

PARTS MANUAL



PANTERA® 7000 LTD INTERNATIONAL S2015PTULXOSB

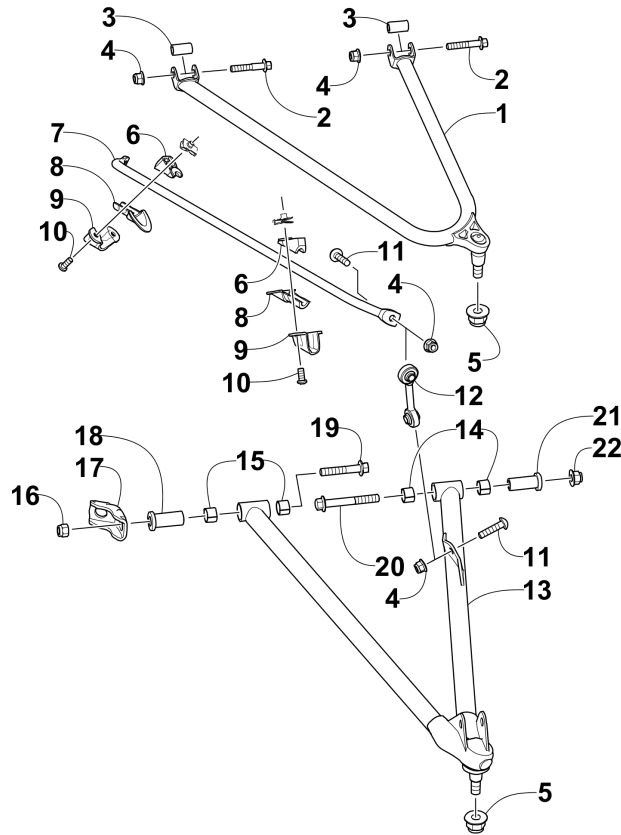


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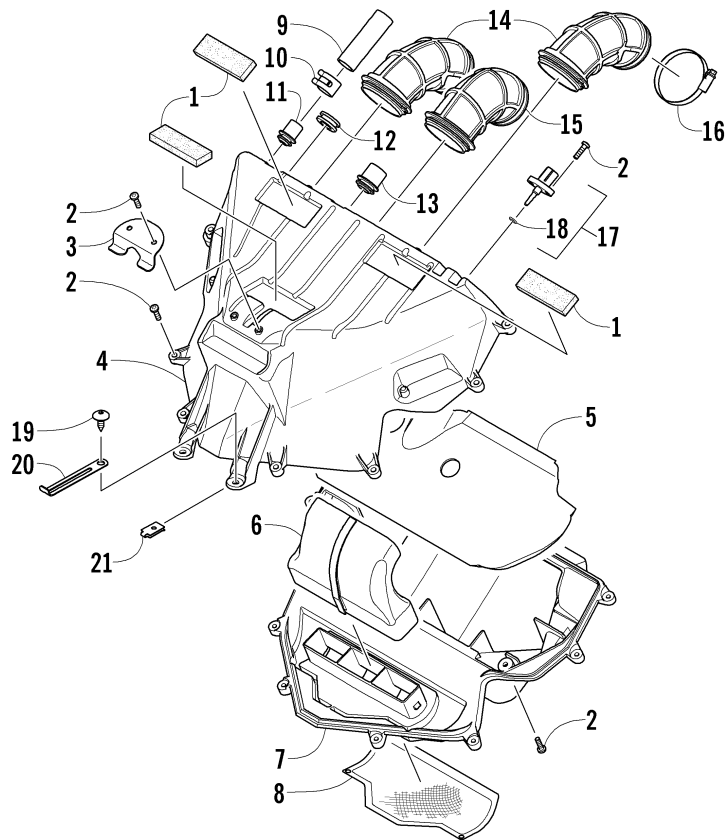
A-ARM AND SWAY BAR ASSEMBLY [99511]



Item	Part No.	Qty	Name	Context	Footnote
1	2703-786	1	A-Arm, Upper - Right - Black		
1	2703-787	1	A-Arm, Upper - Left - Black		
2	8408-845	4	Screw, Cap		
3	2603-841	4	Axle		
4	8427-802	8	Nut, Lock		
5	8427-202	4	Nut, Lock		
6	2603-946	2	Bushing		
7	2703-793	1	Bar, Sway		
8	2603-947	2	Bushing		
9	2603-857	2	Bracket, Mounting - Sway Bar		
10	8468-621	4	Screw, Machine		
11	8476-835	4	Screw, Machine		
12	3603-295	2	Link, Sway Bar		
13	3703-124	1	A-Arm, Lower - Right - Black	(inc. 14-15)	
13	3703-125	1	A-Arm, Lower - Left - Black	(inc. 14-15)	
14	1603-895	4	Bearing		
15	2603-911	4	Bearing		
16	1623-965	2	Nut, Lock		
17	2603-909	1	Brace, Lower A-Arm - Front		
18	2603-916	2	Axle, Inner - Lower A-Arm - Front		

Item	Part No.	Qty	Name	Context	Footnote
19	1623-953	2	Screw, Cap		
20	8409-075	2	Screw, Cap		
21	2603-543	2	Axle, Lower A-Arm - Rear		
22	8427-002	2	Nut, Lock		

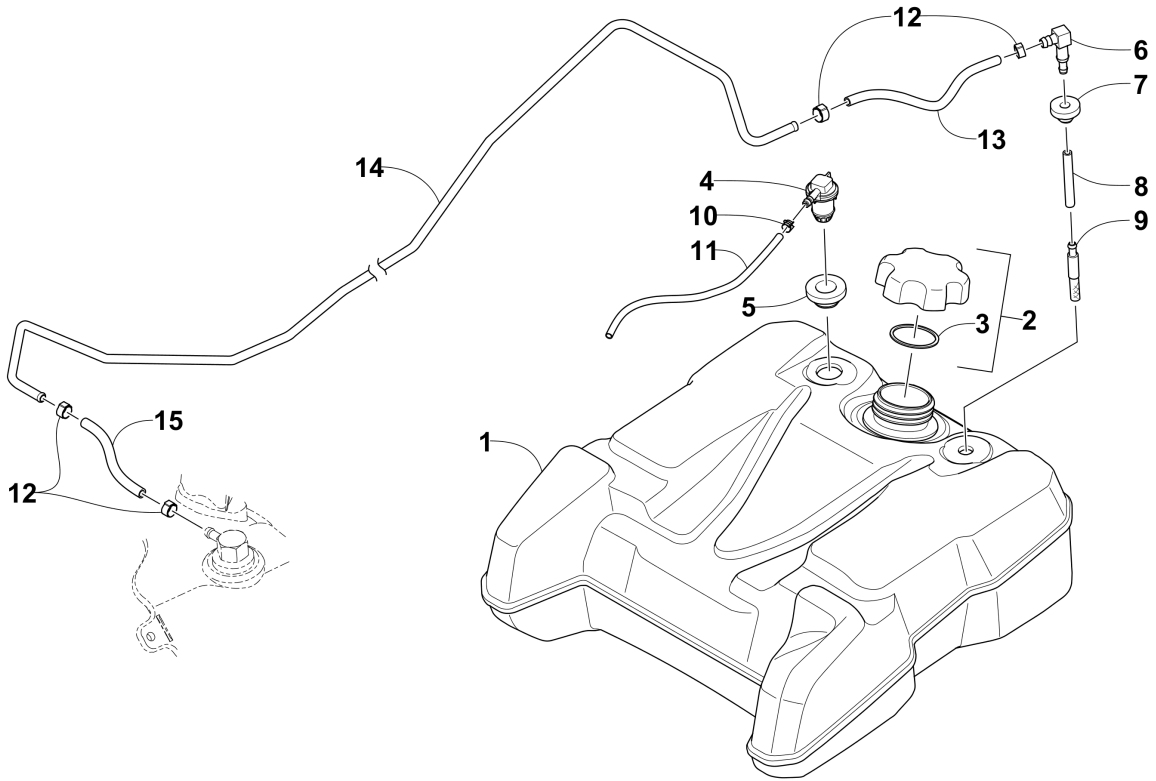
AIR INTAKE ASSEMBLY [99522]



Item	Part No.	Qty	Name	Context	Footnote
1	5606-682	3	Pad		
2	1623-251	16	Screw, Self-Tapping		
3	0613-142	1	Bracket, Hold-Down		
4	2670-321	1	Silencer, Air - Upper		
5	2670-322	1	Plate, Baffle		
6	2670-365	1	Vent, Intake		
7	2670-320	1	Silencer, Air - Lower		
8	2670-396	1	Screen, Intake		
9	0410-143	AR	Hose, Gas Line - 25 ft		
10	1623-966	1	Clamp, Hose		
11	2670-432	1	Fitting		
12	2623-039	1	Grommet		
13	2670-433	1	Fitting		
14	2670-279	2	Boot, Intake		
15	2670-280	1	Boot, Intake		
16	0423-066	3	Clamp		
17	0430-055	1	Sensor, Air Temperature	(inc. 18)	
18	5507-224	1	O-Ring		
19	1623-129	2	Screw, Self-Tapping		
20	1623-984	AR	Clamp, Routing		

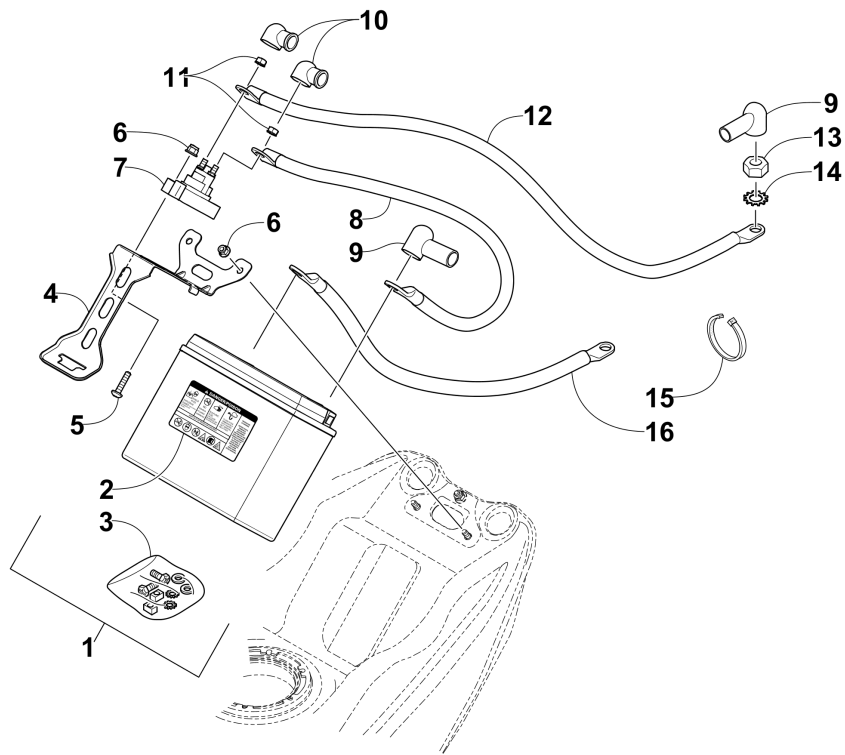
Item	Part No.	Qty	Name	Context	Footnote
21	1623-052	2	Clip, U-Nut		

AUXILIARY GAS TANK ASSEMBLY [101747]



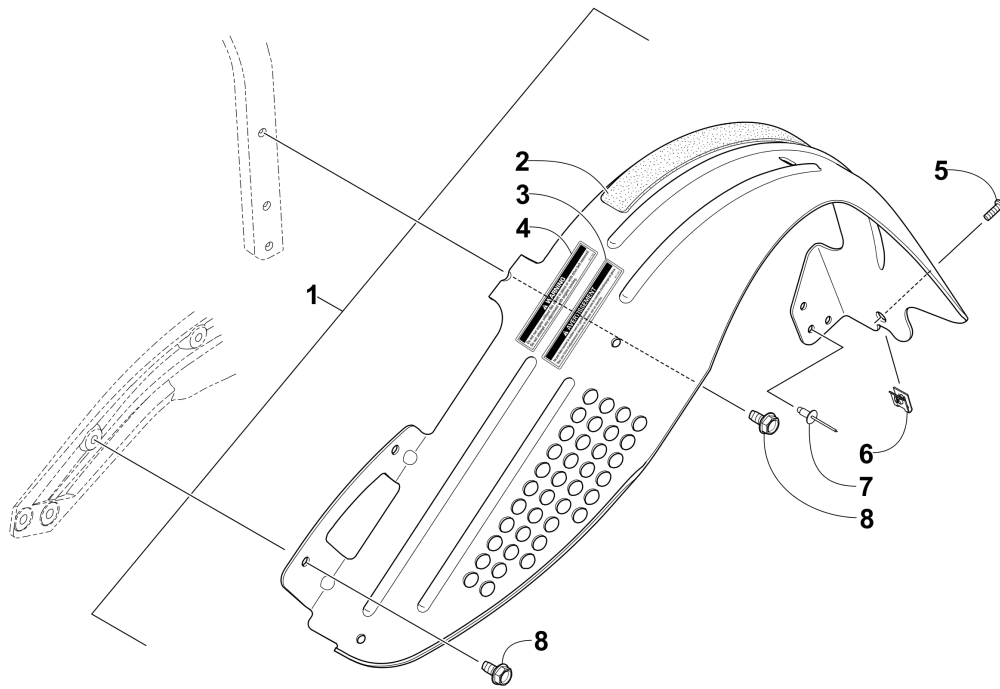
Item	Part No.	Qty	Name	Context	Footnote
1	1770-085	1	Tank, Gas - Assembly	(inc. 2-9)	
.2	0470-438	1	Cap, Gas Tank	(inc. 3)	
.3	0109-733	1	Seal, Tank Cap		
.4	1670-787	1	Valve, Check		
.5	1670-822	1	Grommet		
.6	2670-020	1	Fitting, Elbow		
.7	1670-325	1	Grommet		
.8	0610-814	AR	Hose, Gasline - 50 ft		
.9	0510-358	1	Strainer, Gas Tank		
10	1623-233	1	Clamp, Hose		
11	6101-009	AR	Hose, Gasline - 50 ft		
11	6101-001	AR	Hose, Gasline - 100 ft		
12	0610-563	4	Clamp, Hose		
13	0610-691	AR	Hose, Gasline - 10 ft		
14	2670-445	1	Tube, Fuel - Auxiliary Tank/Main Tank		
15	0610-970	AR	Hose - 25 ft		

BATTERY AND TRAY ASSEMBLY [101102]



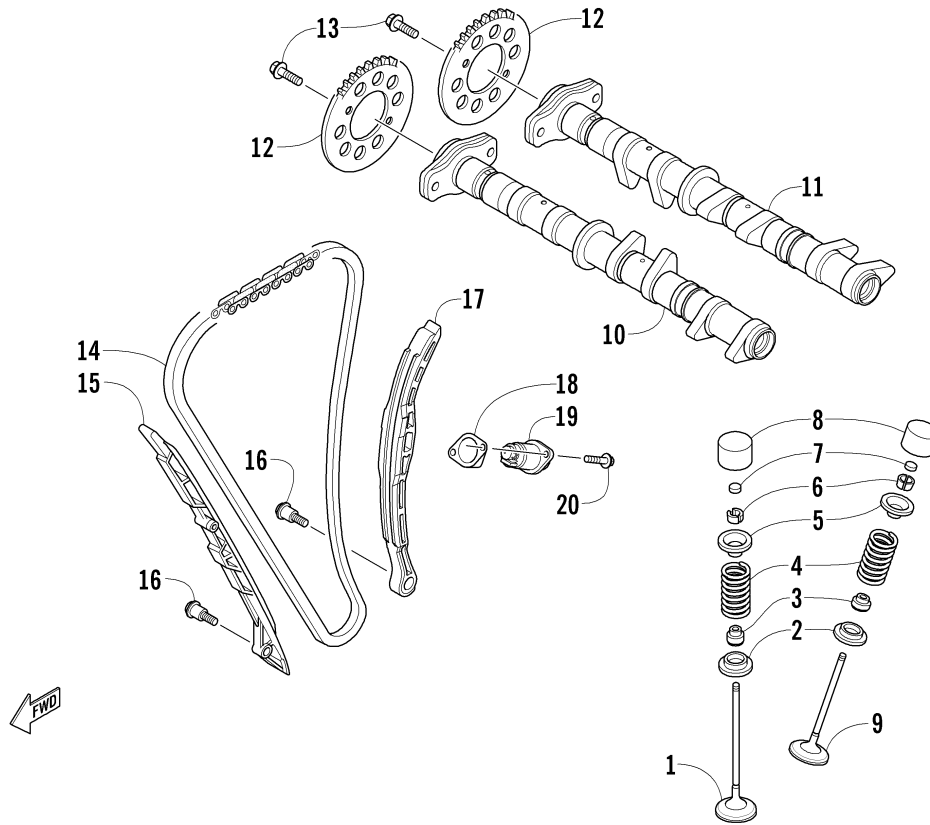
Item	Part No.	Qty	Name	Context	Footnote
1	0745-406	1	Battery	(inc. 2-3)	
2	0645-430	1	Decal, Warning		
3	0445-082	1	Kit, Hardware		
4	0645-722	1	Bracket, Hold-Down - Battery		
5	8468-630	2	Screw, Machine		
6	8427-602	4	Nut, Lock		
7	0445-058	1	Solenoid		
8	0645-649	1	Cable, Battery/Solenoid	(inc. 9-10)	
9	0645-662	2	Boot, Terminal - Battery		
10	0645-697	2	Boot, Terminal - Battery		
11	0623-038	2	Nut w/Washer		
12	0645-690	1	Cable, Solenoid/Starter	(inc. 9-10)	
13	3020-373	1	Nut		
14	8053-212	1	Washer, External Tooth Lock		
15	0123-788	AR	Tie, Cable - 8 in.		
16	0645-691	1	Cable, Ground - Battery/Starter		

BELT GUARD ASSEMBLY [101096]



Item	Part No.	Qty	Name	Context	Footnote
1	2707-277	1	Guard, Belt	(inc. 2-4)	
2	0617-733	1	Pad, Gas Tank		
3	9611-691	1	Decal, Warning (French)		
4	9611-690	1	Decal, Warning (English)		
5	0623-797	1	Screw, Self-Tapping		
6	1623-052	1	Clip, U-Nut		
7	8060-686	2	Rivet		
8	0623-966	3	Screw, Self-Tapping		

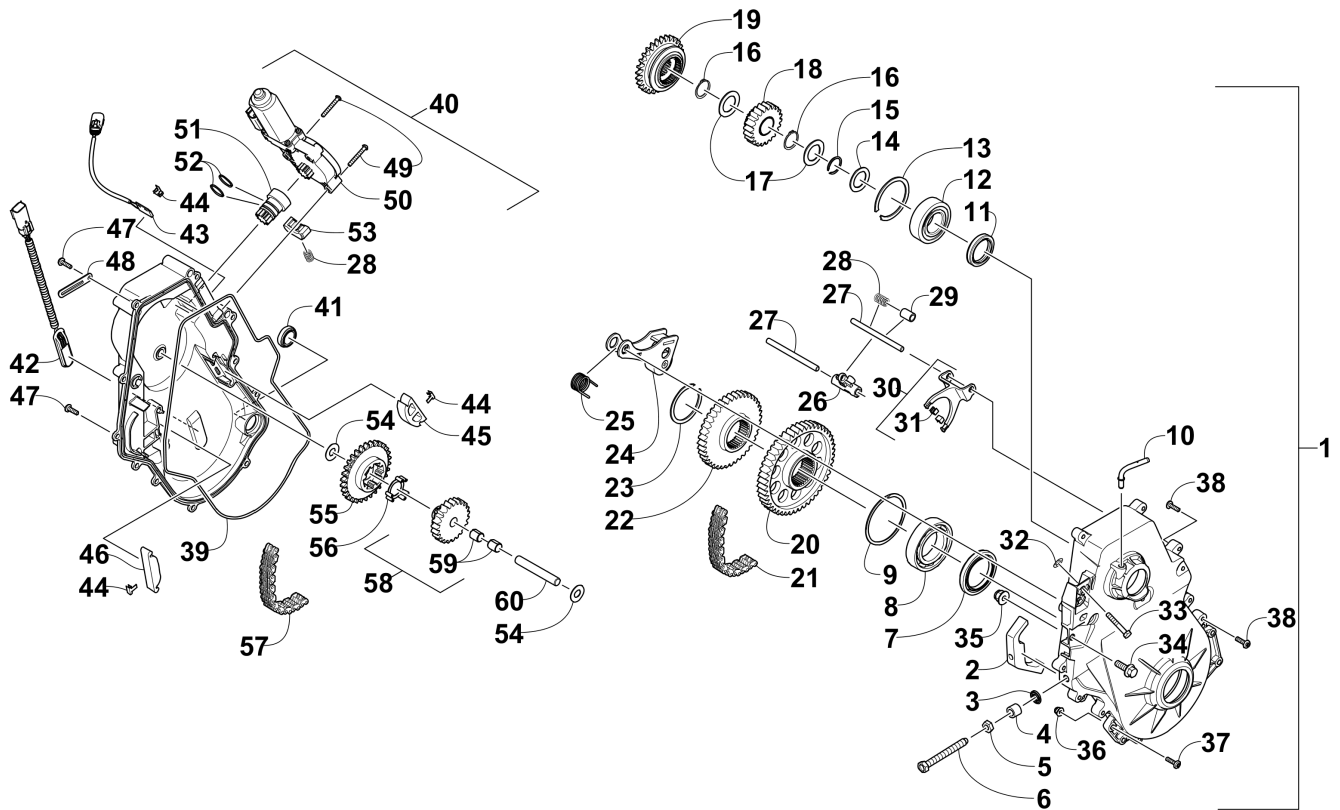
CAMSHAFT, CHAIN, AND VALVE ASSEMBLY [99539]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-236	6	Valve, Intake		
2	3020-237	12	Seat, Spring		
3	3020-238	12	Seal		
4	3020-239	12	Spring, Valve		
5	3020-240	12	Retainer, Spring		
6	3020-241	24	Cotter, Valve		
7	3020-242	AR	Shim, Tappet - 1.20 mm		
7	3020-243	AR	Shim, Tappet - 1.25 mm		
7	3020-244	AR	Shim, Tappet - 1.30 mm		
7	3020-245	AR	Shim, Tappet - 1.35 mm		
7	3020-246	AR	Shim, Tappet - 1.40 mm		
7	3020-247	AR	Shim, Tappet - 1.45 mm		
7	3020-248	AR	Shim, Tappet - 1.50 mm		
7	3020-249	AR	Shim, Tappet - 1.55 mm		
7	3020-250	AR	Shim, Tappet - 1.60 mm		
7	3020-251	AR	Shim, Tappet - 1.65 mm		
7	3020-252	AR	Shim, Tappet - 1.70 mm		
7	3020-253	AR	Shim, Tappet - 1.75 mm		
7	3020-254	AR	Shim, Tappet - 1.80 mm		
7	3020-255	AR	Shim, Tappet - 1.85 mm		

Item	Part No.	Qty	Name	Context	Footnote
7	3020-256	AR	Shim, Tappet - 1.90 mm		
7	3020-257	AR	Shim, Tappet - 1.95 mm		
7	3020-258	AR	Shim, Tappet - 2.00 mm		
7	3020-259	AR	Shim, Tappet - 2.05 mm		
7	3020-260	AR	Shim, Tappet - 2.10 mm		
7	3020-261	AR	Shim, Tappet - 2.15 mm		
7	3020-262	AR	Shim, Tappet - 2.20 mm		
7	3020-263	AR	Shim, Tappet - 2.25 mm		
7	3020-264	AR	Shim, Tappet - 2.30 mm		
7	3020-265	AR	Shim, Tappet - 2.35 mm		
7	3020-266	AR	Shim, Tappet - 2.40 mm		
8	3020-267	12	Tappet - Yellow		
8	3020-268	12	Tappet - Green		
9	3020-269	6	Valve, Exhaust		
10	3020-270	1	Camshaft, Intake		
11	3020-271	1	Camshaft, Exhaust		
12	3020-272	2	Sprocket		
13	3020-273	4	Screw, Cap		
14	3020-274	1	Chain, Cam		
15	3020-275	1	Guide, Cam Chain		
16	3020-276	2	Screw, Shoulder		
17	3020-277	1	Tensioner, Cam Chain		
18	3020-278	1	Gasket		
19	3020-279	1	Adjuster, Tensioner - Assembly		
20	3020-280	2	Screw, Cap		

CHAIN CASE ASSEMBLY [101248]

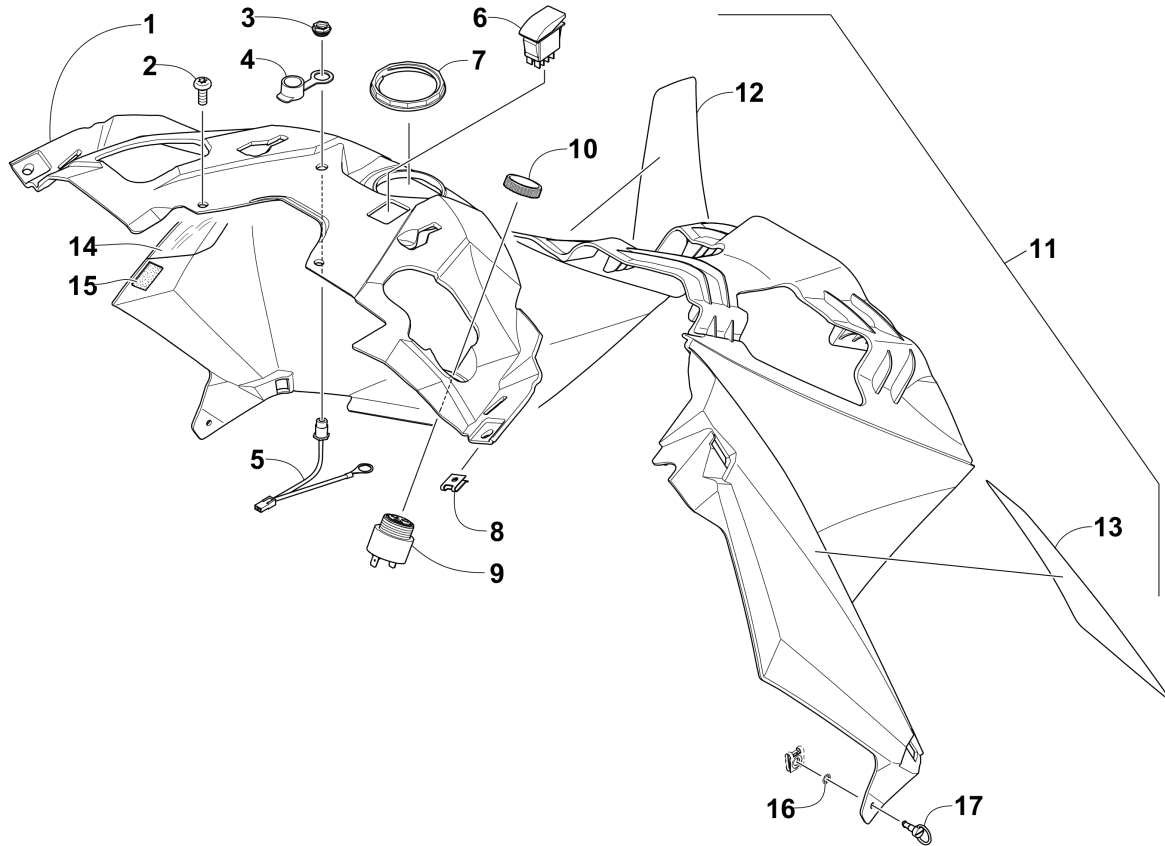


Item	Part No.	Qty	Name	Context	Footnote
1	1702-371	1	Chain Case Assembly	(inc. 2-13)	
.2	2602-465	1	Plate, Ratchet		
.3	2623-057	1	Seal		
.4	2602-707	1	Spacer		
.5	0123-150	1	Nut		
.6	2602-735	1	Screw, Adjuster		
.7	2602-172	1	Seal		
.8	2602-281	1	Bearing		
.9	2602-280	1	Ring, Retaining		
.10	2602-641	1	Fitting, Elbow		
.11	2602-204	1	Seal		
.12	2602-734	1	Bearing		
.13	2602-729	1	Ring, Retaining		
14	0648-443	AR	Washer, Shim (.060 in.)		
15	1423-175	1	Ring, Retaining		
16	1623-690	2	Ring, Retaining		
17	2602-339	2	Washer, Thrust		
18	1702-351	1	Sprocket - 21T (13 Wide)		
19	2602-270	1	Gear, Shift - Reverse		
20	2602-758	1	Sprocket - 49T (13 Wide)		

Item	Part No.	Qty	Name	Context	Footnote
21	2602-760	1	Chain - 90P (13 Wide)		
22	2602-276	1	Sprocket - 40T (11 Wide)		
23	2602-629	1	Ring, Retaining		
24	1702-400	1	Arm, Tensioner - Assembly		
25	2602-336	1	Spring		
26	1702-265	1	Arm, Shift Fork		
27	2602-418	2	Shaft, Reverse		
28	2602-417	2	Spring		
29	2602-579	1	Bushing		
30	1702-299	1	Shift Fork - Assembly	(inc. 31)	
.31	2602-341	2	Pad, Wear - Shift Fork		
32	1623-409	2	Nut, Push		
33	8402-640	2	Screw, Cap		
34	8408-820	1	Screw, Cap		
35	8427-802	1	Nut, Lock		
36	8427-602	4	Nut, Lock		
37	8476-630	4	Screw, Machine		
38	8468-622	6	Screw, Machine		
39	2602-817	1	Seal, Chain Case		
40	1702-368	1	Cover, Chain Case	(inc. 41-46)	
.41	2602-232	1	Glass, Sight		
.42	0730-172	1	Kit, Speedometer Sensor		
.43	0730-197	1	Switch, Gear Position - Kit		
.44	1623-703	3	Clip		
.45	2602-749	1	Snubber, Chain		
.46	2602-387	1	Snubber, Chain		
47	8468-626	11	Screw, Machine		
48	1623-984	AR	Clamp, Routing		
49	8468-535	3	Screw, Machine		
50	0630-285	1	Actuator, Reverse		
51	0630-331	1	Extension, Actuator		
52	0830-185	2	O-Ring		
53	0630-332	1	Block, Detent		
54	2602-338	2	Washer, Thrust		
55	2602-751	1	Gear, Reverse Idler - 30T (11 Wide)		
56	2602-415	1	Insert, Idler		
57	2602-342	1	Chain - 68P (11 Wide)		
58	1702-173	1	Idler, Reverse - Assembly	(inc. 59)	
.59	2602-337	2	Bearing		

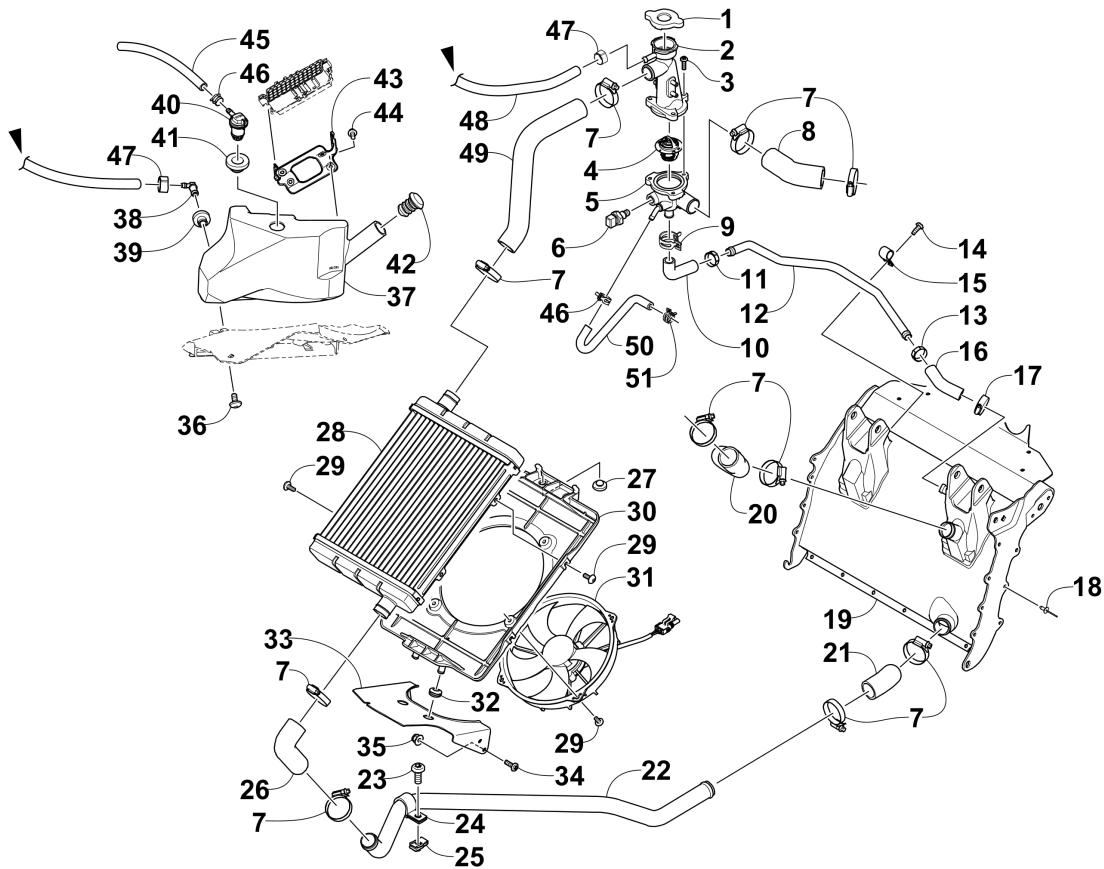
Item	Part No.	Qty	Name	Context	Footnote
60	2602-277	1	Shaft, Reverse		

CONSOLE ASSEMBLY [101733]



Item	Part No.	Qty	Name	Context	Footnote
1	5706-870	1	Console, Upper - Black		
2	0423-396	2	Screw, Self-Tapping		
3	0609-944	1	Nut, Retaining		
4	0609-945	1	Cover, Outlet - Shield		
5	0609-940	1	Outlet, Heated Shield		
6	0609-836	1	Switch, Heated Seat		
7	6606-390	1	Nut, Retaining		
8	1623-939	2	Clip, U-Nut		
9	0630-243	1	Alarm, Reverse	(inc. 10)	
.10	0630-017	1	Ring, Retaining		
11	4718-454	1	Console, Lower - Black	(inc. 12-15)	
.12	9611-499	1	Decal, Warning (English)		
.13	9611-498	1	Decal, Warning (French)		
.14	6606-812	AR	Foil, Protective		
.15	6990-323	AR	Velcro - 3 ft		
16	2623-004	2	Nut, Push		
17	2623-003	2	Pin, Retaining		

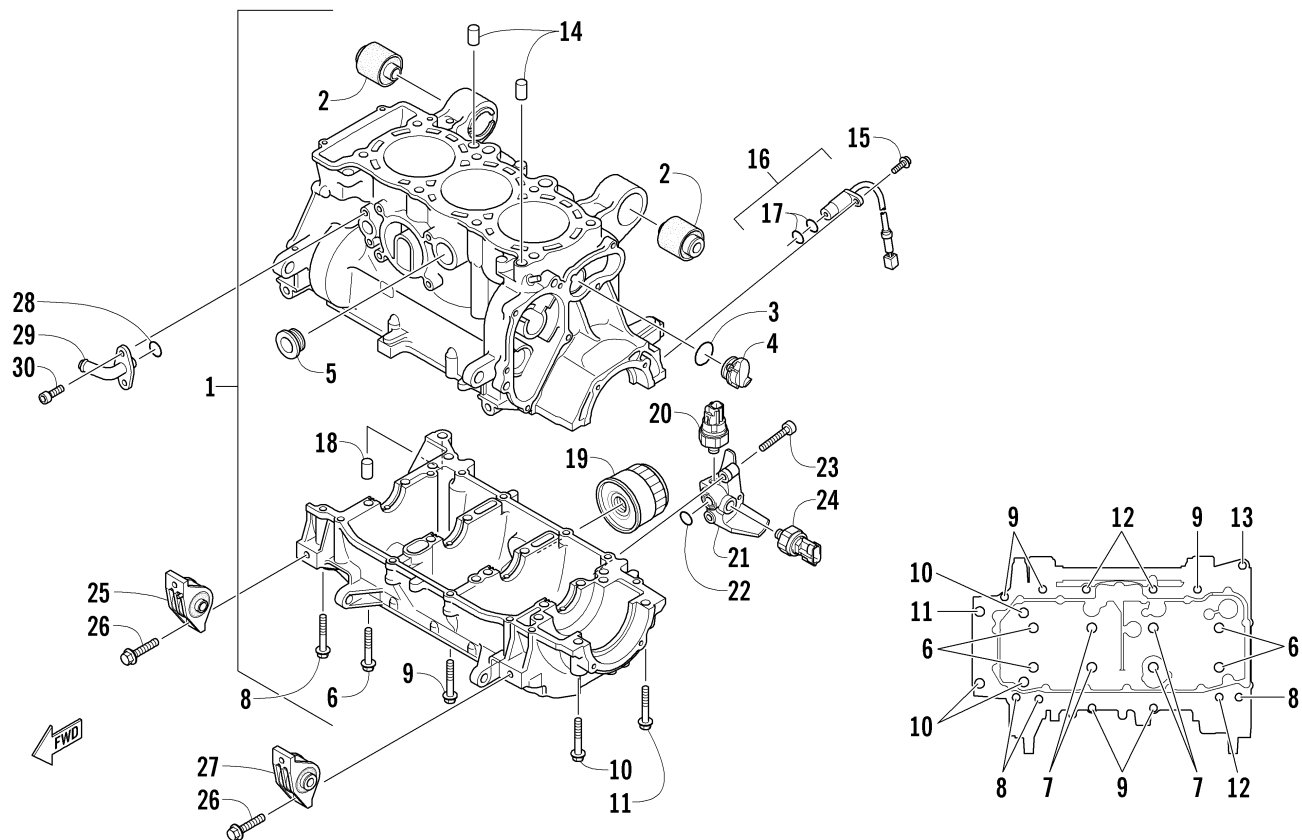
COOLING ASSEMBLY [101269]



Item	Part No.	Qty	Name	Context	Footnote
1	2606-284	1	Cap		
2	0613-080	1	Neck, Filler		
3	8470-520	3	Screw, Machine		
4	0613-078	1	Thermostat		
5	0713-160	1	Housing, Thermostat		
6	0824-051	1	Sensor, Coolant Temperature		
7	2623-088	10	Clamp, Hose		
8	0610-884	1	Hose, Coolant		
9	1623-282	1	Clamp, Hose		
10	0613-141	1	Hose, Coolant		
11	0610-993	1	Clamp, Hose		
12	0613-139	1	Tube, Coolant - Thermostat/Heat Exchanger		
13	0610-684	1	Clamp, Hose		
14	0623-966	1	Screw, Self-Tapping		
15	2623-083	1	Clamp, Routing		
16	0613-140	1	Hose, Coolant		
17	2623-062	1	Clamp, Hose		
18	8060-706	AR	Rivet		
19	0713-137	1	Exchanger, Heat		
20	0610-885	1	Hose, Coolant - Engine/Heat Exchanger		

Item	Part No.	Qty	Name	Context	Footnote
21	0610-909	1	Hose, Coolant		
22	0613-090	1	Tube, Coolant - Radiator/Heat Exchanger		
23	8476-616	1	Screw, Machine		
24	0423-044	1	Clamp, Routing		
25	0423-577	1	Clip, U-Nut		
26	0610-906	1	Hose, Coolant		
27	0406-877	2	Bumper		
28	0613-074	1	Radiator		
29	8475-512	8	Screw, Machine		
30	0613-095	1	Shroud, Fan		
31	0613-075	1	Fan, Cooling		
32	0423-030	2	Grommet		
33	0613-094	1	Bracket, Mounting - Radiator		
34	8477-620	4	Screw, Machine		
35	8427-602	4	Nut, Lock		
36	8477-612	2	Screw, Machine		
37	0613-155	1	Tank, Coolant		
38	2670-430	1	Fitting, Elbow		
39	1670-325	1	Grommet		
40	1670-787	1	Valve, Check		
41	1670-822	1	Grommet		
42	0413-087	1	Plug		
43	0645-653	1	Bracket, Mounting - Fuse Block		
44	8408-512	2	Screw, Cap		
45	0410-143	AR	Hose, Gas Line - 25 ft		
46	0610-419	AR	Clamp, Hose		
47	0610-563	2	Clamp, Hose		
48	0610-970	AR	Hose - 25 ft		
49	0610-882	1	Hose, Coolant - Filler Neck/Radiator		
50	0610-887	1	Hose, Coolant - Throttle Body/Thermostat Housing		
51	1623-277	1	Clamp, Hose		

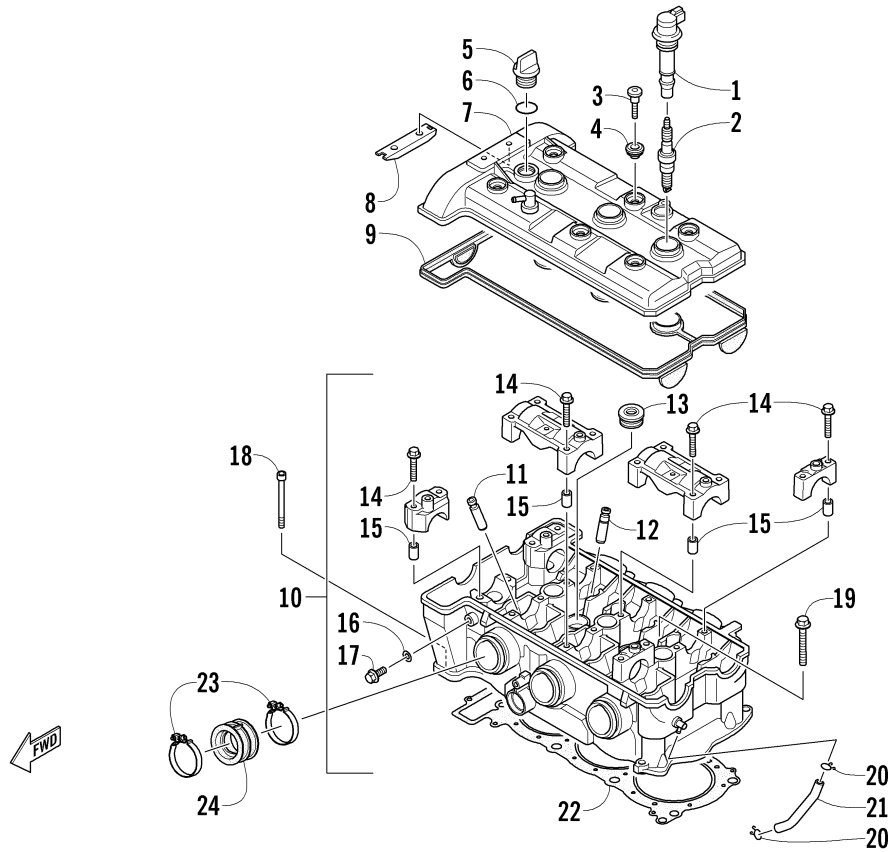
CRANKCASE ASSEMBLY [99536]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-138	1	Crankcase Assembly	(inc. 2-7)	
2	3020-139	2	Mount, Engine - Rear		
3	3020-140	1	O-Ring		
4	3020-141	1	Plug		
5	3020-142	1	Plug		
6	3020-143	4	Screw, Cap		
7	3020-144	4	Screw, Cap		
8	3020-145	3	Screw, Cap		
9	3020-146	5	Screw, Cap		
10	3020-147	3	Screw, Cap		
11	3020-148	1	Screw, Cap		
12	3020-149	3	Screw, Cap		
13	3020-150	1	Screw, Cap		
14	3020-151	2	Pin, Dowel		
15	3020-152	1	Screw, Cap		
16	3020-153	1	Sensor, Crankshaft	(inc. 17)	
17	3020-154	2	O-Ring		
18	3020-155	1	Pin, Dowel		
19	3020-156	1	Filter, Oil		
20	3020-157	1	Switch, Oil Pressure		

Item	Part No.	Qty	Name	Context	Footnote
21	3020-158	1	Housing, Sensor		
22	3020-159	1	O-Ring		
23	3020-160	2	Screw, Cap		
24	3020-161	1	Sensor, Oil Pressure		
25	3020-162	1	Mount, Engine - Front Right		
26	3020-163	4	Screw, Cap		
27	3020-164	1	Mount, Engine - Front Left		
28	3020-165	1	O-Ring		
29	3020-166	1	Fitting, Elbow		
30	3020-167	2	Screw, Cap		

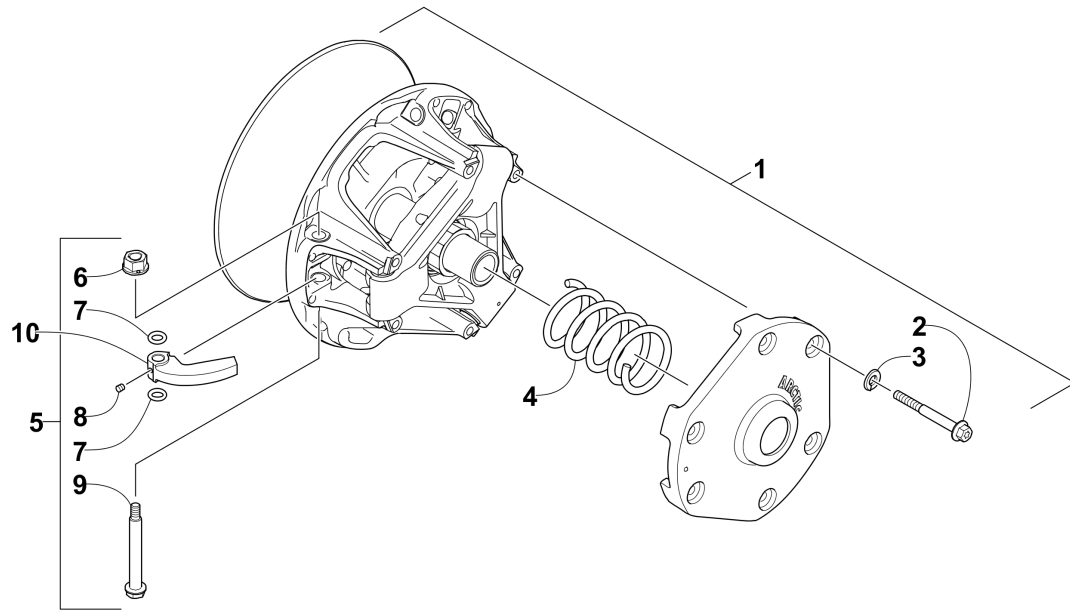
CYLINDER HEAD ASSEMBLY [99537]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-168	3	Coil, Ignition		
2	0217-738	3	Plug, Spark	(CR9E)	
3	3020-169	6	Screw, Shoulder		
4	3020-170	6	Grommet		
5	3020-171	1	Plug		
6	3020-172	1	O-Ring		
7	3020-173	1	Cover, Cylinder Head	(inc. 8)	
8	3020-174	1	Guide, Chain		
9	3020-175	1	Gasket, Cylinder Cover		
10	3020-176	1	Head, Cylinder - Assembly	(inc. 11-17)	
11	3020-177	6	Guide, Valve - Intake		
12	3020-178	6	Guide, Valve - Exhaust		
13	3020-142	2	Plug		
14	3020-179	16	Screw, Cap		
15	3020-180	12	Pin, Dowel		
16	3020-181	1	Gasket		
17	3020-182	1	Screw, Cap		
18	3020-183	2	Screw, Cap		
19	3020-184	8	Screw, Cap		
20	3020-185	2	Clamp, Hose		

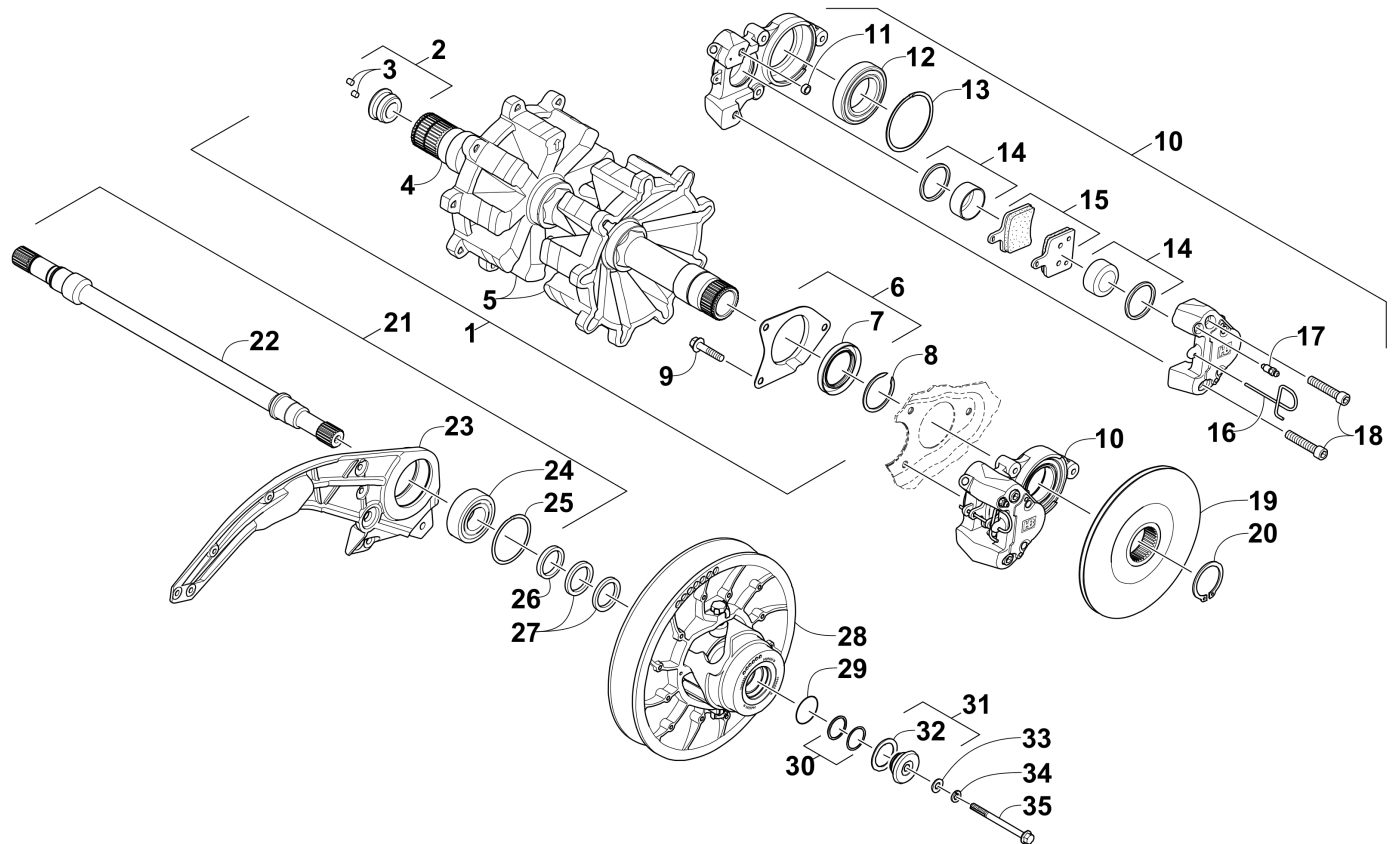
Item	Part No.	Qty	Name	Context	Footnote
21	3020-186	1	Hose, Oil		
22	3020-187	1	Gasket, Cylinder Head		
23	3020-188	6	Clamp		
24	3020-189	3	Boot, Intake		

DRIVE CLUTCH [101740]



Item	Part No.	Qty	Name	Context	Footnote
1	0746-273	1	Clutch, Drive - Uncalibrated	(inc. 2-3)	
.2	0646-431	6	Screw, Shoulder		
.3	0646-430	6	Washer, Lock		
4	0646-439	1	Spring, Drive Clutch - Black/White		
5	4639-674	1	Kit, Cam Arm	(inc. 6-9)	
.6	8048-366	3	Nut, Lock		
.7	1602-692	6	O-Ring		
.8	1623-183	3	Screw, Set		
.9	0646-747	3	Pin, Cam Arm		
10	0746-859	3	Arm, Cam	(inc. 8)	
10	0746-844	3	Arm, Cam	(inc. 8)	5-9,000 ft Alt.
10	0746-845	3	Arm, Cam	(inc. 8)	Over 9,000 ft Alt.

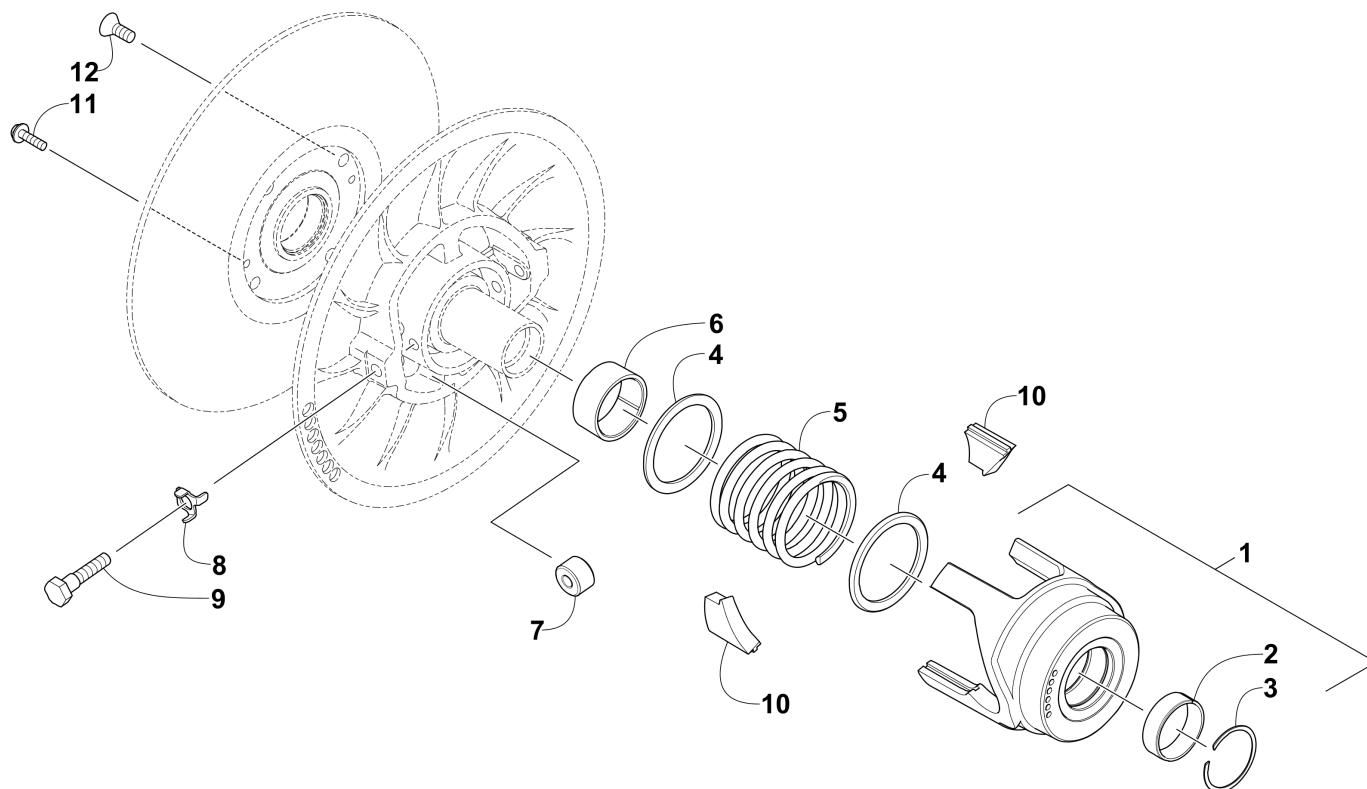
DRIVE TRAIN SHAFTS AND BRAKE ASSEMBLIES [101261]



Item	Part No.	Qty	Name	Context	Footnote
1	0728-225	1	Track, Drive - Assembly	(inc. 2-8)	
.2	1702-243	1	Plug, Magnetic - Assembly	(inc. 3)	
..3	2602-211	8	Magnet		
.4	2602-740	1	Driveshaft		
.5	2602-771	2	Sprocket, Drive		
.6	1702-206	1	Plate, Retaining - Seal	(inc. 7)	
..7	1602-344	1	Seal		
.8	2602-233	1	Ring, Retaining		
9	8408-831	3	Screw, Cap		
10	2602-486	1	Caliper, Brake - Assembly	(inc. 11-18)	
.11	2602-411	1	Seal		
.12	2602-198	1	Bearing		
.13	2602-280	1	Ring, Retaining		
.14	2602-410	2	Piston Set		
.15	1702-245	1	Pad, Brake - Set	(inc. 16)	
..16	2602-409	1	Pin, Retaining		
.17	2602-408	1	Fitting, Bleed		
.18	2602-412	2	Screw, Cap		
19	2602-249	1	Disc, Brake		
20	2602-629	1	Ring, Retaining		

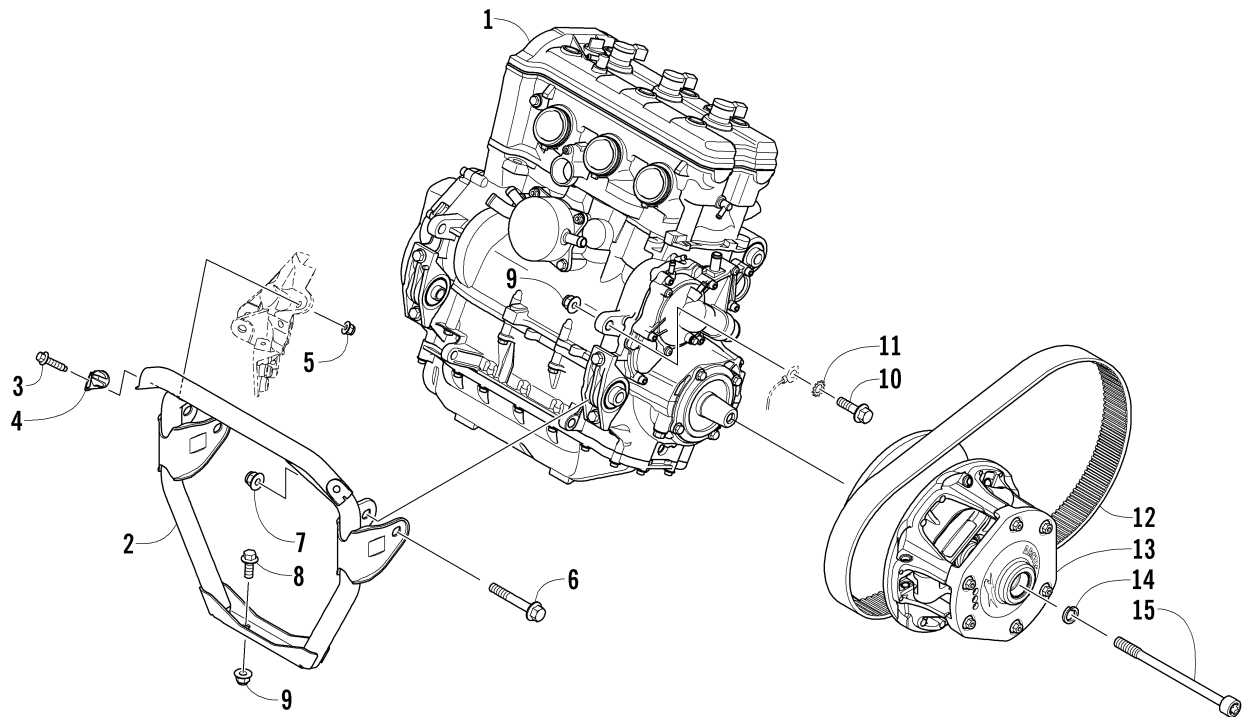
Item	Part No.	Qty	Name	Context	Footnote
21	1702-370	1	Shaft, Driven - Assembly	(inc. 22-25)	
.22	2602-772	1	Shaft, Driven		
.23	1707-585	1	Support, Chassis - Left		
.24	2602-524	1	Bearing		
.25	2602-729	1	Ring, Retaining		
26	0648-839	1	Spacer		
27	0648-816	AR	Washer, Shim (.030 in.)		
27	0648-817	AR	Washer, Shim (.060 in.)		
27	0648-818	AR	Washer, Shim (.090 in.)		
28	0726-339	1	Clutch, Driven - Assembly		
29	0648-441	1	O-Ring		
30	0648-715	AR	Washer, Shim (.030 in.)		
30	0648-716	AR	Washer, Shim (.060 in.)		
30	0648-714	AR	Washer, Shim (.090 in.)		
31	1702-114	1	Adjuster, Sheave	(inc. 32)	
.32	0648-788	1	Washer, Thrust		
33	8450-127	1	Washer		
34	8051-242	1	Washer, Lock		
35	8408-801	1	Screw, Cap		

DRIVEN CLUTCH [98916]



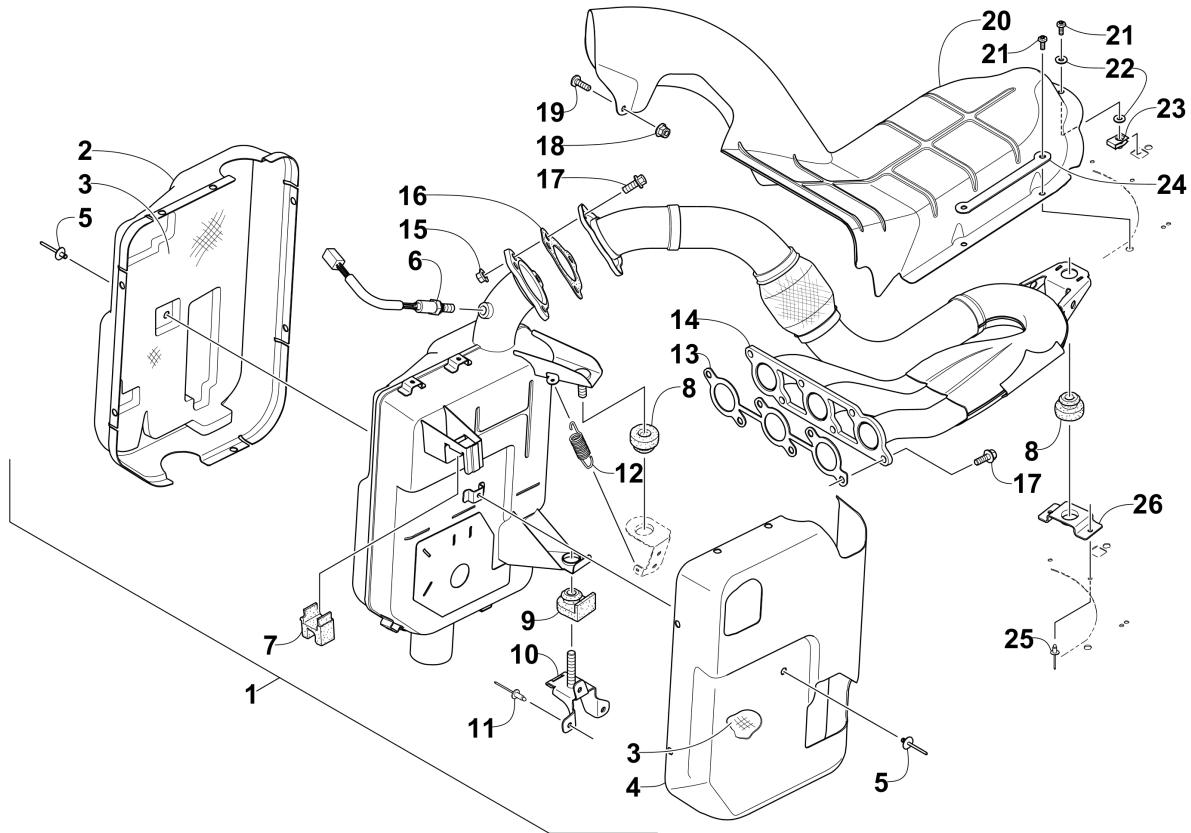
Item	Part No.	Qty	Name	Context	Footnote
Not Shown	0726-339	1	Clutch, Driven - Assembly		
1	0748-773	1	Bracket, Torque 42°/36°	(inc. 2-3)	
2	0648-831	1	Bearing		
3	0648-811	1	Ring, Snap		
4	0648-810	2	Seat, Spring		
5	0648-813	1	Spring, Driven Clutch Blue		
6	0648-827	1	Spacer		
7	0648-824	2	Roller, Cam		
8	0648-800	2	Washer, Tab		
9	0648-799	2	Screw, Shoulder		
10	0648-825	2	Cam, Back		
11	0623-684	2	Screw, Self-Tapping		
12	2623-050	4	Screw, Machine		

ENGINE AND RELATED PARTS [99532]



Item	Part No.	Qty	Name	Context	Footnote
1	0662-611	1	Engine, Z3		
2	0708-591	1	Bracket, Engine Mounting - Front		
3	8408-830	2	Screw, Cap		
4	1607-002	2	Insert		
5	8427-802	2	Nut, Lock		
6	8413-275	4	Screw, Cap		
7	8427-202	4	Nut, Lock		
8	8408-025	2	Screw, Cap		
9	8427-002	3	Nut, Lock		
10	8408-030	1	Screw, Cap		
11	8053-272	1	Washer, External Tooth Lock		
12	0627-070	1	Belt, Drive		
13	0746-273	1	Clutch, Drive - Uncalibrated		
14	0623-210	1	Washer, High Collar		
15	0623-804	1	Bolt, Clutch		

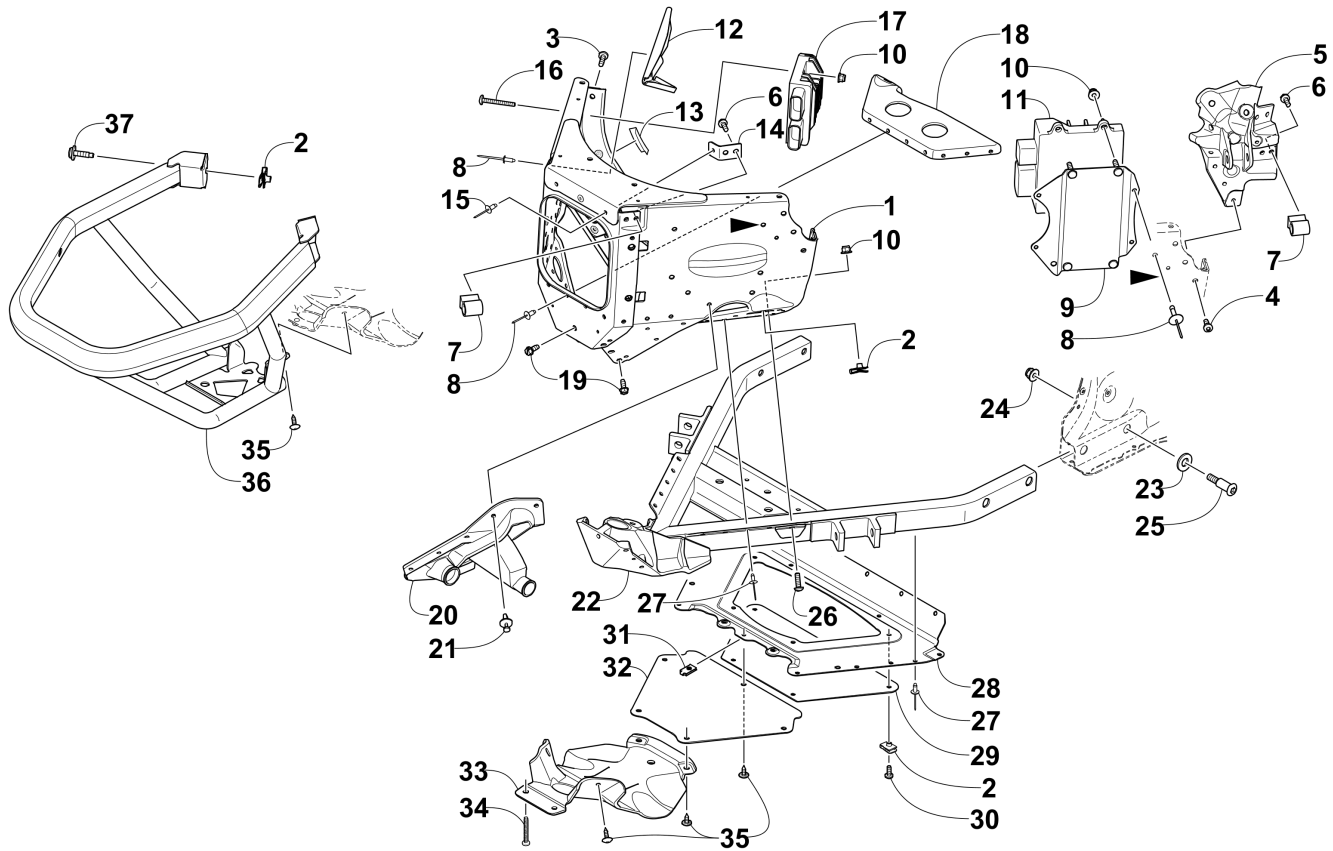
EXHAUST ASSEMBLY [101144]



Item	Part No.	Qty	Name	Context	Footnote
1	1712-964	1	Resonator Assembly	(inc. 2-5)	
2	2612-822	1	Shield, Heat - Right		
3	2612-820	2	Packing, Resonator		
4	2612-823	1	Shield, Heat - Left		
5	1623-799	10	Rivet		
6	0630-302	1	Sensor, Oxygen		
7	2612-908	1	Grommet		
8	2612-186	2	Grommet		
9	2612-912	1	Grommet		
10	1712-790	1	Bracket, Mounting - Lower		
11	8060-688	3	Rivet		
12	0612-668	1	Spring, Extension		
13	3020-136	1	Gasket, Exhaust		
14	1712-965	1	Manifold Exhaust		
15	1623-912	3	Nut, Lock		
16	2612-663	1	Gasket, Exhaust		
17	1623-918	9	Screw, Cap		
18	8427-602	1	Nut, Lock		
19	8476-625	1	Screw, Machine		
20	2612-880	1	Shield, Heat		

Item	Part No.	Qty	Name	Context	Footnote
21	8476-516	5	Screw, Machine		
22	8050-217	2	Washer		
23	1623-637	5	Clip, U-Nut		
24	2612-969	2	Plate, Mounting - Heat Shield		
25	8060-682	2	Rivet		
26	2612-963	1	Bracket, Mounting - Manifold		

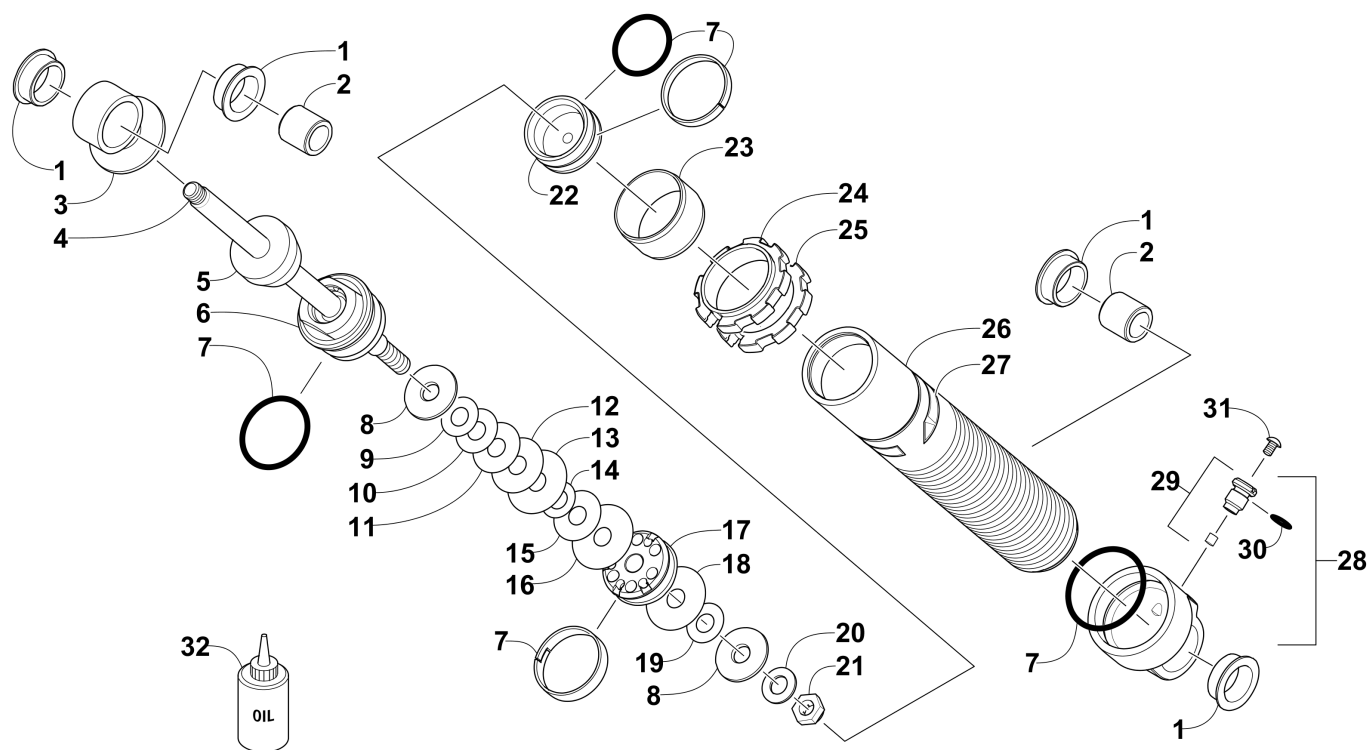
FRONT BUMPER AND FRAME ASSEMBLY [101728]



Item	Part No.	Qty	Name	Context	Footnote
1	2707-477	1	Panel, Front - Assembly - Black	(inc. 2-5)	
.2	0423-577	12	Clip, U-Nut		
.3	1623-683	1	Screw, Self-Tapping		
.4	0423-538	10	Screw, Self-Tapping		
.5	1707-668	1	Bracket, Shock Mount - Upper - Right - Black		
.5	1707-669	1	Bracket, Shock Mount - Upper - Left - Black		
6	8413-617	8	Screw, Cap		
7	1607-233	4	Bracket, Mounting - Upper A-Arm		
8	8060-706	AR	Rivet		
9	0745-391	1	Bracket, Mounting - ECM		
10	8427-602	8	Nut, Lock		
11	0730-225	1	ECM		
12	1607-126	1	Bracket, Steering Stop		
13	0706-371	AR	Trim - 3 ft		
14	1607-561	2	Gusset, A-Arm Mounting Bracket		
15	1623-241	2	Rivet		
16	8477-625	2	Screw, Machine		
17	0824-072	1	Regulator, Voltage		
18	1607-127	1	Bracket, Reinforcement		
19	1623-959	5	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
20	1605-028	1	Boot, Steering - Right		
20	1605-029	1	Boot, Steering - Left		
21	0623-362	16	Rivet, Reinstallable		
22	1707-936	1	Frame, Front - Lower		
23	8050-337	4	Washer		
24	8427-802	4	Nut, Lock		
25	1623-817	4	Screw, Shoulder		
26	8468-620	2	Screw, Machine		
27	8060-686	8	Rivet		
28	1607-217	1	Belly Pan - Center		
29	1607-218	1	Cover, Access		
30	8468-617	4	Screw, Machine		
31	1623-052	1	Clip, U-Nut		
32	1607-063	1	Panel, Access		
33	6606-614	1	Belly Pan - Front		
34	1623-929	2	Screw, Self-Tapping		
35	1623-129	7	Screw, Self-Tapping		
36	1707-530	1	Bumper, Front - Assembly - Black		
37	0423-609	4	Screw, Machine		

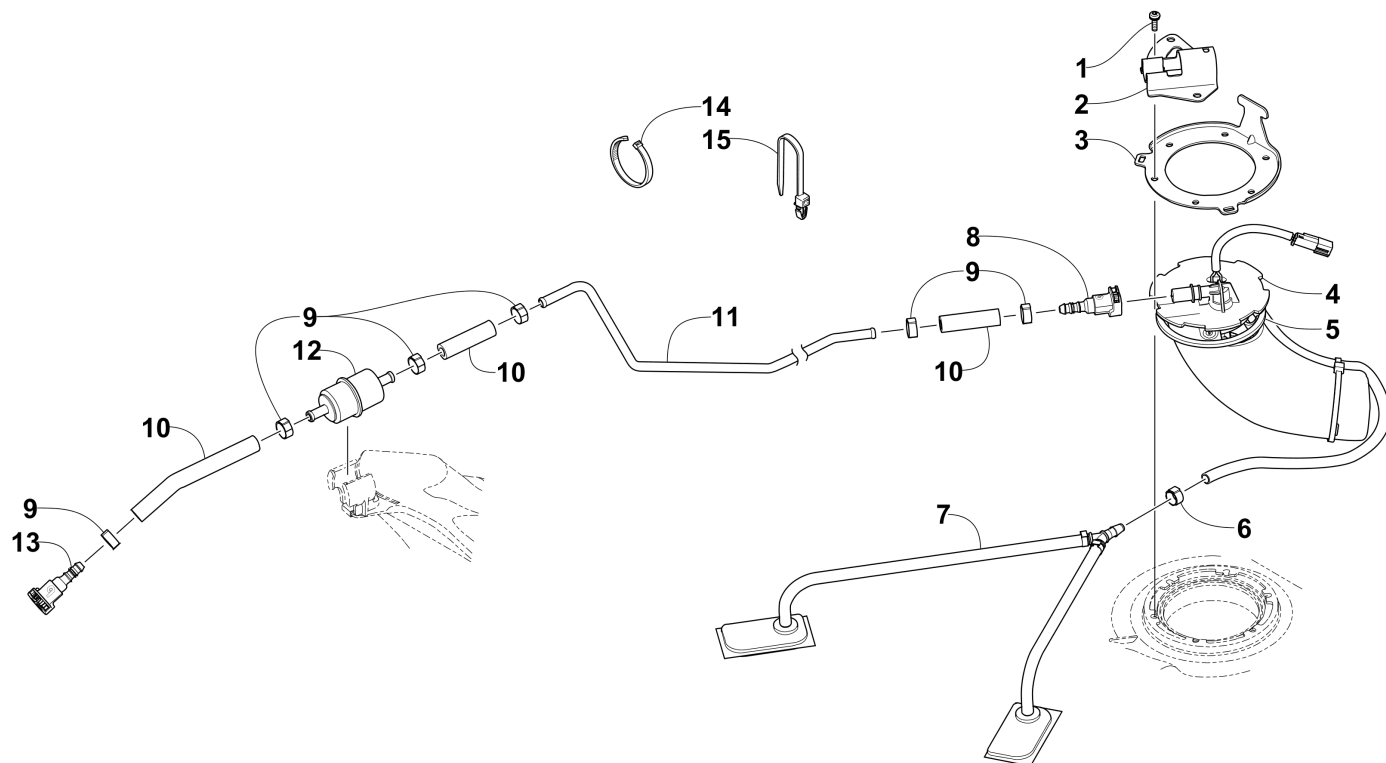
FRONT SUSPENSION SHOCK ABSORBER [101718]



Item	Part No.	Qty	Name	Context	Footnote
-	3703-285	1	Shock Absorber		
1	3604-738	4	Bushing		
2	3604-737	2	Sleeve		
3	2603-020	1	Eyelet, Shock		
4	3604-762	1	Rod, Shock		
5	3604-740	1	Bumper, Shock		
6	3604-770	1	Bearing, End Cap - Assembly		
7	2703-980	1	Kit, Seal/Rebuild		
8	3604-789	2	Washer, Top Out		
9	3603-105	1	Valve, 0.800 x 0.010 in.		
10	3603-115	1	Valve, 0.900 x 0.010 in.		
11	3603-125	1	Valve, 1.000 x 0.010 in.		
12	3603-145	1	Valve, 1.100 x 0.010 in.		
13	3603-175	1	Valve, 1.250 x 0.010 in.		
14	3603-094	1	Valve, 0.700 x 0.008 in.		
15	3603-122	1	Valve, 1.000 x 0.006 in.		
16	3603-184	1	Valve, 1.300 x 0.008 in.		
17	3604-794	1	Piston, 2.7 mm - Orifice		
18	3603-174	1	Valve, 1.250 x 0.008 in.		
19	3603-106	1	Valve, 0.800 x 0.012 in.		

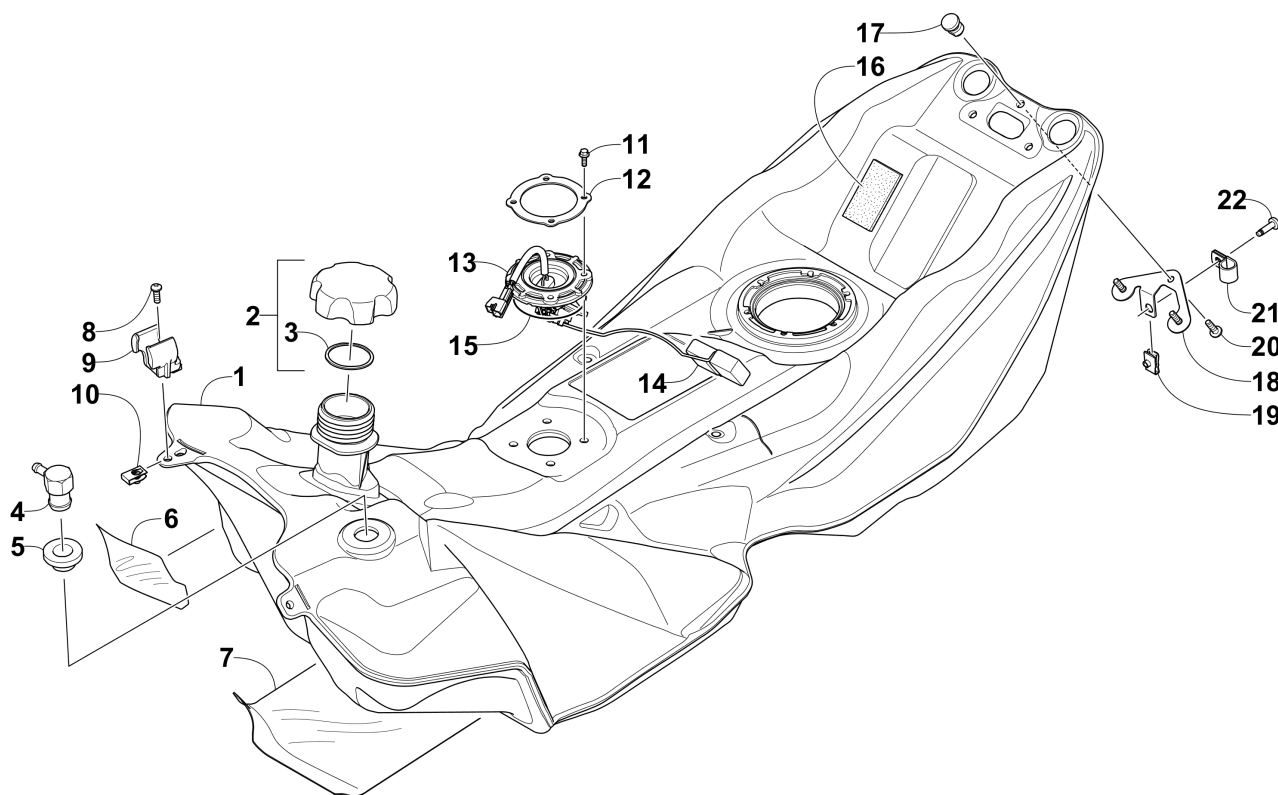
Item	Part No.	Qty	Name	Context	Footnote
20	4604-049	1	Washer, Back-Up		
21	3604-739	1	Nut		
22	3604-772	1	Piston, Floating		
23	3604-773	1	Sleeve, Wear		
24	2603-014	1	Nut, Adjuster		
25	3604-779	1	Collar, Locking - Adjuster Nut		
26	3604-757	1	Body, Shock		
27	1621-728	1	Decal, Warning - High Pressure		
28	2704-257	1	End Cap, Shock - Assembly	(inc. 29-30)	
29	3604-751	1	Valve, Pressure - Assembly	(inc. 30)	
30	3604-733	1	O-Ring		
31	3604-750	1	Screw, Machine		
32	5639-530	AR	Oil, Shock - 1 qt		

FUEL PUMP ASSEMBLY [101737]



Item	Part No.	Qty	Name	Context	Footnote
1	0423-898	6	Screw, Self-Tapping		
2	2670-467	1	Protector, Fuel Pump		
3	2670-395	1	Plate, Retaining - Fuel Pump		
4	2670-361	1	Pump, Fuel - Assembly		
5	0470-838	1	Seal		
6	1623-655	1	Clamp, Hose		
7	2670-278	1	Pickup, Fuel - Assembly		
8	2670-141	1	Fitting, Quick-Connect		
9	0610-563	6	Clamp, Hose		
10	0610-691	AR	Hose, Gasline - 10 ft		
11	2670-446	1	Line, Fuel		
12	1670-825	1	Filter, Fuel		
13	2670-341	1	Fitting, Quick-Connect		
14	0123-788	AR	Tie, Cable - 8 in.		
14	0623-751	AR	Tie, Cable - Reusable		
15	0623-677	AR	Tie, Cable - Push-Mount		

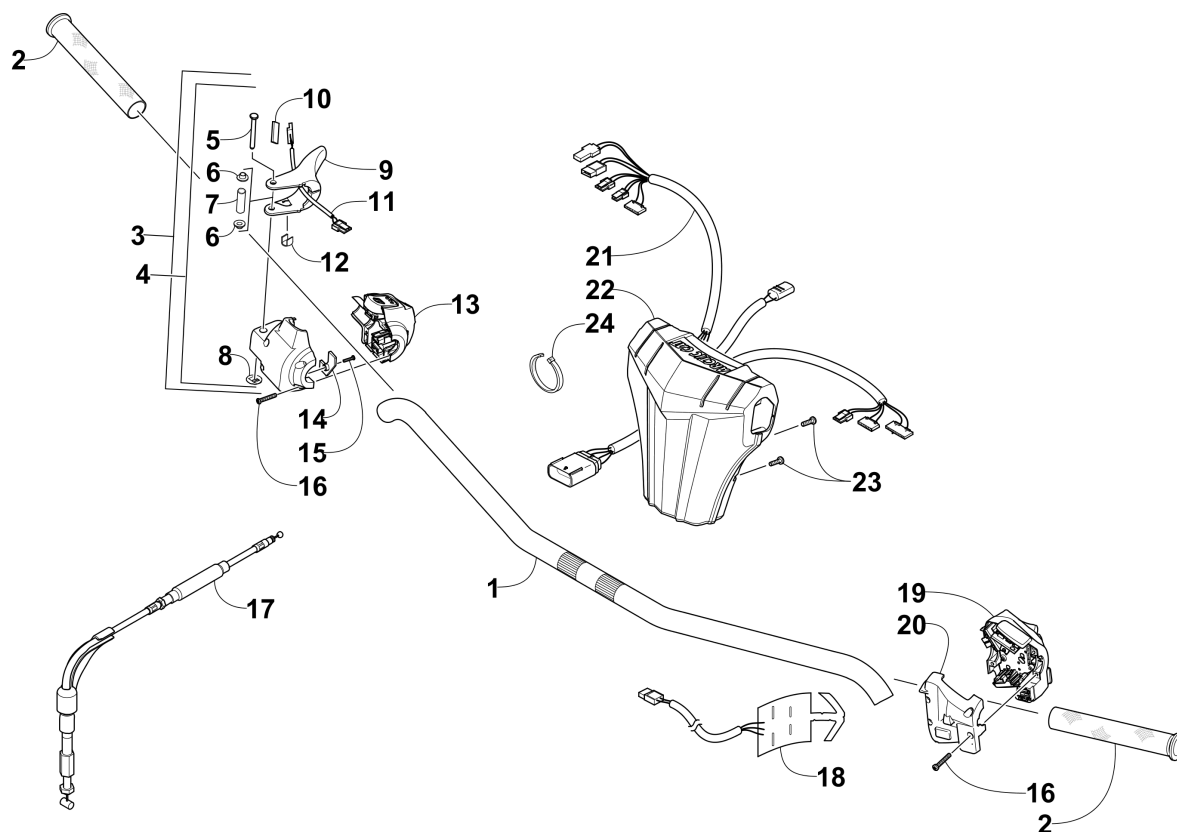
GAS TANK ASSEMBLY [101746]



Item	Part No.	Qty	Name	Context	Footnote
1	1770-083	1	Tank, Gas - Assembly	(inc. 2-5)	
.2	0470-438	1	Cap, Gas Tank	(inc. 3)	
...3	0109-733	1	Seal, Tank Cap		
.4	2670-423	1	Valve, Check		
.5	1670-822	1	Grommet		
6	2670-451	1	Foil, Protective		
7	2670-434	1	Foil, Protective		
8	8470-516	1	Screw, Machine		
9	2670-339	1	Bracket, Mounting - Fuel Filter		
10	1623-637	1	Clip, U-Nut		
11	8408-517	4	Screw, Cap		
12	2670-431	1	Plate, Retaining		
13	2670-386	1	Sensor, Fuel Level	(inc. 14)	
.14	2670-235	2	Float		
15	2623-035	1	O-Ring		
16	0645-760	AR	Pad, Battery		
17	1623-998	1	Latch, Seat		
18	5706-922	1	Bracket, Hold-Down		
19	0423-577	1	Clip, U-Nut		
20	8468-621	1	Screw, Machine		

Item	Part No.	Qty	Name	Context	Footnote
21	2623-083	1	Clamp, Routing		
22	2623-059	1	Screw, Machine		

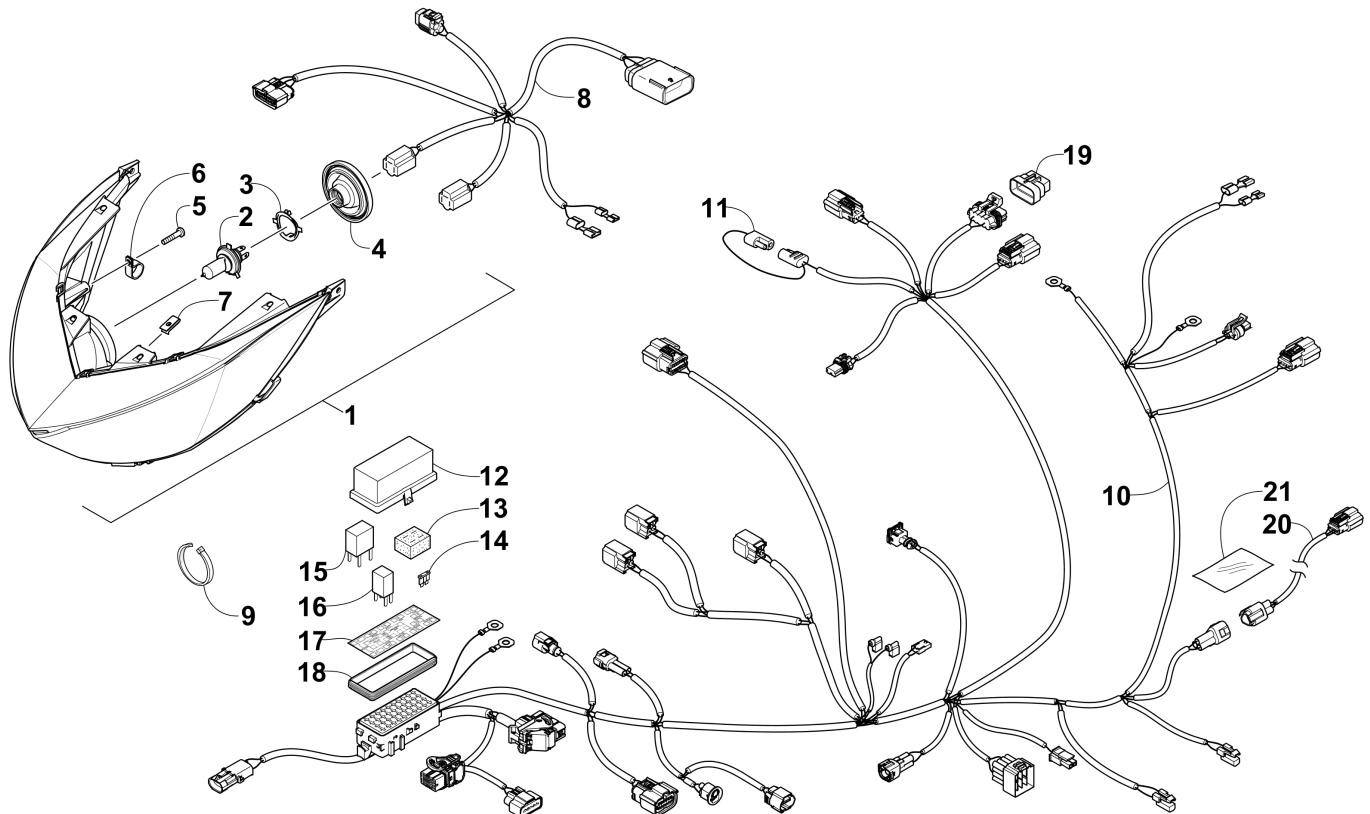
HANDLEBAR AND CONTROLS [101720]



Item	Part No.	Qty	Name	Context	Footnote
1	1705-092	1	Handlebar		
2	4606-945	2	Grip		
3	0609-882	1	Control, Throttle - Rear	(inc. 4-9)	
4	0609-859	1	Kit, Throttle Lever Mounting	(inc. 5-8)	
5	0	1	Axle, Lever - Throttle	Included in Kit	
6	0	2	Cap, Lever Axle	Included in Kit	
7	0	1	Spacer, Lever Axle	Included in Kit	
8	0123-766	1	Nut, Push	Included in Kit	
9	0609-795	1	Lever, Throttle		
10	0617-248	1	Pad, Insulator		
11	0609-827	1	Element, Thumbwarmer		
12	0609-595	1	Clip, Retaining		
13	0609-884	1	Control, Throttle - Front		
14	0609-792	1	Cover, Connector		
15	0609-793	1	Screw, Machine		
16	0609-791	8	Screw, Self-Tapping		
17	0687-235	1	Cable, Throttle		
18	0609-938	1	Element, Handwarmer - Right		
18	0609-939	1	Element, Handwarmer - Left		
19	0609-929	1	Control, Dimmer - Front		

Item	Part No.	Qty	Name	Context	Footnote
20	0609-883	1	Control, Dimmer - Rear		
21	1686-637	1	Harness, Handlebar		
22	6606-699	1	Pad, Handlebar		
23	1623-933	4	Screw, Self-Tapping		
24	0123-811	AR	Tie, Cable - 4 in.		
24	0123-788	AR	Tie, Cable - 8 in.		

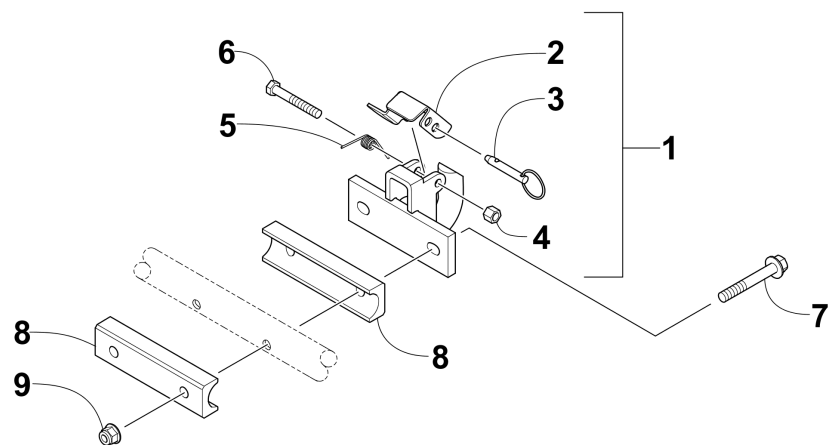
HEADLIGHT AND WIRING ASSEMBLIES [101734]



Item	Part No.	Qty	Name	Context	Footnote
1	0609-899	1	Headlight Assembly	(inc. 2-4)	
.2	0109-724	2	Bulb		
.3	0409-097	2	Retainer, Spring		
.4	0609-919	2	Boot		
5	1623-915	4	Screw, Self-Tapping		
6	1623-675	1	Clamp, Routing		
7	0423-031	4	Clip, U-Nut		
8	1686-704	1	Harness, Hood		
9	0123-811	AR	Tie, Cable - 4 in.		
9	0123-788	AR	Tie, Cable - 8 in.		
9	0123-903	AR	Tie, Cable - 11.5 in.		
10	1686-727	1	Harness, Main	(inc. 11-19)	
.11	0486-164	1	Tether, Accessory Connector		
.12	0430-085	1	Cover, Fuse Block		
.13	0430-037	1	Holder, Fuse		
.14	0430-031	4	Fuse - 15 Amp		
.14	0430-098	4	Fuse - 20 Amp		
.14	0630-233	2	Fuse - 25 Amp		
.14	0430-030	2	Fuse - 30 Amp		
.15	0430-033	2	Relay (5-Pin) - 30 Amp		

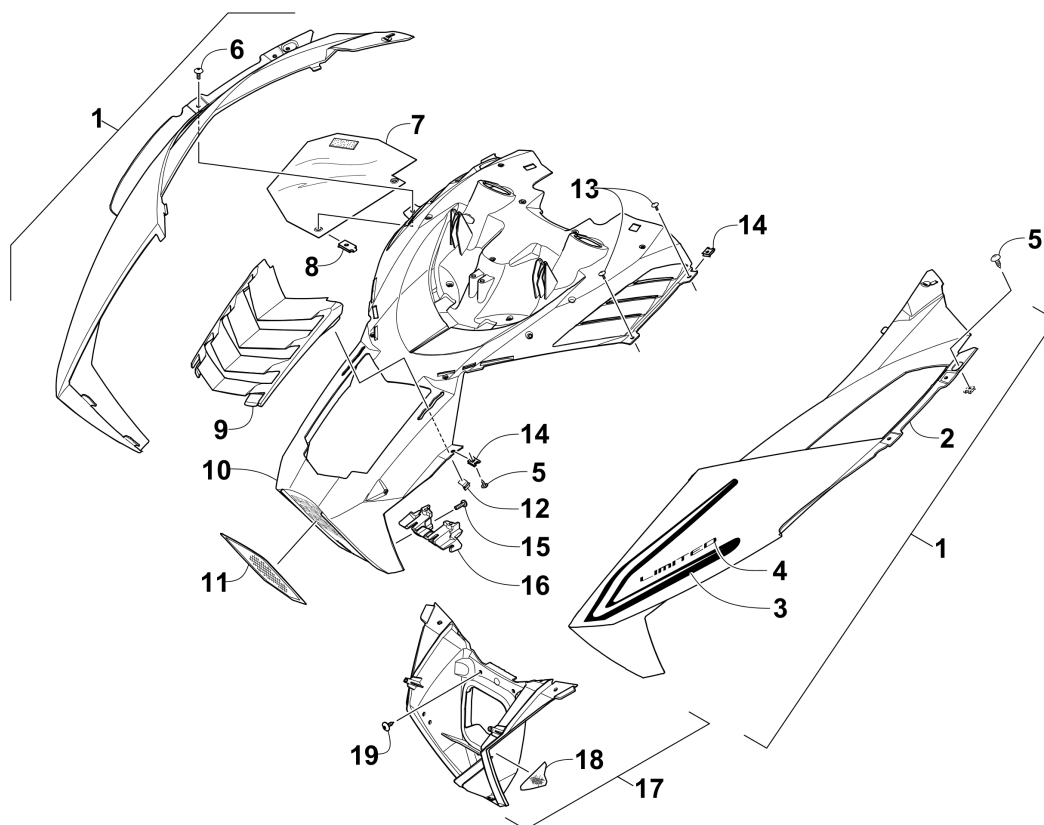
Item	Part No.	Qty	Name	Context	Footnote
.16	0430-045	5	Relay (4-Pin) - 20 Amp		
.17	1621-228	1	Decal, Fuse Block		
.18	0430-086	1	Seal		
.19	0430-101	1	Cover, Diagnostics Connector		
20	1686-693	1	Harness, Extension - Taillight		
21	0619-206	AR	Foil, Protective - 30 ft		

HITCH ASSEMBLY [101748]



Item	Part No.	Qty	Name	Context	Footnote
1	0706-727	1	Hitch, Pintle - Assembly	(inc. 2-6)	
2	2706-229	1	Latch, Hitch		
3	0623-213	1	Pin, Hitch		
4	8040-366	1	Nut, Lock		
5	0623-335	1	Spring, Hitch		
6	8002-046	1	Screw, Cap		
7	8408-845	2	Screw, Cap		
8	2707-136	2	Bracket, Mounting - Hitch		
9	8427-602	2	Nut, Lock		

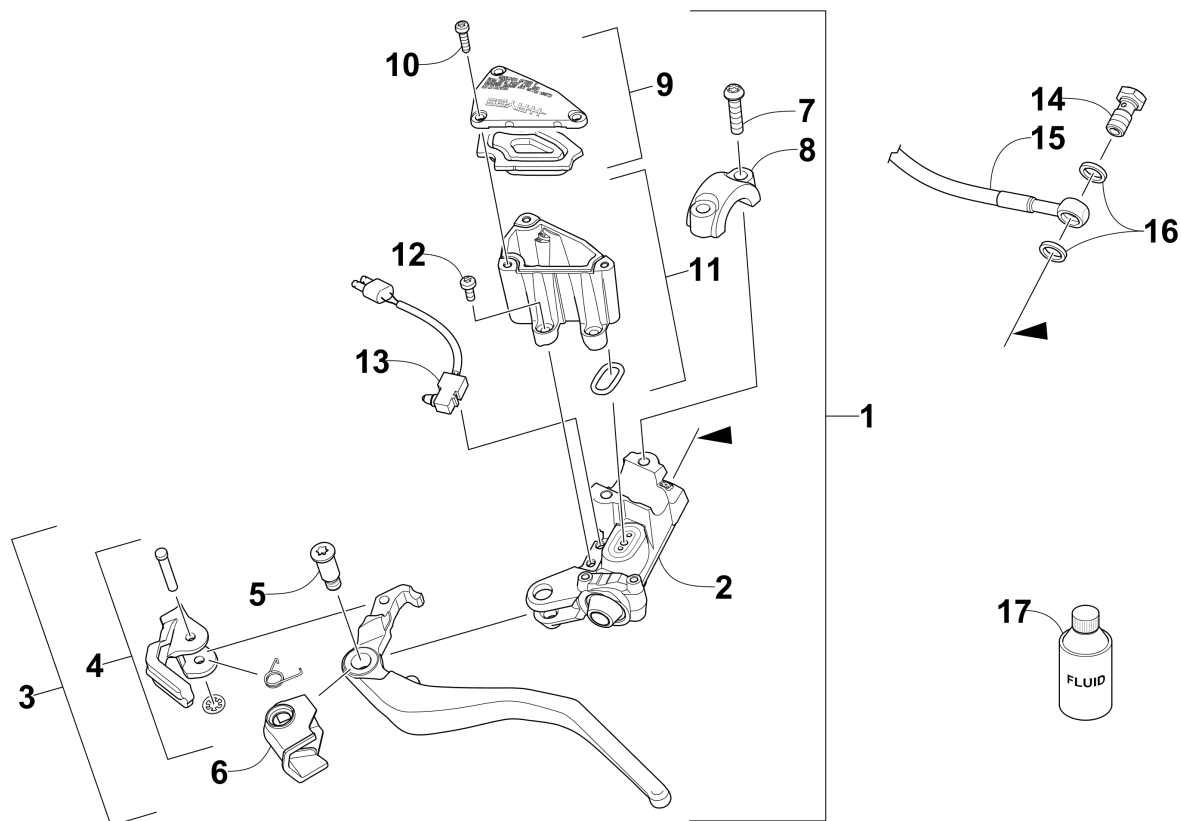
HOOD ASSEMBLY [101745]



Item	Part No.	Qty	Name	Context	Footnote
1	4718-342	1	Hood w/Decals - Right - Black	(inc. 2-3 and one No. 4)	
.2	6606-318	1	Hood w/o Decals - Right - Black		
.3	1621-694	1	Decal, Hood - Right		
1	4718-343	1	Hood w/Decals - Left - Black	(inc. 2-3 and one No. 4)	
.2	6606-319	1	Hood w/o Decals - Left - Black		
.3	1621-695	1	Decal, Hood - Left		
4	9611-796	2	Decal, "Limited"		
5	0623-784	2	Screw, Self-Tapping		
6	1623-031	2	Screw, Self-Tapping		
7	1712-899	1	Shield, Heat - Right		
8	1623-030	2	Clip, U-Nut		
9	6606-388	1	Grille		
10	6606-510	1	Plenum, Intake - Upper		
11	0608-696	1	Screen, Vent		
12	1623-694	2	Clip, Retaining		
13	0623-797	2	Screw, Self-Tapping		
14	1623-939	4	Clip, U-Nut		
15	1623-933	2	Screw, Self-Tapping		
16	6606-822	1	Retainer, Plenum		
17	5706-992	1	Plenum, Intake - Lower Front	(inc. 18)	

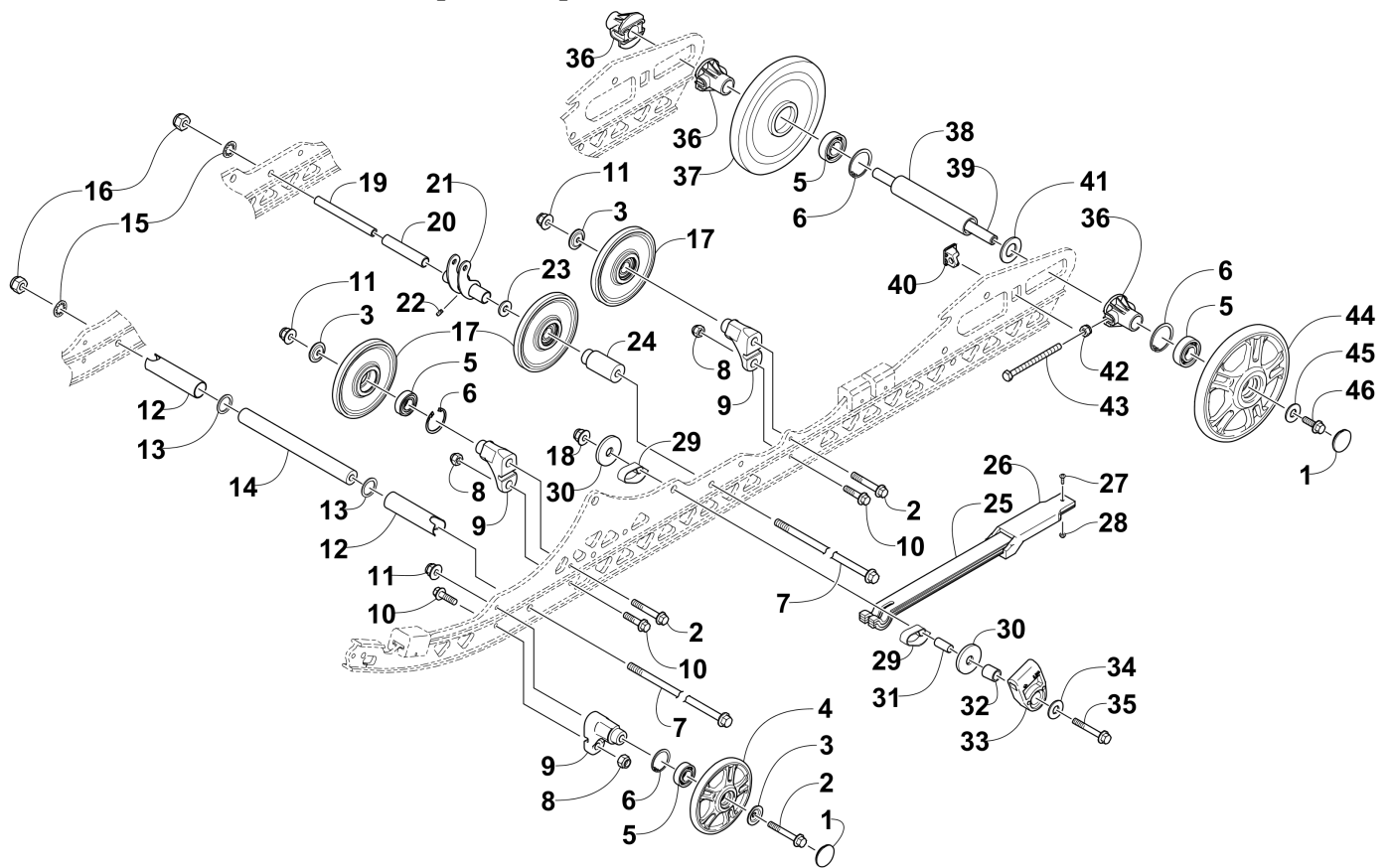
Item	Part No.	Qty	Name	Context	Footnote
.18	0621-989	2	Decal, Reflector - Amber		
19	1623-129	4	Screw, Self-Tapping		

HYDRAULIC BRAKE CONTROL ASSEMBLY [97987]



Item	Part No.	Qty	Name	Context	Footnote
1	2602-477	1	Brake Assembly	(inc. 2-13)	
2	2602-479	1	Piston Assembly		
3	2602-427	1	Lever, Brake - Assembly	(inc. 4-6)	
4	2602-428	1	Lock, Brake Lever - Kit		
5	2602-624	1	Screw, Shoulder		
6	2602-625	1	Boot		
7	1602-936	2	Screw, Machine		
8	0502-869	1	Clamp, Handlebar		
9	2602-429	1	Cover, Reservoir		
10	2602-430	3	Screw, Self-Tapping		
11	2602-433	1	Reservoir	(inc. 12)	
12	2602-519	3	Screw, Self-Tapping		
13	2602-432	1	Switch, Brake		
14	0423-413	2	Bolt, Banjo-Fitting		
15	2602-424	1	Brakeline, Hydraulic		
16	0423-178	4	Washer, Crush		
17	5639-848	AR	Fluid, Brake - 12 oz		

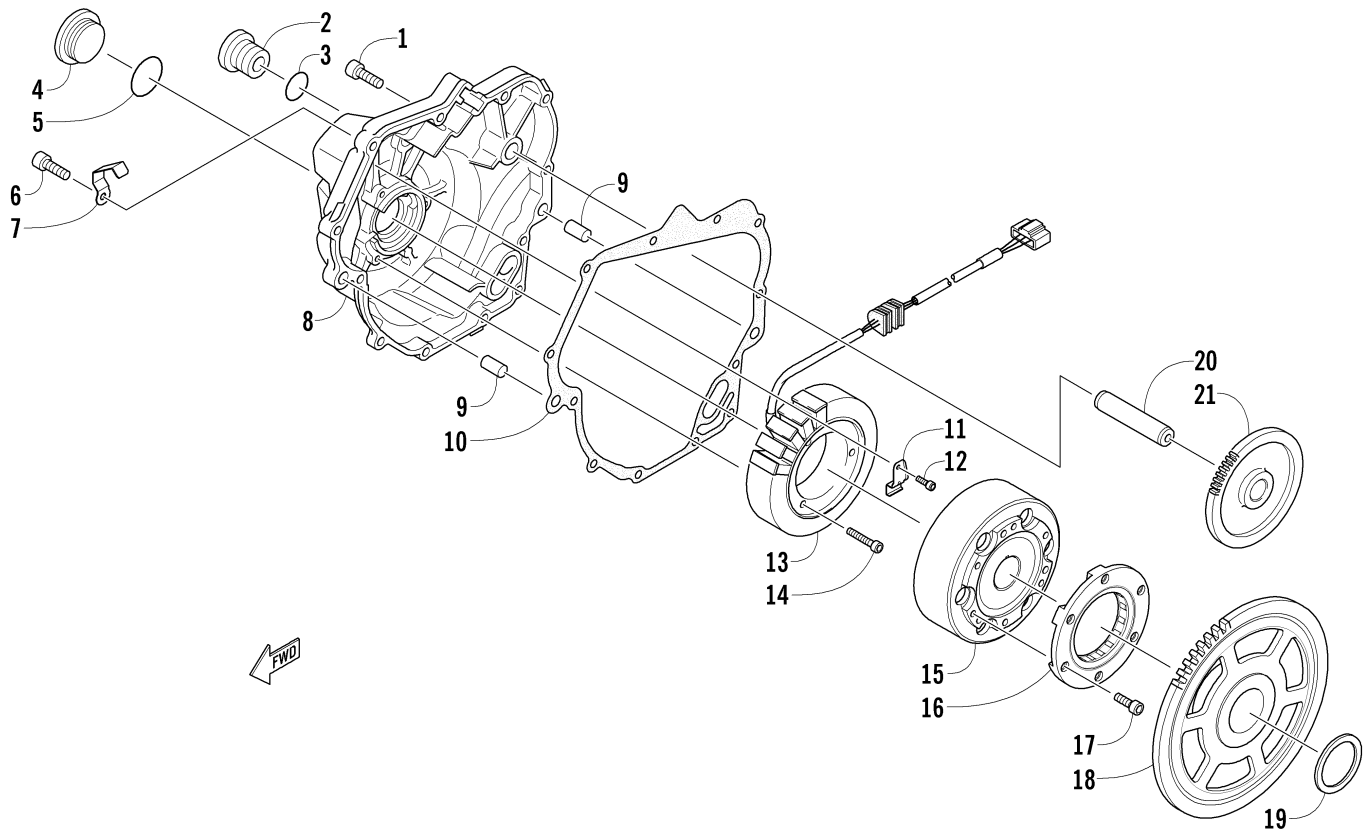
IDLER WHEEL ASSEMBLY [101722]



Item	Part No.	Qty	Name	Context	Footnote
1	1604-952	4	Cap, Idler Wheel		
2	8413-675	6	Screw, Cap		
3	2623-025	6	Washer		
4	3604-386	2	Wheel, Idler - Black	(inc. 5-6)	
5	3604-033	11	Bearing		
6	0623-946	11	Ring, Retaining		
7	1423-064	2	Screw, Cap		
8	8422-602	6	Nut, Lock		
9	3604-899	6	Block, Mounting - Idler Wheel		
10	8413-620	6	Screw, Cap		
11	8427-602	6	Nut, Lock		
12	3604-083	2	Spacer		
13	0623-912	2	Washer		
14	3604-269	1	Axle		
15	1623-992	2	Washer, Internal Tooth Lock		
16	8422-002	2	Nut, Lock		
17	3604-039	6	Wheel, Idler	(inc. 5-6)	
18	8427-802	2	Nut, Lock		
19	3604-285	1	Axle		
20	3604-325	1	Spacer		

Item	Part No.	Qty	Name	Context	Footnote
21	1704-674	1	Pivot, Shock	(inc. 22)	
.22	1623-010	1	Fitting, Grease		
23	1623-794	2	Washer		
24	3604-327	2	Block, Mounting - Idler Wheel		
25	1704-279	2	Spring, Overload - Assembly	(inc. 26-29)	
.26	2604-788	2	Block, Wear		
.27	0623-121	2	Screw, Machine		
.28	8041-276	2	Nut, Lock		
.29	1604-412	4	Clip, Retaining		
30	0623-746	4	Washer		
31	0604-739	2	Bushing, Overload Spring		
32	1604-430	2	Spacer, Spring Slide		
33	2604-516	2	Slide, Spring		
34	8450-133	2	Washer		
35	8408-880	2	Screw, Cap		
36	2704-337	3	Bushing, Adjuster		
37	3604-060	1	Wheel, Idler	(inc. 5-6)	
38	1604-940	1	Spacer		
39	3604-980	1	Axle, Rear Wheel		
40	3604-647	2	Adjuster, Track		
41	0623-921	1	Washer		
42	8422-802	2	Nut, Lock		
43	1623-682	2	Screw, Cap		
44	3604-063	2	Wheel, Idler - Black	(inc. 5-6)	
45	0623-664	2	Washer		
46	8408-831	2	Screw, Cap		

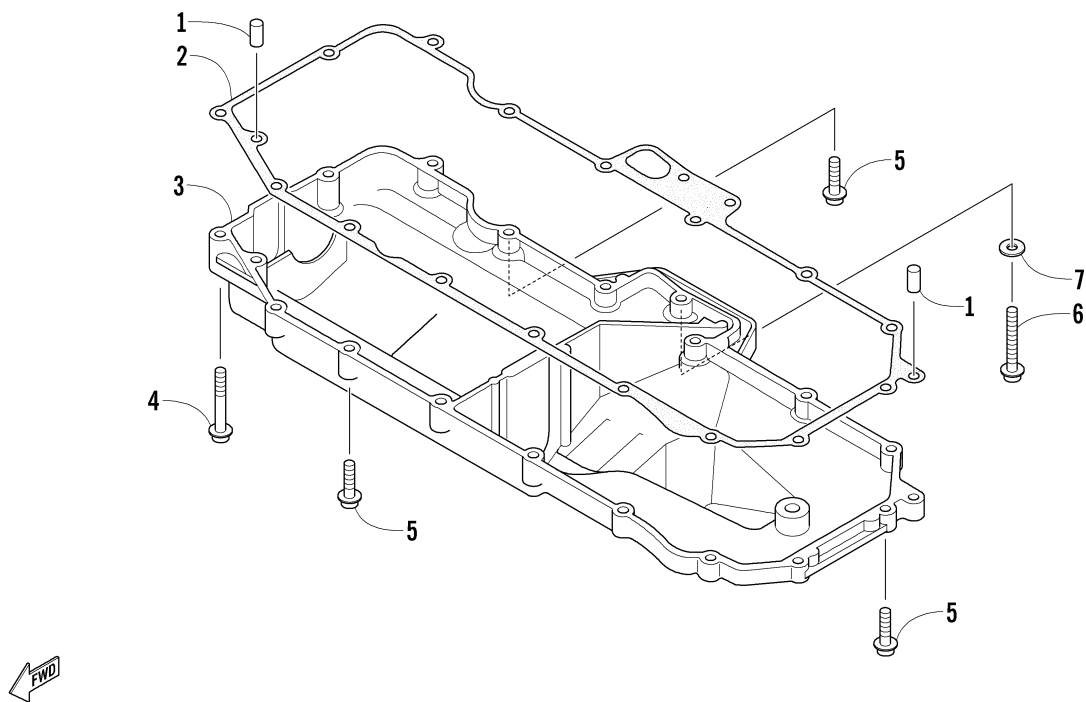
MAGNETO AND COVER ASSEMBLY [99544]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-345	1	Screw, Cap		
2	3020-346	1	Plug		
3	3020-347	1	O-Ring		
4	3020-348	1	Plug		
5	3020-349	1	O-Ring		
6	3020-314	11	Screw, Cap		
7	3020-350	1	Bracket, Retaining		
8	3020-351	1	Cover, Magneto		
9	3020-293	2	Pin, Dowel		
10	3020-352	1	Gasket, Magneto Cover		
11	3020-353	1	Bracket, Retaining		
12	3020-354	1	Screw, Cap		
13	3020-355	1	Stator		
14	3020-356	3	Screw, Cap		
15	3020-357	1	Rotor/Flywheel		
16	3020-358	1	Clutch, Starter - One Way		
17	3020-359	6	Screw, Cap		
18	3020-360	1	Gear, Starter Clutch		
19	3020-361	1	Washer		
20	3020-362	1	Shaft, Idler Gear		

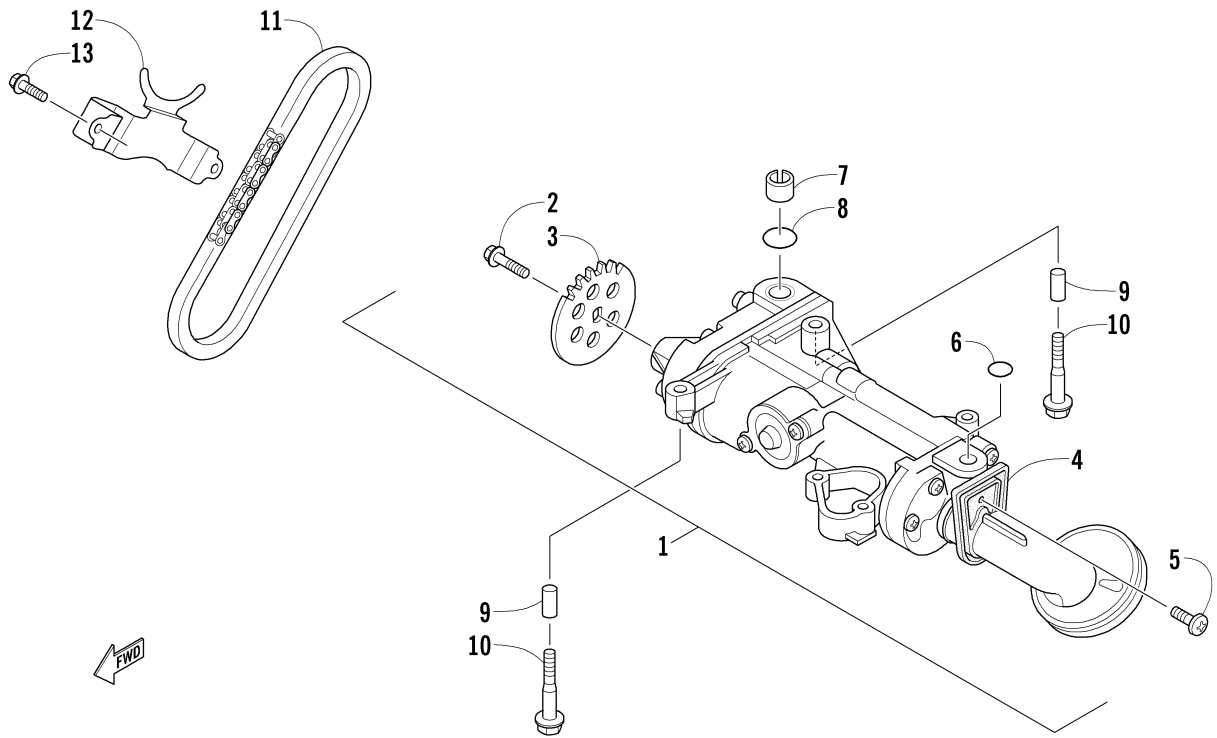
Item	Part No.	Qty	Name	Context	Footnote
21	3020-363	1	Gear, Idler - Starter		

OIL PAN ASSEMBLY [99541]



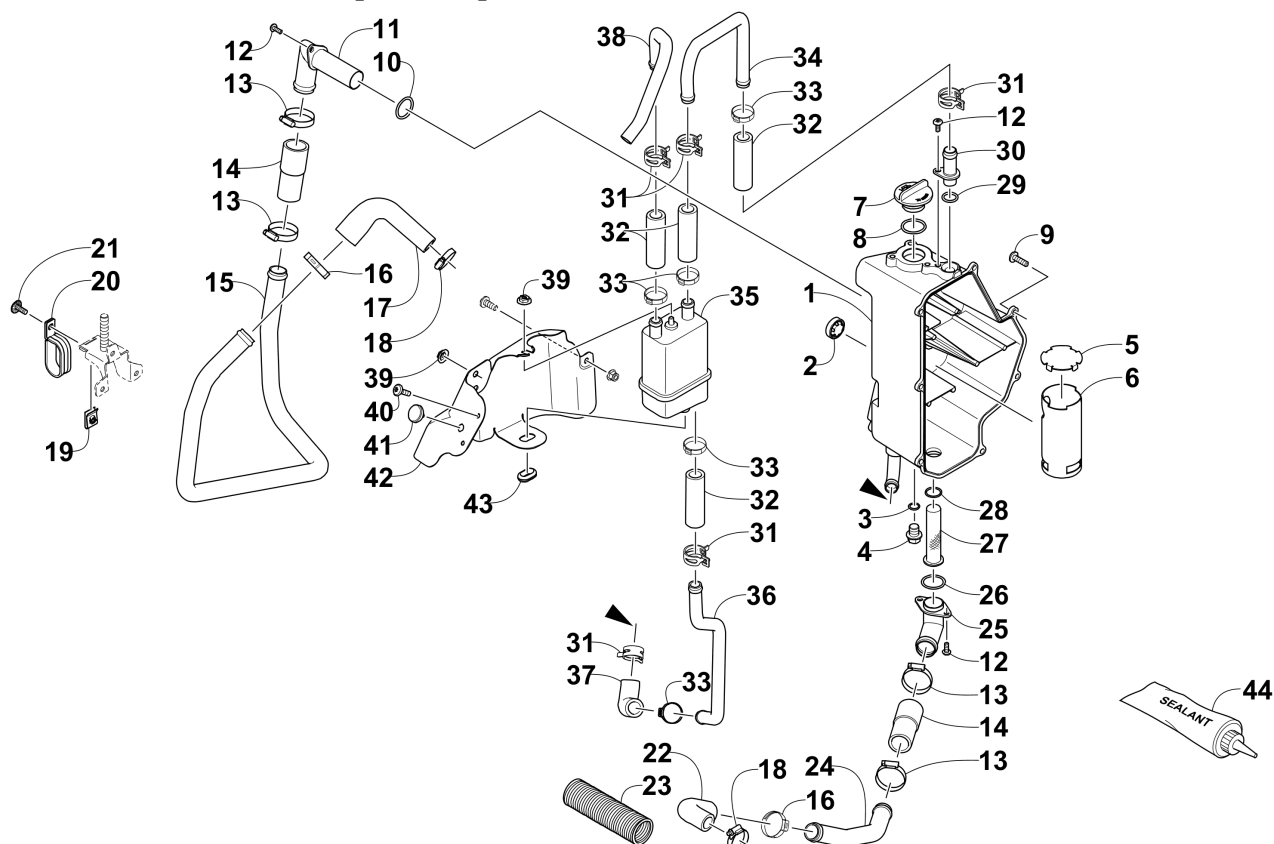
Item	Part No.	Qty	Name	Context	Footnote
1	3020-293	2	Pin, Dowel		
2	3020-294	1	Gasket, Oil Pan		
3	3020-295	1	Pan, Oil		
4	3020-296	3	Screw, Cap		
5	3020-297	15	Screw, Cap		
6	3020-298	1	Screw, Cap		
7	3020-299	1	Gasket		

OIL PUMP ASSEMBLY [99540]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-281	1	Pump, Oil - Assembly	(inc. 2-5)	
2	3020-282	1	Screw, Cap		
3	3020-283	1	Sprocket		
4	3020-284	1	Isolator, Oil Strainer		
5	0	1	Screw, Machine		Part Number Not Available
6	3020-285	1	O-Ring		
7	3020-286	1	Insert		
8	3020-287	1	O-Ring		
9	3020-288	2	Pin, Dowel		
10	3020-289	5	Screw, Cap		
11	3020-290	1	Chain		
12	3020-291	1	Bracket, Retainer - Chain		
13	3020-292	2	Screw, Cap		

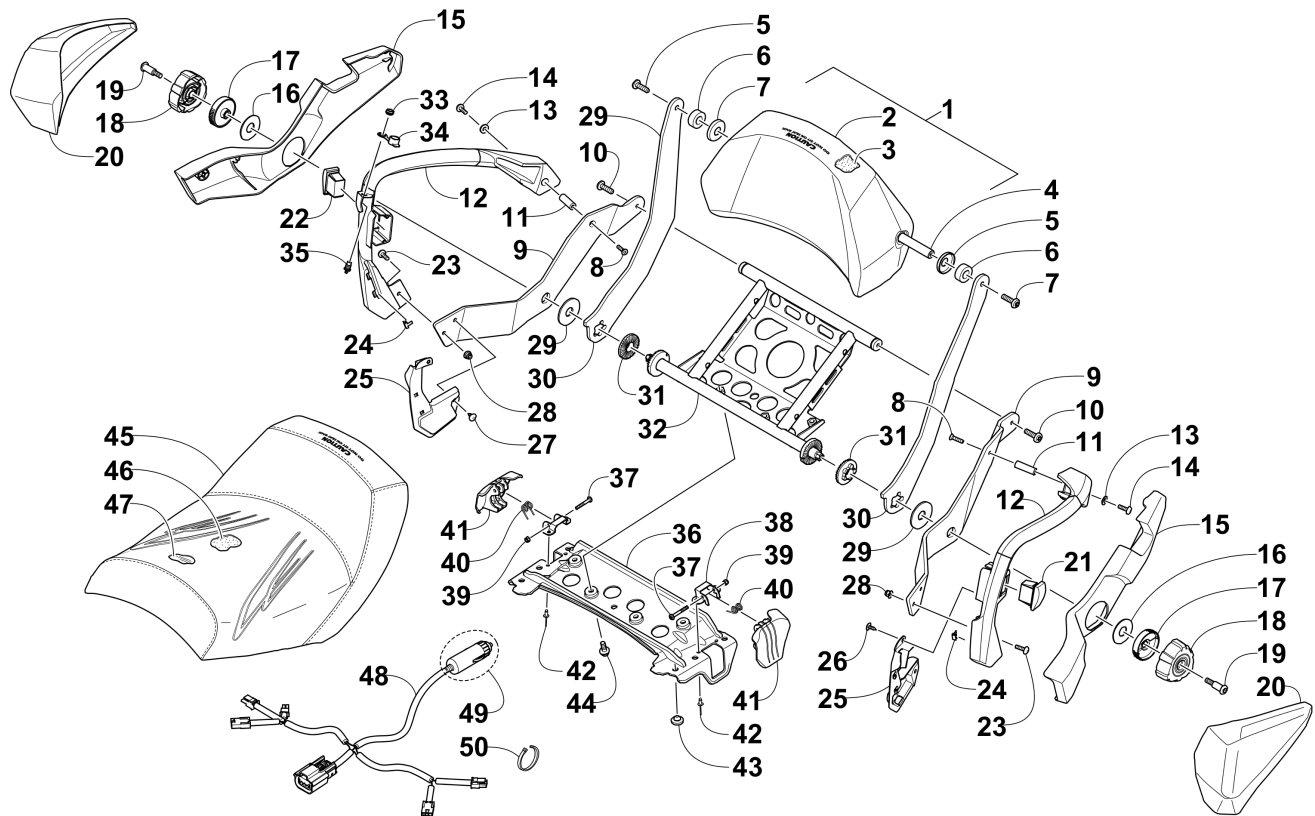
OIL TANK ASSEMBLY [101087]



Item	Part No.	Qty	Name	Context	Footnote
1	1770-080	1	Tank, Oil		
2	2670-257	1	Glass, Sight		
3	1602-213	1	O-Ring		
4	2602-099	1	Plug, Drain		
5	2670-287	1	Cap, Tube		
6	2670-219	1	Tube, Oil Tank		
7	2670-224	1	Cap, Oil Tank	(inc. 8)	
8	2670-135	1	Seal, Cap - Oil Tank		
9	1623-814	7	Screw, Self-Tapping		
10	2670-406	1	O-Ring		
11	2670-221	1	Fitting, Oil Return - Engine		
12	1623-969	5	Screw, Self-Tapping		
13	2623-088	4	Clamp, Hose		
14	0610-940	2	Hose, Oil		
15	2670-286	1	Tube, Oil - Oil Tank/Engine		
16	1623-349	2	Clamp, Hose		
17	0610-919	1	Hose, Oil		
18	1623-182	2	Clamp, Hose		
19	1623-939	1	Clip, U-Nut		
20	2623-015	1	Clamp, Routing		

Item	Part No.	Qty	Name	Context	Footnote
21	0623-784	1	Screw, Self-Tapping		
22	0610-929	1	Hose, Oil		
23	0610-790	AR	Conduit - 5 ft		
24	2670-285	1	Tube, Oil - Engine/Oil Tank		
25	2670-220	1	Fitting, Oil Supply - Engine		
26	2670-290	1	O-Ring		
27	2670-222	1	Screen, Oil Tank		
28	0673-459	1	O-Ring		
29	0670-183	1	O-Ring, Oil Stick		
30	2670-288	1	Fitting		
31	1623-287	5	Clamp, Hose		
32	0610-965	4	Hose, Oil		
33	1623-350	5	Clamp, Hose		
34	2670-419	1	Tube, Oil - Oil Tank/Separator Tank		
35	1770-058	1	Tank, Separator		
36	2670-375	1	Tube, Oil - Separator Tank/Oil Tank		
37	0610-954	1	Hose, Oil		
38	2670-374	1	Tube, Oil - Separator Tank/Air Intake		
39	0423-357	3	Nut, Stamped		
40	8470-510	2	Screw, Machine		
41	0406-877	1	Bumper		
42	2670-381	1	Shield, Heat		
43	2623-012	1	Grommet		
44	1048-063	AR	Sealant - 70 ml		

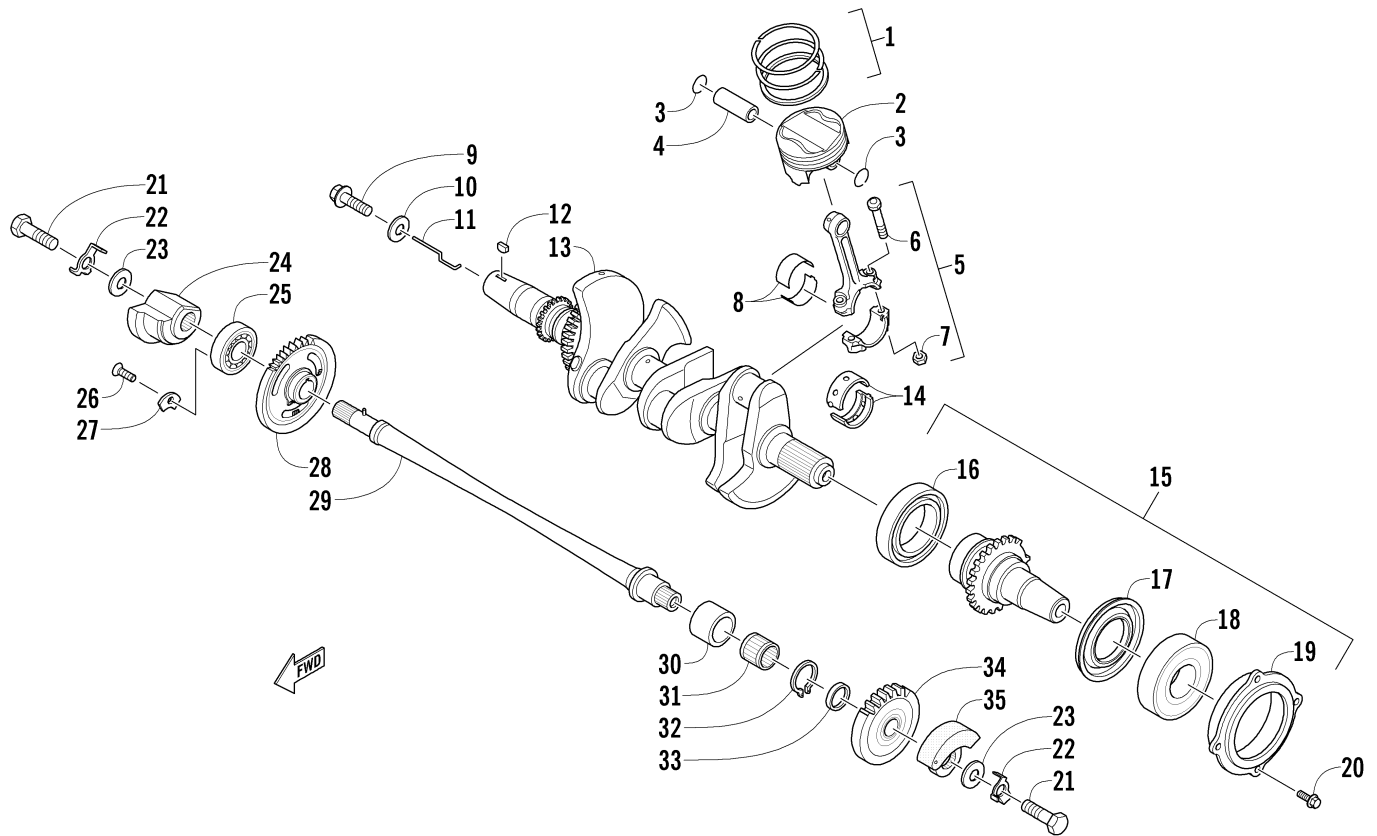
PASSENGER SEAT AND BACKREST ASSEMBLY [101739]



Item	Part No.	Qty	Name	Context	Footnote
1	5706-950	1	Backrest - Assembly	(inc. 2-3)	
2	5706-949	1	Cover, Backrest		
3	0717-210	1	Foam, Backrest		
4	6606-593	1	Axle, Backrest		
5	0723-003	2	Washer, Cup		
6	0616-547	2	Block, Tension - Backrest		
7	8477-831	2	Screw, Machine		
8	2623-073	2	Screw, Machine		
9	5706-576	1	Bracket, Mounting - Handhold - Right		
9	5706-577	1	Bracket, Mounting - Handhold - Left		
10	8468-621	2	Screw, Machine		
11	6606-678	2	Axle, Handhold		
12	6606-828	1	Handhold - Right		
12	5606-085	1	Handhold - Left		
13	8050-218	2	Washer		
14	1623-789	2	Screw, Machine		
15	6606-690	1	Cover, Bracket- Handhold - Right		
15	6606-691	1	Cover, Bracket- Handhold - Left		
16	1623-986	2	Spacer		
17	6606-643	2	Tensioner, Backrest		

Item	Part No.	Qty	Name	Context	Footnote
18	6606-644	2	Knob Tensioner		
19	2623-072	2	Screw, Shoulder		
20	6606-494	1	Windguard - Right		
20	6606-495	1	Windguard - Left		
21	0609-836	1	Switch, Heated Seat		
22	0609-835	1	Switch, Handwarmer		
23	8468-620	2	Screw, Machine		
24	1623-703	4	Clip		
25	6606-866	1	Cover, Harness - Right		
25	6606-867	1	Cover, Harness - Left		
26	1623-129	4	Screw, Self-Tapping		
27	1623-661	2	Screw, Self-Tapping		
28	8427-602	2	Nut, Lock		
29	1623-758	2	Washer, Rubber		
30	5706-578	1	Bracket, Backrest - Right		
30	5706-579	1	Bracket, Backrest - Left		
31	6606-642	2	Plate, Locking		
32	5706-443	1	Base, Seat - Passenger		
33	0609-944	1	Nut, Retaining		
34	0609-945	1	Cover, Outlet - Shield		
35	0609-940	1	Outlet, Heated Shield		
36	5706-453	1	Plate, Base- Passenger Seat		
37	2623-064	2	Screw, Machine		
38	6606-538	2	Bracket, Latch		
39	8422-502	2	Nut, Lock		
40	6606-540	2	Spring, Latch		
41	6606-682	1	Handle, Latch - Right		
41	6606-683	1	Handle, Latch - Left		
42	1623-257	4	Rivet		
43	0406-877	6	Bumper		
44	8408-826	4	Screw, Cap		
45	5706-857	1	Cover, Seat - Passenger		
46	0717-221	1	Foam, Seat - Passenger		
47	0609-869	1	Pad, Seat Heater		
48	1686-696	1	Harness, Seat - Passenger		
49	0630-334	1	Plug, Accessory		
50	0123-788	AR	Tie, Cable - 8 in.		

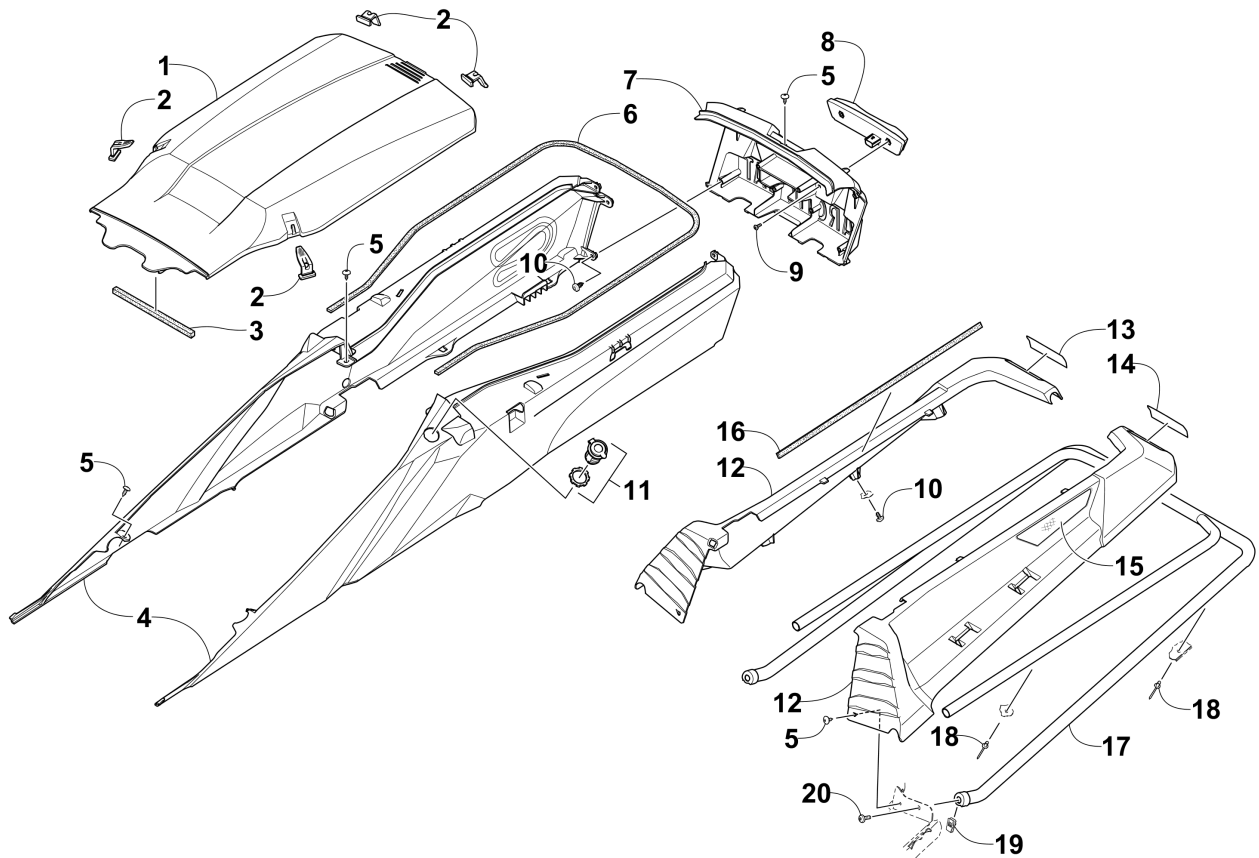
PISTON AND CRANKSHAFT ASSEMBLY [99538]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-190	3	Ring Set, Piston		
2	3020-191	3	Piston		
3	3020-192	6	Circlip		
4	3020-193	3	Pin, Piston		
5	3020-194	3	Rod, Connecting - Assembly	(inc. 6-7)	
6	3020-195	6	Screw, Cap		
7	3020-196	6	Nut		
8	3020-197	6	Bearing, Connecting Rod - White		
8	3020-198	6	Bearing, Connecting Rod - Blue		
8	3020-199	6	Bearing, Connecting Rod - Black		
8	3020-200	6	Bearing, Connecting Rod - Brown		
8	3020-201	6	Bearing, Connecting Rod - Green		
8	3020-202	6	Bearing, Connecting Rod - Yellow		
9	3020-203	1	Screw, Cap		
10	3020-204	1	Washer		
11	3020-205	1	Rod		
12	3020-206	1	Key		
13	3020-207	1	Crankshaft Assembly		
14	3020-208	8	Bearing, Crankshaft - Black		
14	3020-209	8	Bearing, Crankshaft - Brown		

Item	Part No.	Qty	Name	Context	Footnote
14	3020-210	8	Bearing, Crankshaft - Green		
14	3020-211	8	Bearing, Crankshaft - Yellow		
14	3020-212	8	Bearing, Crankshaft - Pink		
14	3020-213	8	Bearing, Crankshaft - Red		
14	3020-214	8	Bearing, Crankshaft - White		
15	3020-215	1	Shaft, Output - Assembly	(inc. 16-19)	
16	3020-216	1	Bearing		
17	3020-217	1	Seal		
18	3020-218	1	Bearing		
19	3020-219	1	Housing, Bearing		
20	3020-220	4	Screw, Cap		
21	3020-221	2	Screw, Cap		
22	3020-222	2	Washer, Tab		
23	3020-223	2	Washer		
24	3020-224	1	Counterweight		
25	3020-225	1	Bearing		
26	3020-226	1	Screw, Machine		
27	3020-227	1	Plate, Retaining		
28	3020-228	1	Gear, Balancer		
29	3020-229	1	Shaft, Balancer		
30	3020-230	1	Housing, Bearing		
31	3020-231	1	Bearing		
32	3020-232	1	Circlip		
33	3020-233	1	Spacer		
34	3020-234	1	Gear, Driven		
35	3020-235	1	Counterweight		

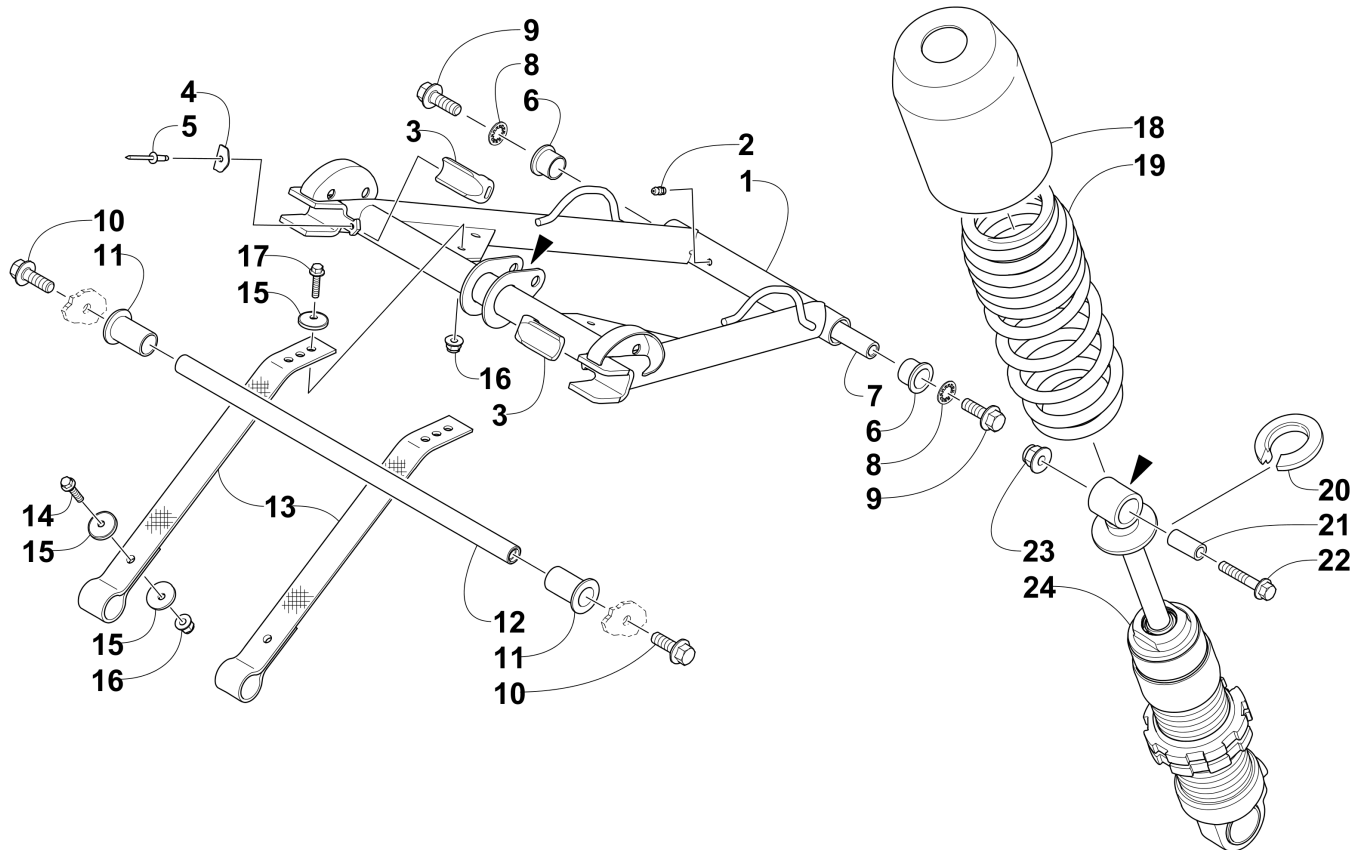
REAR BUMPER, STORAGE, AND TAILLIGHT ASSEMBLY [101743]



Item	Part No.	Qty	Name	Context	Footnote
1	6606-697	1	Lid, Storage Box		
2	4606-926	4	Strap, Hold-Down		
3	0617-746	1	Seal, Lid - Front		
4	6606-684	1	Facia, Front Rack - Right - Black		
4	6606-685	1	Facia, Front Rack - Left - Black		
5	1623-129	11	Screw, Self-Tapping		
6	0617-741	1	Seal, Lid - Rear		
7	6606-499	1	Facia, Rack - Rear		
8	0609-898	1	Taillight, LED		
9	8476-512	2	Screw, Machine		
10	2623-017	14	Screw, Self-Tapping		
11	0641-897	1	Outlet, Accessory - 12V		
12	4718-346	1	Panel, Rear Bumper w/Decals - Right	(inc. 13 and 15)	
.13	5611-852	1	Decal, Warning - Towing (French)		
.15	1621-394	1	Decal, Reflector - Right - Red		
12	4718-347	1	Panel, Rear Bumper w/Decals - Left	(inc. 14-15)	
.14	5611-853	1	Decal, Warning - Towing (English)		
.15	1621-395	1	Decal, Reflector - Left - Red		
16	0617-742	2	Seal, Bumper Panel		
17	1707-628	1	Bumper, Rear - Black		

Item	Part No.	Qty	Name	Context	Footnote
18	8060-706	14	Rivet		
19	0423-577	2	Clip, U-Nut		
20	8476-620	2	Screw, Machine		

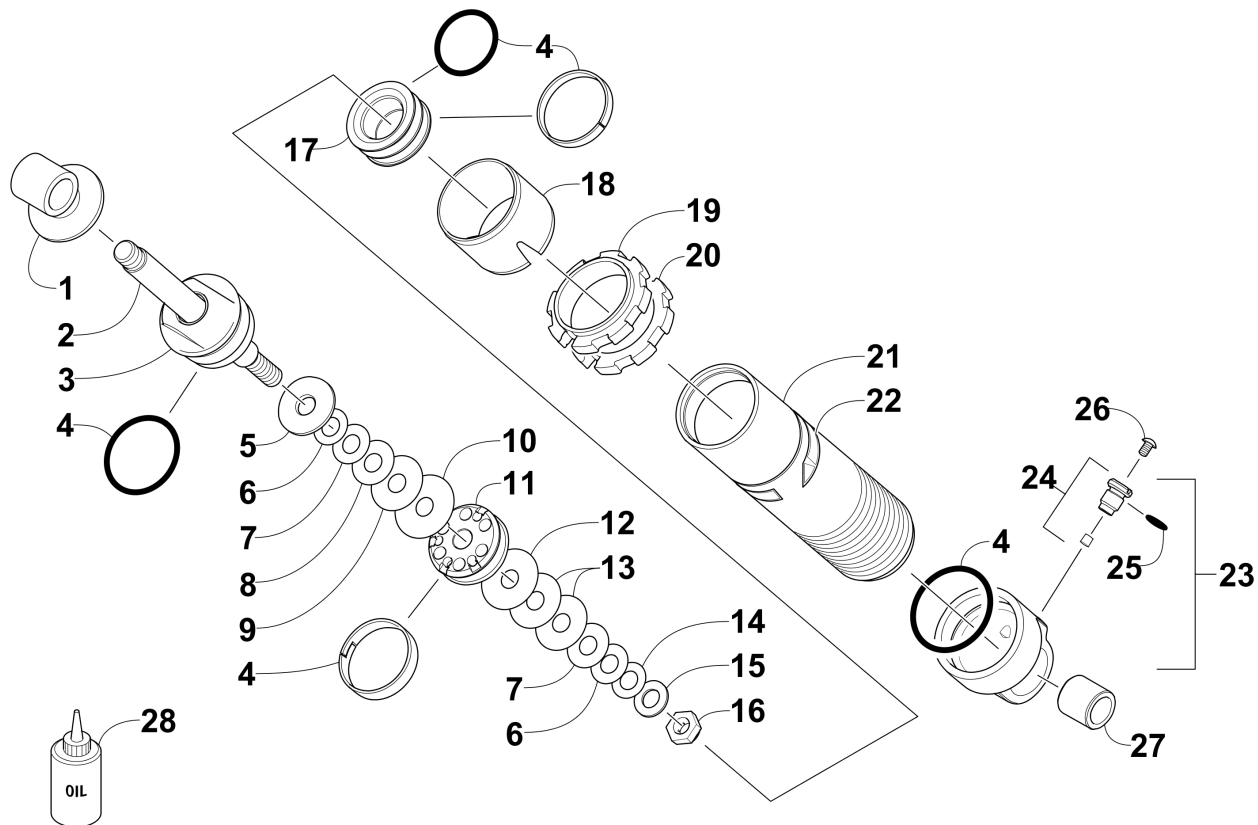
REAR SUSPENSION FRONT ARM ASSEMBLY [101723]



Item	Part No.	Qty	Name	Context	Footnote
1	2704-263	1	Arm, Front Suspension - Black	(inc. 2-6)	
2	1623-010	1	Fitting, Grease		
3	3604-141	2	Bumper, Front Slider		
4	3604-968	2	Plate, Retaining		
5	8060-708	2	Rivet		
6	3604-028	2	Bushing, Flared		
7	3604-634	1	Axle		
8	1623-992	2	Washer, Internal Tooth Lock		
9	8413-031	2	Screw, Cap		
10	8408-041	2	Screw, Cap		
11	3604-233	2	Bushing, Flared		
12	3604-663	1	Axle, Front Slider		
13	3604-823	2	Strap, Limiter		
14	8408-630	2	Screw, Cap		
15	8450-109	6	Washer		
16	8427-602	4	Nut, Lock		
17	8408-620	2	Screw, Cap		
18	0604-790	1	Cover, Shock		
19	1704-236	1	Spring, Compression - Black		
20	3604-200	1	Retainer, Spring		

Item	Part No.	Qty	Name	Context	Footnote
21	3604-273	1	Axle		
22	8408-045	1	Screw, Cap		
23	8427-002	1	Nut, Lock		
24	2704-330	1	Shock Absorber		

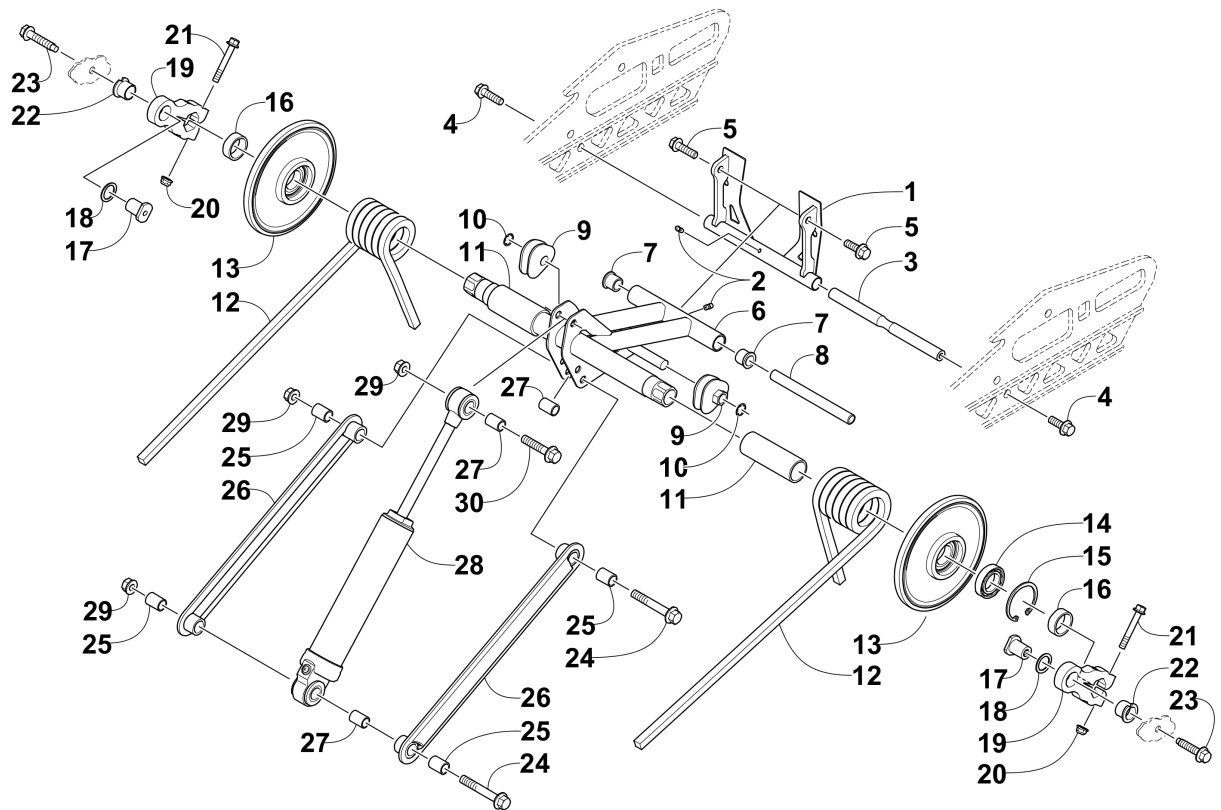
REAR SUSPENSION FRONT ARM SHOCK ABSORBER [101724]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-330	1	Shock Absorber		
1	3604-797	1	Eyelet, Shock		
2	3604-831	1	Rod, Shock		
3	3604-771	1	Bearing - Assembly		
4	2703-980	1	Kit, Seal/Rebuild		
5	3604-789	1	Washer, Top Out		
6	3603-096	1	Valve, 0.700 x 0.012 in.		
7	3603-105	2	Valve, 0.800 x 0.010 in.		
8	3603-115	2	Valve, 0.900 x 0.010 in.		
9	3603-124	1	Valve, 1.000 x 0.008 in.		
10	3603-185	1	Valve, 1.300 x 0.010 in.		
11	3604-790	1	Piston, 0.093 in. - Orifice		
12	3603-174	1	Valve, 1.250 x 0.008 in.		
13	3603-125	2	Valve, 1.000 x 0.010 in.		
14	3603-095	1	Valve, 0.700 x 0.010 in.		
15	3604-775	1	Washer, Backup		
16	3604-739	1	Nut		
17	3604-772	1	Piston, Floating		
18	3604-773	1	Sleeve, Wear		

Item	Part No.	Qty	Name	Context	Footnote
19	2603-014	1	Nut, Adjuster		
20	3604-779	1	Collar, Locking - Adjuster Nut		
21	3604-830	1	Body, Shock		
22	1621-728	1	Decal, Warning - High Pressure		
23	2704-257	1	End Cap, Shock - Assembly	(inc. 24-25)	
24	3604-751	1	Valve, Pressure - Assembly	(inc. 25)	
25	3604-733	1	O-Ring		
26	3604-750	1	Screw, Machine		
27	3604-906	1	Bearing		
28	5639-530	AR	Oil, Shock - 1 qt		

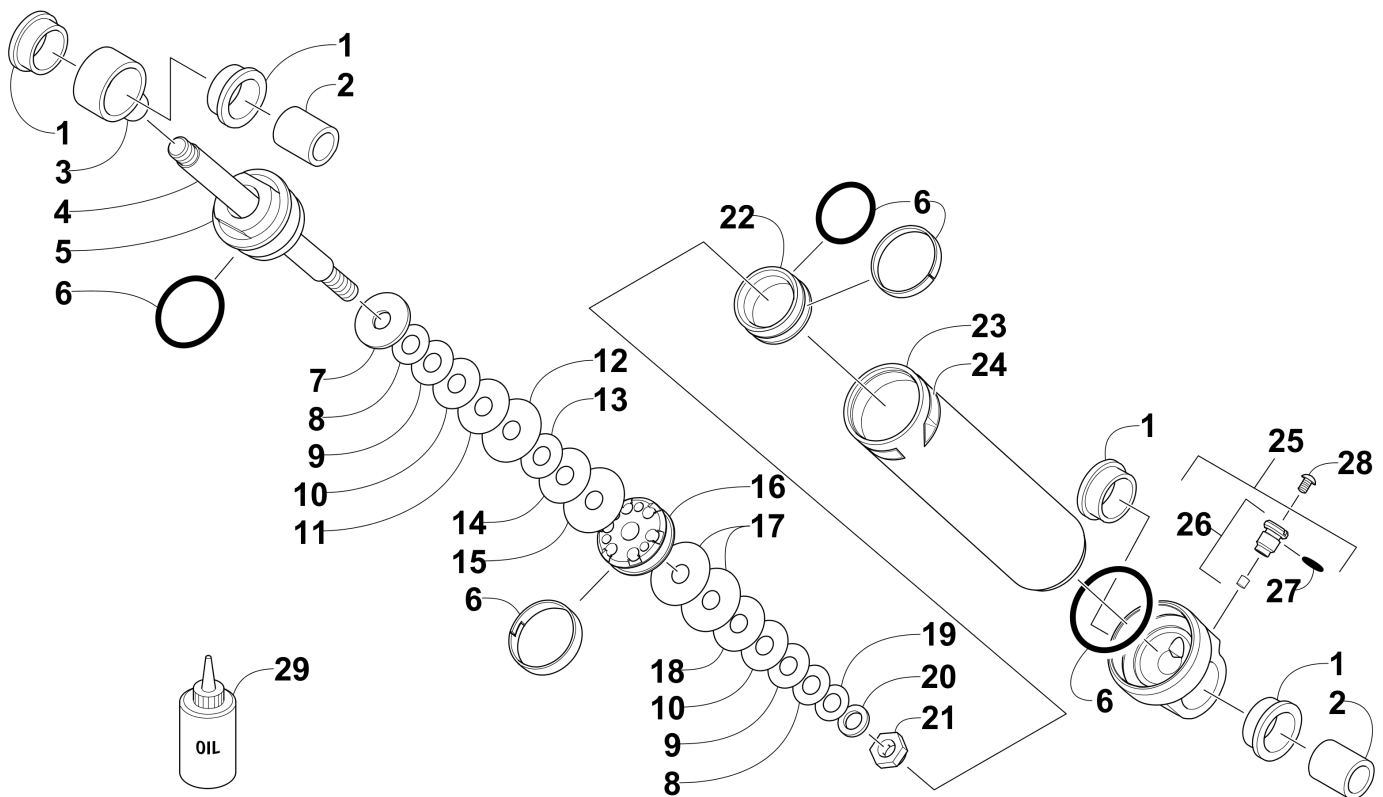
REAR SUSPENSION REAR ARM ASSEMBLY [101725]



Item	Part No.	Qty	Name	Context	Footnote
1	2704-389	1	Arm, Rear - Black	(inc. one No. 2)	
.2	1623-010	2	Fitting, Grease		
3	3604-965	1	Axle		
4	8413-031	2	Screw, Cap		
5	8413-041	2	Screw, Cap		
6	2704-729	1	Arm, Idler - Black	(inc. 7 and one No. 2)	
.7	1604-100	2	Bushing, Flared		
8	3604-276	1	Axle		
9	1604-204	1	Block, Spring Adjuster - Right - Black		
9	1604-205	1	Block, Spring Adjuster - Left - Black		
10	0623-138	2	Ring, Retaining		
11	3604-288	2	Sleeve, Spring		
12	2704-560	1	Spring, Suspension - Right - Black		
12	2704-561	1	Spring, Suspension - Left - Black		
13	3604-264	2	Wheel, Idler	(inc. 14-15)	
.14	3604-257	2	Bearing		
.15	3604-256	2	Ring, Retaining		
16	3604-674	2	Spacer, Pivot - Idler Arm		
17	3604-979	2	Bushing, Stop - Rear Arm		
18	3604-930	2	Washer		

Item	Part No.	Qty	Name	Context	Footnote
19	2704-477	2	Pivot - Idler Arm	(inc. 20-22)	
20	8427-802	4	Nut, Lock		
21	8408-860	4	Screw, Cap		
22	3604-713	2	Bushing, Flared		
23	2623-002	2	Screw, Cap		
24	8408-090	2	Screw, Cap		
25	3604-330	4	Axle, Link		
26	0704-928	2	Link, Shock		
27	3604-109	3	Sleeve		
28	2704-563	1	Shock Absorber		
29	8427-002	3	Nut, Lock		
30	8408-045	1	Screw, Cap		

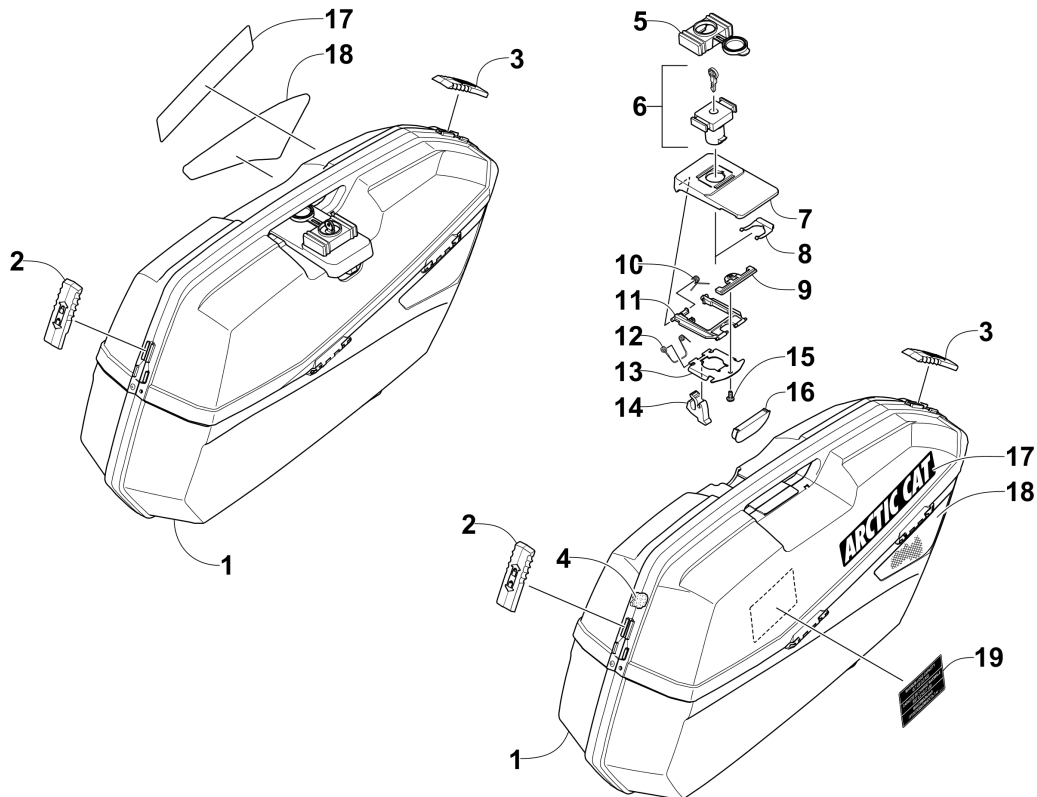
REAR SUSPENSION REAR ARM SHOCK ABSORBER [101726]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-563	1	Shock Absorber		
1	3604-738	4	Bushing		
2	3604-737	2	Sleeve		
3	3604-796	1	Eyelet, Shock		
4	3604-810	1	Rod, Shock		
5	3604-770	1	Bearing, End Cap - Assembly		
6	2703-980	1	Kit, Seal/Rebuild		
7	3604-789	1	Washer, Top Out		
8	3603-105	2	Valve, 0.800 x 0.010 in.		
9	3603-115	2	Valve, 0.900 x 0.010 in.		
10	3603-125	2	Valve, 1.000 x 0.010 in.		
11	3603-145	1	Valve, 1.100 x 0.010 in.		
12	3603-175	1	Valve, 1.250 x 0.010 in.		
13	3603-112	1	Valve, 0.900 x 0.006 in.		
14	3603-144	1	Valve, 1.100 x 0.008 in.		
15	3603-186	1	Valve, 1.300 x 0.012 in.		
16	2603-998	1	Piston		
17	3603-176	2	Valve, 1.250 x 0.012 in.		
18	3603-146	1	Valve, 1.100 x 0.012 in.		

Item	Part No.	Qty	Name	Context	Footnote
19	3603-095	1	Valve, 0.700 x 0.010 in.		
20	3604-775	1	Washer, Backup		
21	3604-739	1	Nut		
22	3604-772	1	Piston, Floating		
23	3604-811	1	Body, Shock		
24	1621-728	1	Decal, Warning - High Pressure		
25	2704-257	1	End Cap, Shock - Assembly	(inc. 26-27)	
26	3604-751	1	Valve, Pressure - Assembly	(inc. 27)	
27	3604-733	1	O-Ring		
28	3604-750	1	Screw, Machine		
29	5639-530	AR	Oil, Shock - 1 qt		

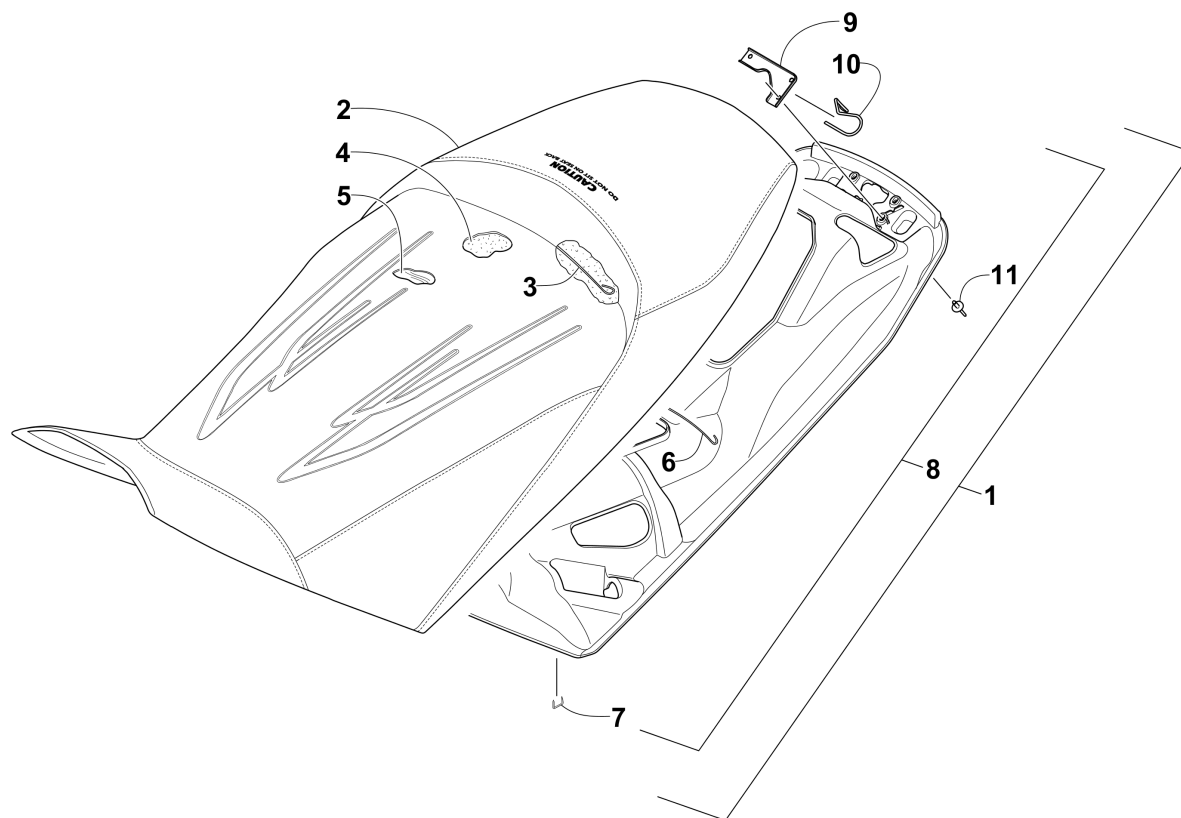
SADDLEBAG ASSEMBLY [101744]



Item	Part No.	Qty	Name	Context	Footnote
1	4718-506	1	Saddlebag - Right		
1	4718-507	1	Saddlebag - Left		
2	6606-650	1	Latch, Front Slide - Right		
2	6606-651	1	Latch, Front Slide - Left		
3	6606-652	1	Latch, Rear Slide - Right		
3	6606-653	1	Latch, Rear Slide - Left		
4	6606-563	2	Seal, Saddlebag		
5	6606-696	2	Cover, Latch		
6	2623-074	2	Latch, Locking		
7	6606-584	2	Latch, Saddlebag		
8	2416-984	2	Clip, Retaining		
9	6606-601	2	Retainer, Latch		
10	2602-225	2	Spring		
11	6606-603	2	Hinge, Latch		
12	6606-861	2	Spring, Double		
13	6606-570	2	Plate, Strike		
14	6606-649	2	Hook, Latch		
15	1623-978	2	Screw, Self-Tapping		
16	6606-585	2	Close Off, Latch		
17	1621-698	2	Decal, Side Panel - Lower Front - Right		

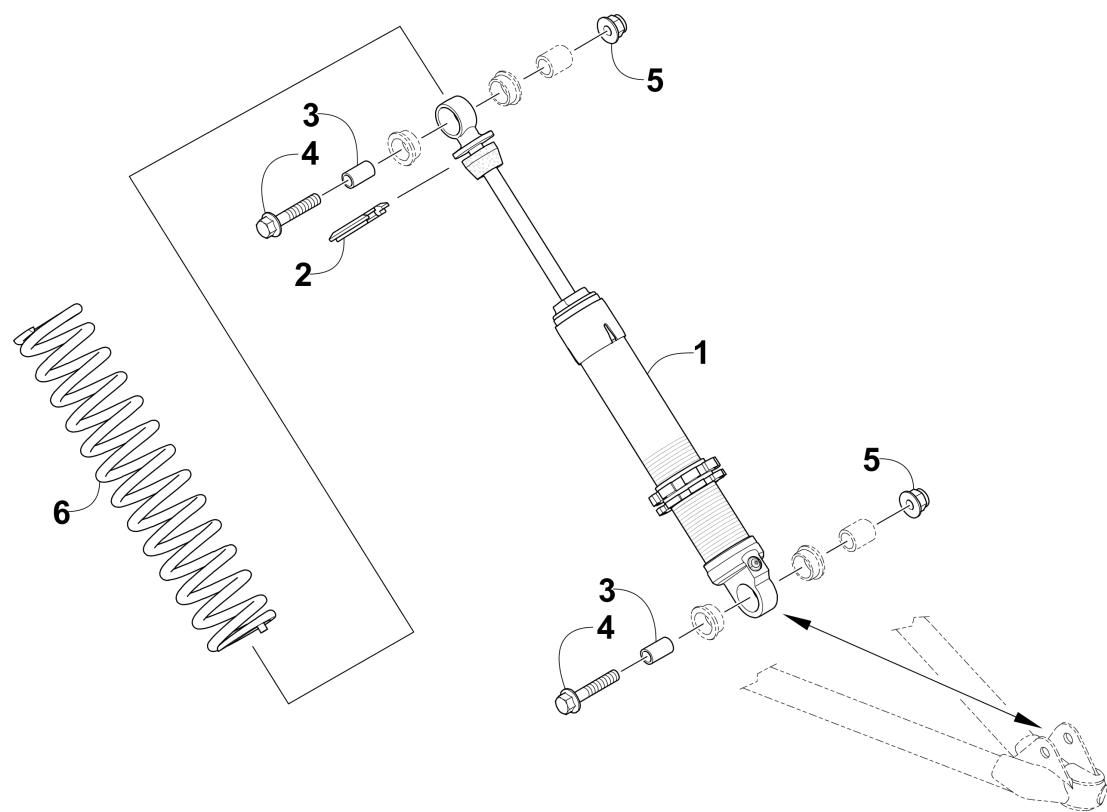
Item	Part No.	Qty	Name	Context	Footnote
18	0621-908	1	Decal, Reflector - Right - Red		
18	0621-909	1	Decal, Reflector - Left - Red		
19	2621-283	2	Decal, Capacity		

SEAT ASSEMBLY [101738]



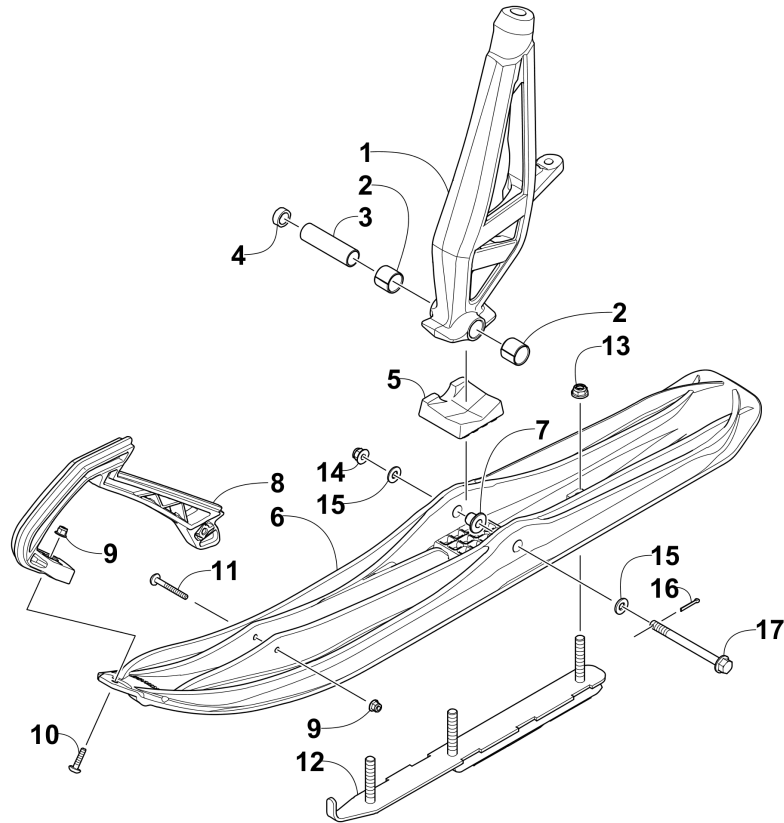
Item	Part No.	Qty	Name	Context	Footnote
1	5706-853	1	Complete Seat Assembly - Black	(inc. 2-11)	
2	5706-852	1	Cover, Seat - Black	(inc. 3)	
3	3606-369	1	Wire, Seat		
4	0717-220	1	Foam, Seat		
5	0609-913	1	Pad, Seat Heater		
6	6606-461	1	Wire, Seat		
7	0624-528	AR	Staple		
8	5706-856	1	Seat-Base	(inc. 9-11)	
9	6606-879	1	Latch, Seat		
10	1623-997	1	Clip, Retaining		
11	8061-706	2	Rivet		

SHOCK ABSORBER ASSEMBLY [101717]



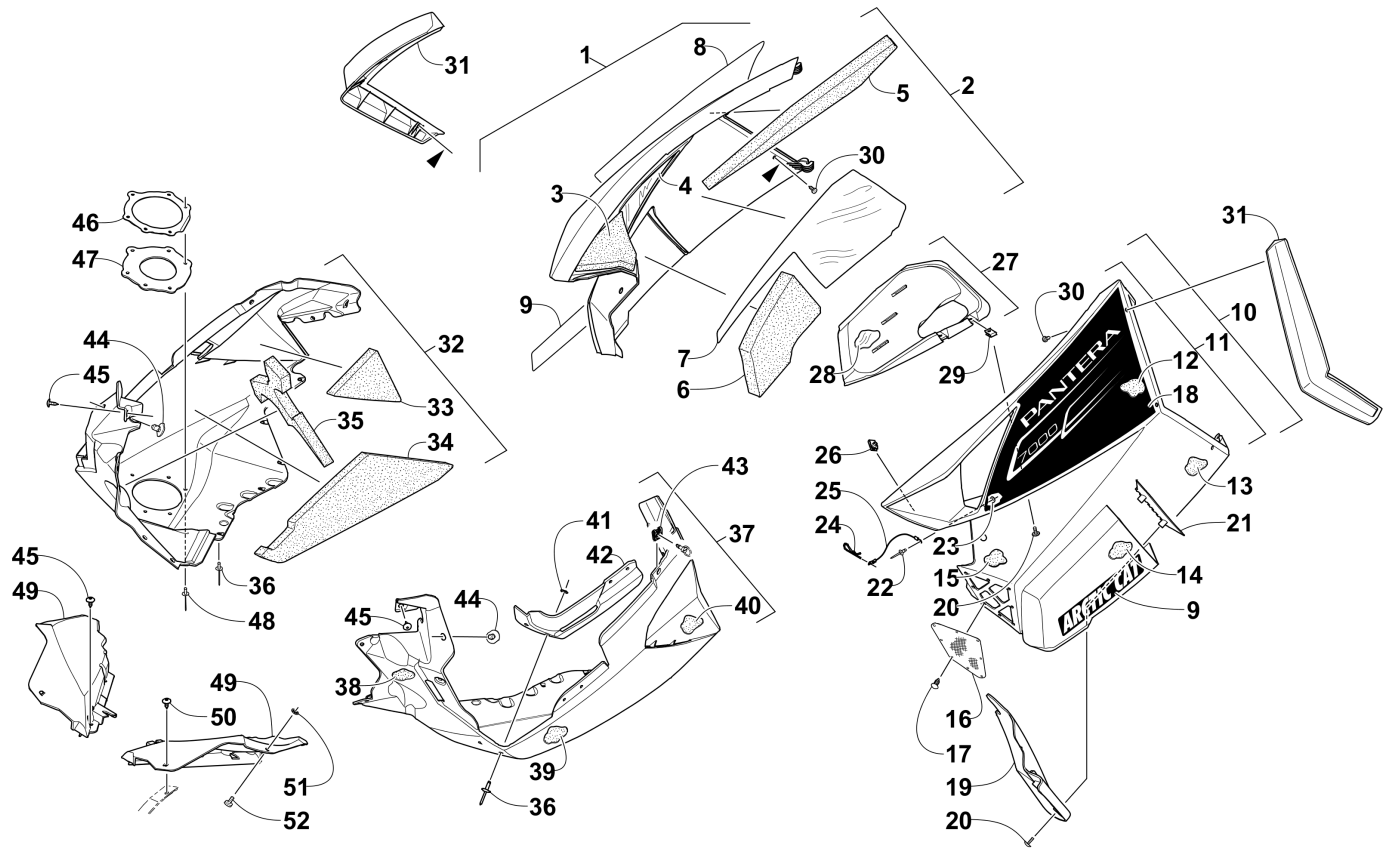
Item	Part No.	Qty	Name	Context	Footnote
1	3703-285	2	Shock Absorber		
2	3604-200	2	Retainer, Spring		
3	3604-109	4	Sleeve		
4	8408-050	4	Screw, Cap		
5	8427-002	4	Nut, Lock		
6	3703-381	2	Spring, Compression - Black		

SKI AND SPINDLE ASSEMBLY [98678]



Item	Part No.	Qty	Name	Context	Footnote
1	3703-190	1	Spindle, Steering - Right - Black	(inc. 2)	
1	3703-191	1	Spindle, Steering - Left - Black	(inc. 2)	
2	0603-158	4	Bearing		
3	2603-813	2	Axle, Spindle		
4	2603-208	2	Spacer		
5	3603-237	2	Damper, Ski		
6	3603-234	2	Ski, Plastic - Black		
7	2603-746	4	Insert		
8	2603-950	2	Handle, Plastic - Black		
9	8427-602	4	Nut, Lock		
10	8476-625	2	Screw, Machine		
11	8476-650	2	Screw, Machine		
12	2703-598	1	Wearbar - Right		
12	2703-599	1	Wearbar - Left		
13	8047-486	6	Nut, Lock		
14	0423-744	2	Nut, Lock		
15	1623-801	4	Washer		
16	0123-458	2	Pin, Cotter		
17	1623-781	2	Screw, Cap		

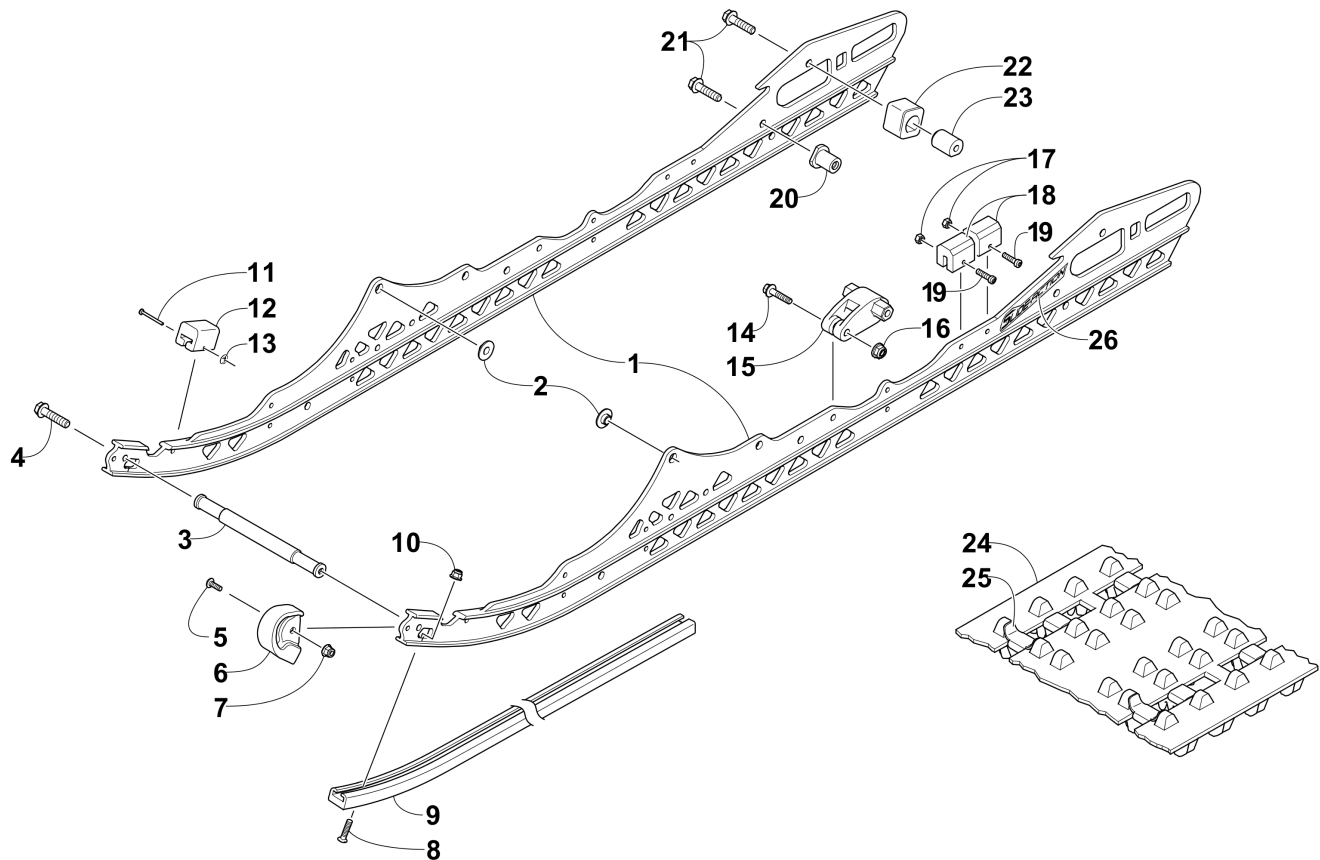
SKID PLATE AND SIDE PANEL ASSEMBLY [101735]



Item	Part No.	Qty	Name	Context	Footnote
1	4718-344	1	Panel, Side w/Decals - Right - Black	(inc. 2-8 and one No. 9)	
..2	3718-786	1	Panel, Side w/o Decals - Right - Black	(inc. 3-7)	
..3	0617-626	1	Foam, Side Panel - Upper Front - Right		
..4	6606-414	1	Foil, Protective		
..5	0617-628	1	Foam, Side Panel - Upper Rear - Right		
..6	0617-632	1	Foam, Side Panel - Lower Front - Right		
..7	6606-416	1	Foil, Protective		
..8	1621-696	1	Decal, Side Panel - Upper - Right		
..9	1621-698	2	Decal, Side Panel - Lower Front - Right		
10	4718-345	1	Panel, Side w/Decals - Left - Black	(inc. 11-18 and one No. 9)	
..11	4718-339	1	Panel, Side w/o Decals - Left - Black	(inc. 12-17)	
..12	0617-629	1	Foam, Side Panel - Upper Rear - Left		
..13	0617-635	1	Foam, Side Panel - Lower Rear - Left		
..14	0617-681	1	Foam, Side Panel - Lower Front - Left		
..15	0617-631	1	Foam, Side Panel - Center Front - Left		
..16	2602-704	1	Screen, Vent		
..17	0623-269	8	Clip, Retainer		
..18	1621-697	1	Decal, Side Panel - Upper - Left		
19	2602-711	1	Deflector, Air		
20	0623-797	4	Screw, Self-Tapping		

Item	Part No.	Qty	Name	Context	Footnote
21	2602-703	1	Retainer, Air Deflector		
22	8060-486	2	Rivet		
23	8050-127	2	Washer		
24	0605-283	2	Clip, Hairpin		
25	0607-447	2	Cable		
26	1623-637	1	Clip, U-Nut		
27	1702-369	1	Duct, Air - Clutch		
28	6606-694	1	Foil, Protective		
29	1623-030	2	Clip, U-Nut		
30	2623-017	6	Screw, Self-Tapping		
31	6606-706	1	Flare, Side Panel - Right		
31	6606-707	1	Flare, Side Panel - Left		
32	3718-788	1	Plate, Skid w/o Decals - Right - Black	(inc. 33-35)	
.33	0617-640	1	Foam, Skid Plate - Upper Rear - Right		
.34	0617-638	1	Foam, Skid Plate - Center Front - Right		
.35	0617-636	1	Foam, Skid Plate - Upper Front - Right		
36	8061-708	21	Rivet		
37	3718-789	1	Plate, Skid w/o Decals - Left - Black	(inc. 38-42)	
.38	0617-637	1	Foam, Skid Plate - Upper Front - Left		
.39	0617-639	1	Foam, Skid Plate - Center Front - Left		
.40	0617-641	1	Foam, Skid Plate - Upper Rear - Left		
41	0123-802	3	Washer		
42	6606-613	1	Panel, Reinforcement		
43	2623-005	2	Clip, Retaining		
44	6606-592	2	Pin, Retaining		
45	1623-129	6	Screw, Self-Tapping		
46	2612-685	1	Plate, Exhaust Outlet		
47	2612-964	1	Seal, Exhaust Outlet		
48	8061-508	6	Rivet		
49	6606-342	1	Fascia, Front - Right - Black		
49	6606-579	1	Fascia, Front - Left - Black		
50	0623-784	2	Screw, Self-Tapping		
51	2623-001	1	Nut, Push	Optional	
52	1623-999	1	Screw, Thumb	Optional	

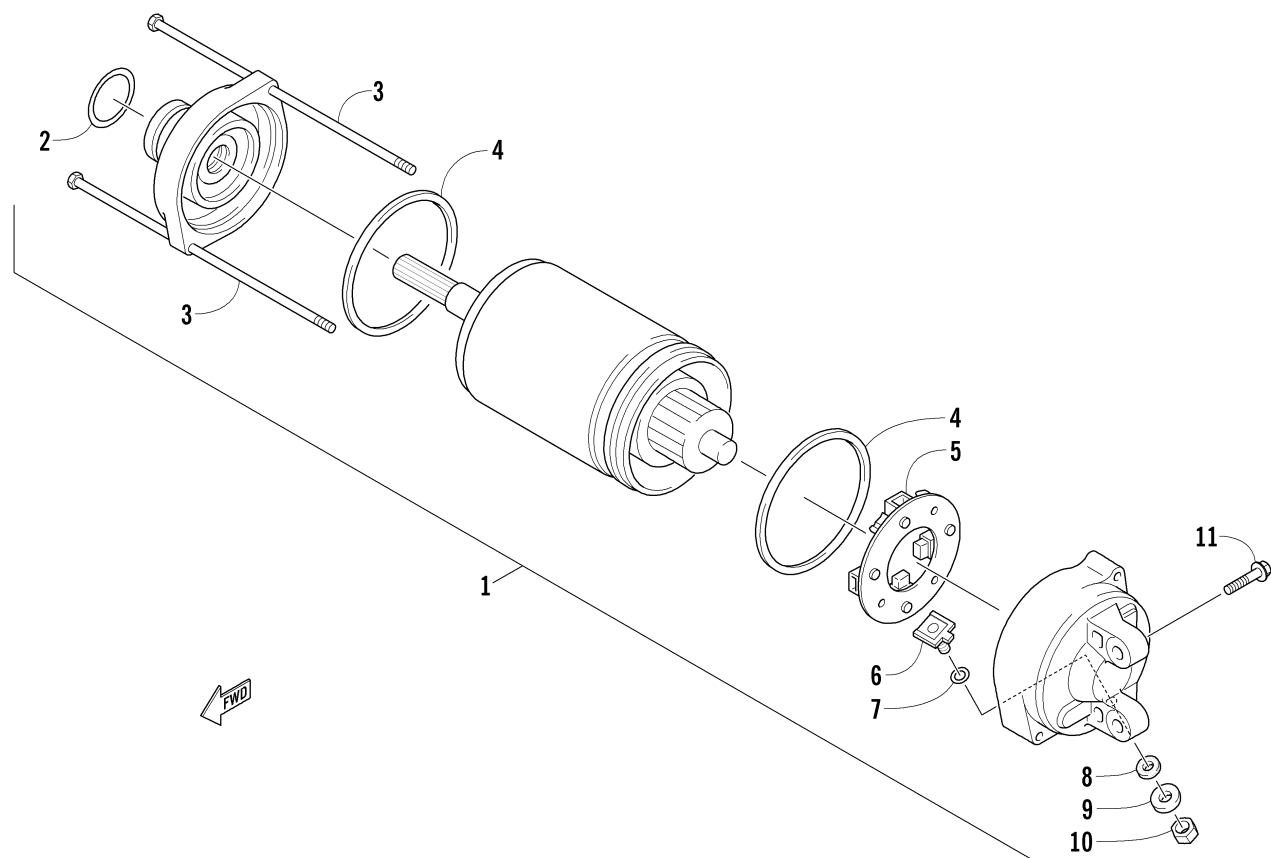
SLIDE RAIL AND TRACK ASSEMBLY [101741]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-623	1	Complete Skid Frame Assembly		
1	2704-624	2	Rail, Formed - Black		
2	3604-266	2	Insert, Rail		
3	8408-826	2	Screw, Cap		
4	3604-679	1	Axle		
5	8427-602	2	Nut, Lock		
6	3604-003	2	End Cap, Slide Rail		
7	8476-625	2	Screw, Machine		
8	8047-366	2	Nut, Lock		
9	3604-801	2	Wearstrip - Black		
10	0123-859	2	Screw, Machine		
11	0123-767	2	Rivet, Solid		
12	0104-631	2	Pad, Shock		
13	0123-766	2	Nut, Push		
14	8408-850	2	Screw, Cap		
15	3604-513	2	Block, Spring Tension		
16	8427-802	2	Nut, Lock		
17	8427-502	4	Nut, Lock		
18	1604-429	4	Pad, Shock		
19	8470-540	4	Screw, Machine		

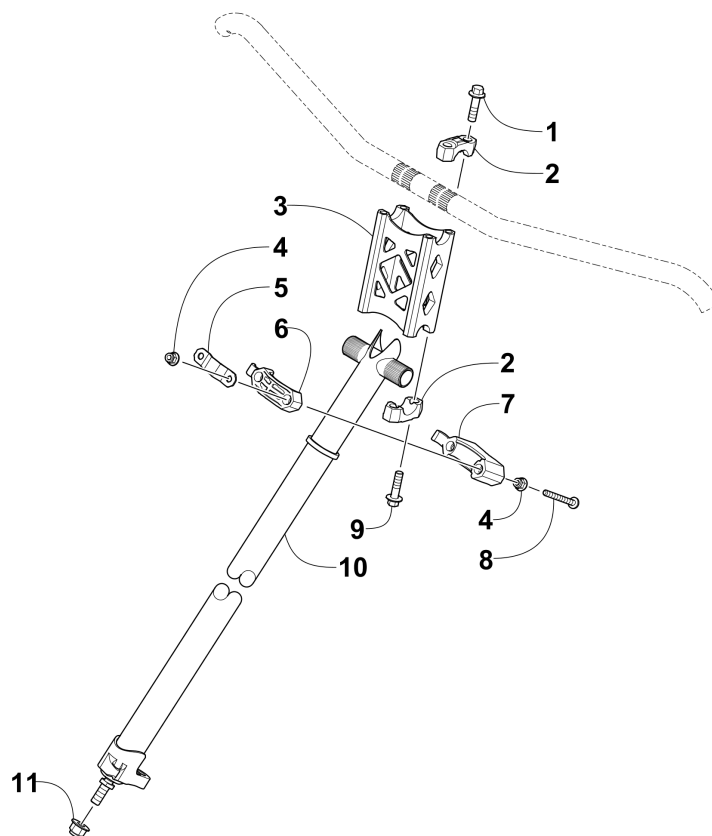
Item	Part No.	Qty	Name	Context	Footnote
20	3604-979	2	Bushing, Stop - Rear Arm		
21	8413-031	4	Screw, Cap		
22	2604-545	2	Block, Coupler		
23	3604-291	1	Bushing, Coupler Block		
24	2602-512	1	Track Assembly	(inc. 25)	
25	2602-383	52	Clip, Guide		
26	0621-907	2	Decal, "Slide Action"		

STARTER MOTOR ASSEMBLY [99545]



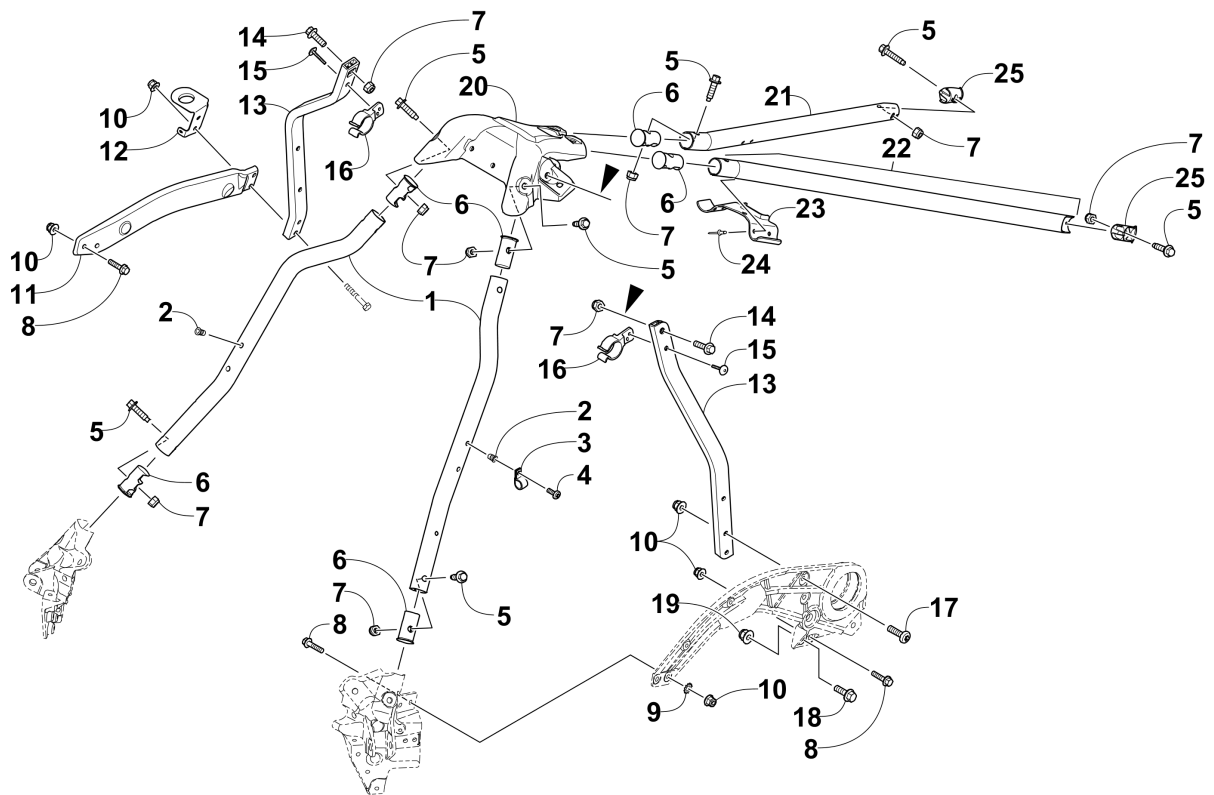
Item	Part No.	Qty	Name	Context	Footnote
1	3020-364	1	Motor, Starter - Assembly	(inc. 2-10)	
2	3020-365	1	O-Ring		
3	3020-366	2	Screw, Cap		
4	3020-367	2	Gasket		
5	3020-368	1	Brush Assembly		
6	3020-369	1	Terminal, Brush		
7	3020-370	1	O-Ring		
8	3020-371	1	Washer		
9	3020-372	1	Washer		
10	3020-373	1	Nut		
11	3020-163	2	Screw, Cap		

STEERING POST ASSEMBLY [101719]



Item	Part No.	Qty	Name	Context	Footnote
1	8476-830	4	Screw, Cap		
2	1605-118	4	Cap, Riser Block		
3	1605-034	1	Block, Riser - 6.5 in.		
4	8427-602	4	Nut, Lock		
5	0605-998	1	Plate, Retaining		
6	1605-043	1	Block, Mounting - Steering Post		
7	1605-156	1	Block, Mounting - Steering Post		
8	2623-070	2	Screw, Machine		
9	8408-830	4	Screw, Cap		
10	1705-309	1	Post, Steering - Black		
11	2623-076	1	Nut, Lock w/Washer		

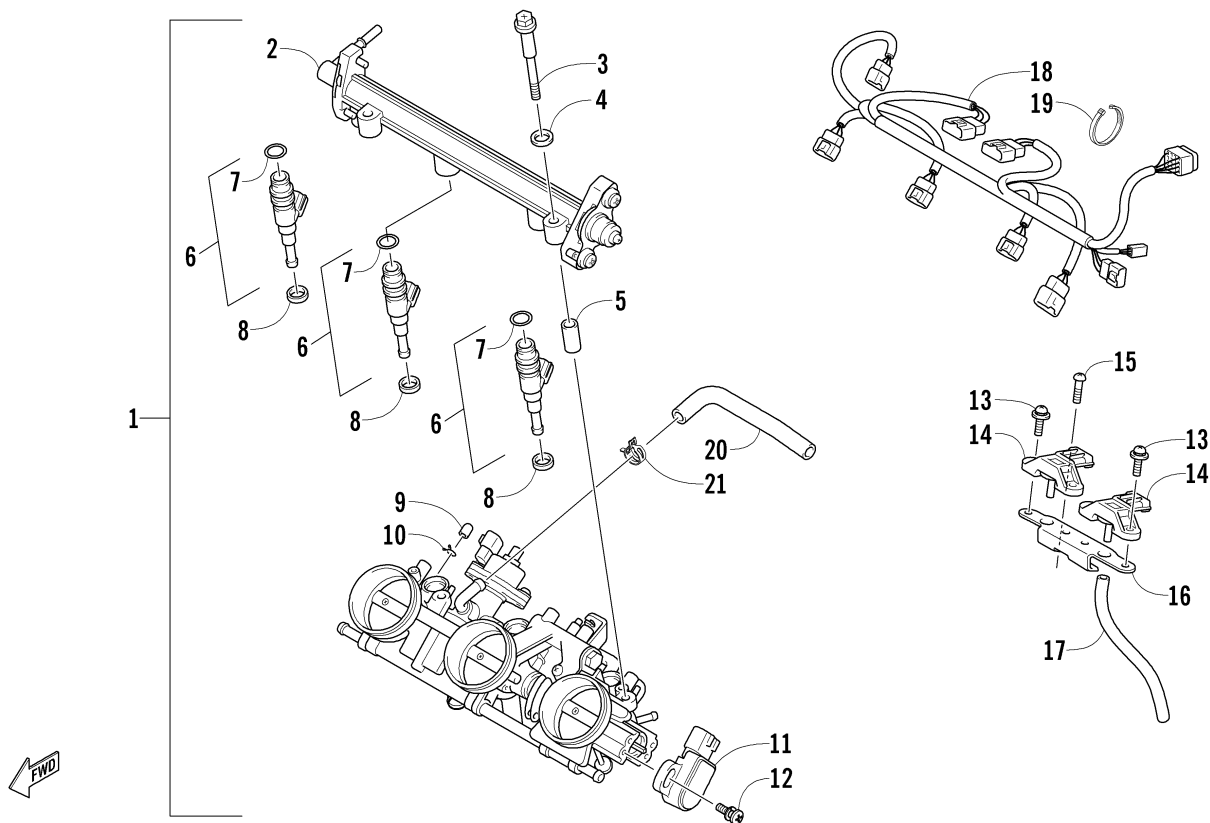
STEERING SUPPORT ASSEMBLY [101727]



Item	Part No.	Qty	Name	Context	Footnote
1	2707-076	2	Spar, Front	(inc. 2)	
.2	1623-797	4	Insert		
3	0423-403	1	Clamp, Routing		
4	8470-516	1	Screw, Machine		
5	1623-982	8	Screw, Cap		
6	1607-094	6	Insert		
7	8422-802	10	Nut, Lock		
8	8408-625	5	Screw, Cap		
9	8053-212	1	Washer, External Tooth Lock		
10	8427-602	9	Nut, Lock		
11	1707-584	1	Support, Chassis - Right		
12	1712-851	1	Bracket, Mounting - Resonator		
13	1607-121	1	Support, Side - Rear Right		
13	1607-133	1	Support, Side - Rear Left		
14	8408-820	2	Screw, Cap		
15	1623-031	2	Screw, Self-Tapping		
16	0609-937	2	Clip, Routing		
17	8476-630	2	Screw, Machine		
18	8408-825	2	Screw, Cap		
19	8427-802	1	Nut, Lock		

Item	Part No.	Qty	Name	Context	Footnote
20	1707-565	1	Support, Steering - Black		
21	2707-260	1	Spar, Rear - Right - Black		
22	5706-851	1	Spar, Rear - Left - Black	(inc. 23-24)	
.23	6606-663	1	Bracket, Hold-Down - Seat-Base		
.24	8060-484	2	Rivet		
25	1607-002	2	Insert		

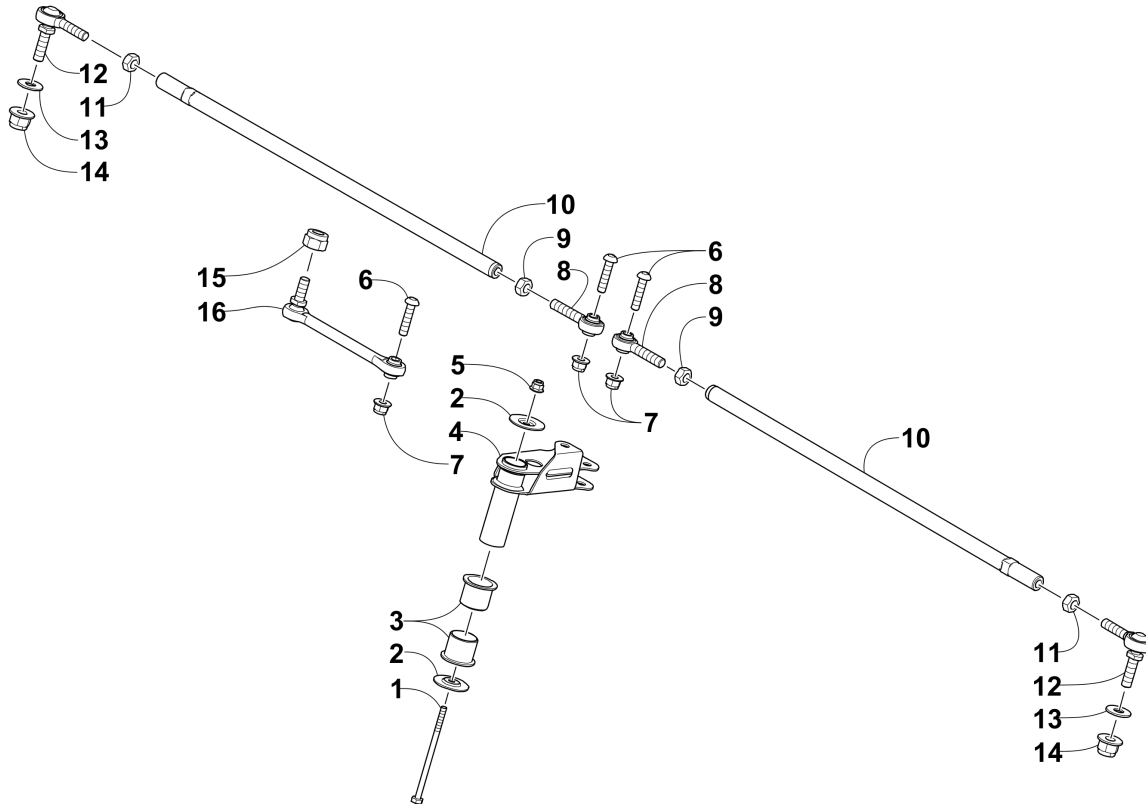
THROTTLE BODY ASSEMBLY [99543]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-327	1	Body, Throttle - Assembly	(inc. 2-19)	
.2	3020-328	1	Rail, Fuel		
.3	3020-329	2	Screw, Shoulder		
.4	3020-330	2	Washer		
.5	3020-331	2	Spacer		
.6	3020-332	3	Injector	(inc. 7)	
.7	3020-333	3	O-Ring		
.8	3020-334	3	Grommet		
.9	3020-340	6	Cap		
.10	3020-341	6	Clamp, Hose		
.11	3020-342	1	Sensor, Throttle Position - Assembly		
.12	3020-343	2	Screw, Machine		
.13	3020-336	4	Screw, Machine		
.14	3020-337	2	Sensor, Pressure		
.15	0	2	Screw, Machine		Part Number Not Available
.16	0	1	Bracket, Mounting - Pressure Sensor		Part Number Not Available
.17	3020-338	1	Hose, Vent		
.18	3020-344	1	Harness, Extension - Engine		
.19	0123-788	AR	Tie, Cable - 8 in.		

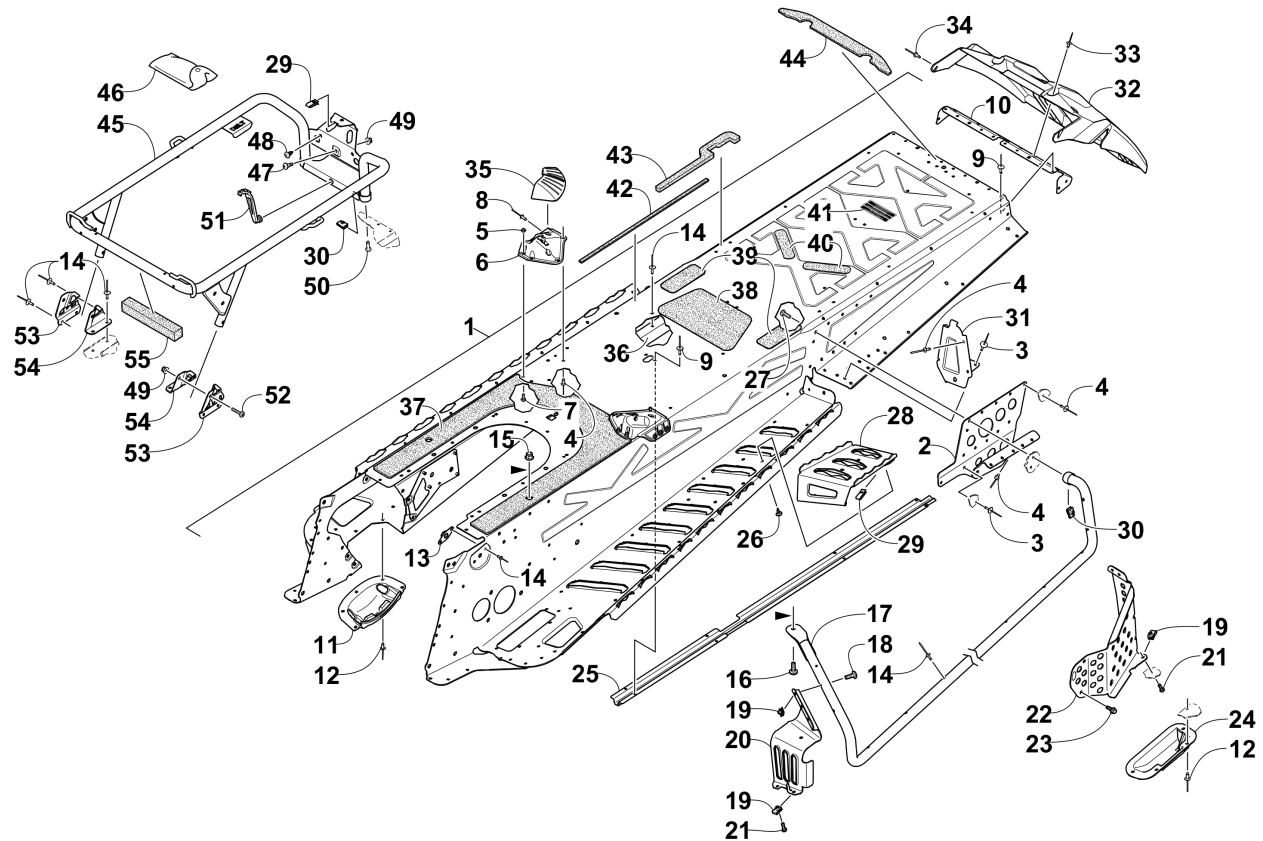
Item	Part No.	Qty	Name	Context	Footnote
.19	0123-903	AR	Tie, Cable - 11.5 in.		
20	0610-962	1	Hose, ISC		
21	1623-281	1	Clamp, Hose		

TIE ROD ASSEMBLY [99512]



Item	Part No.	Qty	Name	Context	Footnote
1	8402-600	1	Screw, Cap		
2	1623-807	2	Washer		
3	1605-161	2	Bushing		
4	1705-488	1	Arm, Steering		
5	8427-602	1	Nut, Lock		
6	2623-026	3	Screw, Machine		
7	8427-802	3	Nut, Lock		
8	1605-032	2	Ball Joint, Tie Rod - Right-Hand Thread		
9	8420-002	2	Nut		
10	0605-477	2	Tube, Tie Rod - Spindle		
11	0423-013	2	Nut - Left		
12	1605-019	2	Ball Joint, Steering - Left-Hand Thread		
13	1623-803	2	Washer		
14	8427-002	2	Nut, Lock		
15	8422-002	1	Nut, Lock		
16	1605-109	1	Tie Rod, Steering		

TUNNEL AND REAR RACK ASSEMBLY [101742]

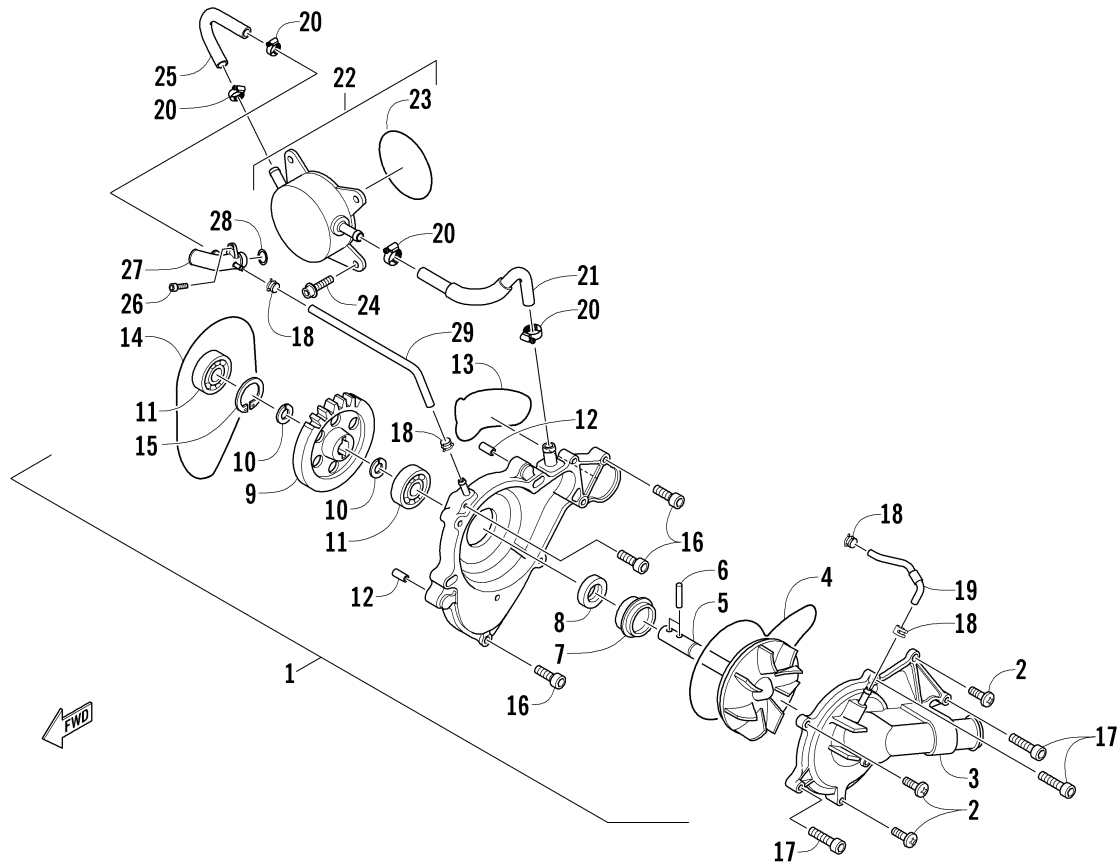


Item	Part No.	Qty	Name	Context	Footnote
-	2707-451	1	Complete Chassis Assembly - Black		
1	2707-634	1	Tunnel Assembly - Black	(inc. 2-10)	
.2	2707-090	1	Bracket, Mounting - Suspension - Right - Black		
.2	2707-091	1	Bracket, Mounting - Suspension - Left - Black		
.3	8060-686	AR	Rivet		
.4	1623-241	AR	Rivet		
.5	8422-502	8	Nut, Lock		
.6	1707-692	1	Bracket, Mounting - Rear Spar - Right - Black		
.6	1707-693	1	Bracket, Mounting - Rear Spar - Left - Black		
.7	8476-512	8	Screw, Machine		
.8	1623-257	AR	Rivet		
.9	8060-504	AR	Rivet		
.10	2707-633	1	End Cap, Tunnel - Black		
11	1607-109	1	Protector, Chain Case		
12	8061-708	9	Rivet		
13	0608-631	1	Plate, Retaining		
14	8060-706	AR	Rivet		
15	8427-802	2	Nut, Lock		
16	8476-820	2	Screw, Machine		
17	1707-602	1	Support, Footrest - Right - Black		

Item	Part No.	Qty	Name	Context	Footnote
17	1707-603	1	Support, Footrest - Left - Black		
18	8468-535	4	Screw, Machine		
19	1623-637	9	Clip, U-Nut		
20	1707-556	1	Footrest - Right - Black		
20	1707-557	1	Footrest - Left - Black		
21	8470-516	5	Screw, Machine		
22	1707-955	1	Shield, Brake Disc - Black		
23	8408-613	2	Screw, Cap		
24	0607-351	1	Protector, Brake Disc		
25	0630-301	1	Protector, Harness - Taillight Extension		
26	1623-129	8	Screw, Self-Tapping		
27	8477-620	2	Screw, Machine		
28	1707-878	1	Footrest, Passenger - Right - Black		
28	1707-879	1	Footrest, Passenger - Left - Black		
29	1623-030	9	Clip, U-Nut		
30	0423-577	4	Clip, U-Nut		
31	2707-636	1	Close Off, Running Board - Right - Black		
31	2707-637	1	Close Off, Running Board - Left - Black		
32	6606-486	1	Snowflap		
33	8061-706	4	Rivet		
34	8061-506	2	Rivet		
35	6606-664	1	Support, Gas Tank - Right		
35	6606-665	1	Support, Gas Tank - Left		
36	1607-459	2	Protector, Tunnel		
37	0617-750	1	Pad, Fuel Tank - Front		
38	6606-935	1	Pad, Fuel Tank - Center		
39	6606-877	2	Pad, Auxiliary Tank - Front		
40	6606-878	2	Pad, Auxiliary Tank - Rear		
41	2621-316	1	Decal, Capacity - Storage Box		
42	0617-743	2	Foam, Side Panel		
43	0617-748	1	Foam, Rack - Right		
43	0617-749	1	Foam, Rack - Left		
44	0617-744	1	Foam, Facia - Rear		
45	5706-635	1	Rack, Rear - Black		
46	0744-064	1	Kit, Tool		
47	0423-356	1	Screw, Shoulder		
48	2623-017	2	Screw, Self-Tapping		
49	8427-602	3	Nut, Lock		
50	2623-059	2	Screw, Machine		

Item	Part No.	Qty	Name	Context	Footnote
51	6606-392	1	Strap, Hold-Down		
52	8468-635	2	Screw, Machine		
53	5706-450	1	Bracket, Mounting - Rack - Outer - Right - Black		
53	5706-451	1	Bracket, Mounting - Rack - Outer - Left - Black		
54	5706-448	1	Bracket, Mounting - Rack - Inner - Right - Black		
54	5706-449	1	Bracket, Mounting - Rack - Inner - Left - Black		
55	0617-745	1	Foam, Rack - Front		

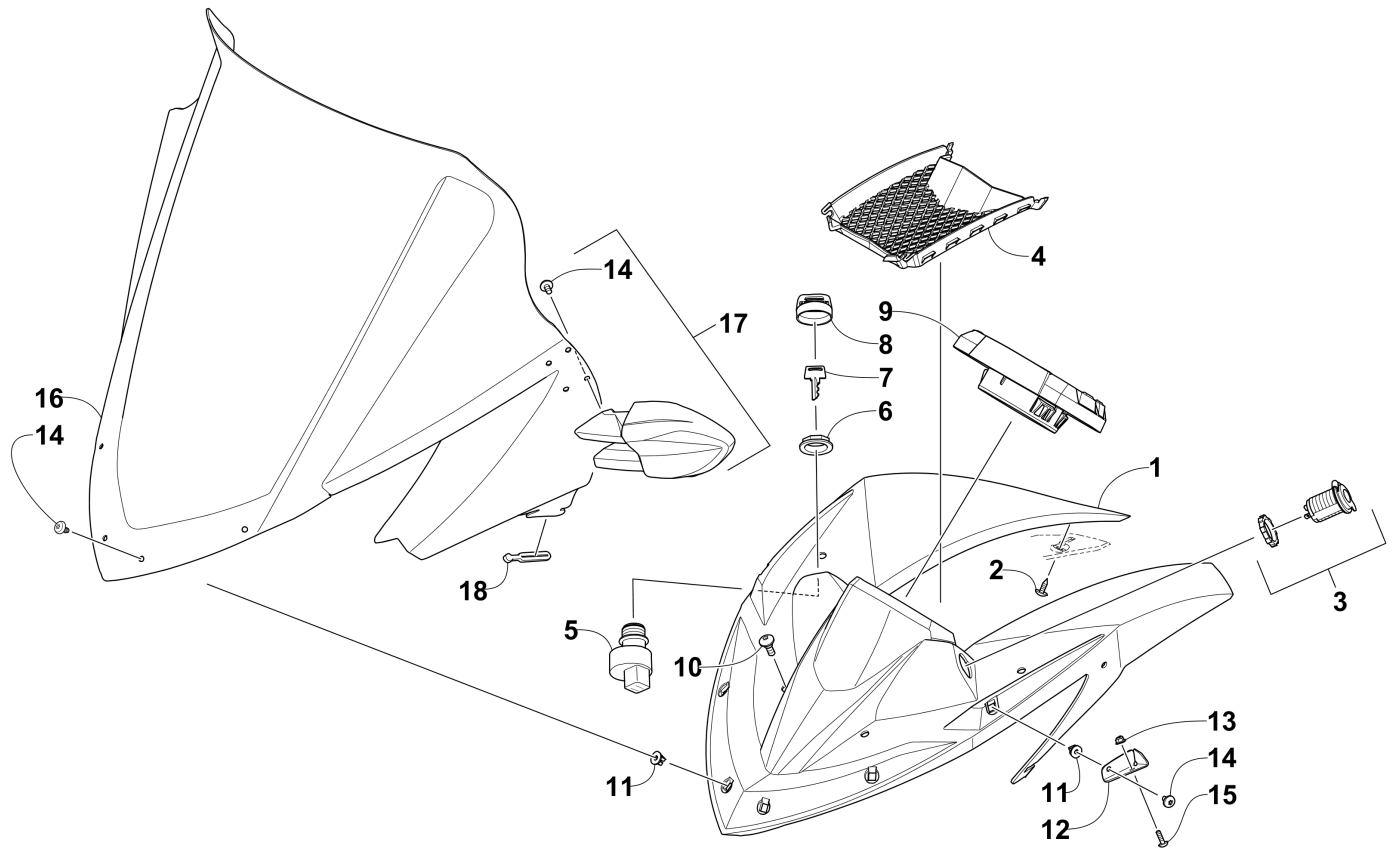
WATER PUMP ASSEMBLY [99542]



Item	Part No.	Qty	Name	Context	Footnote
1	3020-300	1	Pump, Water - Assembly	(inc. 2-10 and one No. 11)	
2	3020-301	3	Screw, Machine		
3	3020-302	1	Cover, Housing		
4	3020-303	1	Seal, Housing Cover		
5	3020-304	1	Impeller/Shaft Assembly		
6	3020-305	2	Pin, Dowel		
7	3020-306	1	Seal, Mechanical		
8	3020-307	1	Seal, Oil		
9	3020-308	1	Gear		
10	3020-309	2	Ring, Retaining		
11	3020-310	2	Bearing		
12	3020-293	2	Pin, Dowel		
13	3020-311	1	Seal		
14	3020-312	1	Seal		
15	3020-313	1	Ring, Retaining		
16	3020-314	3	Screw, Cap		
17	3020-315	4	Screw, Cap		
18	3020-316	4	Clamp, Hose		
19	3020-317	1	Hose, Coolant - Water Pump/Throttle Body		
20	3020-318	4	Clamp, Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	3020-319	1	Hose, Coolant - Water Pump/Oil Cooler		
22	3020-320	1	Cooler, Oil - Assembly	(inc. 23)	
23	3020-321	1	O-Ring		
24	3020-322	4	Screw, Cap		
25	3020-323	1	Hose, Coolant - Oil Cooler/Elbow Fitting		
26	3020-167	1	Screw, Cap		
27	3020-324	1	Fitting, Elbow		
28	3020-325	1	O-Ring		
29	3020-326	1	Hose, Coolant - Elbow Fitting/Water Pump		

WINDSHIELD AND INSTRUMENTS ASSEMBLIES [101732]



Item	Part No.	Qty	Name	Context	Footnote
1	6606-628	1	Pod, Instrument - Black		
2	1623-129	2	Screw, Self-Tapping		
3	0641-897	1	Outlet, Accessory - 12V		
4	6606-556	1	Vent		
5	0609-911	1	Switch, Ignition	(inc. 6-8)	
6	0430-050	1	Nut, Retaining		
7	0430-042	1	Key, Ignition - (Y Series - Left-Side Cut)		
7	0430-043	1	Key, Ignition - (Z Series - Right-Side Cut)		
8	0430-054	1	Cover, Key		
9	0720-029	1	Gauge, Speedometer		
10	2623-042	4	Screw, Shoulder		
11	1623-025	6	Insert		
12	5706-668	1	Bracket, Mounting - Windshield - Right - Black	Black	
12	5706-669	1	Bracket, Mounting - Windshield - Left - Black	Black	
13	8427-502	2	Nut, Lock		
14	2623-017	14	Screw, Self-Tapping		
15	8477-516	2	Screw, Machine		
16	6606-587	1	Windshield - High - Touring		
17	6639-769	2	Mirror Kit (single) - Black	(inc. four No. 14)	
17	6639-770	2	Mirror Kit (pair) - Black	(inc. eight No. 14)	

Item	Part No.	Qty	Name	Context	Footnote
18	2606-853	2	Retainer, Windshield		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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