	Plug, Torque Button
	0646-266	1	Washer, Spacer				

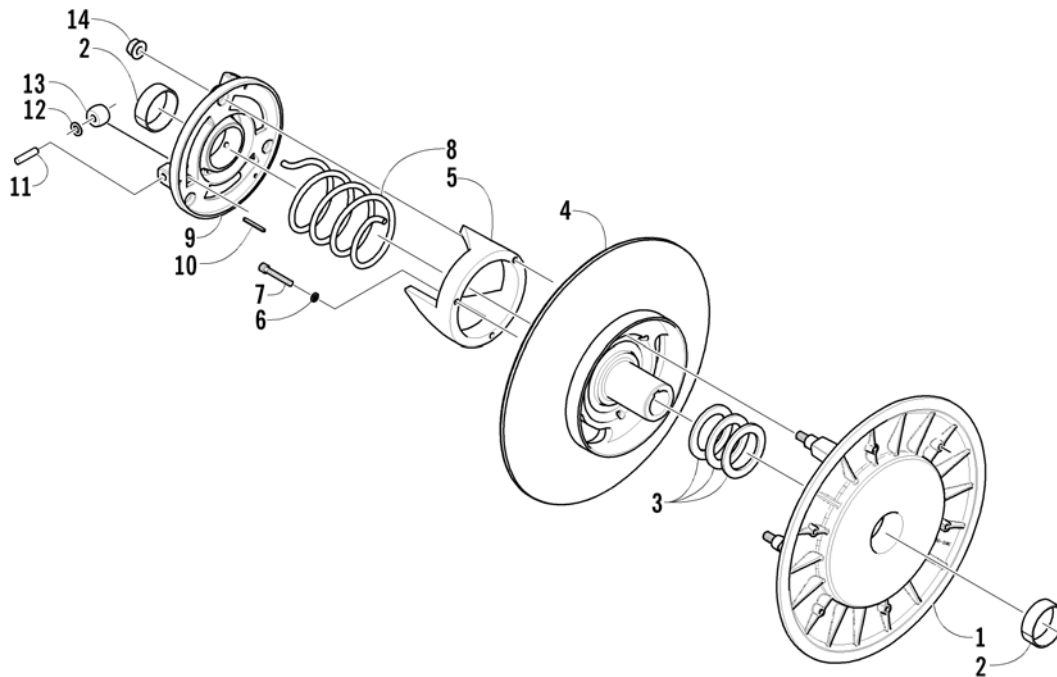


DRIVEN CLUTCH

(Assembly p/n 0726-223)

0741-008

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0748-628</u>	1	Bracket, Torque 50°/36° (inc. 2-3)	6	<u>0648-753</u>	1	Spacer
	<u>0748-653</u>	1	Bracket, Torque 42°/36° (inc. 2-3) (Over 9,000 ft Alt.)	7	<u>0748-620</u>	1	Sheave, Stationary (inc. 8-10)
2	0648-433	1	● Ring, Snap	8	0648-097	6	● Pin, Cam Roller
3	0648-009	1	● Bearing	9	0648-139	6	● Roller, Cam
4	0648-713	2	Seat, Spring - Driven Clutch	10	8070-224	6	● Pin, Spring
5	0648-662	1	Spring, Driven Clutch - Platinum	11	<u>0648-650</u>	1	Retainer, Torque Bracket
	0648-732	1	Spring, Driven Clutch - Green (Over 9,000 ft Alt.)	12	<u>0748-617</u>	1	Sheave, Movable
				13	1623-517	9	Screw, Machine
				14	0648-437	1	Seat, Spring

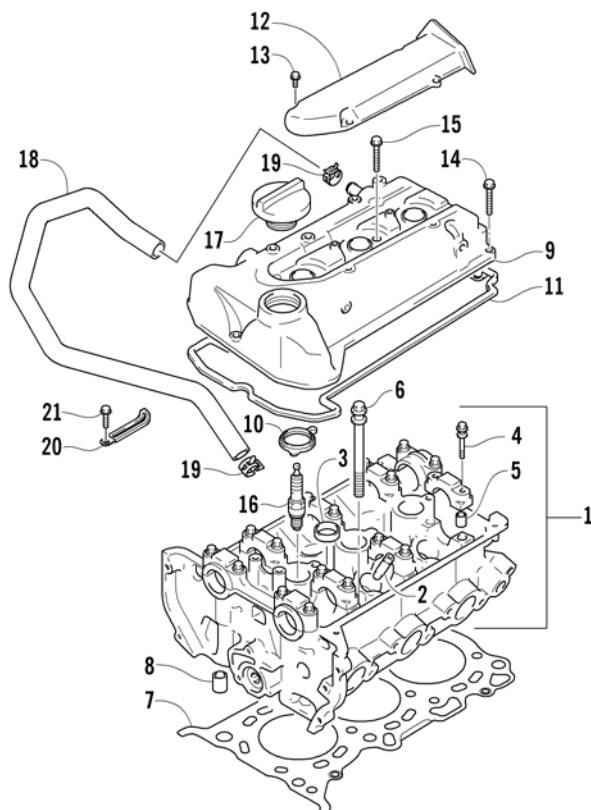


DRIVEN CLUTCH (International)

(Assembly p/n 0726-229)

0738-405

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0748-019	1	Sheave, Movable (inc. one No. 2)	8	0648-114	1	Spring, Driven Clutch - Red/White
2	0648-009	2	● Bearing	9	0748-018	1	Plate, Roller - Assembly
3	0148-199	2	Washer, Thrust: 0.060 in.				(inc. one No. 2 and 10-13)
	0148-198	1	Washer, Thrust: 0.030 in.	10	8070-224	3	● Pin, Spring
4	0748-020	1	Sheave, Stationary	11	0648-097	3	● Pin, Cam Roller
5	0648-016	1	Bracket, Torque 57°/50°	12	0648-082	3	● Washer, Thrust - Cam Roller
6	8051-152	3	Washer, Lock	13	0648-079	3	● Roller, Cam
7	8005-404	3	Screw, Cap	14	8040-426	3	Nut, Lock

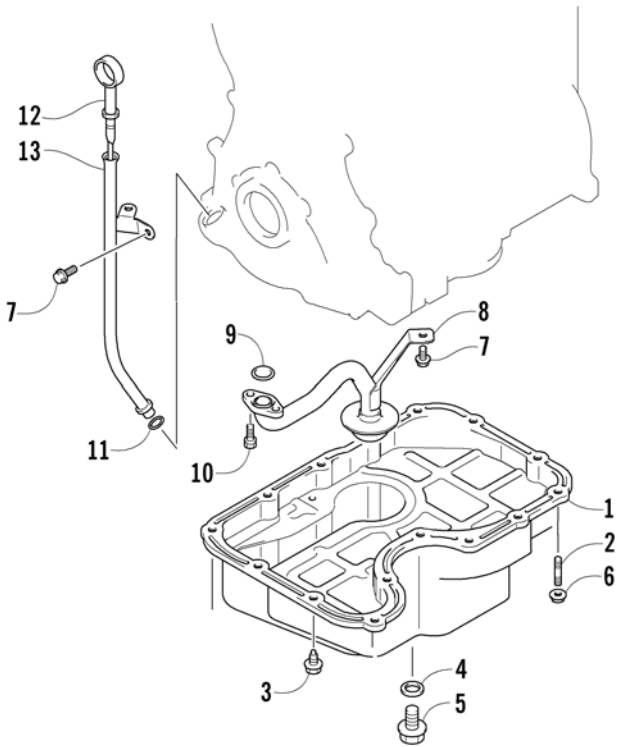


CYLINDER HEAD ASSEMBLY

0739-158

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3007-019</u>	1	Cylinder Head Assembly (inc. 2-5)	12	<u>3007-028</u>	1	Cover, Coil
2	3006-132	12	● Guide, Valve	13	3006-101	4	Bolt, Coil Cover
3	3004-782	2	● Plug	14	3004-756	5	Bolt, Cylinder Head Cover
4	3006-134	17	● Bolt, Camshaft Cap	15	3423-119	1	Bolt, Cylinder Head Cover
5	3423-043	14	● Pin, Camshaft Cap Dowel	16	0217-719	3	Spark Plug (NGK KR8AI)
6	3006-133	8	Bolt, Camshaft Housing	17	3006-952	1	Cap, Oil Filler
7	3006-559	1	Gasket, Cylinder Head	18	3006-758	1	Hose, Breather
8	3006-115	2	Pin, Dowel	19	3008-488	2	Clamp, Hose
9	3006-136	1	Cover, Cylinder Head	20	3006-580	1	Clamp, Wire
10	3006-137	3	Gasket, Spark Plug Hole	21	3004-338	1	Bolt
11	3006-138	1	Gasket, Cylinder Head Cover				

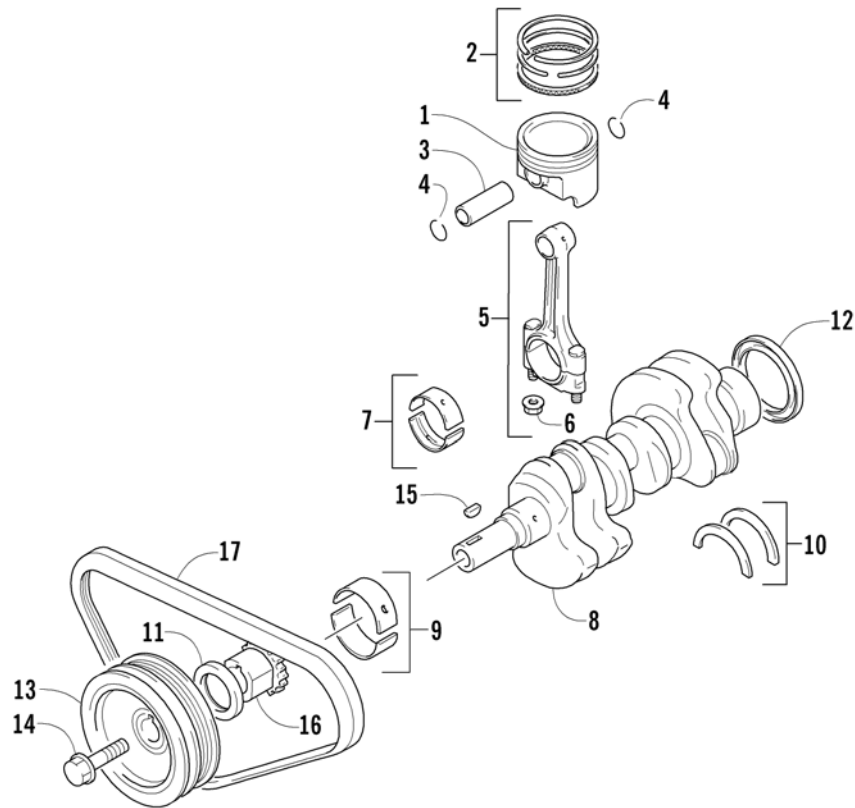
46



OIL PAN ASSEMBLY

0739-350

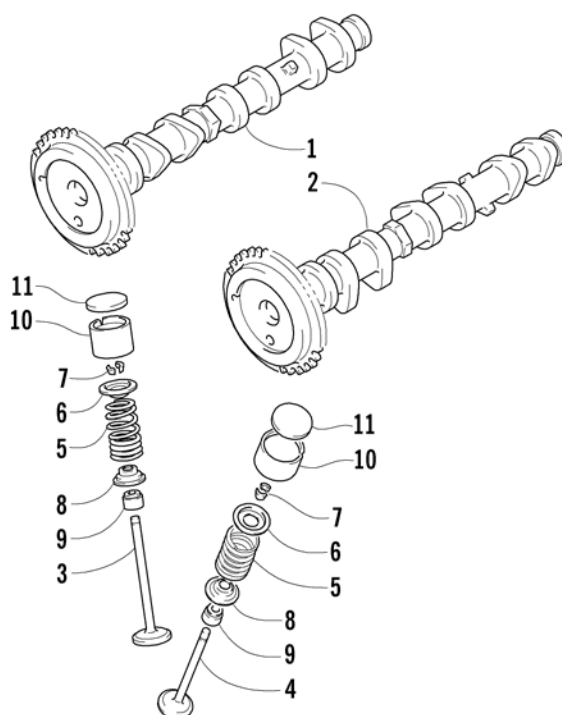
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-956	1	Pan, Oil	8	3006-223	1	Strainer, Oil Pump
2	3007-029	3	Bolt, Stud	9	3006-123	1	O-Ring
3	3006-107	12	Bolt	10	3004-383	2	Bolt
4	3006-113	1	Gasket	11	3006-122	1	O-Ring
5	3006-118	1	Plug, Oil Drain	12	3006-882	1	Stick, Oil Level
6	3004-488	3	Nut	13	3006-568	1	Tube, Oil Level Stick
7	3004-338	2	Bolt				



CRANKSHAFT ASSEMBLY

0739-345 *Optional

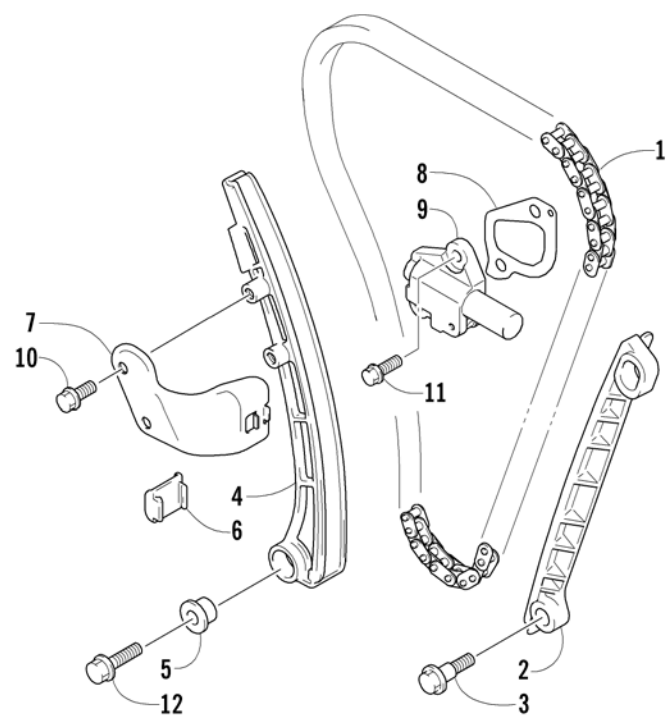
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-761	3	Piston (Mark 1)	10	3006-157	1	Bearing Set - Crankshaft Thrust
	3006-762	3	Piston (Mark 2)		3006-299	1	Bearing Set - Crankshaft Thrust (Undersized)
	3006-760	3	Piston (Oversized 0.5 mm)*	11	0693-562	1	Seal, Oil - Crankshaft - Front
2	3006-859	3	Ring Set, Piston	12	3006-124	1	Seal, Oil - Crankshaft - Rear
	3006-860	3	Ring Set, Piston (Oversized 0.5 mm)*	13	3006-158	1	Pulley, Crankshaft
3	3006-763	3	Pin, Piston	14	3006-159	1	Bolt
4	3423-069	6	Circlip	15	3004-540	1	Key
5	3006-764	3	Connecting Rod Assembly (inc. 6)	16	3006-765	1	Sprocket, Crankshaft Timing
6	3006-110	6	● Nut	17	3006-295	1	Belt, Engine
7	3006-861	6	Bearing, Connecting Rod				
8	3006-151	1	Crankshaft				
9	3006-863	4	Bearing Set - Green				
	3006-864	4	Bearing Set - Black				
	3006-865	4	Bearing Set - No Color				
	3006-866	4	Bearing Set - Yellow				
	3006-862	4	Bearing Set - Brown				



CAMSHAFT/VALVE ASSEMBLY

0739-344

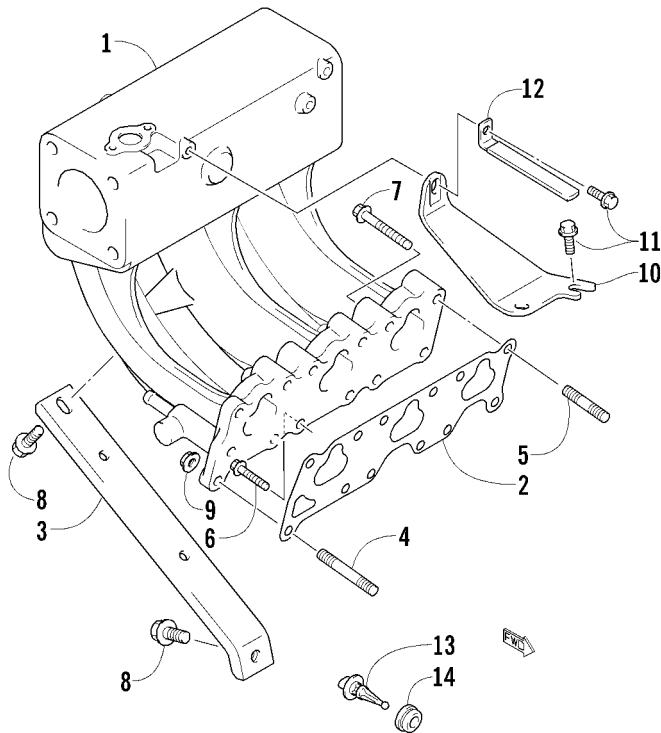
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-766	1	Camshaft, Intake		3006-789	AR	Shim, Tappet - 2.50 mm
2	3006-767	1	Camshaft, Exhaust		3006-790	AR	Shim, Tappet - 2.52 mm
3	3006-815	6	Valve, Intake		3006-791	AR	Shim, Tappet - 2.54 mm
4	3006-199	6	Valve, Exhaust		3006-792	AR	Shim, Tappet - 2.56 mm
5	3006-576	12	Spring, Valve		3006-793	AR	Shim, Tappet - 2.58 mm
6	3006-201	12	Retainer		3006-794	AR	Shim, Tappet - 2.60 mm
7	0693-281	24	Cotter, Valve		3006-795	AR	Shim, Tappet - 2.62 mm
8	3006-203	12	Seat, Spring		3006-796	AR	Shim, Tappet - 2.64 mm
9	3006-125	12	Seal, Valve Stem		3006-797	AR	Shim, Tappet - 2.66 mm
10	3006-772	12	Tappet		3006-798	AR	Shim, Tappet - 2.68 mm
11	3006-773	AR	Shim, Tappet - 2.18 mm		3006-799	AR	Shim, Tappet - 2.70 mm
	3006-774	AR	Shim, Tappet - 2.20 mm		3006-800	AR	Shim, Tappet - 2.72 mm
	3006-775	AR	Shim, Tappet - 2.22 mm		3006-801	AR	Shim, Tappet - 2.74 mm
	3006-776	AR	Shim, Tappet - 2.24 mm		3006-802	AR	Shim, Tappet - 2.76 mm
	3006-777	AR	Shim, Tappet - 2.26 mm		3006-803	AR	Shim, Tappet - 2.78 mm
	3006-778	AR	Shim, Tappet - 2.28 mm		3006-804	AR	Shim, Tappet - 2.80 mm
	3006-779	AR	Shim, Tappet - 2.30 mm		3006-805	AR	Shim, Tappet - 2.82 mm
	3006-780	AR	Shim, Tappet - 2.32 mm		3006-806	AR	Shim, Tappet - 2.84 mm
	3006-781	AR	Shim, Tappet - 2.34 mm		3006-807	AR	Shim, Tappet - 2.86 mm
	3006-782	AR	Shim, Tappet - 2.36 mm		3006-808	AR	Shim, Tappet - 2.88 mm
	3006-783	AR	Shim, Tappet - 2.38 mm		3006-809	AR	Shim, Tappet - 2.90 mm
	3006-784	AR	Shim, Tappet - 2.40 mm		3006-810	AR	Shim, Tappet - 2.92 mm
	3006-785	AR	Shim, Tappet - 2.42 mm		3006-811	AR	Shim, Tappet - 2.94 mm
	3006-786	AR	Shim, Tappet - 2.44 mm		3006-812	AR	Shim, Tappet - 2.96 mm
	3006-787	AR	Shim, Tappet - 2.46 mm		3006-813	AR	Shim, Tappet - 2.98 mm
	3006-788	AR	Shim, Tappet - 2.48 mm		3006-814	AR	Shim, Tappet - 3.00 mm



CAM CHAIN ASSEMBLY

0739-343

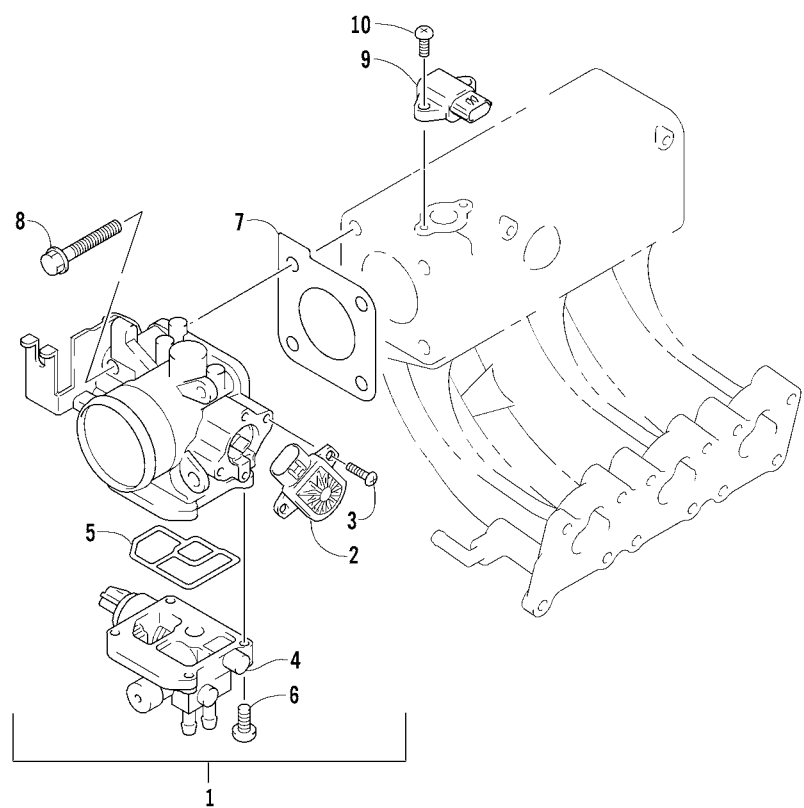
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-163	1	Chain, Timing	7	3006-169	1	Link
2	3006-164	1	Guide, Chain	8	3006-951	1	Gasket, Tension Adjuster
3	3006-165	2	Bolt	9	3006-959	1	Adjuster, Tensioner - Assembly
4	3006-768	1	Tensioner, Chain	10	3004-338	2	Bolt
5	3006-167	1	Spacer	11	3004-341	2	Bolt
6	3006-168	1	Pad	12	3423-175	1	Bolt



INTAKE MANIFOLD ASSEMBLY

0740-802

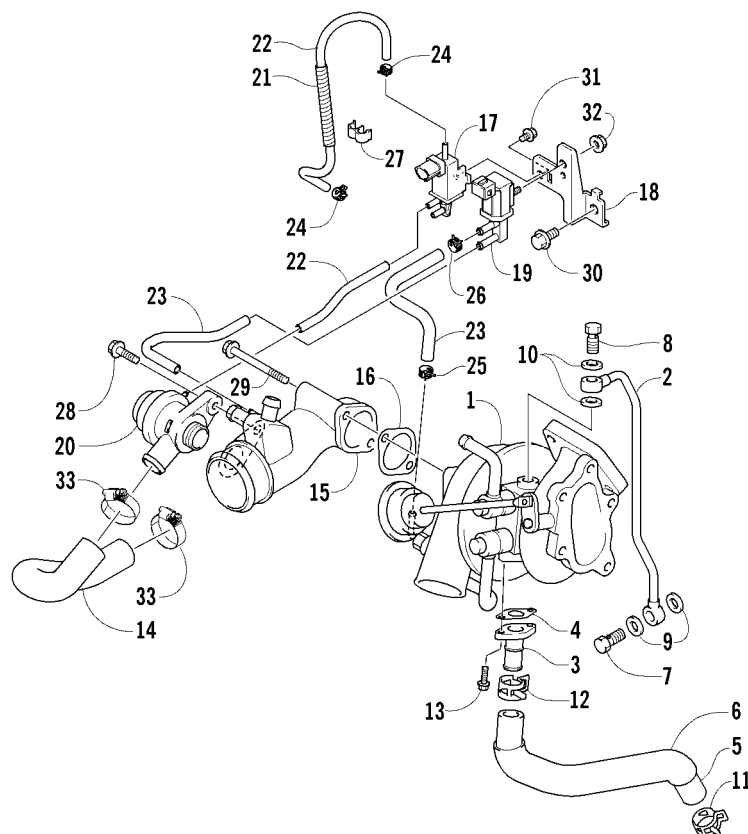
Ref. Part No. Qty. Description				Ref. Part No. Qty. Description			
1	3007-031	1	Manifold, Intake	8	3004-630	2	Bolt
2	3006-205	1	Gasket	9	3004-488	4	Nut
3	3006-206	1	Bracket, Stiffener	10	3006-578	1	Bracket, Stiffener
4	3006-372	7	Bolt, Stud	11	3006-579	3	Bolt
5	3006-373	1	Bolt, Stud	12	3006-580	1	Clamp
6	3004-426	4	Bolt	13	3006-869	1	Sensor, Air Temperature
7	3004-376	4	Bolt	14	3006-850	1	Gasket



THROTTLE BODY ASSEMBLY

0739-164

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-817	1	Throttle Body Assembly (inc. 2-6)	6	3006-211	4	● Screw
2	3006-651	1	● Sensor, Throttle Position	7	3006-209	1	Gasket
3	3006-652	2	● Screw, Machine	8	3004-427	4	Bolt
4	3006-582	1	● Valve, ISC	9	3006-584	1	Sensor, Pressure
5	3006-215	1	● Gasket	10	1691-018	2	Screw

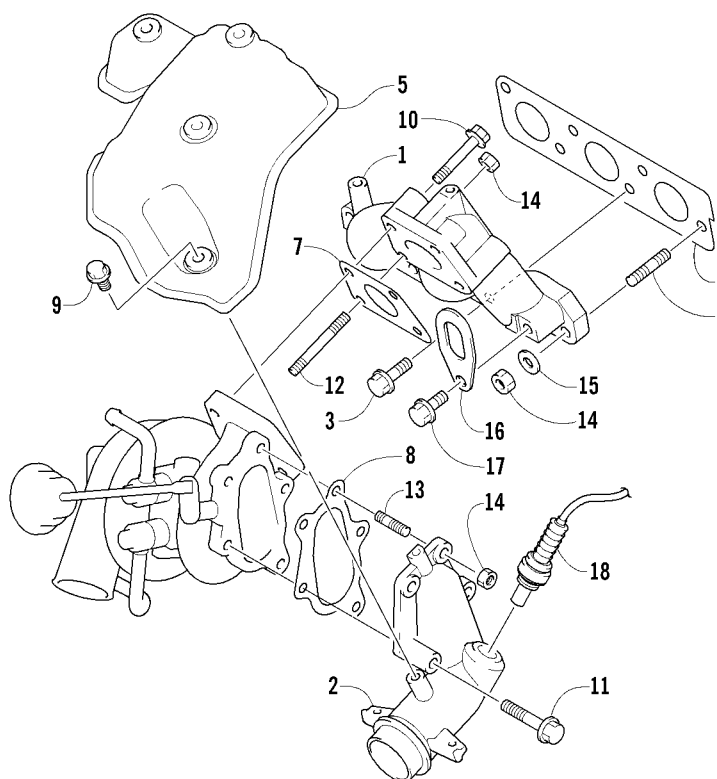


TURBOCHARGER ASSEMBLY

0741-010

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-819	1	Turbocharger Assembly	18	3006-840	1	Bracket, Mounting
2	3306-821	1	Pipe, Oil Inlet	19	3006-884	1	Valve, Waste Gate Control
3	3006-871	1	Joint, Oil Drain	20	3006-885	1	Valve, Air Bypass
4	3006-872	1	Gasket, Oil Drain	21	3006-888	1	Tube, Protective
5	3006-822	1	Hose, Oil Drain	22	0693-929	2	Hose, Vacuum - Bypass Control Valve
6	3006-823	1	Protector	23	3006-852	2	Hose, Waste Gate Control Valve
7	3006-892	1	Bolt	24	3008-037	2	Clamp, Hose
8	3006-962	1	Bolt	25	3006-854	1	Clamp, Hose
9	3006-112	2	Gasket, Oil Inlet Pipe	26	3423-480	1	Clamp, Hose
10	3402-436	2	Gasket, Oil Inlet Pipe	27	3005-387	1	Clip, Hose
11	3006-855	1	Clamp, Hose	28	3004-376	1	Bolt
12	3008-488	1	Clamp, Hose	29	3006-893	2	Bolt
13	3004-338	2	Bolt	30	3004-630	1	Bolt
14	3006-820	1	Hose, Air Bypass	31	3004-987	1	Screw
15	<u>3007-002</u>	1	Pipe, Air Intake	32	3004-488	1	Nut
16	3006-874	1	Gasket, Air Intake Pipe	33	3006-602	2	Clamp, Hose
17	3006-883	1	Valve, Air Bypass Valve Control				

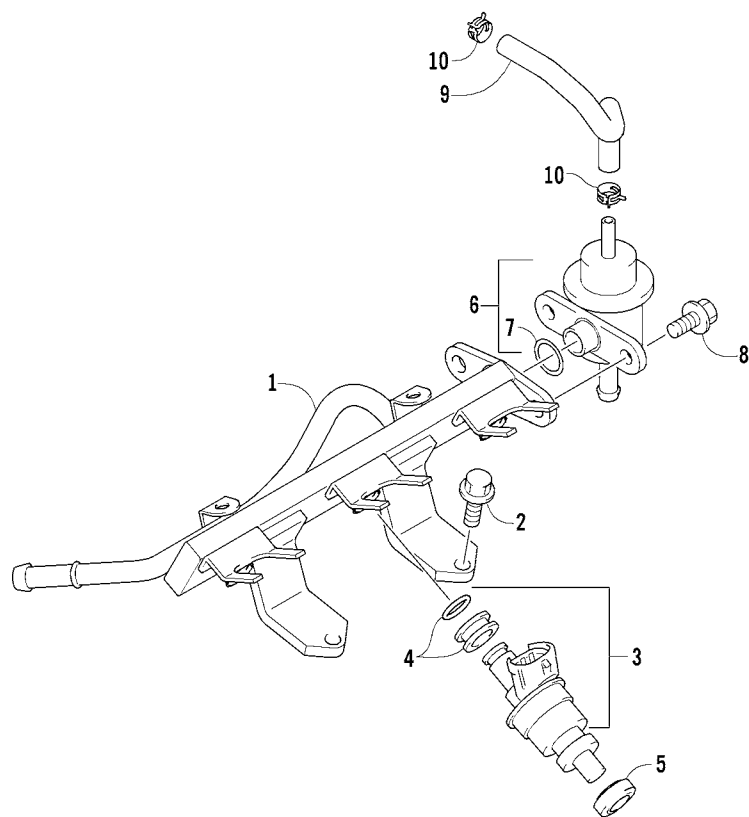
54



EXHAUST MANIFOLD ASSEMBLY

0739-165

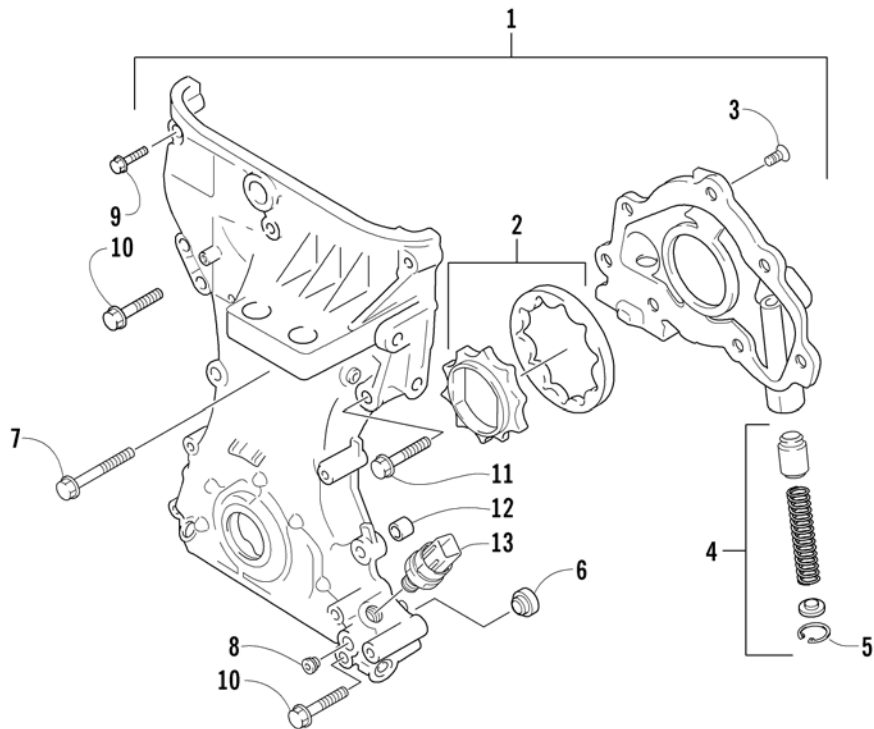
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-829	1	Manifold, Exhaust	10	3006-845	2	Bolt
2	3006-830	1	Pipe, Outlet	11	3006-846	2	Bolt
3	3006-877	2	Bolt	12	3006-847	2	Bolt, Stud
4	3006-878	4	Bolt, Stud	13	3006-848	3	Bolt, Stud
5	3006-831	1	Cover, Exhaust Manifold	14	3006-111	9	Nut
6	3006-879	1	Gasket, Exhaust Manifold	15	3006-849	4	Washer
7	3006-832	1	Gasket, Exhaust Manifold/Turbocharger	16	3006-857	1	Hook, Engine
8	3006-833	1	Gasket, Outlet Pipe	17	3004-630	1	Bolt
9	3006-754	4	Bolt	18	3006-588	1	Sensor, Oxygen



DELIVERY PIPE ASSEMBLY

0739-920

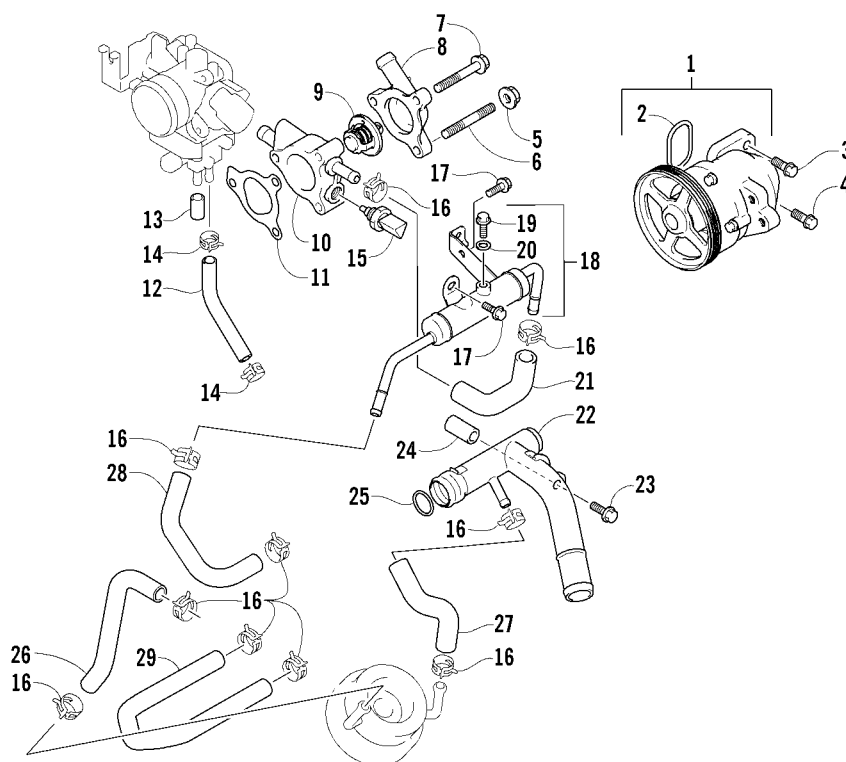
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-835	1	Pipe, Delivery	6	3006-880	1	Regulator (inc. 7)
2	3004-377	2	Bolt	7	3006-881	1	● O-Ring
3	3006-834	3	Injector, Fuel - Assembly (inc. 4)	8	3004-338	2	Bolt
4	3006-237	3	● Grommet Set	9	0693-929	AR	Hose, Vacuum
5	3006-126	3	Cushion	10	3008-037	2	Clamp, Hose



TIMING CHAIN COVER/OIL PUMP ASSEMBLY

0739-341

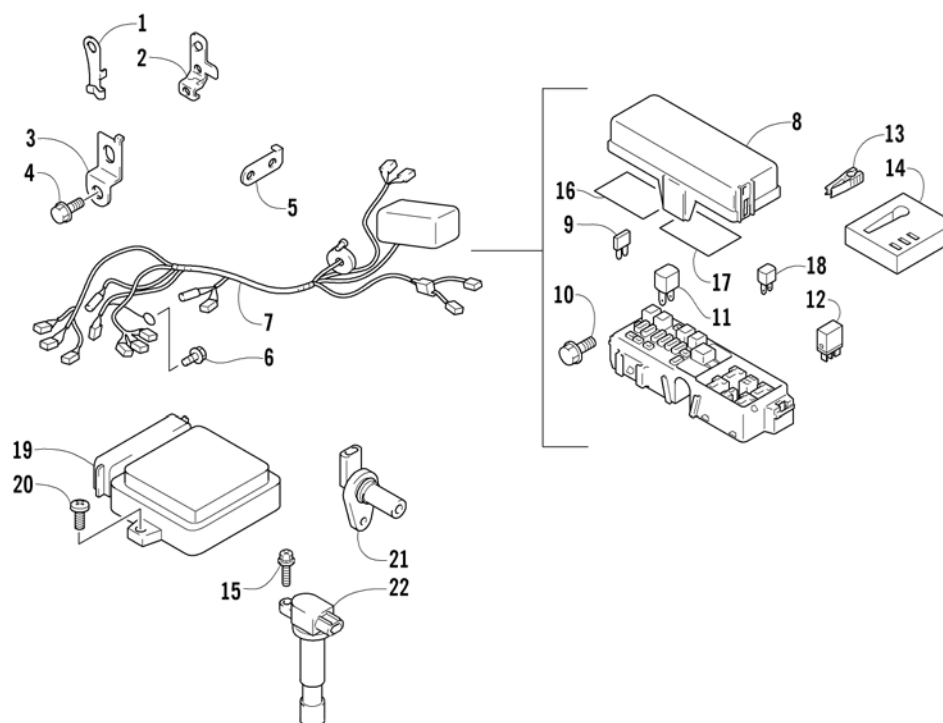
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-219	1	Timing Chain Cover/Oil Pump Assembly (inc. 2-5)	7	3006-755	1	Bolt
2	3006-220	1	● Rotor Set	8	3423-386	1	Plug
3	3004-284	7	● Screw	9	3008-376	6	Bolt
4	3006-221	1	● Valve Set (inc. 5)	10	3004-427	4	Bolt
5	3006-374	1	● ● Circlip	11	3004-948	5	Bolt
6	<u>3007-032</u>	1	Filter, Oil Gallery	12	3005-206	2	Pin, Dowel
				13	3006-844	1	Switch, Oil Pressure - Assembly



WATER PUMP AND THERMOSTAT ASSEMBLIES

0741-011

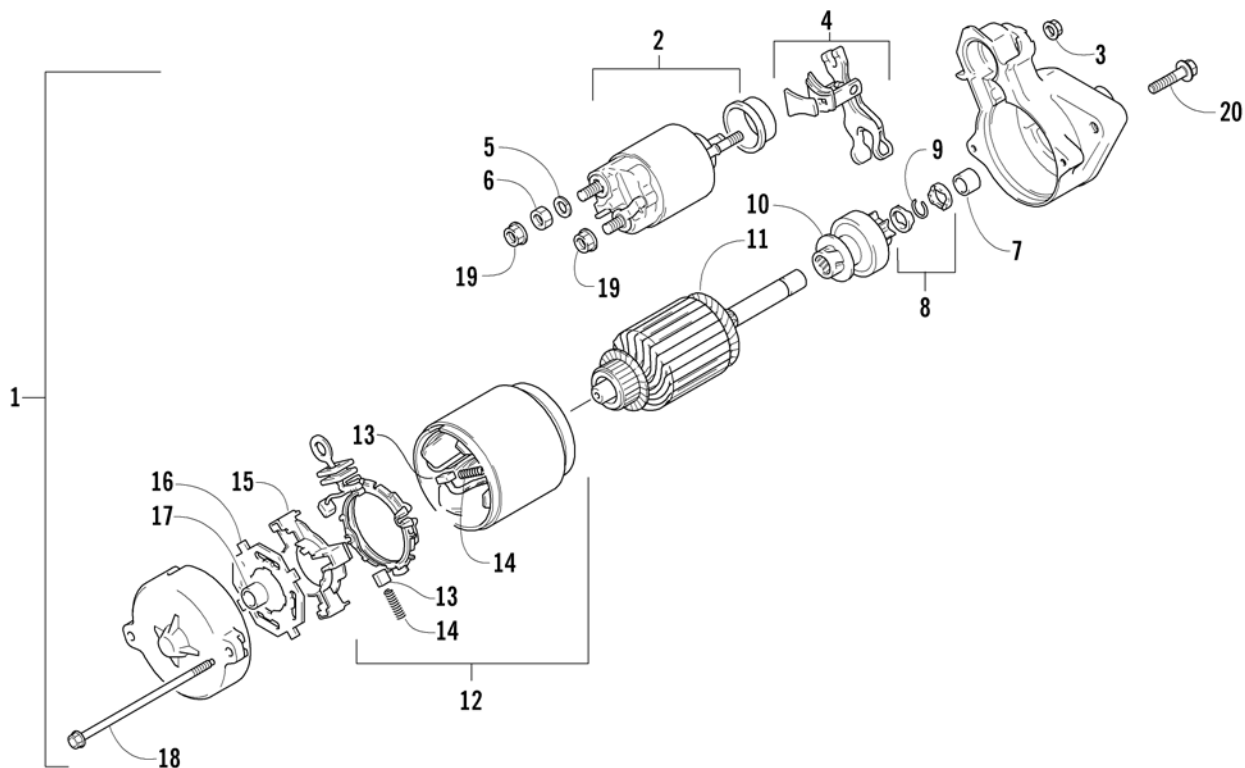
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3007-033	1	Water Pump (inc. 2)	16	3006-602	10	Clamp, Hose
2	3006-953	1	● O-Ring	17	3004-338	2	Bolt
3	3008-533	2	Bolt	18	3006-839	1	Tank, Water (inc. 19-20)
4	3004-948	2	Bolt	19	3006-598	1	● Union, Air Vent
5	3004-326	2	Nut	20	3006-599	1	● Gasket
6	3006-375	2	Bolt, Stud	21	3006-595	1	Hose - Thermostat/Water Tank
7	3004-370	1	Bolt	22	3006-594	1	Pipe, Water Inlet
8	3006-228	1	Cap, Thermostat	23	0693-303	1	Bolt
9	3006-230	1	Thermostat	24	3006-114	1	Spacer
10	3006-836	1	Case, Thermostat	25	3006-234	1	O-Ring
11	3006-232	1	Gasket	26	3007-004	1	Hose - Turbocharger/Oil Cooler
12	3006-600	1	Hose - Throttle Body/Intake Manifold	27	3006-596	1	Hose - Oil Cooler/Inlet Pipe
13	3006-120	1	Plug	28	3006-837	1	Hose - Water Tank/Turbocharger
14	3006-128	2	Clamp, Hose	29	3007-003	1	Hose, Turbocharger/Air Inlet
15	3006-212	1	Sensor, Water Temperature				



ELECTRICAL

0740-803

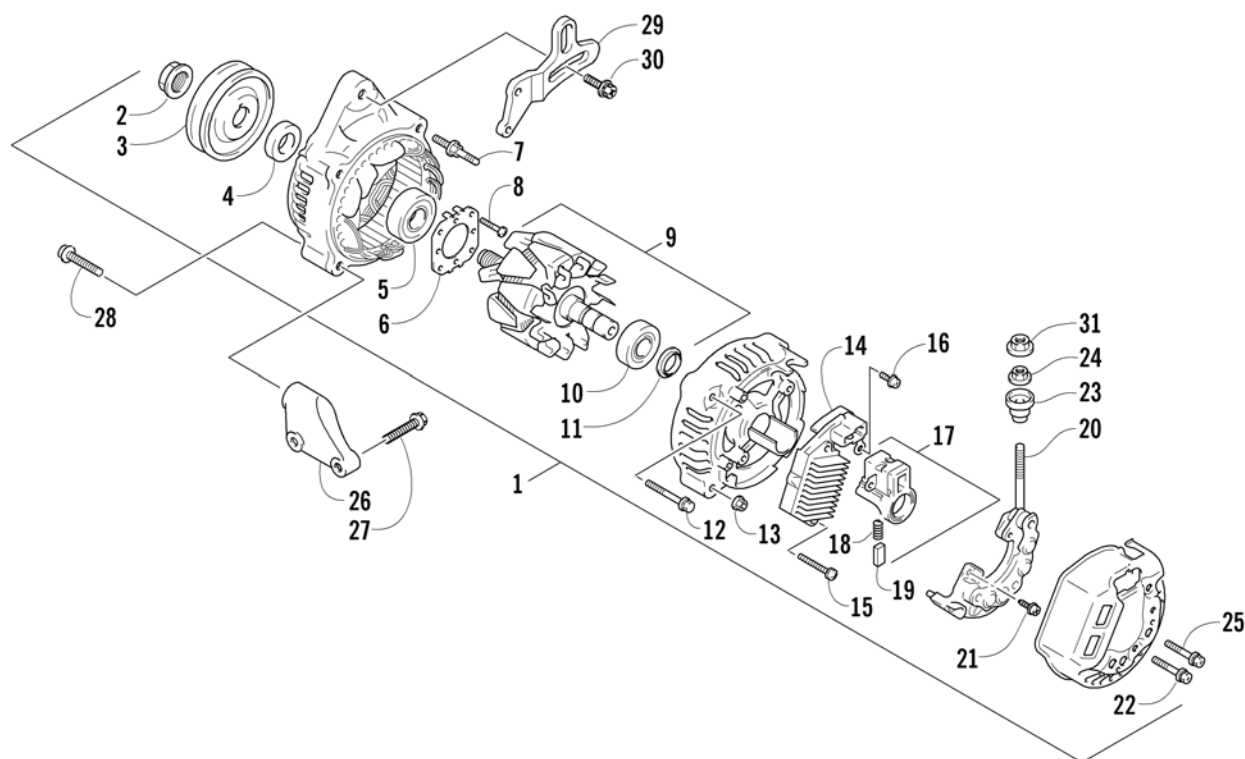
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-290	1	Clamp, Oil Pressure Switch	13	3006-607	1	● Puller, Fuse
2	3006-287	1	Bracket, Chain Cover	14	3006-608	1	● Holder, Spare Fuse
3	3006-609	1	Bracket, Coil	15	3006-756	3	Bolt
4	3004-338	1	Bolt	16	5611-859	1	Decal, Fuse Box
5	3006-284	1	Bracket, Engine Harness	17	5611-860	1	Decal, Fuse Box
6	3004-705	1	Bolt, Ground	18	*	1	Resistor
7	3007-035	1	Harness Assembly (inc. 8-14)	19	3006-963	1	Controller, Injection
8	3006-288	1	● Cover, Fuse Box	20	8476-625	2	Screw, Machine
9	3006-368	7	● Fuse (15 Amp)	21	3006-279	1	Sensor, Cam Position - Assembly
	3006-369	2	● Fuse (30 Amp)	22	3006-280	3	Coil, Ignition
10	3006-109	2	● Bolt				
11	3006-370	1	● Fuse (80 Amp)				
12	3006-294	5	● Relay				
							*Resistor is coded to engine; see dealer to determine part number.



STARTER MOTOR ASSEMBLY

0739-355

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-244	1	Motor, Starter - Assembly (inc. 2-18 and one No. 19)	11	3006-258	1	● Armature
2	3006-255	1	● Switch Assembly	12	3006-246	1	● Commutator Assembly (inc. 13)
3	3004-488	2	● Nut	13	3006-247	4	● ● Brush
4	3006-254	1	● Lever, Pinion Drive	14	3006-248	4	● Spring, Brush
5	3004-280	1	● Washer, Lock	15	3006-252	1	● Holder, Brush
6	3004-334	1	● Nut	16	3006-253	1	● Insulator
7	3006-249	1	● Bushing	17	3006-251	1	● Bushing
8	3006-257	1	● Nut, Pinion Stop (inc. 9)	18	3006-256	2	● Through-Bolt
9	3006-259	1	● ● Ring, Snap	19	3004-326	2	● Nut
10	3006-260	1	● Pinion Assembly	20	8408-820	2	Screw, Cap



ALTERNATOR ASSEMBLY

0739-357

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3006-261	1	Alternator Assembly (inc. 2-25)	17	3006-612	1	● Brush Holder Assembly (inc. 18-19)
2	3006-276	1	● Nut	18	3006-271	2	● ● Spring, Brush
3	3006-250	1	● Pulley	19	3006-270	2	● ● Brush
4	3006-277	1	● Spacer	20	3006-611	1	● Rectifier Assembly
5	3006-263	1	● Bearing	21	3004-645	6	● Screw
6	3006-264	1	● Retainer, Bearing	22	3006-274	3	● Bolt
7	3006-266	2	● Bolt, Stud	23	3006-262	1	● Insulator, Terminal
8	3006-265	4	● Screw	24	3004-851	1	● Nut
9	3006-610	1	● Rotor Assembly (inc. 10-11)	25	3006-613	1	● Bolt
10	3006-267	1	● ● Bearing	26	3006-144	1	Bracket, Alternator
11	3006-268	1	● ● Cover, Bearing	27	0693-397	2	Bolt
12	3006-272	2	● Bolt	28	3006-376	1	Bolt
13	3004-853	2	● Nut	29	3006-143	1	Arm, Adjuster - Alternator
14	3006-841	1	● Regulator, Alternator - Assembly	30	3006-108	1	Bolt
15	3004-379	2	● Screw	31	3004-488	1	Nut
16	0694-025	1	● Screw				



(Complete Gasket Set p/n 3006-961)

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RELATED ITEMS

2006 T660 Turbo Touring

(Model No. S2006ACFTTUSB - Black)

(Model No. S2006ACFTLUSB - LE Black)

(Model No. S2006ACFTTUSS - Silver)

(Model No. S2006ACFTLUSS - LE Silver)

(Model No. S2006ACFTTOSB - Black - International)

4639-295	Altitude Kit (Over 5000 ft)	2257-327	Manual, Operator's (E/F)
3639-020	Cover, Machine (Storage)	0652-100	Paint, Hood - Black (1/2 oz)
4639-057	Cover, Machine (Deluxe)	0652-097	Paint, Hood - Silver (1/2 oz)
4639-073	Cover, Machine (Premium)	0652-024	Paint, Metal - Black
2257-231	Handbook, Safety (E/F)	3639-714	Saddlebags
3639-721	Handlebar Bag	3639-908	Tank Jacket
0639-456	Handlebar Muffs	4639-140	Tether Switch
1639-607	Hitch, Pivot	3639-726	Touring Gear Bag
2257-423	Manual, Illustrated Parts	3639-962	Windshield Storage Bag

■NOTE: For a complete list of related items, refer to the current accessory catalog.

