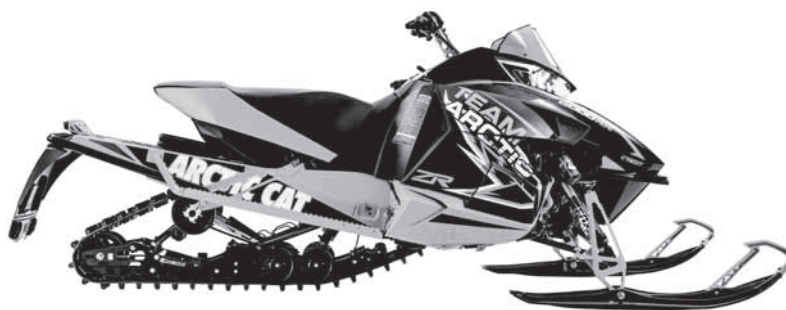


PARTS MANUAL



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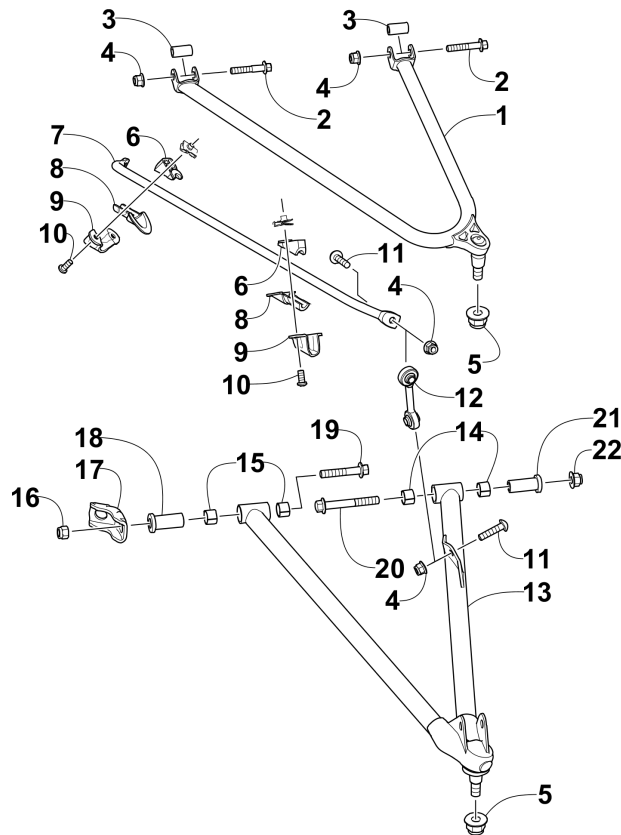


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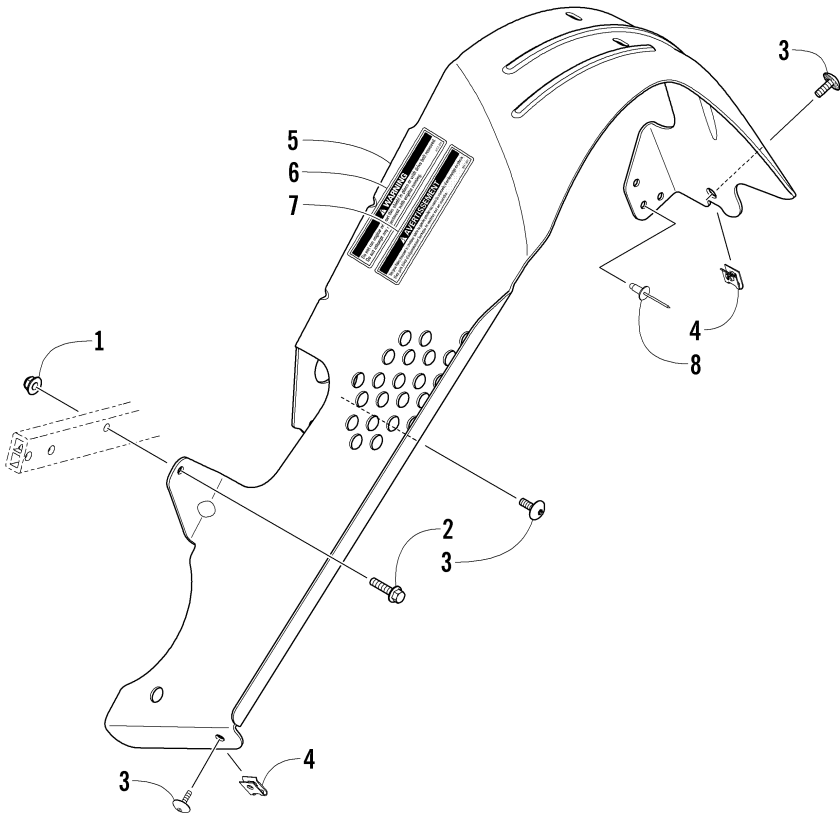
A-ARM AND SWAY BAR ASSEMBLY [101335]



Item	Part No.	Qty	Name	Context	Footnote
1	2703-786	1	A-Arm, Upper - Right - Black		
1	2703-787	1	A-Arm, Upper - Left - Black		
2	8408-845	4	Screw, Cap		
3	2603-841	4	Axle		
4	8427-802	8	Nut, Lock		
5	8427-202	4	Nut, Lock		
6	2603-944	2	Bushing		
7	2703-615	1	Bar, Sway		
8	2603-945	2	Bushing		
9	2603-857	2	Bracket, Mounting - Sway Bar		
10	8468-621	4	Screw, Machine		
11	8476-835	4	Screw, Machine		
12	3603-295	2	Link, Sway Bar		
13	3703-124	1	A-Arm, Lower - Right - Black	(inc. 14-15)	
13	3703-125	1	A-Arm, Lower - Left - Black	(inc. 14-15)	
14	1603-895	4	Bearing		
15	2603-911	4	Bearing		
16	1623-965	2	Nut, Lock		
17	2603-909	1	Brace, Lower A-Arm - Front		
18	2603-916	2	Axle, Inner - Lower A-Arm - Front		

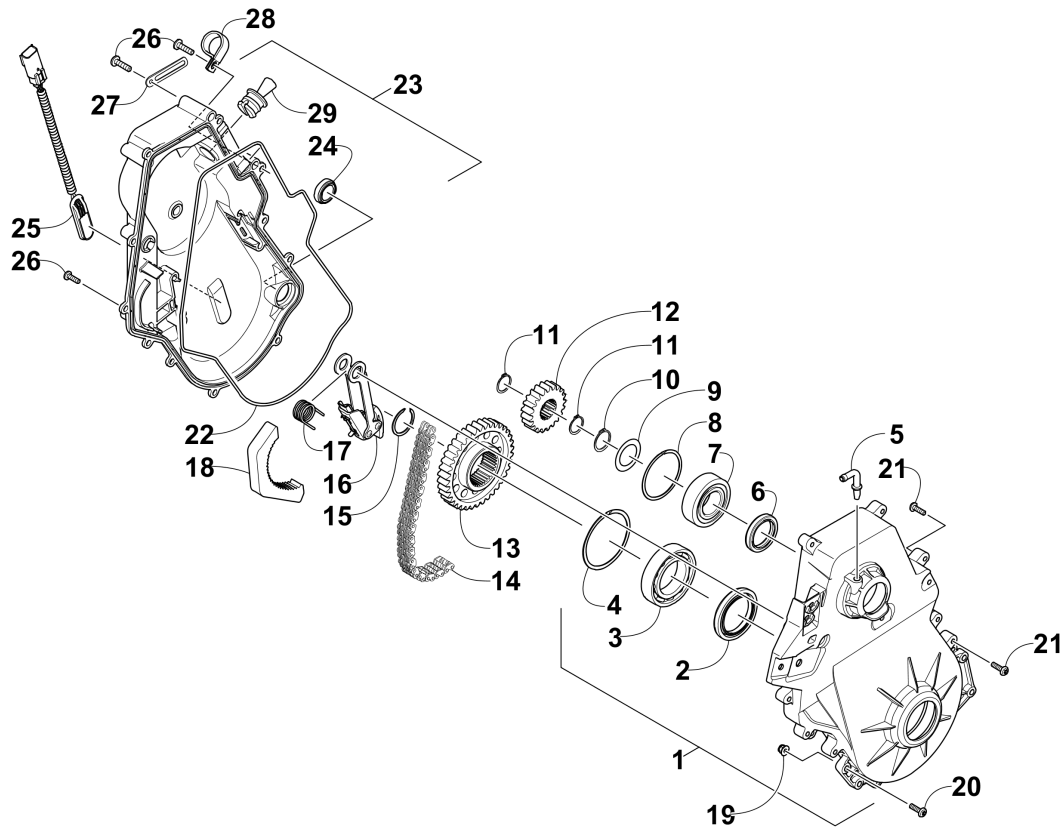
Item	Part No.	Qty	Name	Context	Footnote
19	1623-953	2	Screw, Cap		
20	8409-075	2	Screw, Cap		
21	2603-543	2	Axle, Lower A-Arm - Rear		
22	8427-002	2	Nut, Lock		

BELT GUARD ASSEMBLY [99661]



Item	Part No.	Qty	Name	Context	Footnote
1	8427-502	1	Nut, Lock		
2	8408-525	1	Screw, Cap		
3	0623-797	4	Screw, Self-Tapping		
4	1623-052	2	Clip, U-Nut		
5	2707-275	1	Guard, Belt	(inc. 6-7)	
6	9611-690	1	Decal, Warning (English)		
7	9611-691	1	Decal, Warning (French)		
8	8060-686	2	Rivet		

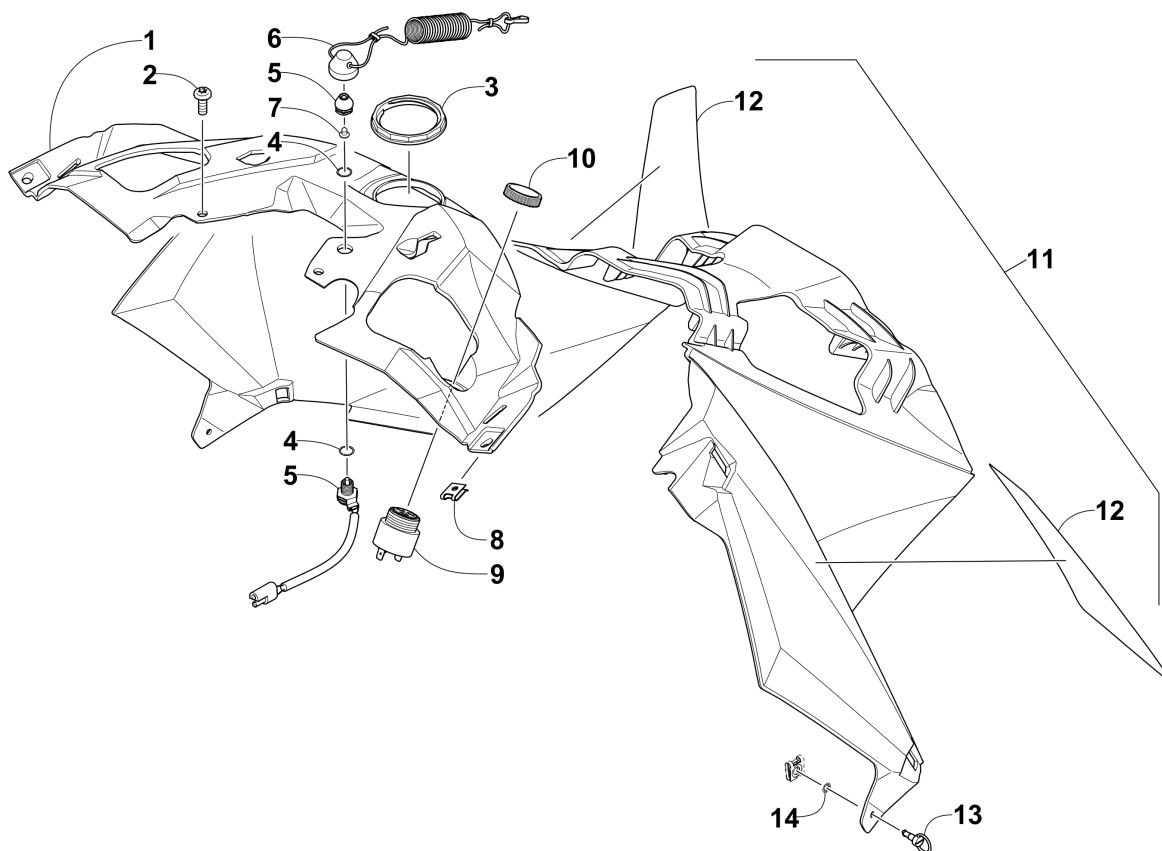
CHAIN CASE ASSEMBLY [101776]



Item	Part No.	Qty	Name	Context	Footnote
1	1702-363	1	Chain Case Assembly	(inc. 2-8)	
.2	2602-172	1	Seal		
.3	2602-281	1	Bearing		
.4	2602-280	1	Ring, Retaining		
.5	2602-641	1	Fitting, Elbow		
.6	2602-204	1	Seal		
.7	2602-734	1	Bearing		
.8	2602-236	1	Ring, Retaining		
9	0648-443	AR	Washer, Shim (.060 in.)		
10	1423-175	1	Ring, Retaining		
11	1623-690	2	Ring, Retaining		
12	2602-212	1	Sprocket - 21T (15 Wide)		
13	2602-363	1	Sprocket - 49T (13 Wide)		
14	2602-373	1	Chain - 90P (15 Wide)		
15	2602-629	1	Ring, Retaining		
16	1702-319	1	Arm, Tensioner - Assembly		
17	2602-336	1	Spring		
18	2602-230	1	Plate, Ratchet		
19	8427-602	4	Nut, Lock		
20	8476-630	4	Screw, Machine		

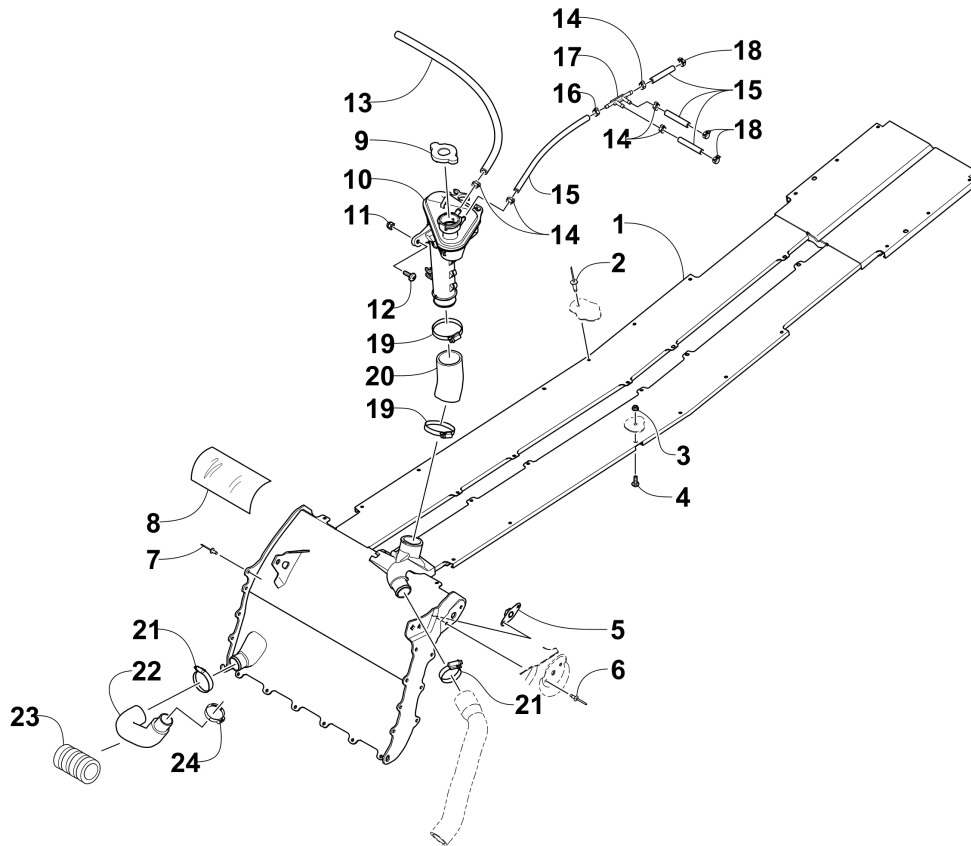
Item	Part No.	Qty	Name	Context	Footnote
21	8468-622	6	Screw, Machine		
22	2602-817	1	Seal, Chain Case		
23	1702-178	1	Cover, Chain Case	(inc. 24-25)	
24	2602-232	1	Glass, Sight		
25	0730-172	1	Kit, Speedometer Sensor		
26	8468-626	11	Screw, Machine		
27	1623-984	AR	Clamp, Routing		
28	1623-722	AR	Clamp, Cable		
29	2602-440	1	Plug, Fill		

CONSOLE ASSEMBLY [101765]



Item	Part No.	Qty	Name	Context	Footnote
1	5706-188	1	Console, Upper - Black		
2	0423-396	2	Screw, Self-Tapping		
3	6606-390	1	Nut, Retaining		
4	0123-985	2	Washer, Internal Tooth Lock		
5	0709-071	1	Tether Switch	(inc. 6-7)	
6	0709-055	1	Tether Cord w/Screw	(inc. 7)	
7	0623-338	1	Screw, Self-Tapping		
8	1623-939	2	Clip, U-Nut		
9	0630-243	1	Alarm, Reverse	(inc. 10)	
10	0630-017	1	Ring, Retaining		
11	3718-998	1	Console, Lower - Black	(inc. 12-13)	
12	9611-499	1	Decal, Warning (English)		
13	9611-498	1	Decal, Warning (French)		
14	2623-003	2	Pin, Retaining		
15	2623-004	2	Nut, Push		

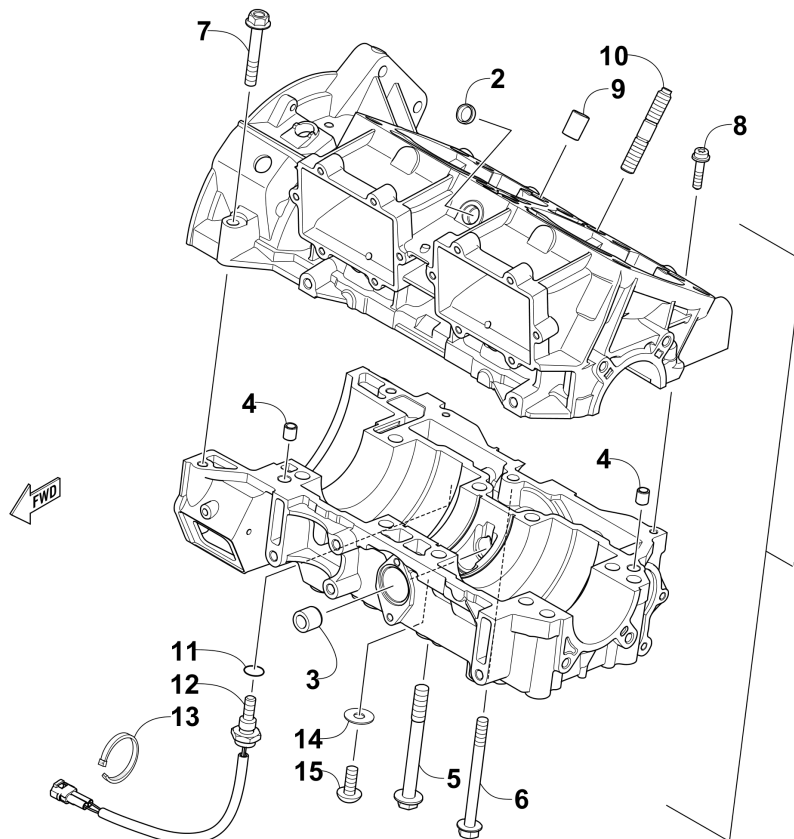
COOLING ASSEMBLY [99700]



Item	Part No.	Qty	Name	Context	Footnote
1	0713-114	1	Exchanger, Heat		
2	8060-682	AR	Rivet		
3	8422-502	2	Nut, Lock		
4	8476-516	2	Screw, Machine		
5	0608-631	1	Plate, Retaining		
6	8060-688	2	Rivet		
7	8060-686	AR	Rivet		
8	0619-206	AR	Foil, Protective - 30 ft		
9	2606-284	1	Cap		
10	0613-135	1	Tank, Coolant		
11	8422-602	1	Nut, Lock		
12	8476-625	1	Screw, Machine		
13	0610-692	AR	Hose, Green - 25 ft		
13	0610-693	AR	Hose, Green - 100 ft		
14	1623-655	6	Clamp, Hose		
15	0610-538	AR	Hose, Coolant - 25 ft		
16	1623-619	1	Clamp, Hose		
17	0610-717	1	Fitting, Double-T		
18	0623-063	3	Clamp, Hose		
19	0423-317	2	Clamp		

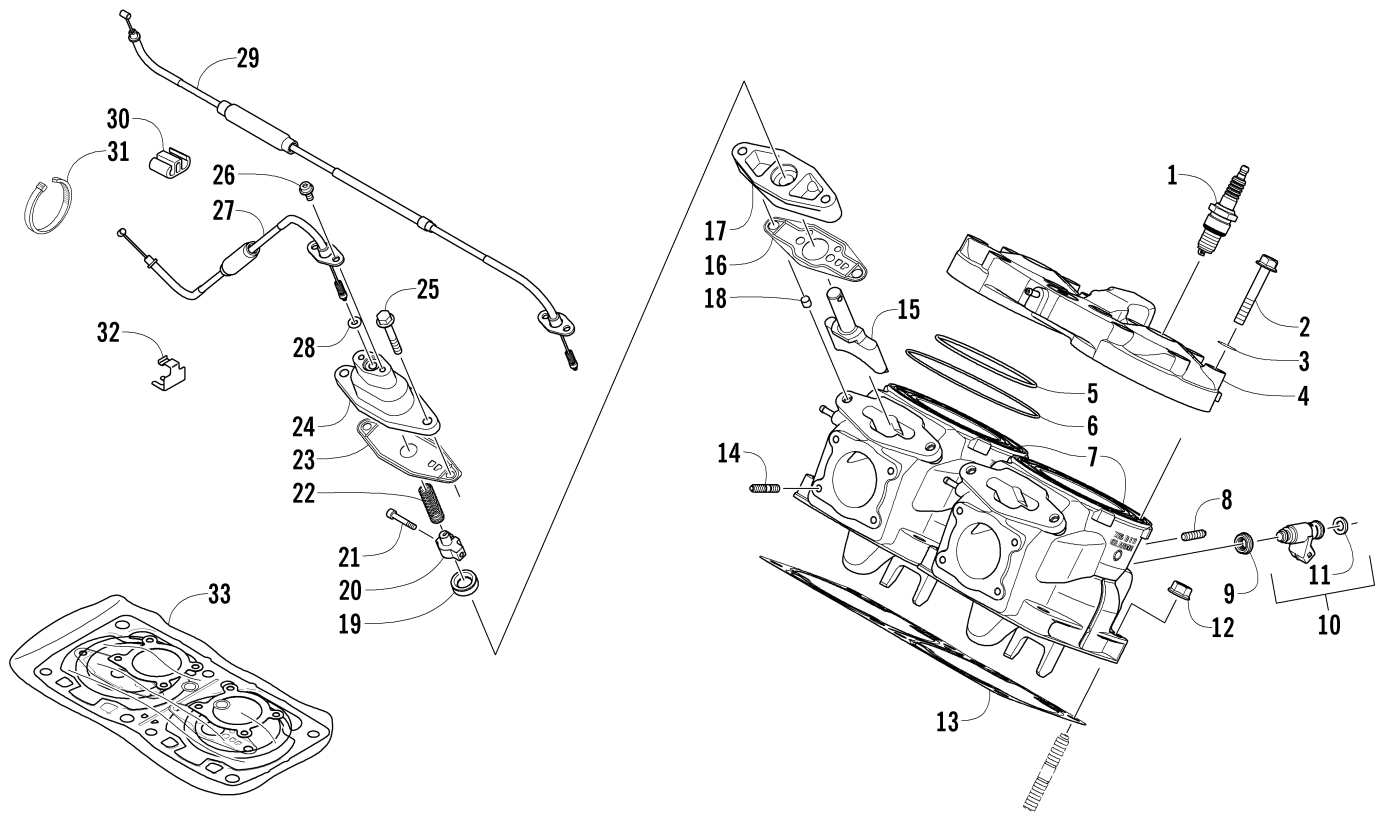
Item	Part No.	Qty	Name	Context	Footnote
20	0610-936	1	Hose, Coolant - Filler Neck/Heat Exchanger		
21	2623-088	2	Clamp, Hose		
22	0610-864	1	Hose, Coolant - Engine/Heat Exchanger		
23	0619-619	1	Conduit, Flexible - 4 in.		
24	1623-656	1	Clamp, Hose		

CRANKCASE ASSEMBLY [101714]



Item	Part No.	Qty	Name	Context	Footnote
1	1901-001	1	Crankcase	(inc. 2-3)	
2	0901-013	1	Plug		
3	0901-004	1	Bushing		
4	0929-003	2	Pin, Dowel		
5	0923-034	10	Screw, Cap		
6	0923-022	1	Screw, Cap		
7	0923-012	2	Screw, Cap		
8	0923-026	2	Screw, Cap		
9	0829-002	4	Pin, Dowel		
10	0923-013	8	Bolt, Stud		
11	0923-057	1	Gasket - Copper		
12	0902-010	1	Sensor, Engine Coolant Temperature		
13	0923-040	AR	Tie, Cable - 7.6 in.		
14	0830-155	1	Gasket		
15	8468-613	1	Screw, Machine		

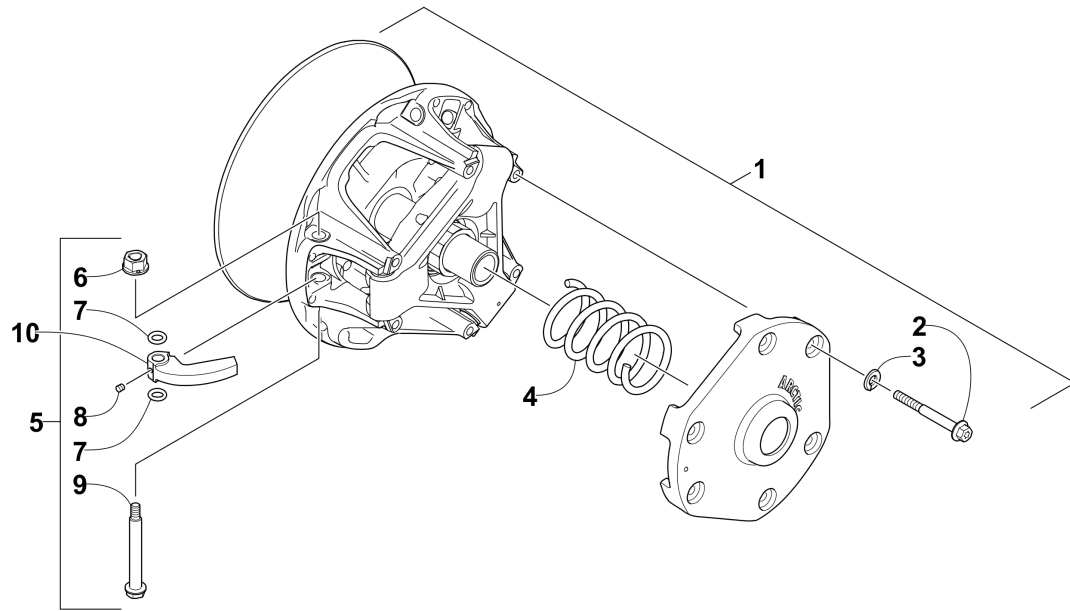
CYLINDER AND HEAD ASSEMBLY [99670]



Item	Part No.	Qty	Name	Context	Footnote
1	0217-762	2	Plug, Spark		
2	0923-012	12	Screw, Cap		
3	0930-019	12	O-Ring		
4	1904-001	1	Head, Cylinder		
5	0930-018	2	O-Ring		
6	0930-020	2	O-Ring		
7	1904-005	2	Cylinder		
8	0923-046	4	Bolt, Stud		
9	0930-032	2	Seal, Injector		
10	0910-009	2	Injector	(inc. 11)	
11	0930-036	2	O-Ring		
12	0923-029	8	Nut		
13	0930-049	1	Gasket, Cylinder		
14	0923-053	8	Bolt, Stud		
15	0909-021	2	Valve, Exhaust		
16	0930-022	2	Gasket, Exhaust Valve Case		
17	1909-001	2	Plate, Exhaust Valve	(inc. 18-19)	
18	0829-062	4	Pin, Dowel		
19	0930-001	2	Seal, Oil		
20	0909-009	2	Clamp, Exhaust Valve		

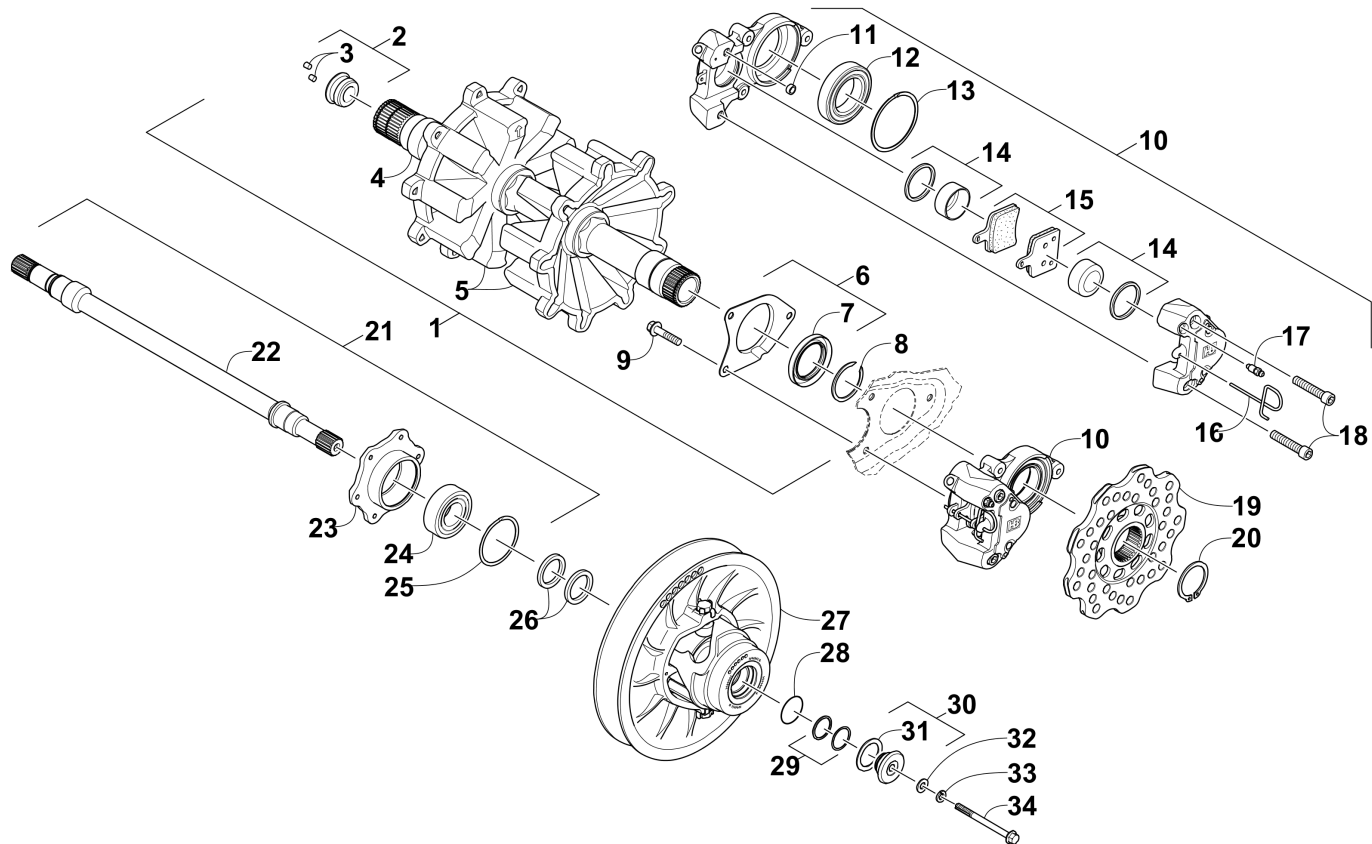
Item	Part No.	Qty	Name	Context	Footnote
21	0923-005	2	Pin, Exhaust Valve		
22	0909-020	2	Spring		
23	0930-010	2	Gasket, Exhaust Valve Cover		
24	0909-018	2	Cover, Exhaust Valve		
25	0923-021	4	Screw, Cap		
26	0923-002	4	Screw, Cap		
27	0909-019	1	Cable, Exhaust Valve - MAG		
28	0930-008	2	O-Ring		
29	0909-006	1	Cable, Exhaust Valve - PTO		
30	0909-001	1	Clamp, Exhaust Valve Cable		
31	0123-788	AR	Tie, Cable - 8 in.		
32	0909-002	1	Clip, Retaining		
33	6639-613	1	Gasket Set - Top End		
33	6639-614	1	Gasket Set - Complete		

DRIVE CLUTCH [101022]



Item	Part No.	Qty	Name	Context	Footnote
1	0746-435	1	Clutch, Drive - Uncalibrated	(inc. 2-3)	
.2	0646-431	6	Screw, Shoulder		
.3	0646-430	6	Washer, Lock		
4	0646-252	1	Spring, Drive Clutch - Green		
5	4639-674	1	Kit, Cam Arm	(inc. 6-9)	
.6	8048-366	3	Nut, Lock		
.7	1602-692	6	O-Ring		
.8	1623-183	3	Screw, Set		
.9	0646-747	3	Pin, Cam Arm		
10	0746-847	3	Arm, Cam	(inc. 8)	
10	0746-842	3	Arm, Cam	(inc. 8)	5-9,000 ft Alt.
10	0746-843	3	Arm, Cam	(inc. 8)	Over 9,000 ft Alt.

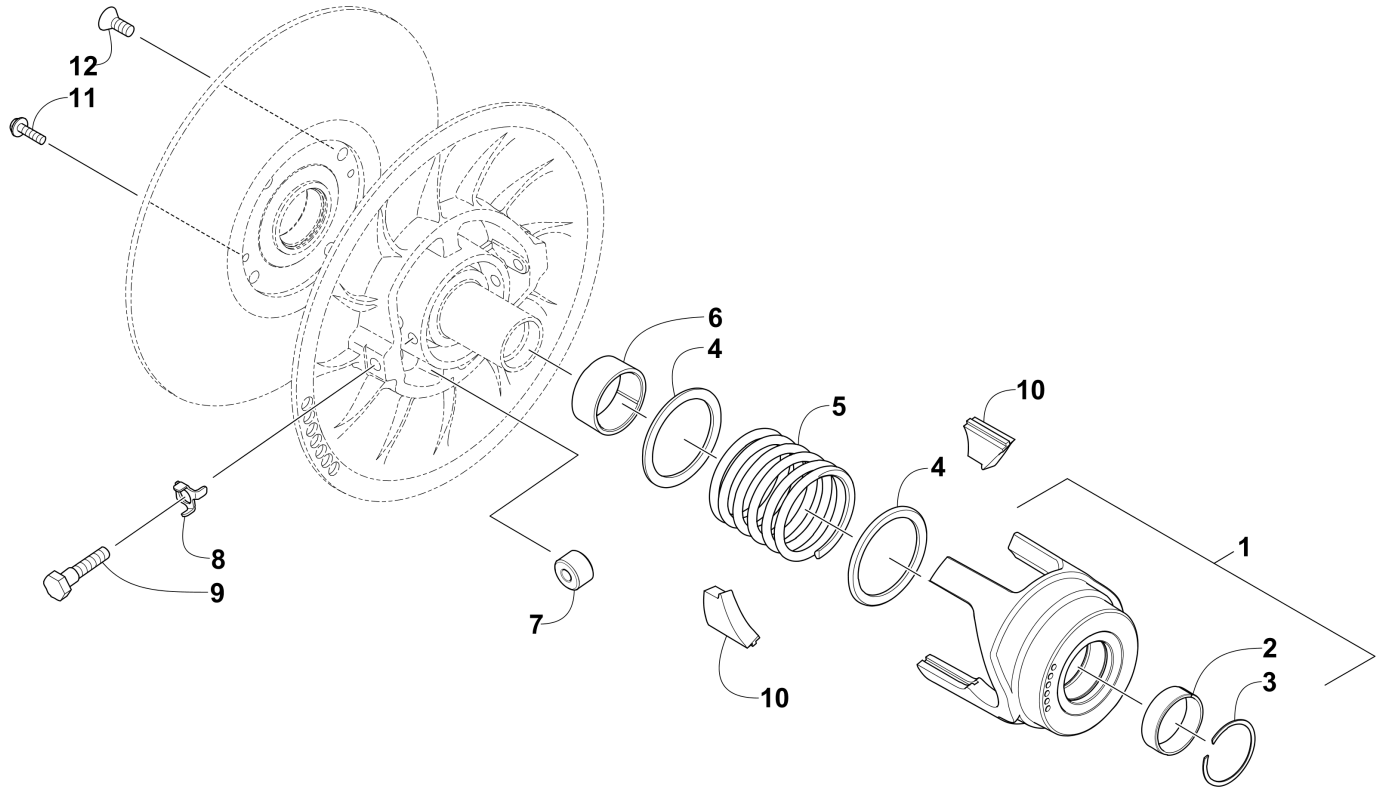
DRIVE TRAIN SHAFTS AND BRAKE ASSEMBLIES [101753]



Item	Part No.	Qty	Name	Context	Footnote
1	0728-224	1	Track, Drive - Assembly	(inc. 2-8)	
.2	1702-072	1	Plug, Magnetic - Assembly	(inc. 3)	
..3	2602-211	2	Magnet		
.4	2602-740	1	Driveshaft		
.5	2602-771	2	Sprocket, Drive		
.6	1702-206	1	Plate, Retaining - Seal	(inc. 7)	
..7	1602-344	1	Seal		
.8	2602-233	1	Ring, Retaining		
9	8408-831	3	Screw, Cap		
10	2602-486	1	Caliper, Brake - Assembly	(inc. 11-18)	
.11	2602-411	1	Seal		
.12	2602-198	1	Bearing		
.13	2602-280	1	Ring, Retaining		
.14	2602-410	2	Piston Set		
.15	1702-245	1	Pad, Brake - Set	(inc. 16)	
..16	2602-409	1	Pin, Retaining		
.17	2602-408	1	Fitting, Bleed		
.18	2602-412	2	Screw, Cap		
19	2602-720	1	Disc, Brake		
20	2602-629	1	Ring, Retaining		

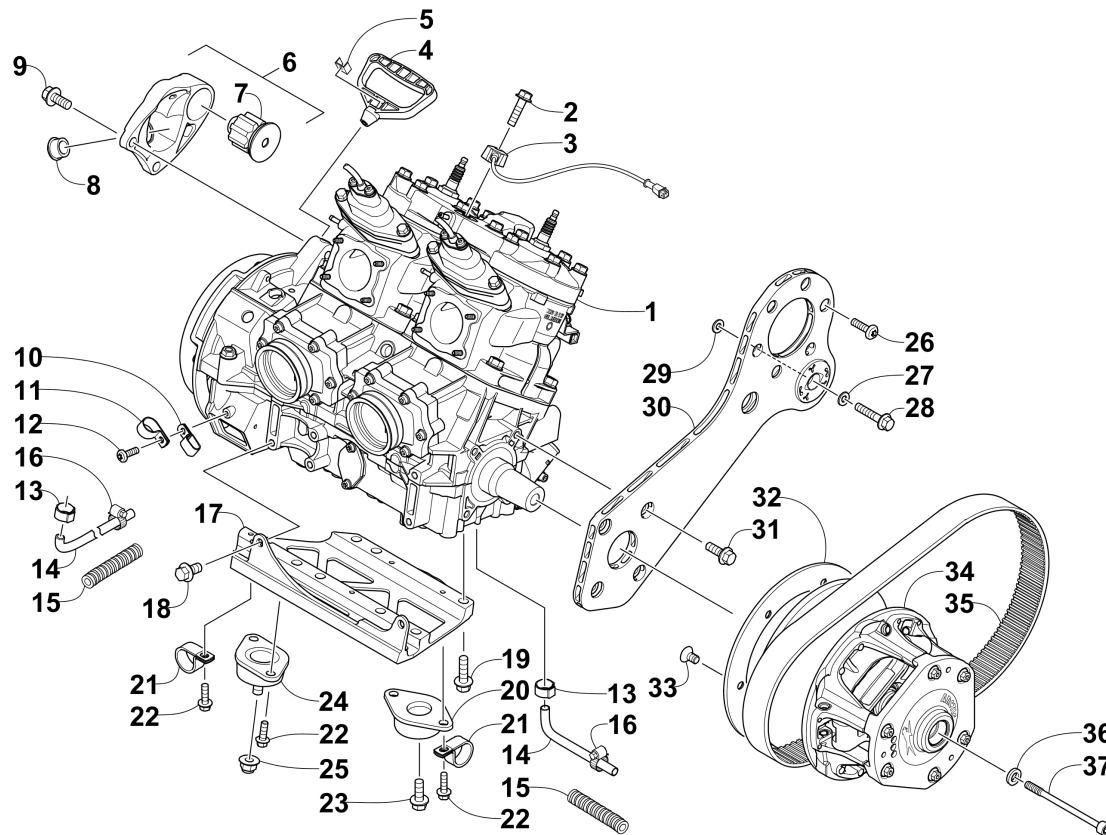
Item	Part No.	Qty	Name	Context	Footnote
21	1702-364	1	Shaft, Driven - Assembly	(inc. 22-25)	
.22	2602-764	1	Shaft, Driven		
.23	2602-454	1	Hub, Bearing		
.24	2602-247	1	Bearing		
.25	2602-236	1	Ring, Retaining		
26	0648-816	AR	Washer, Shim (.030 in.)		
26	0648-817	AR	Washer, Shim (.060 in.)		
26	0648-818	AR	Washer, Shim (.090 in.)		
27	0726-342	1	Clutch, Driven - Assembly		
28	0648-441	1	O-Ring		
29	0648-715	AR	Washer, Shim (.030 in.)		
29	0648-716	AR	Washer, Shim (.060 in.)		
29	0648-714	AR	Washer, Shim (.090 in.)		
30	1702-114	1	Adjuster, Sheave	(inc. 31)	
.31	0648-788	1	Washer, Thrust		
32	8450-127	1	Washer		
33	8051-242	1	Washer, Lock		
34	8408-801	1	Screw, Cap		

DRIVEN CLUTCH [98856]



Item	Part No.	Qty	Name	Context	Footnote
Not Shown	0726-342	1	Clutch, Driven - Assembly		
1	0748-772	1	Bracket, Torque 42°/40°	(inc. 2-3)	
1	0748-770	1	Bracket, Torque 36°	(inc. 2-3)	Over 3,000 ft Alt.
.2	0648-831	1	Bearing		
.3	0648-811	1	Ring, Snap		
4	0648-810	2	Seat, Spring		
5	0648-813	1	Spring, Driven Clutch Blue		
6	0648-827	1	Spacer		
7	0648-824	2	Roller, Cam		
8	0648-800	2	Washer, Tab		
9	0648-799	2	Screw, Shoulder		
10	0648-826	2	Cam, Back		
11	0623-684	2	Screw, Self-Tapping		
12	2623-050	4	Screw, Machine		

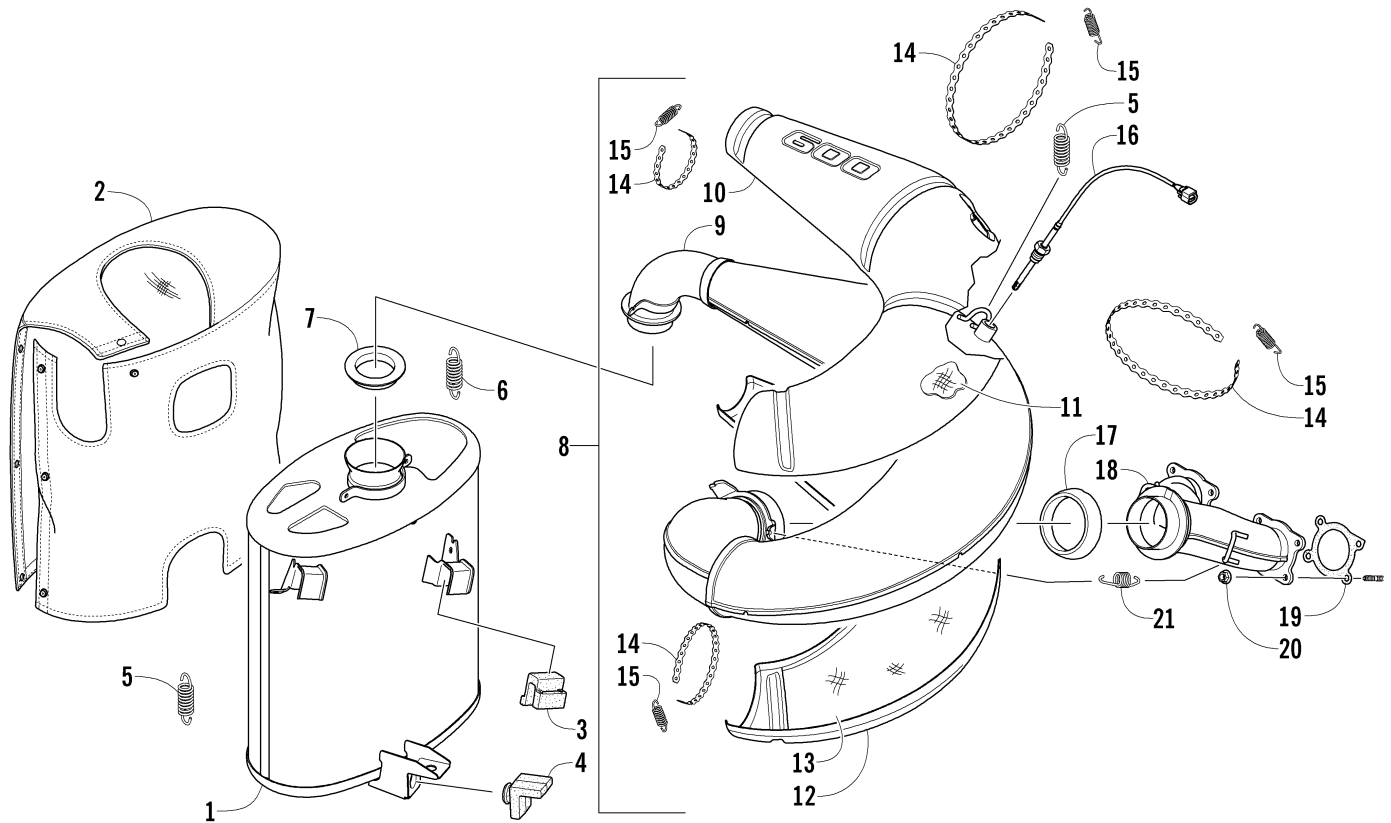
ENGINE AND RELATED PARTS [101768]



Item	Part No.	Qty	Name	Context	Footnote
1	0962-025	1	Engine, Long Block		
1	0962-027	1	Engine, Short Block		
2	0923-049	1	Screw, Cap		
3	0902-024	1	Sensor, Knock		
4	0636-363	1	Handle, Recoil		
5	0606-885	1	Cap, Recoil Handle		
6	0708-582	1	Bracket, Engine Mounting - MAG	(inc. 7-8)	
7	0608-630	1	Mount, Engine		
8	0608-633	1	Bushing		
9	8409-026	2	Screw, Cap		
10	1623-733	1	Clamp, Routing		
11	1623-675	1	Clamp, Routing		
12	8471-616	1	Screw, Machine		
13	0610-563	2	Clamp, Hose		
14	0610-779	2	Hose, Coolant - Throttle Body		
15	0619-776	AR	Conduit, Flexible - 5 ft		
16	0623-373	2	Clamp, Hose		
17	0708-598	1	Plate, Engine Mounting - Lower		
18	8409-821	2	Screw, Cap		
19	8409-036	4	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
20	0608-496	1	Mount, Engine		
21	1623-080	2	Clamp, Routing		
22	1623-944	6	Screw, Shoulder		
23	8409-017	1	Screw, Cap		
24	0708-587	2	Mount, Engine - Lower		
25	8427-002	2	Nut, Lock		
26	8468-617	6	Screw, Machine		
27	8050-242	1	Washer		
28	1623-932	1	Screw, Cap		
29	0623-987	1	Washer, Spring		
30	0708-622	1	Plate, Engine Mounting - PTO		
31	1623-937	4	Screw, Cap		
32	0645-410	1	Ring, Damper		
33	1623-821	6	Screw, Machine		
34	0746-435	1	Clutch, Drive - Uncalibrated		
35	0627-083	1	Belt, Drive		
36	1623-649	1	Washer, High Collar		
37	1623-792	1	Bolt, Clutch		

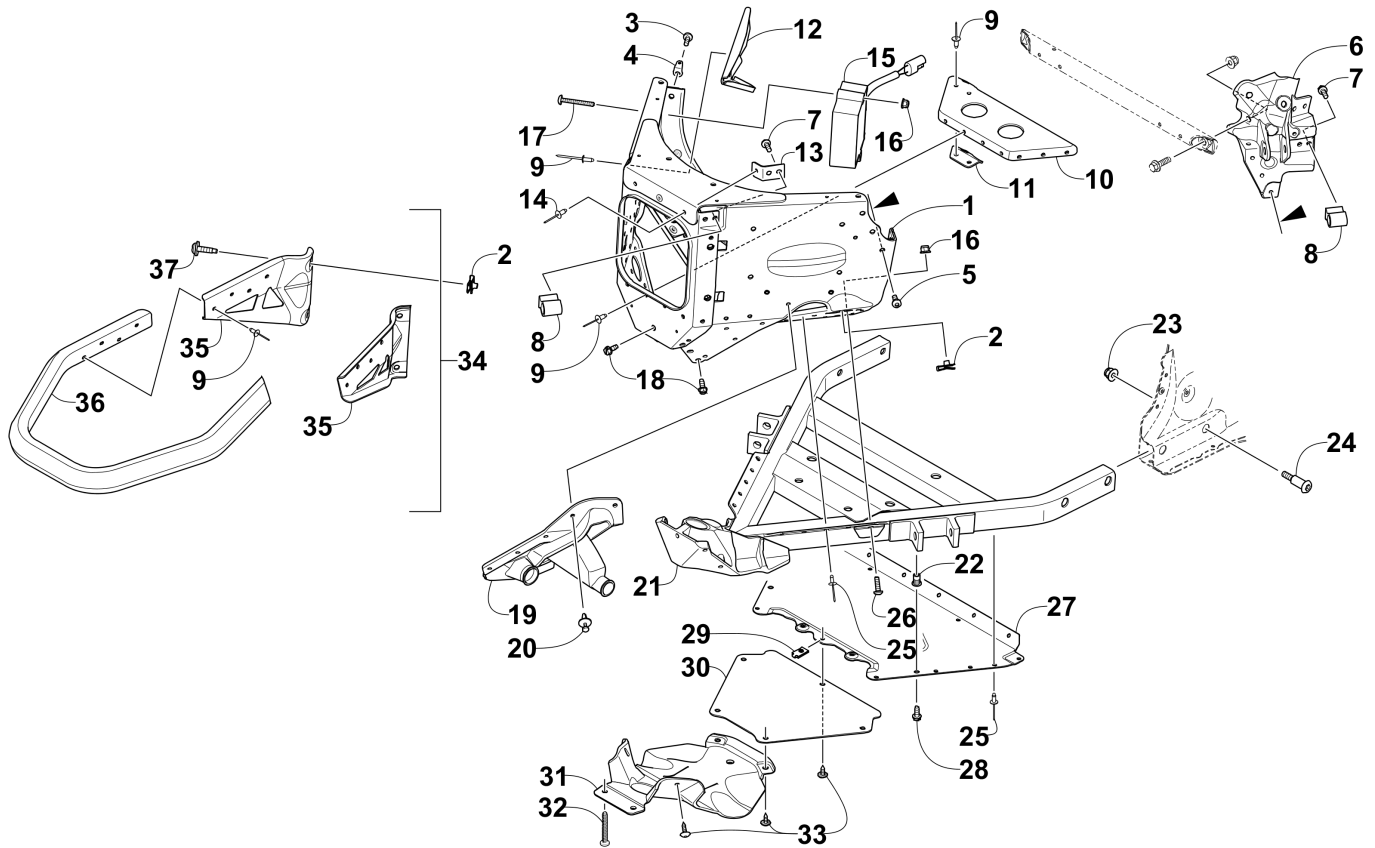
EXHAUST ASSEMBLY [99667]



Item	Part No.	Qty	Name	Context	Footnote
1	1712-809	1	Resonator Assembly		
2	2612-573	1	Cover, Resonator		
3	2612-893	2	Grommet, Resonator Mount		
4	2612-706	1	Grommet, Resonator Mount		
5	2612-949	3	Spring, Exhaust		
6	0612-471	3	Spring, Extension		
7	1612-323	1	Gasket, Exhaust Pipe		
8	1712-816	1	Chamber, Expansion - Assembly	(inc. 9-15)	
9	1712-817	1	Chamber, Expansion		
10	2612-870	1	Cover, Expansion Chamber - Upper		
11	2612-872	1	Packing, Expansion Chamber - Upper		
12	2612-871	1	Cover, Expansion Chamber - Lower		
13	2612-873	1	Packing, Expansion Chamber - Lower		
14	0624-552	AR	Tie, Perforated Band - 5 ft		
14	0624-541	AR	Tie, Perforated Band - 25 ft		
15	1612-178	4	Spring, Exhaust		
16	0630-260	1	Sensor, Exhaust Temperature		
17	2612-615	1	Gasket, Exhaust - Manifold		
18	1712-811	1	Manifold, Exhaust		
19	0930-023	2	Gasket, Exhaust		

Item	Part No.	Qty	Name	Context	Footnote
20	8424-604	8	Nut		
21	0612-668	4	Spring, Extension		

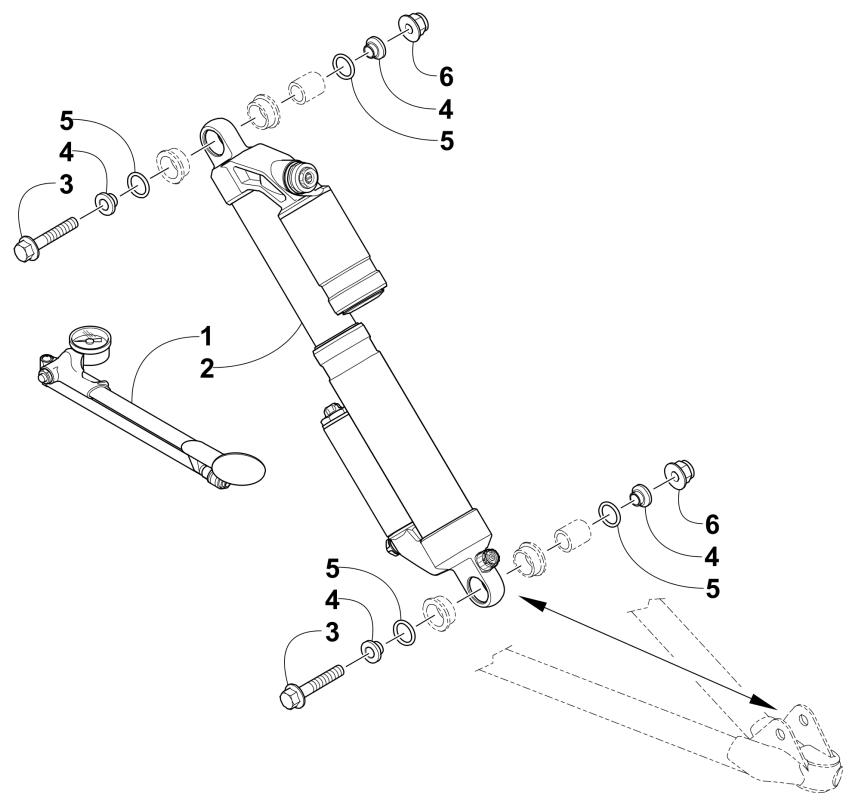
FRONT BUMPER AND FRAME ASSEMBLY [101771]



Item	Part No.	Qty	Name	Context	Footnote
1	2707-479	1	Panel, Front - Assembly - Black	(inc. 2-6)	
.2	0423-577	8	Clip, U-Nut		
.3	1623-683	1	Screw, Self-Tapping		
.4	2612-707	1	Tab, Spring		
.5	0423-538	10	Screw, Self-Tapping		
.6	1707-668	1	Bracket, Shock Mount - Upper - Right - Black		
.6	1707-669	1	Bracket, Shock Mount - Upper - Left - Black		
7	8413-617	8	Screw, Cap		
8	1607-233	4	Bracket, Mounting - Upper A-Arm		
9	8060-706	AR	Rivet		
10	1607-565	1	Bracket, Reinforcement		
11	1607-566	1	Brace, Steering Post		
12	0607-991	1	Bracket, Steering Stop		
13	1607-561	2	Gusset, A-Arm Mounting Bracket		
14	1623-241	2	Rivet		
15	0630-312	1	Regulator/Rectifier		
16	8427-602	4	Nut, Lock		
17	8477-650	2	Screw, Machine		
18	1623-959	5	Screw, Self-Tapping		
19	1605-028	1	Boot, Steering - Right		

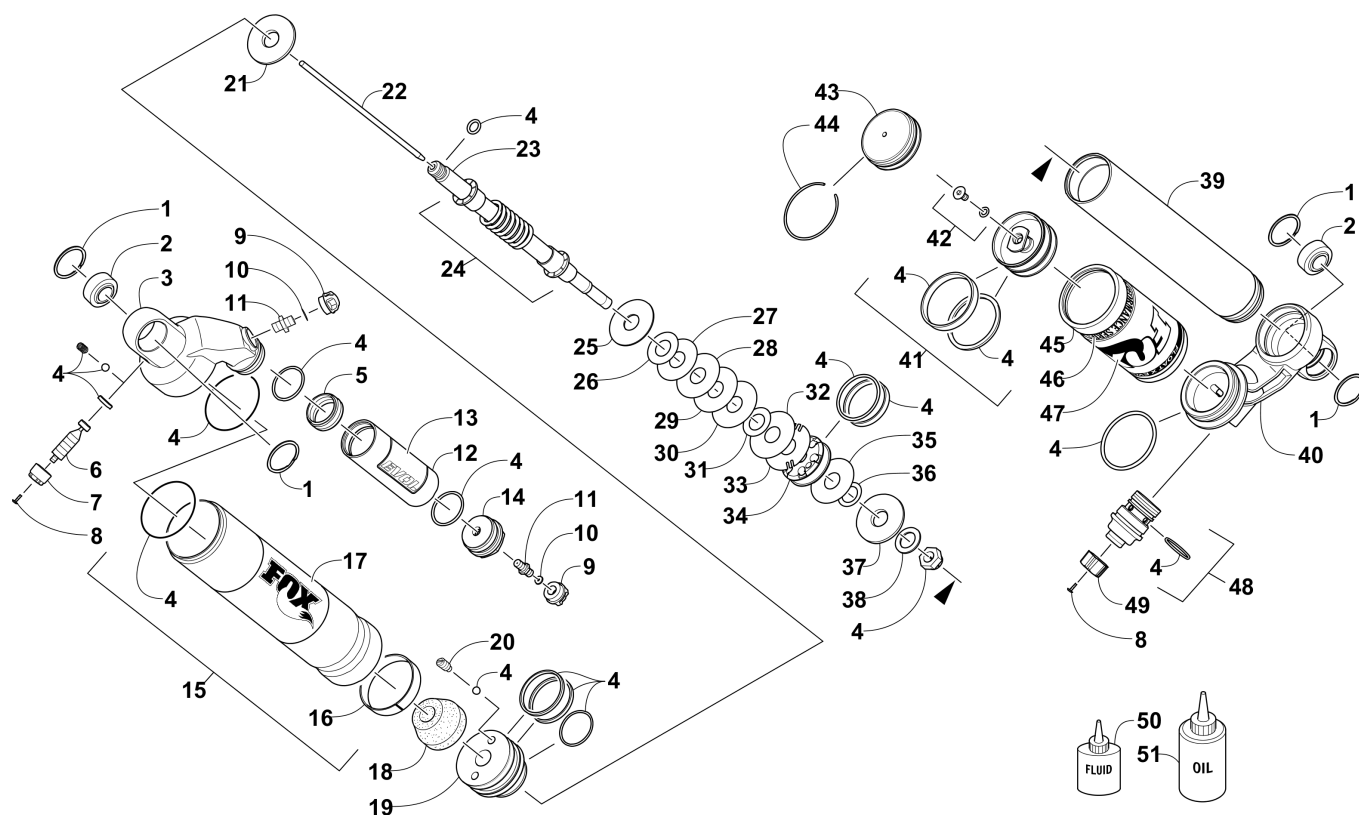
Item	Part No.	Qty	Name	Context	Footnote
19	1605-029	1	Boot, Steering - Left		
20	0623-362	16	Rivet, Reinstallable		
21	2707-344	1	Frame, Front - Lower - Team Arctic Green		
22	1623-797	2	Insert		
23	8427-802	4	Nut, Lock		
24	1623-817	4	Screw, Shoulder		
25	8060-686	18	Rivet		
26	8468-620	2	Screw, Machine		
27	0607-983	1	Belly Pan - Center		
28	8476-520	2	Screw, Machine		
29	1623-052	1	Clip, U-Nut		
30	1607-063	1	Panel, Access		
31	6606-614	1	Belly Pan - Front		
32	1623-929	2	Screw, Self-Tapping		
33	1623-129	7	Screw, Self-Tapping		
34	1707-596	1	Bumper, Front - Assembly - Black	(inc. eight No. 9 and 35-36)	
.35	1707-576	1	Bracket, Mounting - Bumper - Right - Black		
.35	1707-577	1	Bracket, Mounting - Bumper - Left - Black		
.36	1707-578	1	Bumper, Front - Black		
37	0423-609	4	Screw, Machine		

FRONT SHOCK ABSORBER ASSEMBLY [101182]



Item	Part No.	Qty	Name	Context	Footnote
1	0641-257	1	Pump, Shock		
2	3703-344	1	Shock Absorber - Right		
2	3703-345	1	Shock Absorber - Left		
3	8408-050	4	Screw, Cap		
4	3604-709	8	Spacer		
5	2604-698	8	O-Ring		
6	8427-002	4	Nut, Lock		

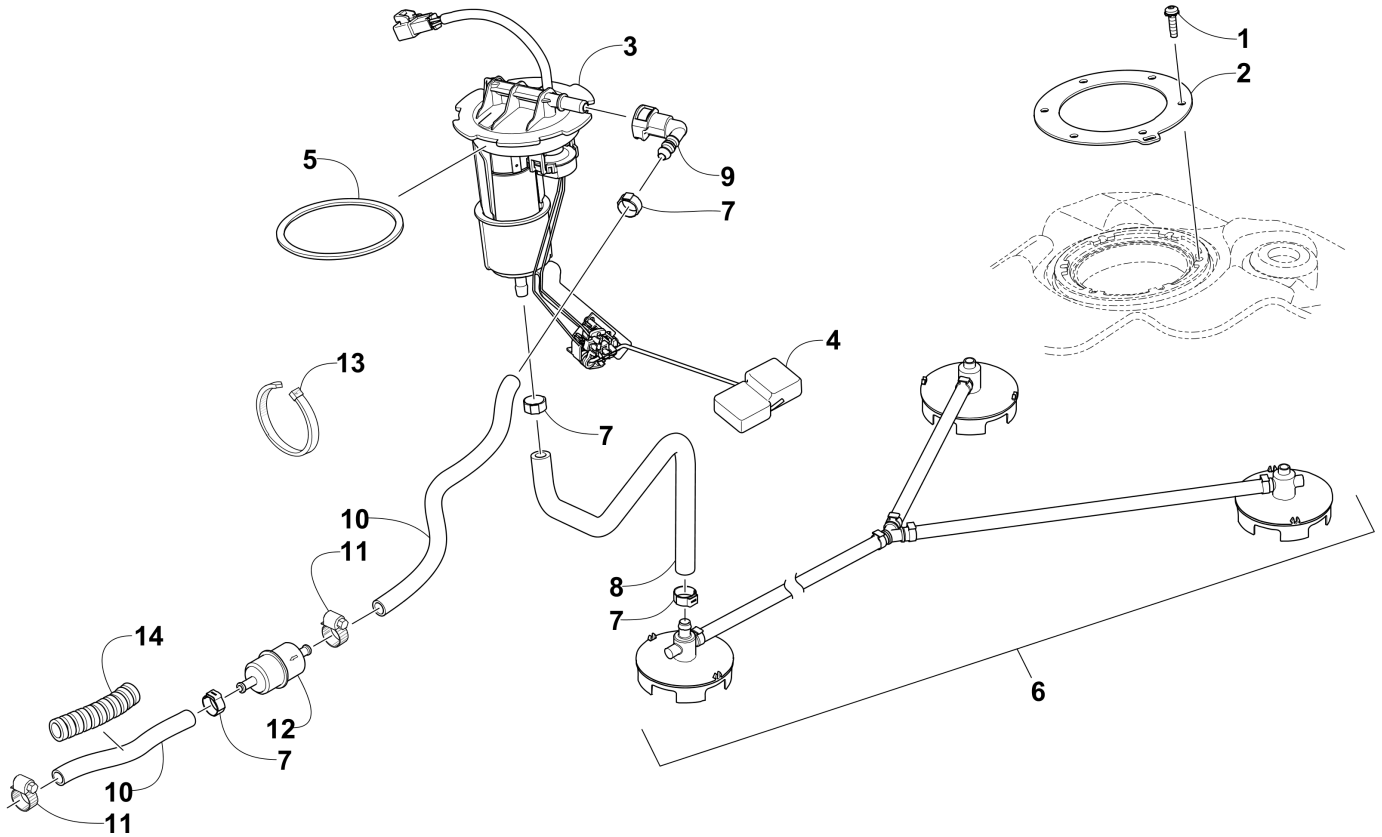
FRONT SUSPENSION SHOCK ABSORBER [101183]



Item	Part No.	Qty	Name	Context	Footnote
-	3703-344	1	Shock Absorber - Right		
-	3703-345	1	Shock Absorber - Left		
1	3604-147	4	Ring, Retaining		
2	1604-664	2	Bearing		
3	3603-381	1	End Cap, Shock - Right		
3	3603-395	1	End Cap, Shock - Left		
4	3603-420	1	Kit, Seal/Bearing Rebuild	(inc. 5)	
.5	3603-371	1	Piston, Internal Floating		
6	3603-384	1	Damping, Adjuster		
7	3603-386	1	Knob, Damping Adjuster - Rebound		
8	3603-377	2	Screw, Machine		
9	3603-367	2	Cap, Air Valve		
10	2603-965	2	Seal		
11	2603-511	2	Valve, Air		
12	3603-002	1	Reservoir		
13	3603-373	1	Decal, Reservoir		
14	3603-372	1	End Cap, Reservoir		
15	3603-290	1	Body, Shock - Upper	(inc. 4 and 16)	
.16	3603-376	1	Bearing		
17	3603-369	1	Decal, Shock		

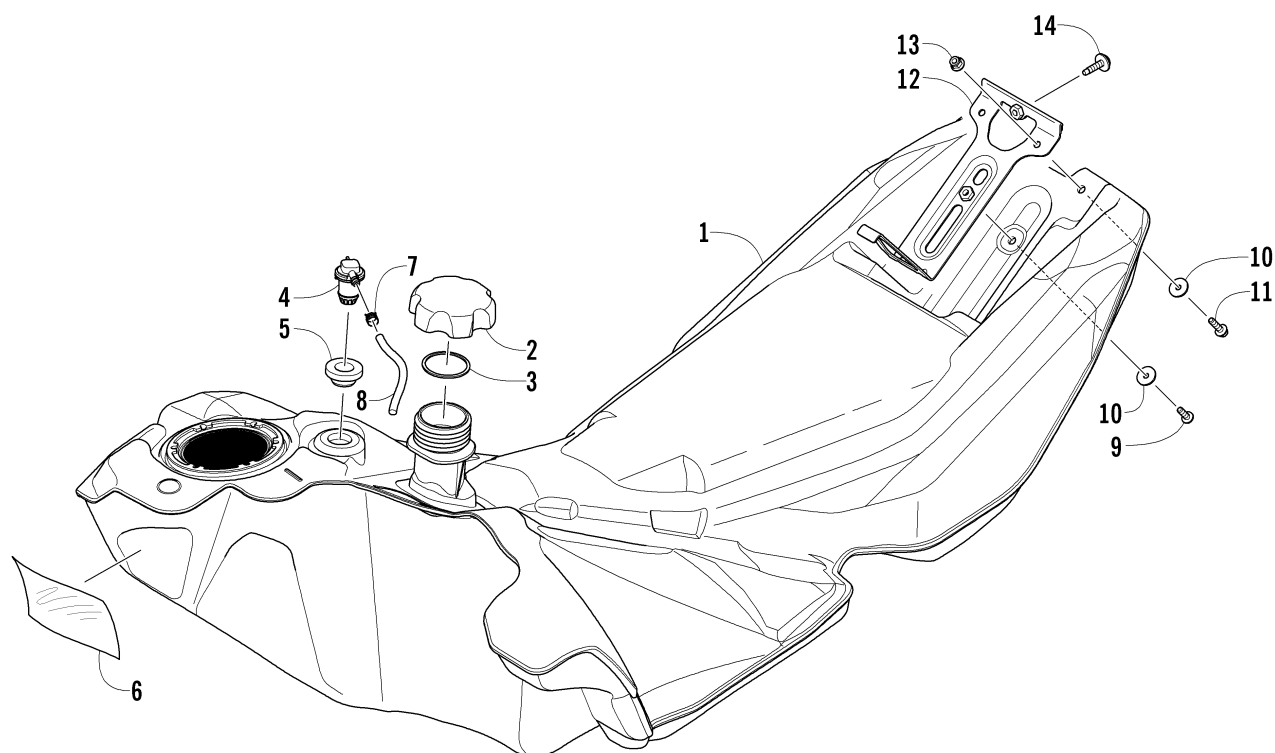
Item	Part No.	Qty	Name	Context	Footnote
18	3603-005	1	Bumper, Shock		
19	3603-409	1	Bearing - Assembly		
20	1603-940	1	Screw, Set		
21	3603-008	1	Spacer		
22	3603-387	1	Rod, Damping Adjuster		
23	3603-423	1	Rod, Shock - Assembly		
24	3603-394	1	Spring Assembly		
25	0603-540	1	Washer, Top Out		
26	0603-338	1	Valve, 0.900 x 0.010 in.		
27	0603-341	1	Valve, 1.000 x 0.010 in.		
28	0603-344	1	Valve, 1.100 x 0.010 in.		
29	0603-347	1	Valve, 1.250 x 0.010 in.		
30	0603-350	1	Valve, 1.300 x 0.010 in.		
31	0603-333	1	Valve, 0.800 x 0.006 in.		
32	0603-349	1	Valve, 1.300 x 0.008 in.		
33	4604-038	1	Valve, 1.300 x 0.008 in.		
34	3603-397	1	Piston		
35	0603-343	1	Valve, 1.100 x 0.008 in.		
36	0603-895	1	Valve, 0.800 x 0.004 in.		
37	3604-170	1	Washer, Top Out		
38	0603-389	1	Washer, Backup		
39	3603-360	1	Body, Shock - Lower		
40	3603-382	1	End Cap, Shock/Reservoir		
41	3603-422	1	Piston, Internal Floating	(inc. 42)	
42	1604-316	1	Screw, Machine w/O-Ring		
43	3603-392	1	End Cap, Reservoir		
44	3603-379	1	Ring Retaining		
45	3603-388	1	Reservoir		
46	3603-365	1	Decal, "Performance Series"		
47	3603-378	1	Decal, Reservoir		
48	0403-380	1	Piston, Concentric - Damping Adjuster		
49	3603-385	1	Knob, Damping Adjuster - Low Speed		
50	4639-012	AR	Fluid, Float Shock - 8 oz		
51	5639-530	AR	Oil, Shock - 1 qt		

FUEL PUMP ASSEMBLY [99663]



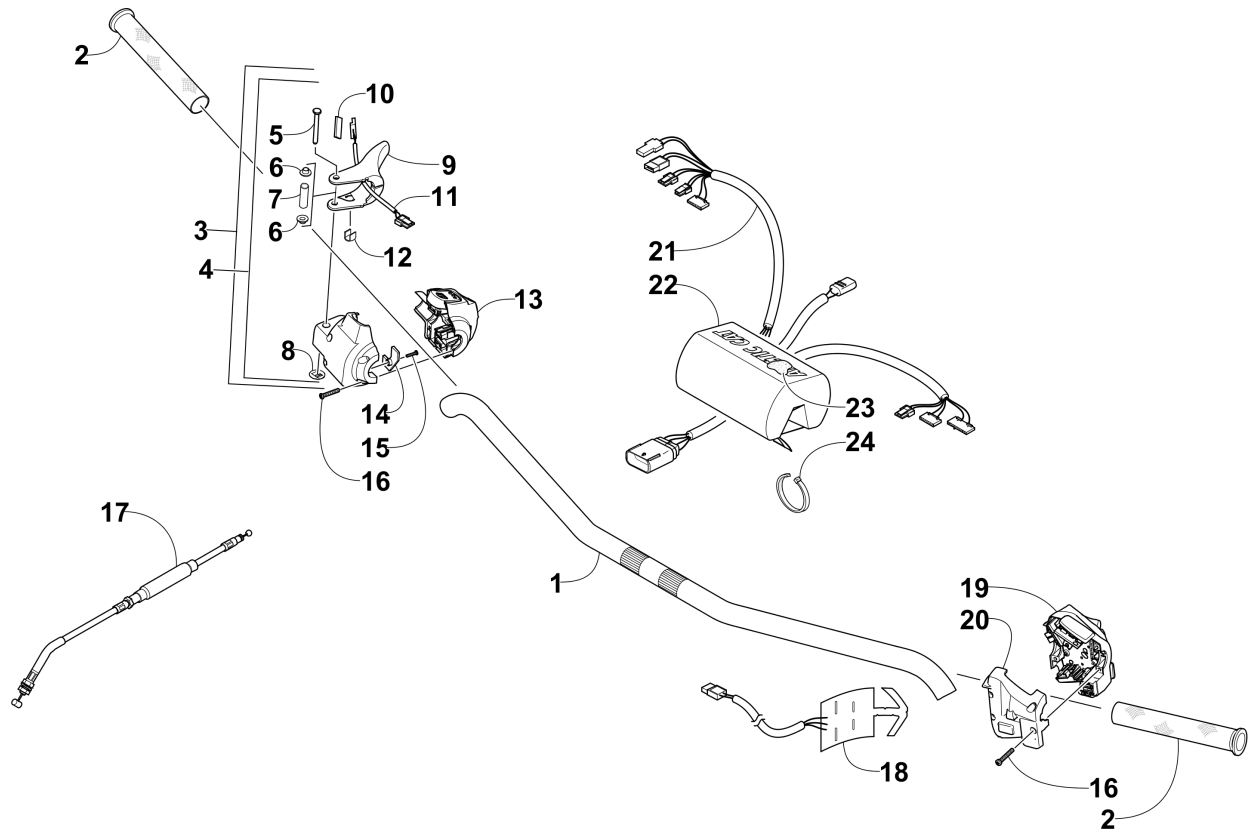
Item	Part No.	Qty	Name	Context	Footnote
1	0423-898	6	Screw, Self-Tapping		
2	2670-042	1	Plate, Retaining		
3	2670-358	1	Pump, Fuel - Assembly	(inc. 4)	
4	2670-235	1	Float		
5	0470-838	1	Seal		
6	2670-377	1	Pickup, Fuel - Assembly		
7	0610-563	4	Clamp, Hose		
8	2670-442	1	Hose, Fuel Pump/Pickup		
9	1670-878	1	Fitting, Quick-Connect		
10	0610-691	AR	Hose, Gasline - 10 ft		
11	0623-373	2	Clamp, Hose		
12	1670-825	1	Filter, Fuel		
13	0123-788	AR	Tie, Cable - 8 in.		
13	0123-903	AR	Tie, Cable - 11.5 in.		
14	1619-349	AR	Loom, 5/8" Non-Slit - 50 ft		

GAS TANK ASSEMBLY [99662]



Item	Part No.	Qty	Name	Context	Footnote
1	1770-050	1	Tank, Gas - Assembly	(inc. 2-5)	
2	2670-153	1	Cap, Gas Tank - Assembly	(inc. 3)	
3	0109-733	1	Seal, Tank Cap		
4	1670-787	1	Valve, Check		
5	1670-822	1	Grommet		
6	0619-206	AR	Foil, Protective - 30 ft		
7	1623-233	1	Clamp, Hose		
8	6101-009	AR	Hose, Gasline - 50 ft		
8	6101-001	AR	Hose, Gasline - 100 ft		
9	8468-616	1	Screw, Machine		
10	8050-223	3	Washer		
11	8410-620	2	Screw, Machine		
12	5706-098	1	Bracket, Hold-Down		
13	8427-602	2	Nut, Lock		
14	0423-609	1	Screw, Machine		

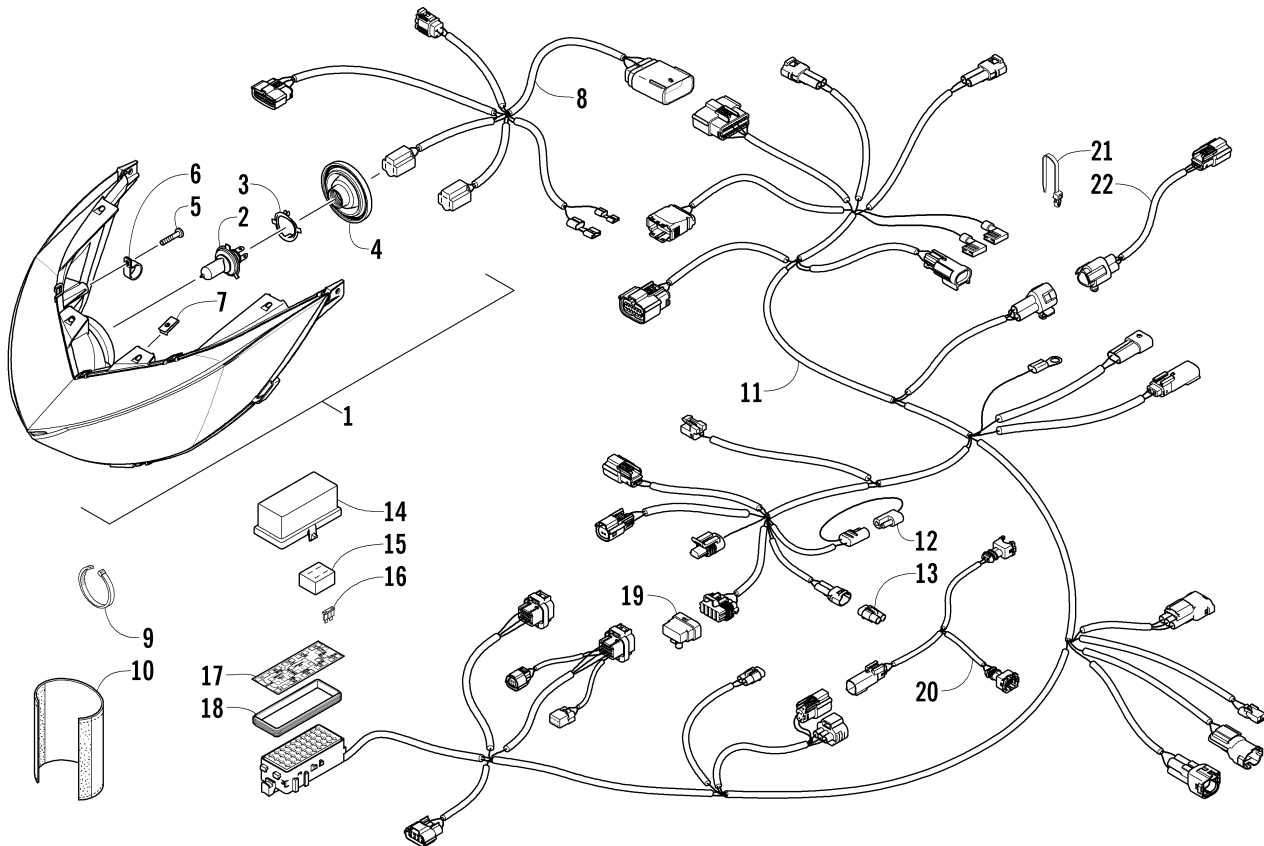
HANDLEBAR AND CONTROLS [99693]



Item	Part No.	Qty	Name	Context	Footnote
1	1705-092	1	Handlebar		
2	4606-945	2	Grip		
3	0609-888	1	Control, Throttle - Rear	(inc. 4-9)	
4	0609-859	1	Kit, Throttle Lever Mounting	(inc. 5-8)	
5	0	1	Axle, Lever - Throttle		Included in Kit
6	0	2	Cap, Lever Axle		Included in Kit
7	0	1	Spacer, Lever Axle		Included in Kit
8	0123-766	1	Nut, Push		Included in Kit
9	0609-795	1	Lever, Throttle		
10	0617-248	1	Pad, Insulator		
11	0609-827	1	Element, Thumbwarmer		
12	0609-595	1	Clip, Retaining		
13	0609-880	1	Control, Throttle - Front		
14	0609-792	1	Cover, Connector		
15	0609-793	1	Screw, Machine		
16	0609-791	8	Screw, Self-Tapping		
17	0687-239	1	Cable, Throttle		
18	0609-938	1	Element, Handwarmer - Right		
18	0609-939	1	Element, Handwarmer - Left		
19	0609-929	1	Control, Dimmer - Front		

Item	Part No.	Qty	Name	Context	Footnote
20	0609-883	1	Control, Dimmer - Rear		
21	1686-654	1	Harness, Handlebar		
22	1705-453	1	Wrap, Handlebar Pad		
23	0605-986	1	Foam, Handlebar Pad		
24	0123-811	AR	Tie, Cable - 4 in.		
24	0123-788	AR	Tie, Cable - 8 in.		

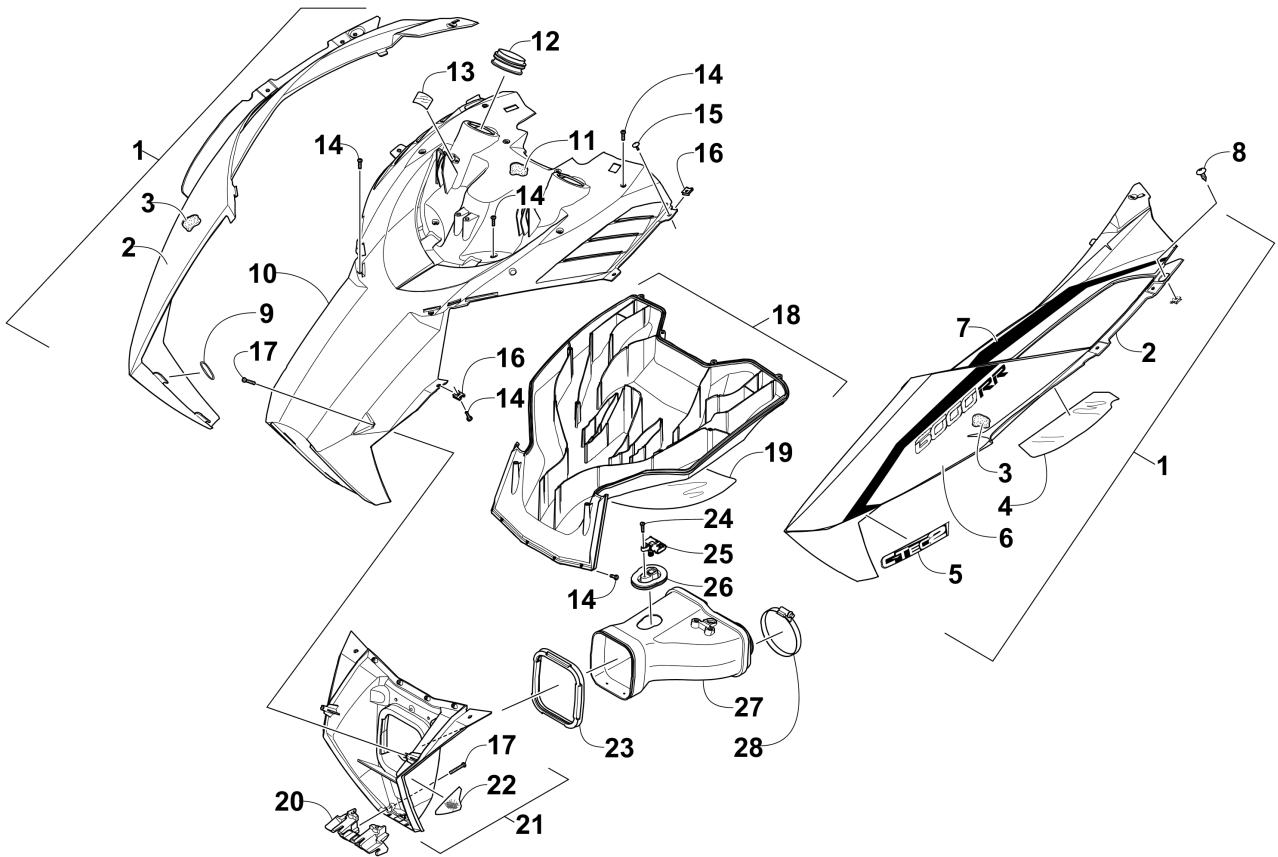
HEADLIGHT AND WIRING ASSEMBLIES [99659]



Item	Part No.	Qty	Name	Context	Footnote
1	0609-899	1	Headlight Assembly	(inc. 2-4)	
.2	0109-724	2	Bulb		
.3	0409-097	2	Retainer, Spring		
.4	0609-919	2	Boot		
5	1623-915	4	Screw, Self-Tapping		
6	1623-675	1	Clamp, Routing		
7	0423-031	4	Clip, U-Nut		
8	1686-706	1	Harness, Hood		
9	0123-811	AR	Tie, Cable - 4 in.		
9	0123-788	AR	Tie, Cable - 8 in.		
9	0123-903	AR	Tie, Cable - 11.5 in.		
10	5706-618	1	Wrap, Harness		
11	1686-710	1	Harness, Main	(inc. 12-19)	
.12	0486-164	1	Tether, Accessory Connector		
.13	0630-325	1	Plug		
.14	0430-085	1	Cover, Fuse Block		
.15	0430-037	1	Holder, Fuse		
.16	0430-068	2	Fuse - 7.5 Amp		
.16	0430-031	3	Fuse - 15 Amp		
.16	0430-098	2	Fuse - 20 Amp		

Item	Part No.	Qty	Name	Context	Footnote
.16	0430-030	2	Fuse - 30 Amp		
.17	0621-493	1	Decal, Fuse Block		
.18	0430-086	1	Seal		
.19	0430-103	1	Cover, Diagnostics Connector		
20	1686-663	1	Harness, Extension - Injector		
21	0623-677	AR	Tie, Cable - Push-Mount		
22	1686-684	1	Harness, Extension - Taillight		

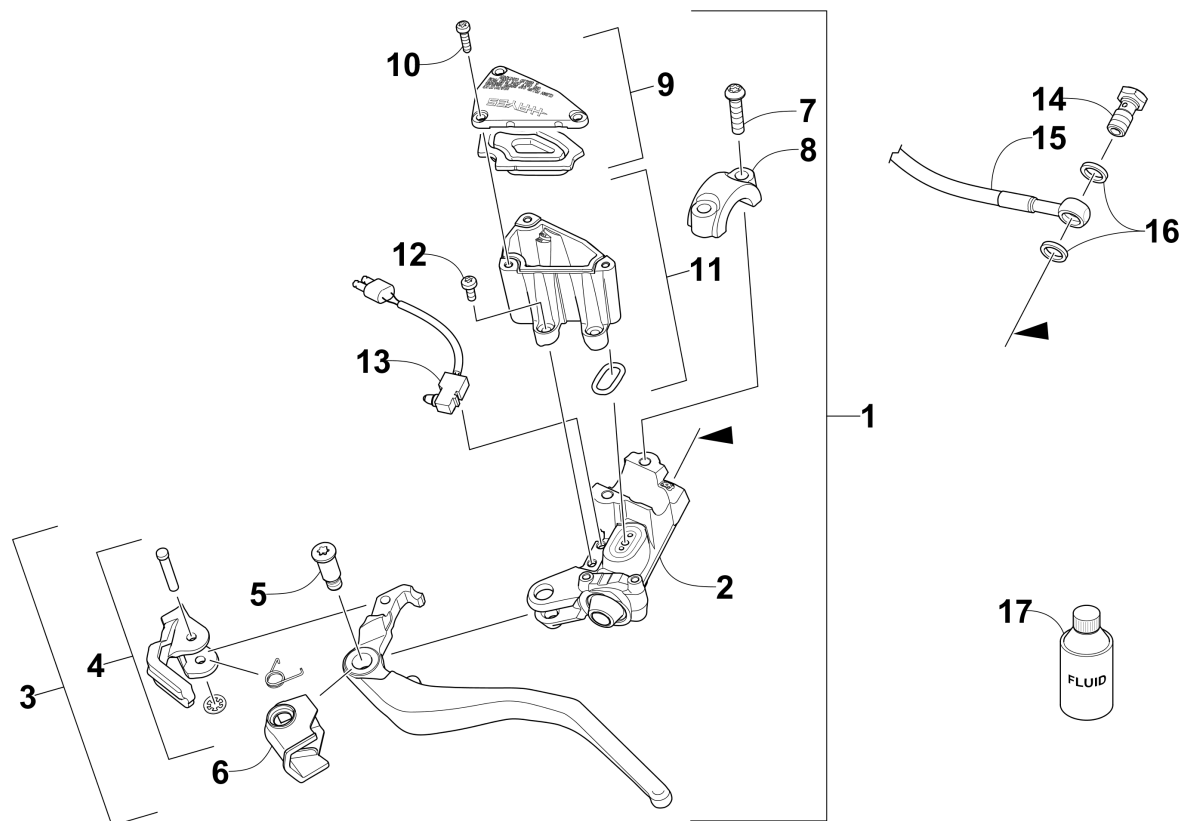
HOOD AND AIR INTAKE ASSEMBLY [101773]



Item	Part No.	Qty	Name	Context	Footnote
1	4718-208	1	Hood w/Decals - Right - Black	(inc. 2-3, one No. 5, and 6-7)	
.2	3718-588	1	Hood w/o Decals - Right - Black	(inc. 3)	
..3	0617-646	1	Foam, Hood - Right		
.5	0621-906	2	Decal, Hood - "C-TEC"		
.6	1621-346	1	Decal, Hood - Forward - Right		
.7	1621-352	1	Decal, Hood - Rear - Right		
1	4718-209	1	Hood w/Decals - Left - Black	(inc. 2-4, one No. 5, and 6-7)	
.2	3718-589	1	Hood w/o Decals - Left - Black	(inc. 3-4)	
..3	0617-647	1	Foam, Hood - Left		
..4	6606-407	1	Foil, Protective		
.6	1621-347	1	Decal, Hood - Forward - Left		
.7	1621-353	1	Decal, Hood - Rear - Left		
8	0623-784	2	Screw, Self-Tapping		
9	1623-960	4	O-Ring		
10	5706-356	1	Plenum, Intake - Upper	(inc. 11)	
.11	0617-648	1	Foam, Intake		
12	6606-386	2	Boot, Intake		
13	2606-007	AR	Foil, Protective		
14	1623-933	15	Screw, Self-Tapping		
15	0623-797	4	Screw, Self-Tapping		

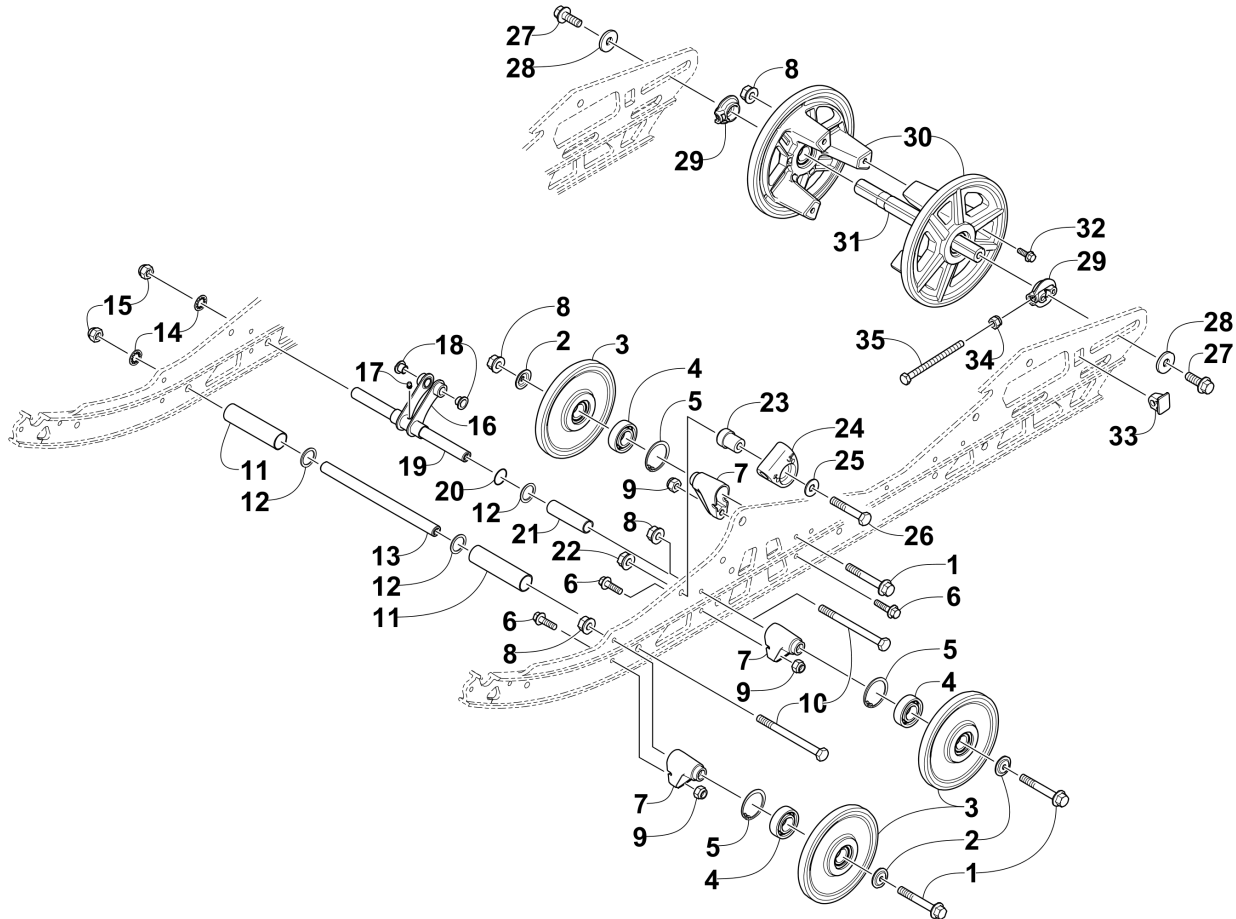
Item	Part No.	Qty	Name	Context	Footnote
16	1623-939	6	Clip, U-Nut		
17	1623-929	4	Screw, Self-Tapping		
18	5706-358	1	Plenum, Intake - Lower Rear	(inc. 19)	
19	6606-406	1	Foil, Protective		
20	6606-822	1	Retainer, Plenum		
21	5706-990	1	Plenum, Intake - Lower Front	(inc. 22)	
22	0621-989	2	Decal, Reflector - Amber		
23	0617-624	1	Adapter, Boot		
24	2623-016	1	Screw, Self-Tapping		
25	0824-052	1	Sensor, Air Temperature		
26	2670-444	1	Boot		
27	1770-056	1	Boot, Intake		
28	0423-018	2	Clamp, Hose		

HYDRAULIC BRAKE CONTROL ASSEMBLY [97987]



Item	Part No.	Qty	Name	Context	Footnote
1	2602-477	1	Brake Assembly	(inc. 2-13)	
2	2602-479	1	Piston Assembly		
3	2602-427	1	Lever, Brake - Assembly	(inc. 4-6)	
4	2602-428	1	Lock, Brake Lever - Kit		
5	2602-624	1	Screw, Shoulder		
6	2602-625	1	Boot		
7	1602-936	2	Screw, Machine		
8	0502-869	1	Clamp, Handlebar		
9	2602-429	1	Cover, Reservoir		
10	2602-430	3	Screw, Self-Tapping		
11	2602-433	1	Reservoir	(inc. 12)	
12	2602-519	3	Screw, Self-Tapping		
13	2602-432	1	Switch, Brake		
14	0423-413	2	Bolt, Banjo-Fitting		
15	2602-424	1	Brakeline, Hydraulic		
16	0423-178	4	Washer, Crush		
17	5639-848	AR	Fluid, Brake - 12 oz		

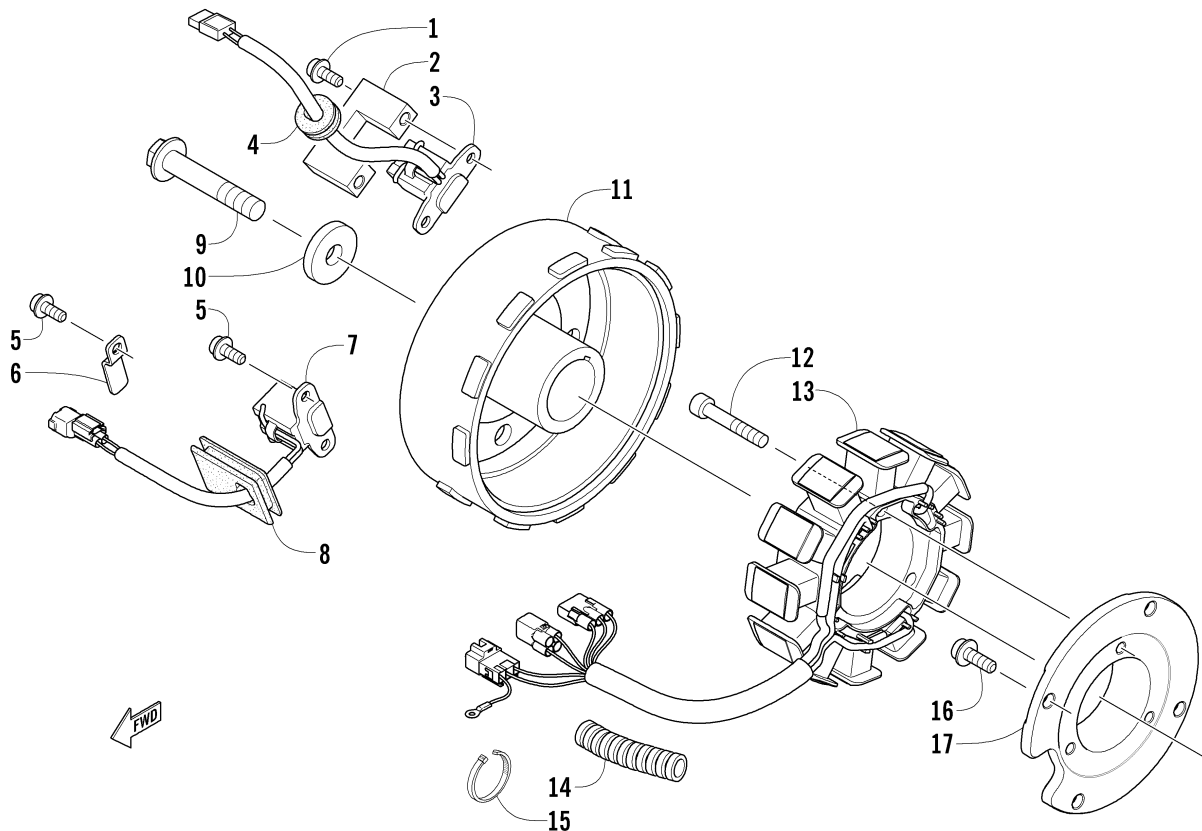
IDLER WHEEL ASSEMBLY [101250]



Item	Part No.	Qty	Name	Context	Footnote
1	8413-675	6	Screw, Cap		
2	2623-025	6	Washer		
3	3604-807	6	Wheel, Idler	(inc. 4-5)	
4	3604-033	6	Bearing		
5	0623-946	6	Ring, Retaining		
6	8413-620	6	Screw, Cap		
7	3604-899	6	Block, Mounting - Idler Wheel		
8	8427-602	9	Nut, Lock		
9	8422-602	6	Nut, Lock		
10	1423-064	2	Screw, Cap		
11	3604-083	2	Spacer		
12	0623-912	4	Washer		
13	3604-798	1	Axle		
14	1623-992	2	Washer, Internal Tooth Lock		
15	8422-002	2	Nut, Lock		
16	2704-208	1	Pivot, Shock	(inc. 17-18)	
17	9916-963	1	Fitting, Grease		
18	0104-386	2	Bushing		

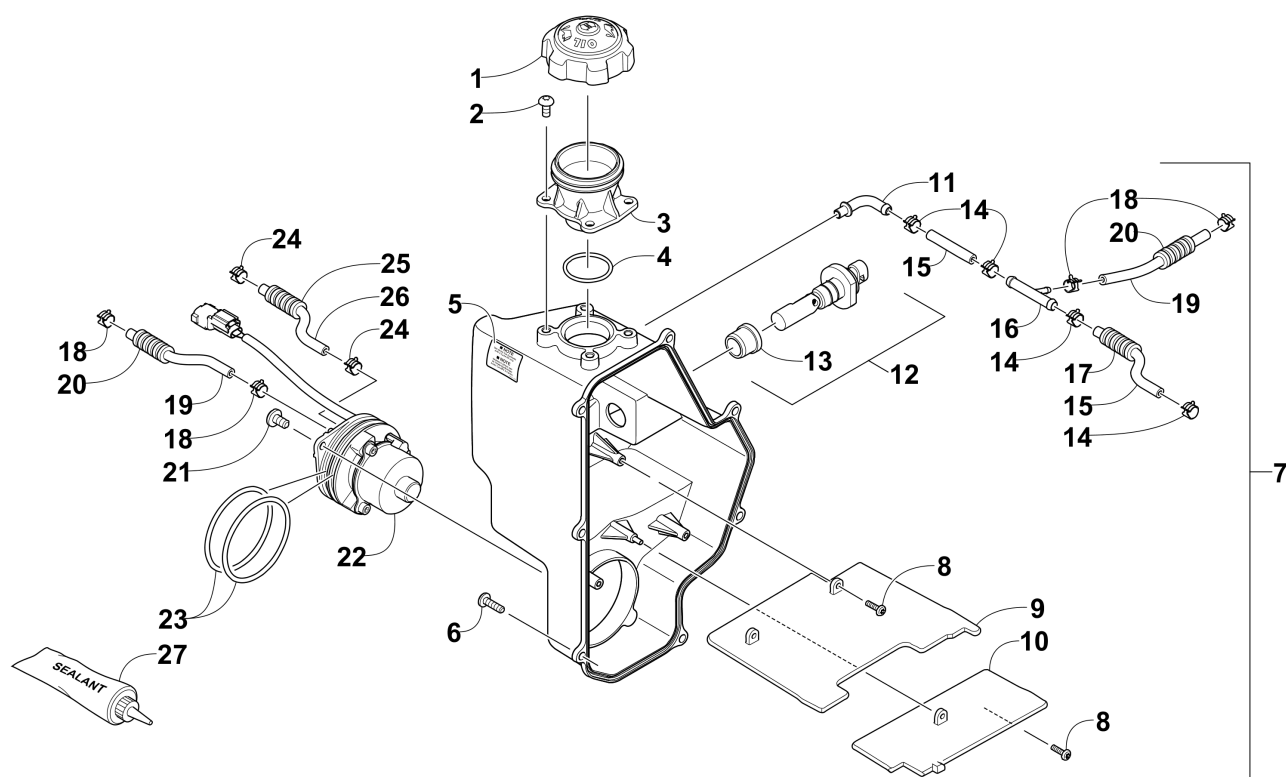
Item	Part No.	Qty	Name	Context	Footnote
19	3604-269	1	Axle		
20	2604-698	2	O-Ring		
21	3604-581	2	Spacer		
22	8427-802	2	Nut, Lock		
23	3604-204	2	Block, Slide		
24	2604-515	2	Slide, Spring		
25	8450-133	2	Washer		
26	8408-855	2	Screw, Cap		
27	8413-031	2	Screw, Cap		
28	1623-931	2	Washer		
29	3604-641	2	Bushing, Adjuster		
30	3604-643	2	Wheel, Idler		
31	3604-640	1	Axle, Rear		
32	8408-620	3	Screw, Cap		
33	3604-647	2	Adjuster, Track		
34	8422-802	2	Nut, Lock		
35	1623-682	2	Screw, Cap		

MAGNETO [99677]



Item	Part No.	Qty	Name	Context	Footnote
1	0923-054	2	Screw, Cap		
2	0902-038	1	Bracket, Retaining		
3	0902-005	1	Sensor, Ignition Timing		
4	0902-022	1	Grommet		
5	0923-002	3	Screw, Cap		
6	0902-020	1	Bracket, Retaining		
7	0902-006	1	Sensor, Ignition Timing		
8	0902-021	1	Grommet		
9	0923-033	1	Screw, Cap		
10	0923-032	1	Washer		
11	0902-026	1	Rotor/Flywheel		
12	0923-027	3	Screw, Cap		
13	0902-017	1	Stator		
14	1619-131	1	Conduit, Flexible		(3/4 in. ID) - 12 in.
15	0123-788	AR	Tie, Cable - 8 in.		
16	0923-024	4	Screw, Cap		
17	0902-014	1	Plate, Base - Stator		

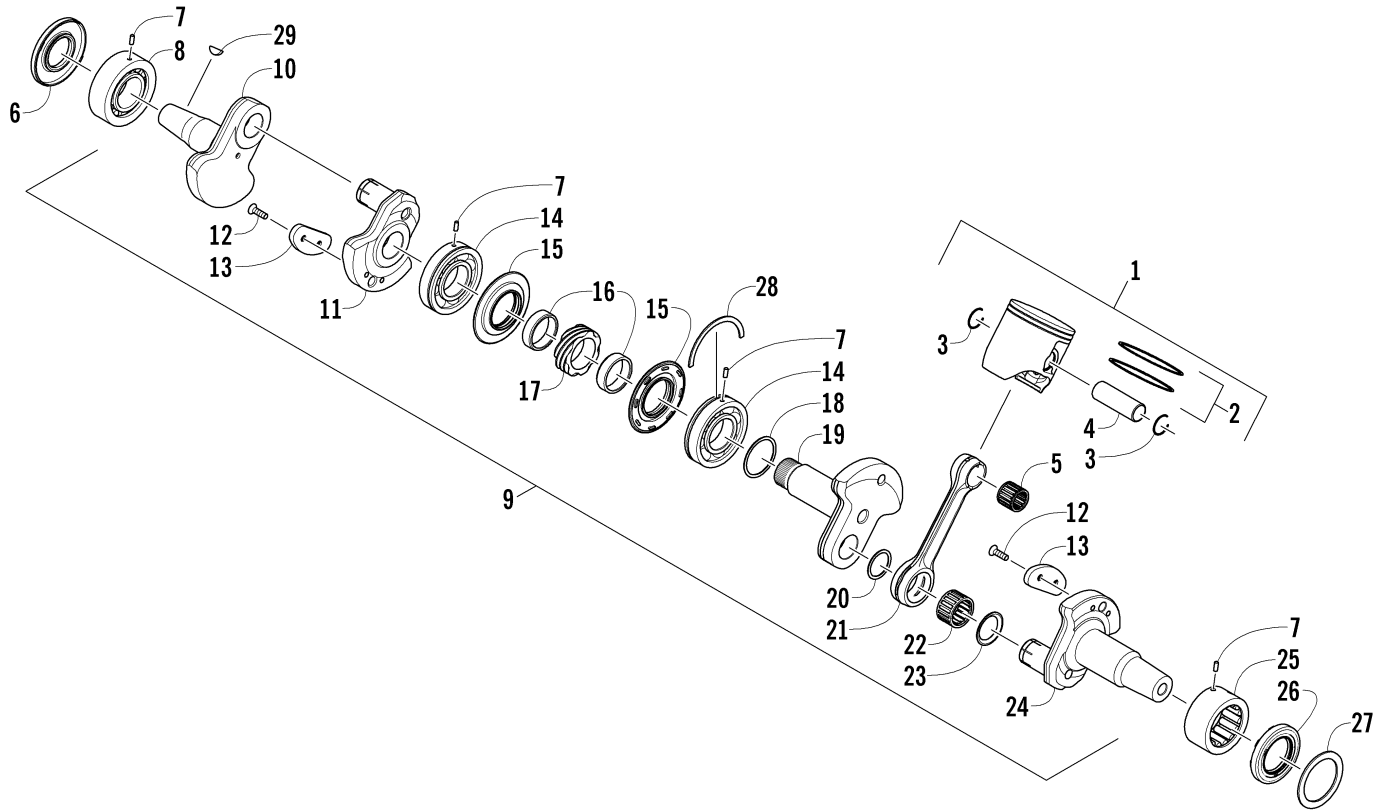
OIL TANK ASSEMBLY [101003]



Item	Part No.	Qty	Name	Context	Footnote
1	2670-447	1	Cap, Oil Tank		
2	1623-969	4	Screw, Self-Tapping		
3	2670-329	1	Neck, Oil Fill		
4	1623-972	1	O-Ring		
5	0621-786	1	Decal, Oil Tank		
6	1623-814	7	Screw, Self-Tapping		
7	1770-062	1	Tank, Oil	(inc. 8-11)	
8	2623-007	4	Screw, Self-Tapping		
9	2670-354	1	Plate, Baffle - Upper		
10	2670-359	1	Plate, Baffle - Lower		
11	0913-021	1	Fitting, Elbow		
12	0609-915	1	Sensor, Low Oil	(inc. 13)	
13	0609-924	1	Grommet		
14	1623-351	4	Clamp, Hose		
15	0610-968	AR	Hose - Clear - 25 ft		
16	2670-362	1	T-Fitting		
17	1619-359	AR	Conduit, Flexible - 5 ft		
18	2623-013	4	Clamp, Hose		
19	0610-967	AR	Hose - Green - 25 ft		
20	5706-536	AR	Conduit, Flexible - 5 ft		

Item	Part No.	Qty	Name	Context	Footnote
21	8468-613	2	Screw, Machine		
22	0912-003	1	Pump, Oil	(inc. 23)	
23	0930-046	2	O-Ring		
24	0923-050	4	Clamp, Hose		
25	1619-356	AR	Conduit, High-Temperature - 5 ft		
26	0610-966	AR	Hose - Clear - 25 ft		
27	1048-063	AR	Sealant - 70 ml		

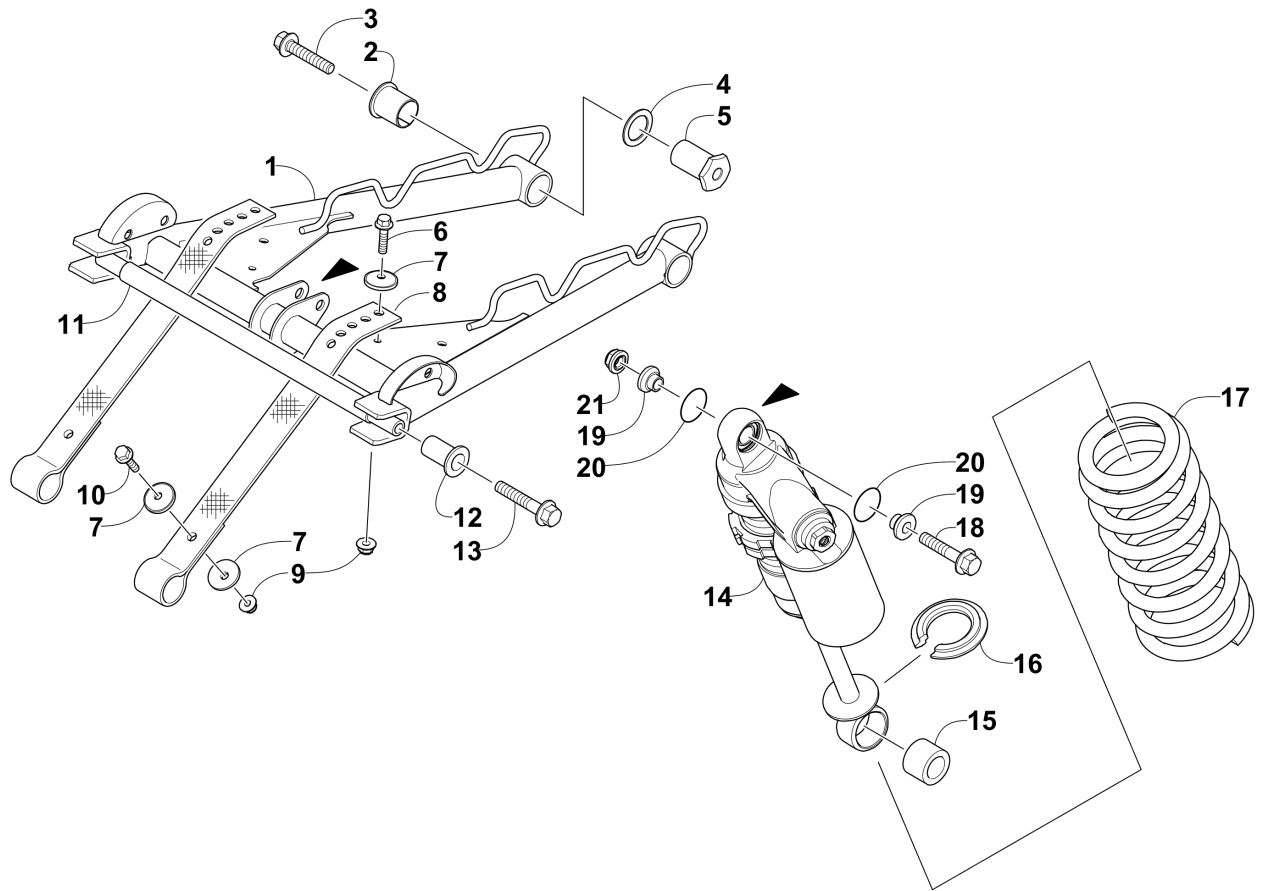
PISTON AND CRANKSHAFT [99672]



Item	Part No.	Qty	Name	Context	Footnote
1	0905-096	2	Piston Set	(inc. 2-3)	
.2	0905-095	2	Ring Set, Piston		
.3	0931-006	4	Circlip, Piston		
4	0905-009	2	Pin, Piston		
5	0932-010	2	Bearing		
6	0930-039	1	Seal, Oil		
7	0929-004	4	Pin, Alignment		
8	0932-004	1	Bearing		
9	1905-001	1	Crankshaft Assembly	(inc. 10-24)	
.10	0905-002	1	Crankshaft - Right		
.11	0905-004	1	Wheel, Crankshaft		
.12	0905-045	4	Screw, Machine		
.13	0905-040	2	Balancer, Crankshaft		
.14	0932-001	2	Bearing		
.15	0930-028	2	Seal, Oil		
.16	0905-047	2	Spacer		
.17	0905-041	1	Gear, Pump Drive		
.18	0905-044	1	Shim, 40 x 46 x 1 mm		
.19	0905-003	1	Crankshaft - Center		
.20	0905-017	2	Shim, 27 x 33 x 1 mm		

Item	Part No.	Qty	Name	Context	Footnote
.21	0905-006	2	Connecting Rod		
.22	0932-008	2	Bearing		
.23	0905-016	2	Washer		
.24	0905-005	1	Crankshaft - Left		
25	0932-009	1	Bearing		
26	0930-003	1	Seal, Oil		
27	0930-024	1	Spacer		
28	0905-052	1	C-Ring		
29	0829-006	1	Key		

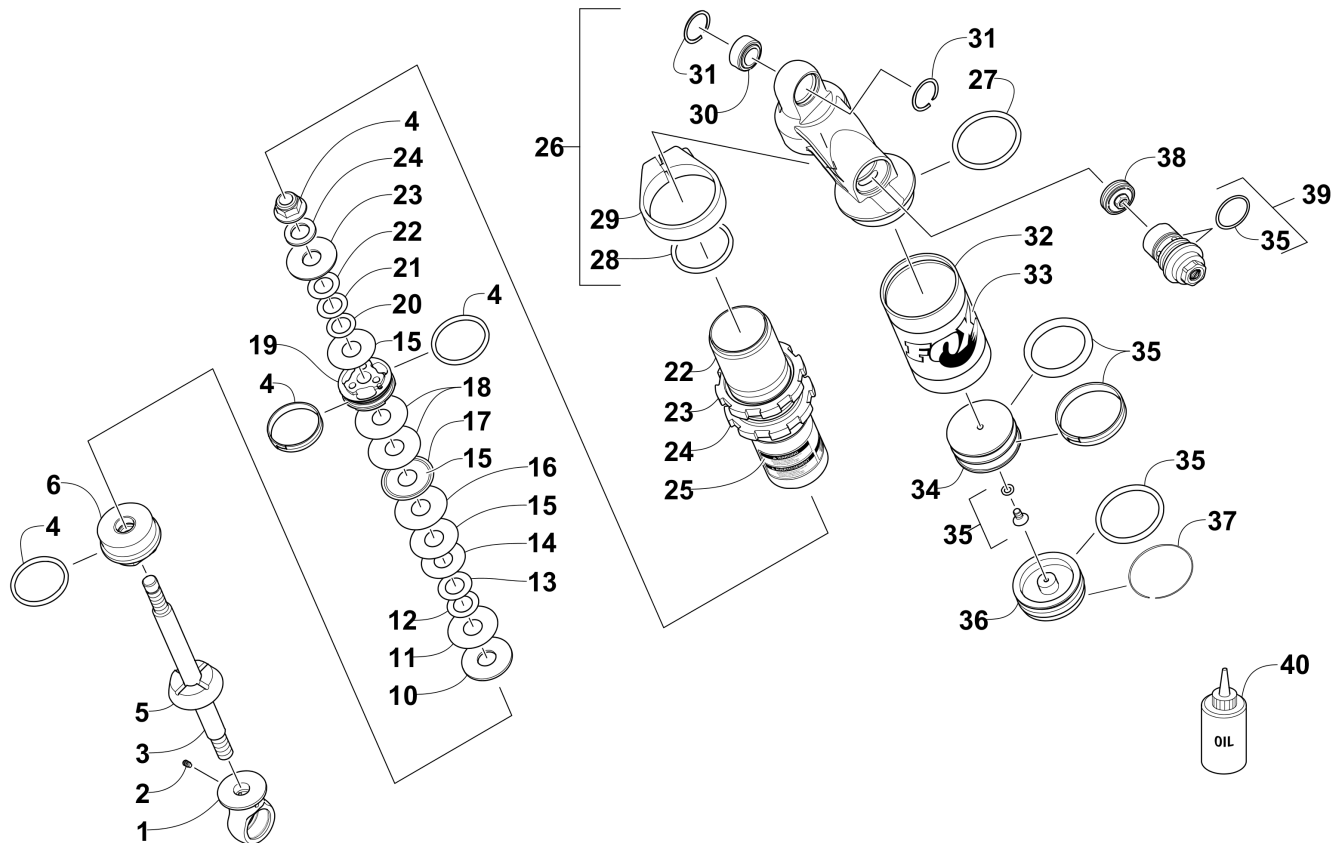
REAR SUSPENSION FRONT ARM ASSEMBLY [101189]



Item	Part No.	Qty	Name	Context	Footnote
1	2704-537	1	Arm, Front Suspension - Black	(inc. 2)	
2	3604-702	2	Bushing		
3	8409-241	2	Screw, Cap		
4	0623-119	2	Washer, Shim (.075 in.)		
5	3604-701	2	Axle		
6	8408-625	2	Screw, Cap		
7	0623-875	6	Washer		
8	3604-823	2	Strap, Limiter		
9	8427-602	4	Nut, Lock		
10	8408-635	2	Screw, Machine		
11	3604-711	1	Axle		
12	3604-791	2	Bushing		
13	8408-051	2	Screw, Cap		
14	2704-487	1	Shock Absorber		
15	1604-791	1	Bushing		
16	3604-200	1	Retainer, Spring		
17	2704-228	1	Spring, Compression - Black		
18	8408-045	1	Screw, Cap		
19	3604-709	2	Spacer		

Item	Part No.	Qty	Name	Context	Footnote
20	0670-183	2	O-Ring, Oil Stick		
21	8427-002	1	Nut, Lock		

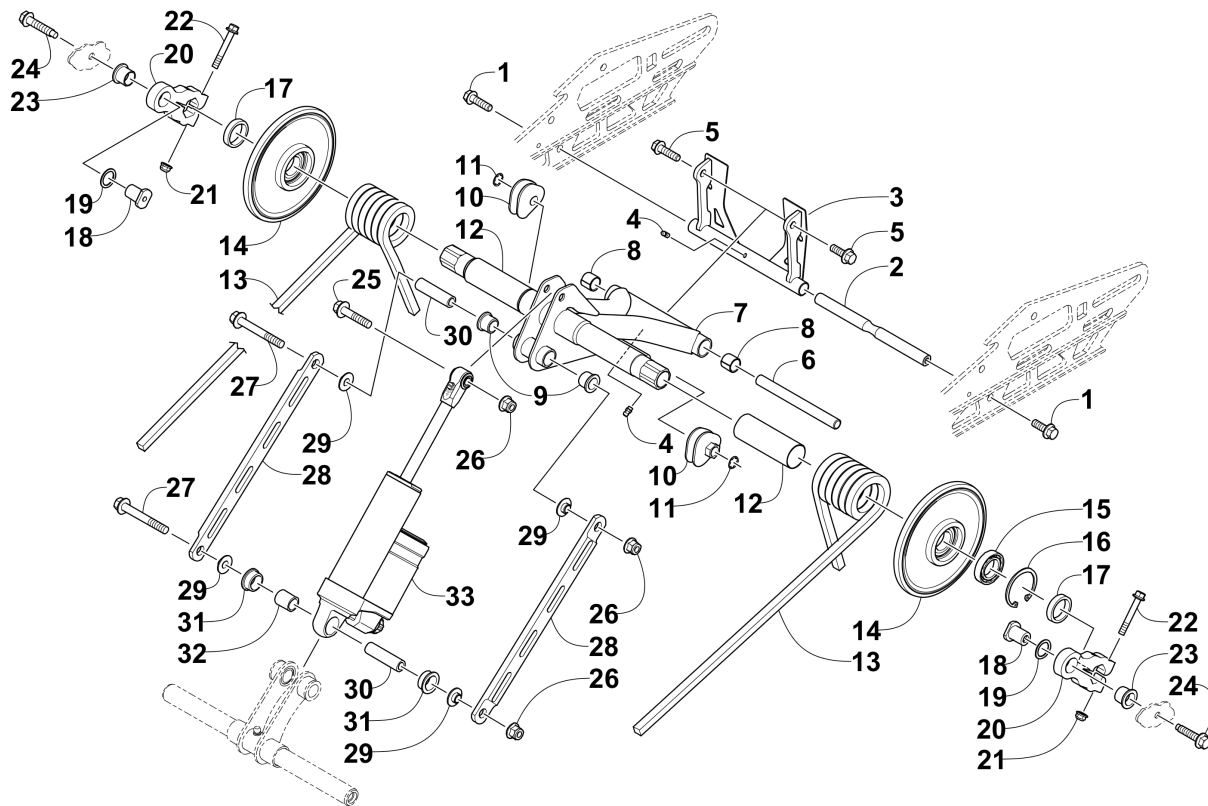
REAR SUSPENSION FRONT ARM SHOCK ABSORBER [101190]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-487	1	Shock Absorber		
1	3604-842	1	Eyelet, Shock		
2	1603-940	2	Screw, Set		
3	3604-895	1	Rod, Shock		
4	2603-849	1	Kit, Seal/Rebuild	(inc. 5-6)	
.5	3604-530	1	Bumper		
.6	2604-413	1	Bearing - Assembly		
7	0603-540	1	Washer, Top Out		
8	0603-347	1	Valve, 1.250 x 0.010 in.		
9	0603-334	1	Valve, 0.800 x 0.008 in.		
10	0603-337	1	Valve, 0.900 x 0.008 in.		
11	0603-340	1	Valve, 1.000 x 0.008 in.		
12	0603-343	3	Valve, 1.100 x 0.008 in.		
13	0603-349	1	Valve, 1.300 x 0.008 in.		
14	3604-788	1	Valve, Ring - 1.250 x 0.012 in.		
15	0603-350	2	Valve, 1.300 x 0.010 in.		
16	2603-987	1	Piston, High Flow		
17	3604-171	1	Valve, 0.600 x 0.004 in.		
18	0603-330	1	Valve, 0.700 x 0.006 in.		
19	0603-894	1	Valve, 0.900 x 0.004 in.		

Item	Part No.	Qty	Name	Context	Footnote
20	3604-170	1	Washer, Top Out		
21	0603-389	1	Washer, Backup		
22	3604-729	1	Body, Shock		
23	2604-841	1	Collar, Locking - Adjuster Nut		
24	2604-840	1	Nut, Adjuster		
25	3603-418	1	Decal, Warning		
26	3604-522	1	End Cap, Shock/Reservoir	(inc. 27-31)	
.27	2603-504	1	O-Ring		
.28	0603-438	1	O-Ring, Cap		
.29	3604-532	1	Clamp, Body/End Cap		
.30	3604-526	1	Bearing		
.31	3604-527	2	Ring, Retaining		
32	3604-539	1	Kit, Rebuild - Reservoir		
33	3604-528	1	Reservoir		
34	3603-378	1	Decal, Reservoir		
35	3604-524	1	Piston, Internal Floating		
36	0604-992	1	Ring, Retaining		
37	2603-525	1	End Cap, Reservoir		
38	3604-187	1	Piston, Concentric - Damping Adjuster		
39	2603-527	1	Cartridge, Damping Adjuster		
40	5639-530	AR	Oil, Shock - 1 qt		

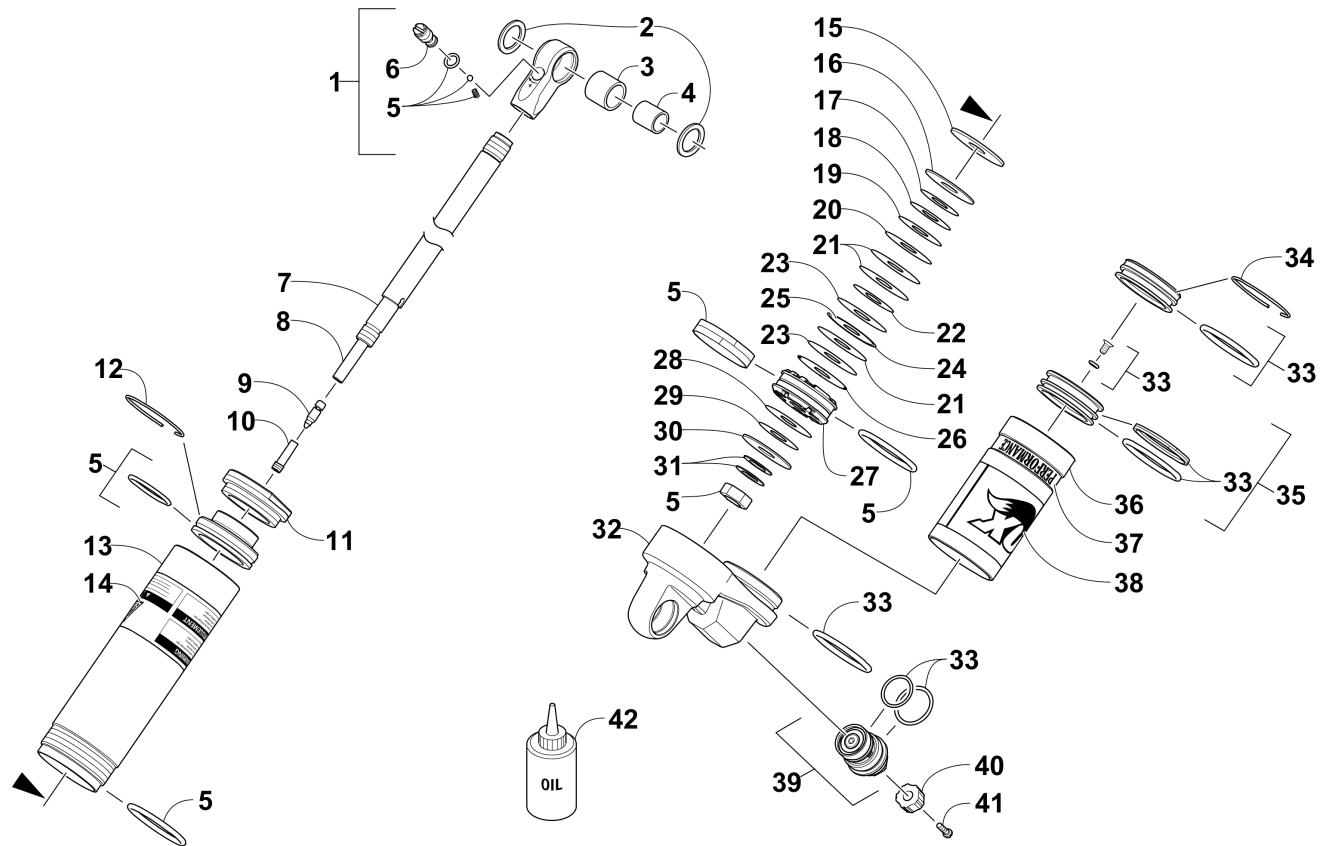
REAR SUSPENSION REAR ARM ASSEMBLY [101191]



Item	Part No.	Qty	Name	Context	Footnote
1	8413-031	2	Screw, Cap		
2	3604-965	1	Axle		
3	2704-389	1	Arm, Rear - Black	(inc. one No. 4)	
4	1623-010	2	Fitting, Grease		
5	8408-041	2	Screw, Cap		
6	3604-638	1	Axle		
7	2704-533	1	Arm, Idler - Black	(inc. one No. 4 and 8-9)	
8	2603-481	2	Bearing		
9	0104-386	2	Bushing		
10	1604-204	1	Block, Spring Adjuster - Right - Black		
10	1604-205	1	Block, Spring Adjuster - Left - Black		
11	0623-138	2	Ring, Retaining		
12	3604-819	2	Sleeve, Spring		
13	1704-576	1	Spring, Suspension - Right - Black		
13	1704-577	1	Spring, Suspension - Left - Black		
14	3604-264	2	Wheel, Idler	(inc. 15-16)	
15	3604-257	2	Bearing		
16	3604-256	2	Ring, Retaining		
17	3604-289	2	Spacer, Pivot - Idler Arm		
18	3604-979	2	Bushing, Stop - Rear Arm		

Item	Part No.	Qty	Name	Context	Footnote
19	3604-930	2	Washer		
20	2704-218	2	Pivot - Idler Arm	(inc. 21-23)	
21	8427-802	4	Nut, Lock		
22	8408-860	4	Screw, Cap		
23	3604-713	2	Bushing, Flared		
24	2623-002	2	Screw, Cap		
25	8408-045	1	Screw, Cap		
26	8427-002	3	Nut, Lock		
27	8408-090	2	Screw, Cap		
28	2704-230	2	Link, Shock	(inc. 29)	
29	3604-266	4	Insert, Rail		
30	3604-694	2	Axle		
31	3604-804	2	Bushing		
32	3604-802	1	Sleeve		
33	2704-634	1	Shock Absorber		

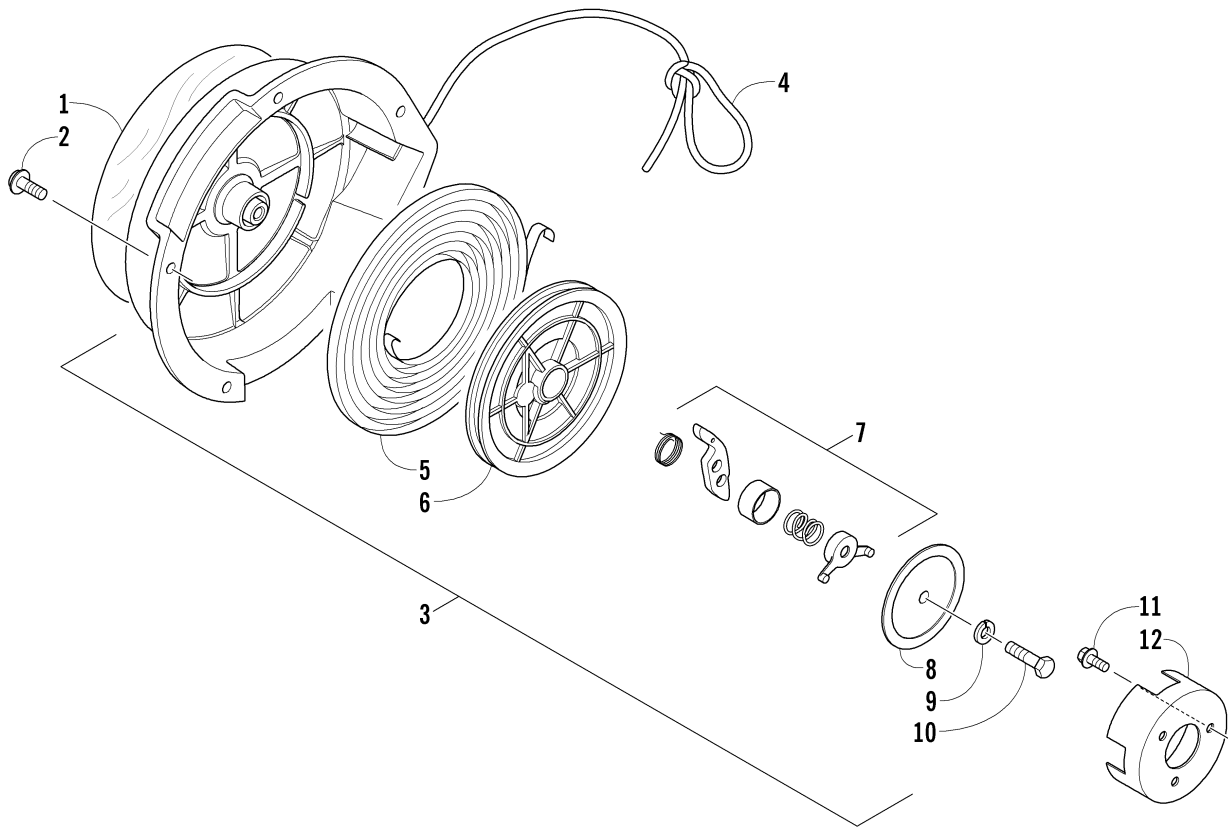
REAR SUSPENSION REAR ARM SHOCK ABSORBER [101192]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-634	1	Shock Absorber		
1	4604-024	1	Eyelet, Shock - Assembly	(inc. 2-6)	
.2	4604-077	2	Spacer		
.3	3603-399	1	Bearing		
.4	4604-076	1	Sleeve		
.5	4604-027	1	Kit, Rebuild - Shock		
.6	4604-022	1	Knob, Damping - Eyelet		
7	4604-025	1	Shaft, Shock		
8	4604-023	1	Rod, Damping Adjuster - Assembly		
9	2604-953	1	Needle, Damping w/O-Ring		
10	4604-029	1	Valve, Check - Assembly		
11	4604-020	1	Cap, Bearing		
12	0604-992	1	Ring, Retaining		
13	4604-021	1	Body, Shock		
14	3603-418	1	Decal, Warning		
15	4604-026	1	Spacer		
16	2604-449	1	Washer, Top Out		
17	2604-480	1	Valve, 0.950 x 0.010 in.		
18	2604-485	1	Valve, 1.100 x 0.008 in.		
19	2604-491	1	Valve, 1.350 x 0.008 in.		

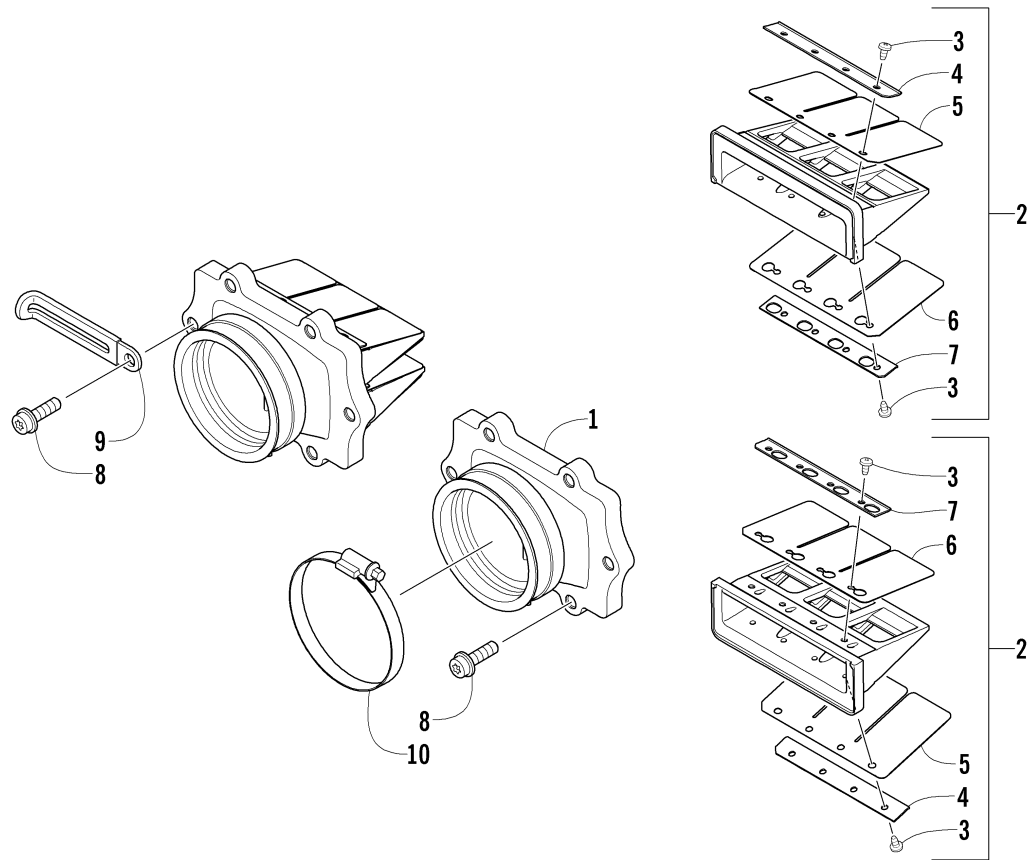
Item	Part No.	Qty	Name	Context	Footnote
20	2604-496	1	Valve, 1.425 x 0.008 in.		
21	2604-501	3	Valve, 1.600 x 0.008 in.		
22	2604-486	1	Valve, 1.100 x 0.010 in.		
23	2604-502	2	Valve, 1.600 x 0.010 in.		
24	2604-693	1	Valve, Ring - 1.600 x 0.015 in.		
25	2604-498	1	Valve, 1.425 x 0.012 in.		
26	3603-410	1	Valve, Bleed - 1.600 x 0.006 in.		
27	0403-394	1	Piston, High-Flow		
28	2604-497	1	Valve, 1.425 x 0.010 in.		
29	4604-036	1	Valve, 1.150 x 0.004 in.		
30	3604-610	1	Washer, Top Out		
31	3604-184	2	Washer, Backup		
32	3603-407	1	End Cap, Body/Reservoir		
33	4604-017	1	Kit, Rebuild - Reservoir		
34	3603-379	1	Ring Retaining		
35	3604-422	1	Body, Shock		
36	3603-388	1	Reservoir		
37	3603-365	1	Decal, "Performance Series"		
38	3603-378	1	Decal, Reservoir		
39	4604-019	1	Piston, Concentric - Damping Adjuster		
40	3603-385	1	Knob, Damping Adjuster - Low Speed		
41	3603-377	1	Screw, Machine		
42	5639-530	AR	Oil, Shock - 1 qt		

RECOIL STARTER [99676]



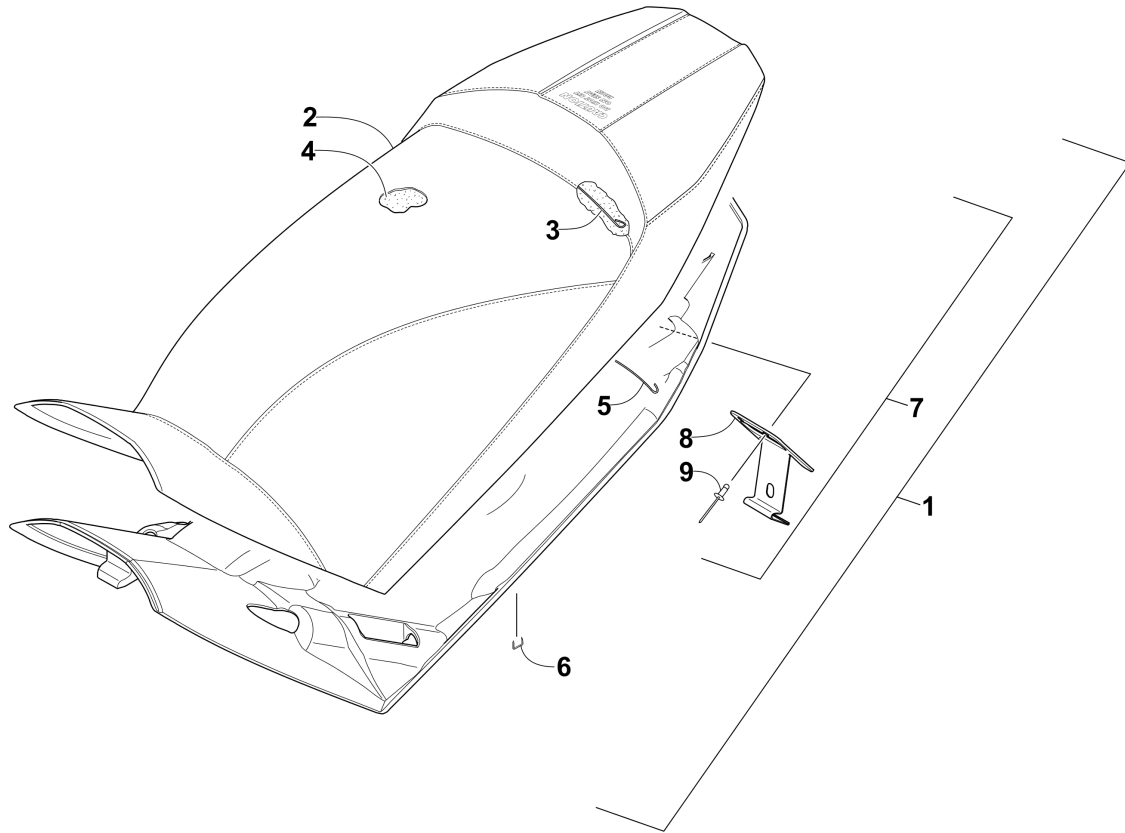
Item	Part No.	Qty	Name	Context	Footnote
1	4606-425	1	Foil, Protective		
2	0923-024	5	Screw, Cap		
3	0920-001	1	Starter Assembly	(inc. 4-10)	
4	3006-889	1	Rope, Starter		
5	0920-015	1	Spring		
6	0920-016	1	Roller, Starter		
7	0920-018	1	Ratchet Set		
8	0920-017	1	Plate, Friction		
9	8051-247	1	Washer, Lock		
10	8408-826	1	Screw, Cap		
11	0923-023	3	Screw, Cap		
12	0920-002	1	Pulley, Starter		

REED VALVE ASSEMBLY [99673]



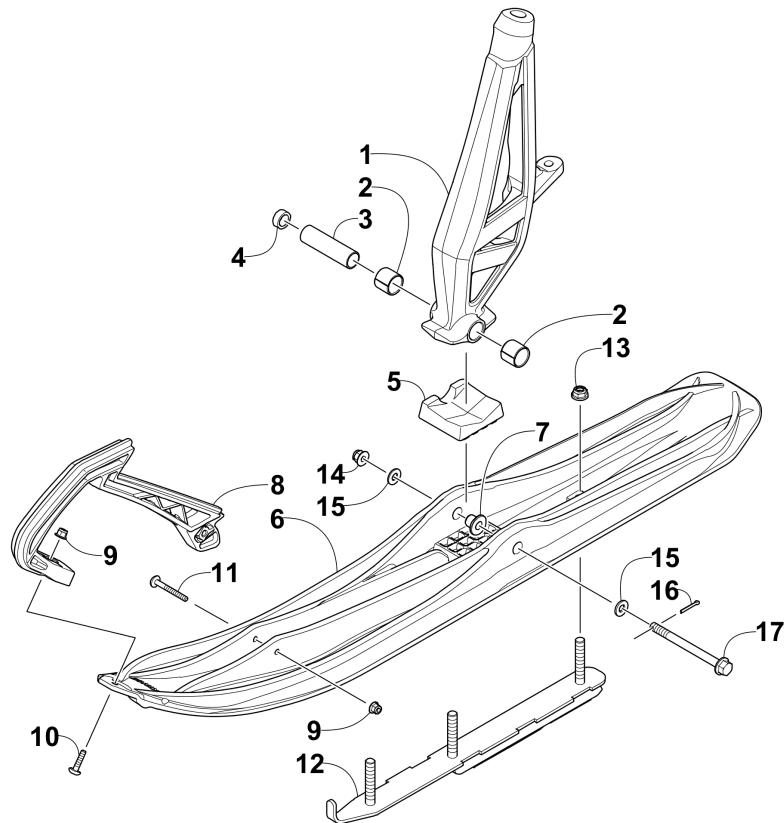
Item	Part No.	Qty	Name	Context	Footnote
1	0907-003	2	Manifold, Intake		
2	0907-001	4	Valve, Reed - Assembly	(inc. 3-7)	
3	0923-045	32	Screw, Machine		
4	0907-007	4	Plate, Backing - Outer		
5	0907-005	4	Valve, Reed - Outer		
6	0907-006	4	Valve, Reed - Inner		
7	0907-008	4	Plate, Backing - Inner		
8	0923-025	12	Screw, Cap		
9	1623-984	1	Clamp, Routing		
10	0423-019	2	Clamp		

SEAT ASSEMBLY [101348]



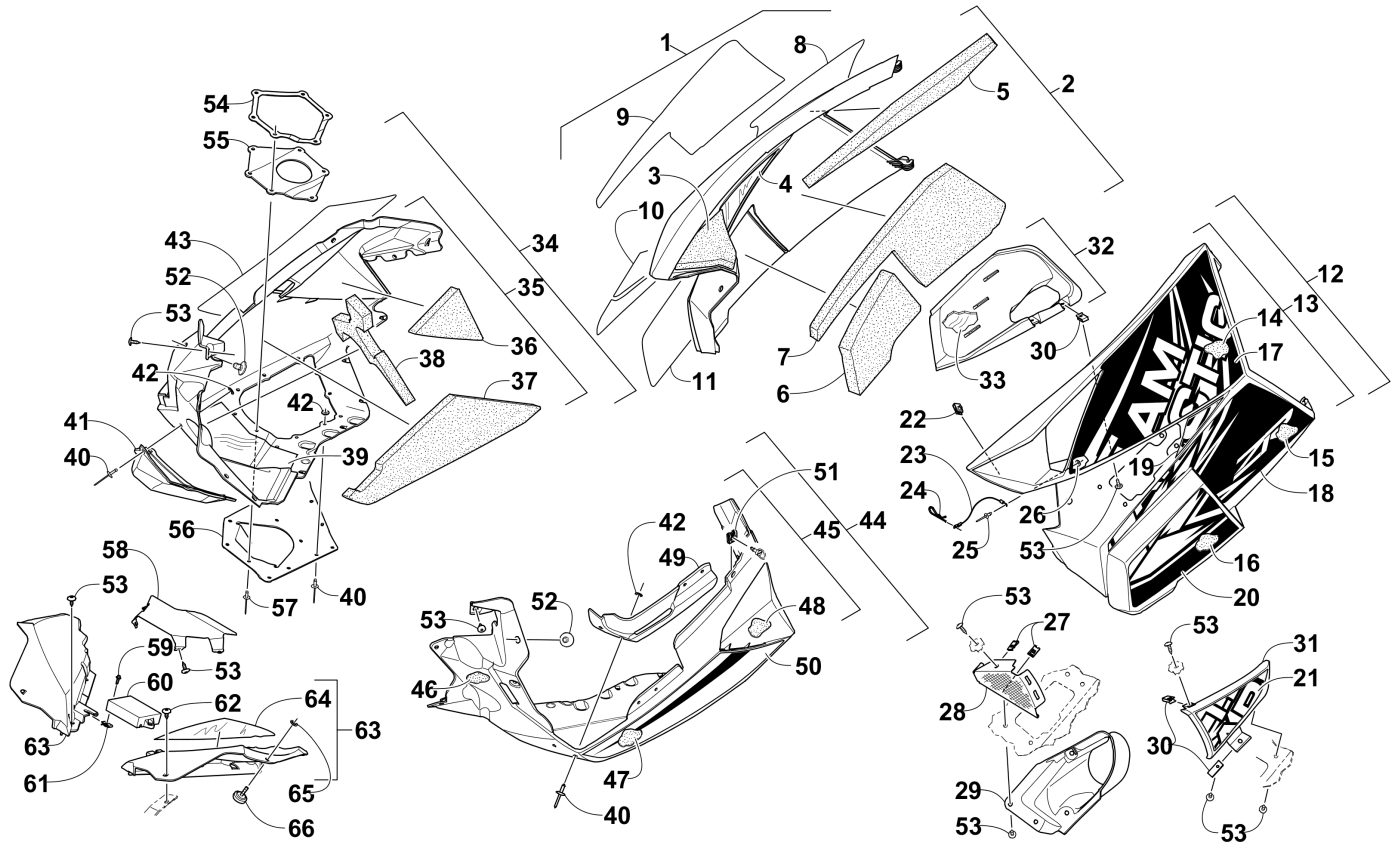
Item	Part No.	Qty	Name	Context	Footnote
1	5706-816	1	Complete Seat Assembly - Team Arctic Green	(inc. 2-9)	
2	5706-817	1	Cover, Seat - Team Arctic Green	(inc. 3)	
3	3606-369	1	Wire, Seat		
4	0717-215	1	Foam, Seat		
5	6606-461	1	Wire, Seat		
6	0624-528	AR	Staple		
7	5706-240	1	Seat - Base	(inc. 8-9)	
8	6606-452	1	Latch, Seat		
9	8061-686	2	Rivet		

SKI AND SPINDLE ASSEMBLY [100000]



Item	Part No.	Qty	Name	Context	Footnote
1	3703-184	1	Spindle, Steering - Right - Team Arctic Green	(inc. 2)	
1	3703-185	1	Spindle, Steering - Left - Team Arctic Green	(inc. 2)	
2	0603-158	4	Bearing		
3	2603-813	2	Axle, Spindle		
4	2603-208	2	Spacer		
5	3603-237	2	Damper, Ski		
6	3603-234	2	Ski, Plastic - Black		
7	2603-746	4	Insert		
8	3603-228	2	Handle, Plastic - Green		
9	8427-602	4	Nut, Lock		
10	8476-625	2	Screw, Machine		
11	8476-650	2	Screw, Machine		
12	2603-988	1	Wearbar - Right		
12	2603-989	1	Wearbar - Left		
13	8047-486	6	Nut, Lock		
14	0423-744	2	Nut, Lock		
15	1623-801	4	Washer		
16	0123-458	2	Pin, Cotter		
17	1623-781	2	Screw, Cap		

SKID PLATE AND SIDE PANEL ASSEMBLY [101775]

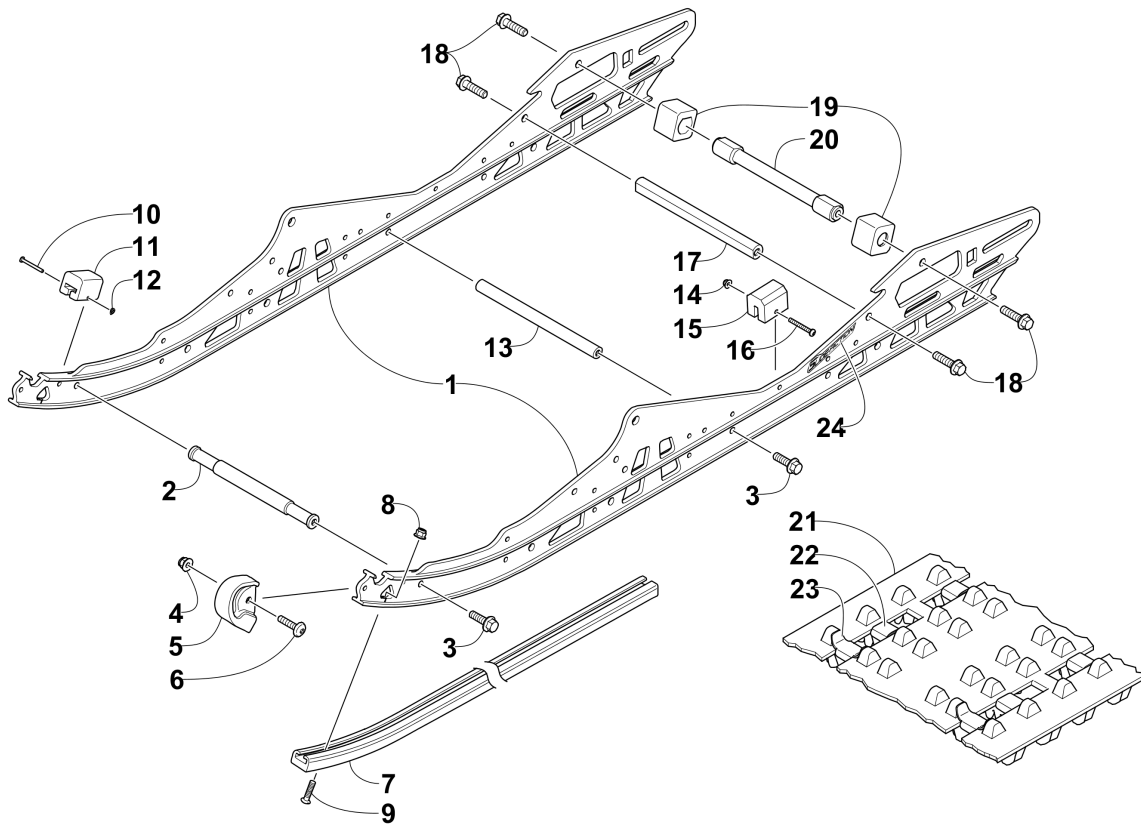


Item	Part No.	Qty	Name	Context	Footnote
1	4718-214	1	Panel, Side w/Decals - Right - Black	(inc. 2-11)	
..2	3718-180	1	Panel, Side w/o Decals - Right - Black	(inc. 3-7)	
..3	0617-626	1	Foam, Side Panel - Upper Front - Right		
..4	6606-414	1	Foil, Protective		
..5	0617-628	1	Foam, Side Panel - Upper Rear - Right		
..6	0617-632	1	Foam, Side Panel - Lower Front - Right		
..7	0617-634	1	Foam, Side Panel - Lower Rear - Right		
..8	1621-354	1	Decal, Side Panel - Upper - Right		
..9	1621-356	1	Decal, Side Panel - Lower Rear - Right		
..10	1621-360	1	Decal, Side Panel - Center - Right		
..11	1621-358	1	Decal, Side Panel - Lower Front - Right		
12	4718-581	1	Panel, Side w/Decals - Left - Black	(inc. 13-20)	
..13	4718-553	1	Panel, Side w/o Decals - Left - Black	(inc. 14-16)	
..14	0617-629	1	Foam, Side Panel - Upper Rear - Left		
..15	0617-635	1	Foam, Side Panel - Lower Rear - Left		
..16	0617-681	1	Foam, Side Panel - Lower Front - Left		
..17	2621-301	1	Decal, Side Panel - Upper - Left		
..18	1621-357	1	Decal, Side Panel - Lower Rear - Left		
..19	2621-299	1	Decal, Side Panel - Center - Left		
..20	1621-359	1	Decal, Side Panel - Lower Front - Left		

Item	Part No.	Qty	Name	Context	Footnote
21	2621-297	1	Decal, Side Panel - Center Vent - Left		
22	1623-637	1	Clip, U-Nut		
23	0607-447	2	Cable		
24	0605-283	2	Clip, Hairpin		
25	8060-486	2	Rivet		
26	8050-127	2	Washer		
27	1623-052	2	Clip, U-Nut		
28	6606-925	1	Screen, Intake		
29	2602-794	1	Duct, Intake - Inner		
30	1623-030	4	Clip, U-Nut		
31	2602-793	1	Duct, Intake - Outer - Black		
32	1702-369	1	Duct, Air - Clutch	(inc. 33)	
33	6606-694	1	Foil, Protective		
34	4718-100	1	Plate, Skid w/Decals - Right - Team Arctic Green	(inc. 35-43)	
35	4718-222	1	Plate, Skid w/o Decals - Right - Team Arctic Green	(inc. 36-42)	
36	0617-640	1	Foam, Skid Plate - Upper Rear - Right		
37	0617-638	1	Foam, Skid Plate - Center Front - Right		
38	0617-636	1	Foam, Skid Plate - Upper Front - Right		
39	2612-970	1	Foil, Protective		
40	8061-708	AR	Rivet		
41	2612-754	1	Deflector, Heat		
42	0123-802	19	Washer		
43	1621-362	1	Decal, Skid Plate - Right		
44	4718-219	1	Plate, Skid w/Decals - Left - Team Arctic Green	(inc. 45-50)	
45	4718-221	1	Plate, Skid w/o Decals - Left - Team Arctic Green	(inc. 46-49)	
46	0617-637	1	Foam, Skid Plate - Upper Front - Left		
47	0617-639	1	Foam, Skid Plate - Center Front - Left		
48	0617-641	1	Foam, Skid Plate - Upper Rear - Left		
49	6606-613	1	Panel, Reinforcement		
50	1621-363	1	Decal, Skid Plate - Left		
51	2623-005	2	Clip, Retaining		
52	6606-592	2	Pin, Retaining		
53	1623-129	17	Screw, Self-Tapping		
54	2612-972	1	Plate, Exhaust Outlet		
55	2612-971	1	Seal, Exhaust Outlet		
56	1712-963	1	Deflector, Exhaust Outlet - Black		
57	8061-710	6	Rivet		
58	6606-940	1	Shield, Heat - ECM		
59	8408-620	2	Screw, Cap		

Item	Part No.	Qty	Name	Context	Footnote
60	0730-238	1	ECM		
61	0423-031	2	Clip, U-Nut		
62	0623-784	2	Screw, Self-Tapping		
63	6606-342	1	Fascia, Front - Right - Black		
63	3718-303	1	Fascia, Front - Left - Black	(inc. 64)	
64	6606-405	1	Foil, Protective		
65	2623-001	1	Nut, Push	Optional	
66	1623-999	1	Screw, Thumb	Optional	

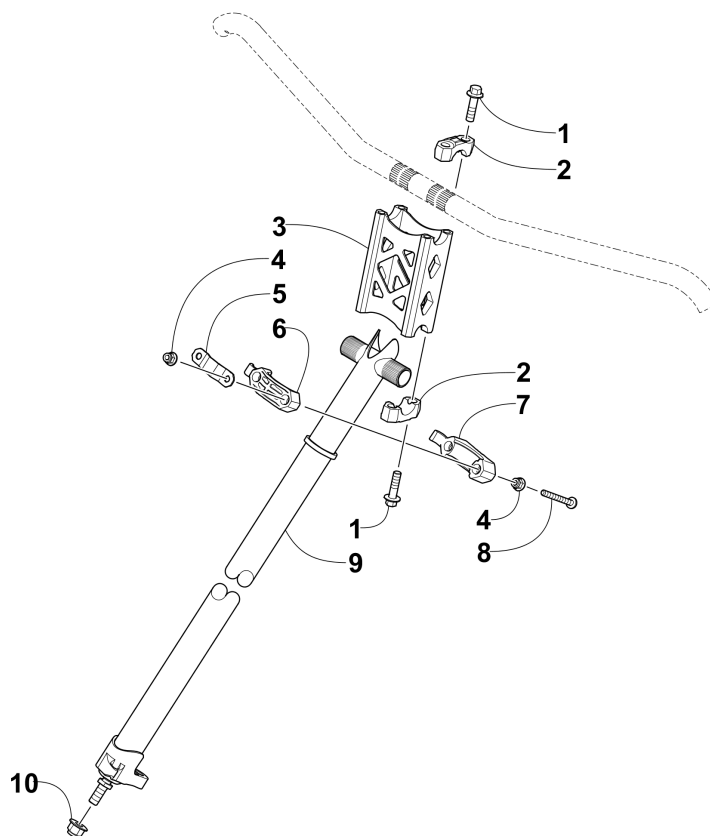
SLIDE RAIL AND TRACK ASSEMBLY [101339]



Item	Part No.	Qty	Name	Context	Footnote
-	2704-646	1	Complete Skid Frame Assembly		
1	2704-585	2	Rail, Formed - Black		
2	3604-679	1	Axle		
3	8408-826	4	Screw, Cap		
4	8427-602	2	Nut, Lock		
5	3604-003	2	End Cap, Slide Rail		
6	8476-625	2	Screw, Machine		
7	3604-827	2	Wearstrip - Black		
8	8047-366	2	Nut, Lock		
9	0123-859	2	Screw, Machine		
10	0123-767	2	Rivet, Solid		
11	0104-631	2	Pad, Shock		
12	0123-766	2	Nut, Push		
13	3604-667	1	Axle		
14	8427-502	2	Nut, Lock		
15	1604-429	2	Pad, Shock		
16	8470-540	2	Screw, Machine		
17	3604-803	1	Crossbrace		
18	8413-031	4	Screw, Cap		
19	2604-545	2	Block, Coupler		

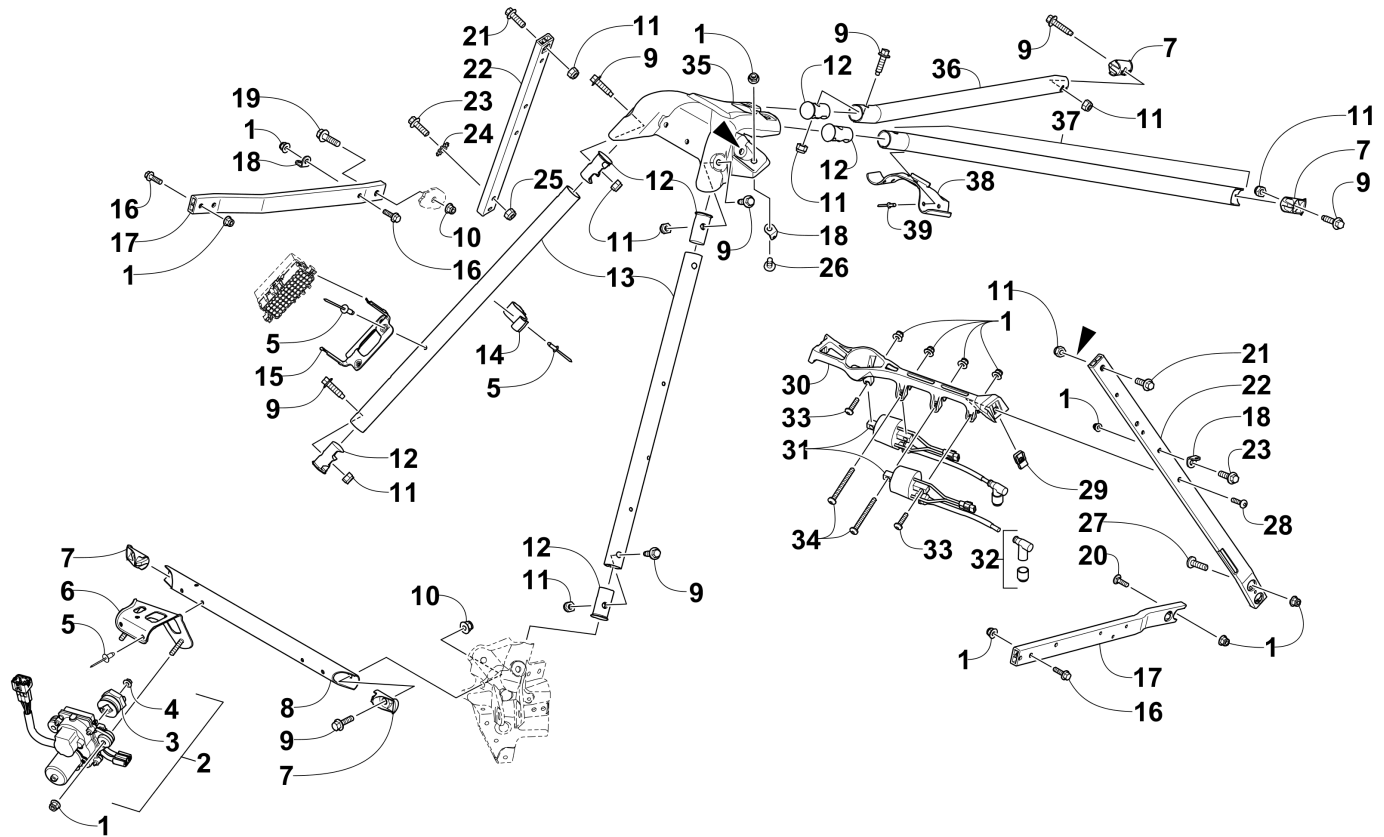
Item	Part No.	Qty	Name	Context	Footnote
20	3604-668	1	Axle		
21	2602-485	1	Track Assembly	(inc. 22-23)	
22	2602-384	60	Clip, Wear		
23	2602-383	30	Clip, Guide		
24	0621-907	2	Decal, "Slide Action"		

STEERING POST ASSEMBLY [101008]



Item	Part No.	Qty	Name	Context	Footnote
1	8408-830	8	Screw, Cap		
2	1605-118	4	Cap, Riser Block		
3	1605-073	1	Block, Riser		
4	8427-602	4	Nut, Lock		
5	0605-998	1	Plate, Retaining		
6	1605-043	1	Block, Mounting - Steering Post		
7	1605-044	1	Block, Mounting - Steering Post		
8	2623-079	2	Screw, Machine		
9	1705-309	1	Post, Steering - Black		
10	2623-076	1	Nut, Lock w/Washer		

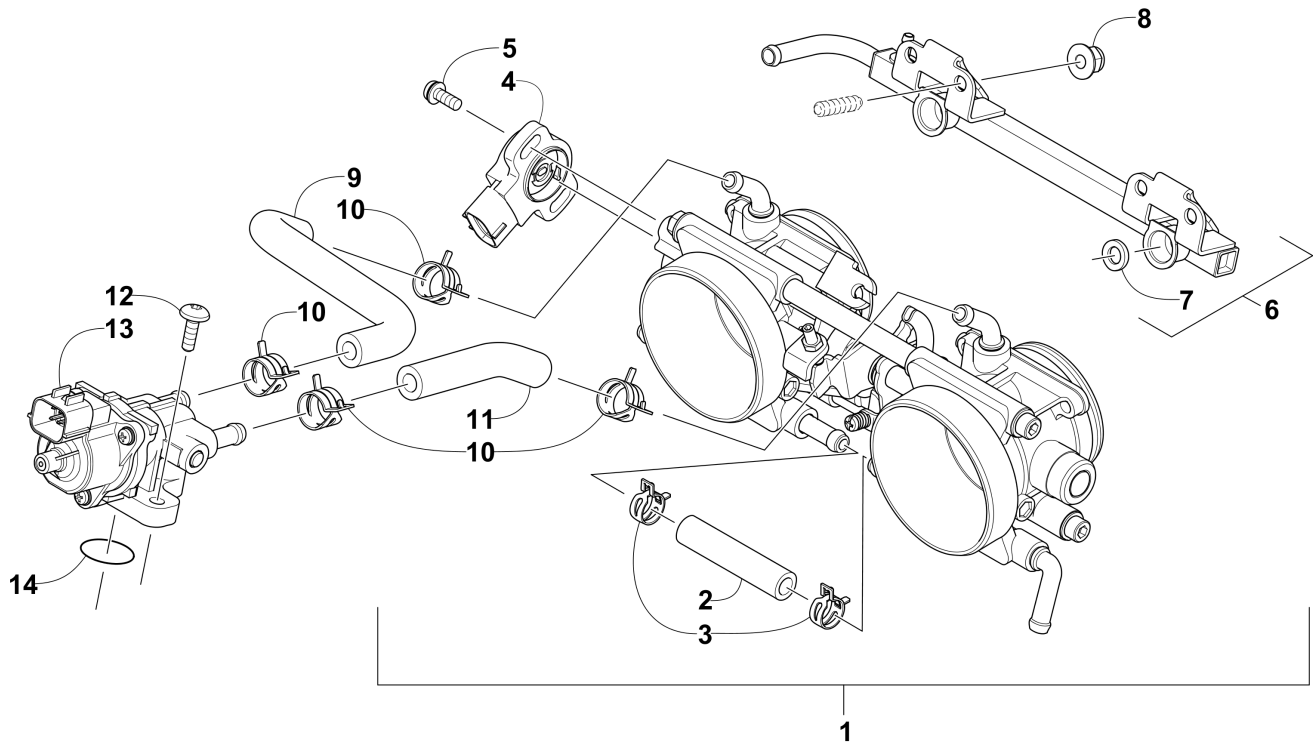
STEERING SUPPORT ASSEMBLY [101760]



Item	Part No.	Qty	Name	Context	Footnote
1	8427-602	17	Nut, Lock		
2	0902-012	1	Servomotor	(inc. 3-4)	
3	0902-019	1	Pulley, Controller		
4	8424-501	1	Nut		
5	8060-686	7	Rivet		
6	4706-845	1	Bracket, Mounting - Servomotor		
7	1607-002	4	Insert		
8	1707-582	1	Support, Shock Mount Bracket		
9	1623-982	10	Screw, Cap		
10	8427-802	3	Nut, Lock		
11	8422-802	10	Nut, Lock		
12	1607-094	6	Insert		
13	2707-424	2	Spar, Front - Black		
14	1623-938	2	Clamp, Routing		
15	0645-653	1	Bracket, Mounting - Fuse Block		
16	8408-630	5	Screw, Cap		
17	0607-248	1	Support, Chassis - Right		
17	1607-368	1	Support, Chassis - Left		
18	2612-707	3	Tab, Spring		
19	8408-885	1	Screw, Cap		

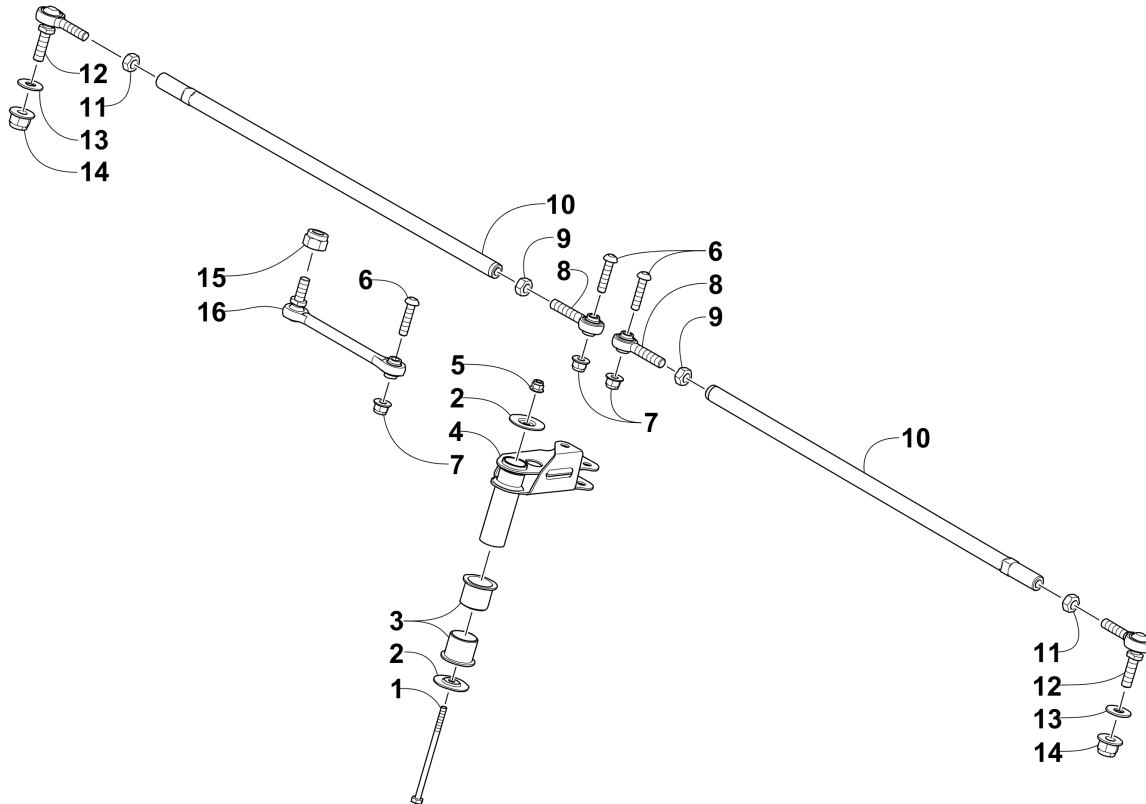
Item	Part No.	Qty	Name	Context	Footnote
20	1623-917	2	Bolt, Carriage		
21	8408-820	2	Screw, Cap		
22	0607-252	1	Support, Side - Rear Right		
22	1607-581	1	Support, Side - Rear Left		
23	8408-625	3	Screw, Cap		
24	8053-212	1	Washer, External Tooth Lock		
25	8422-602	2	Nut, Lock		
26	8408-620	1	Screw, Cap		
27	8476-616	2	Screw, Machine		
28	8476-626	2	Screw, Machine		
29	0423-577	2	Clip, U-Nut		
30	0708-626	1	Bracket, Mounting - Coil		
31	0902-034	2	Coil, Ignition - Assembly	(inc. 32)	
.32	3006-367	2	Cap, Spark Plug		
33	8468-640	2	Screw, Machine		
34	8468-650	2	Screw, Machine		
35	1707-570	1	Support, Steering		
36	1707-566	1	Spar, Rear - Right - Black		
37	5706-225	1	Spar, Rear - Left - Black	(inc. 38-39)	
.38	6606-391	1	Bracket, Hold-Down - Seat-Base		
.39	8060-484	2	Rivet		

THROTTLE BODY ASSEMBLY [101769]



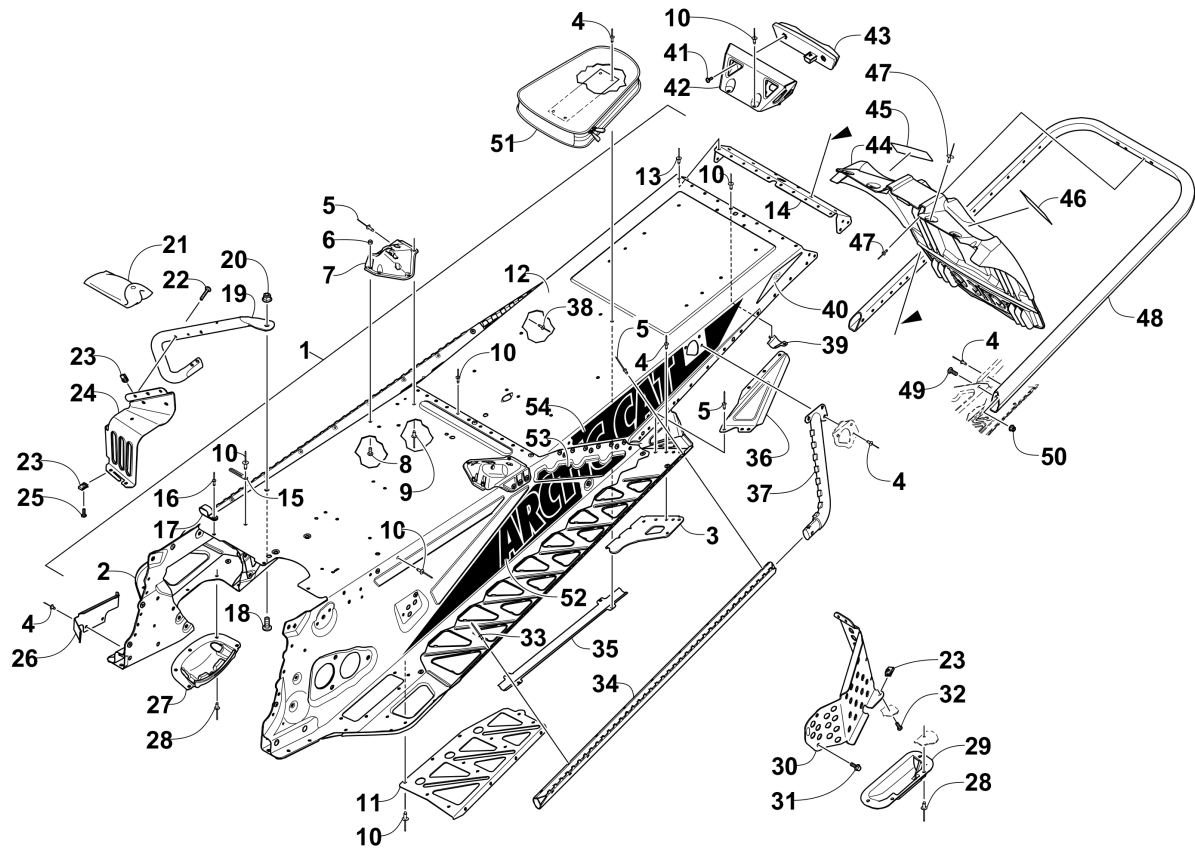
Item	Part No.	Qty	Name	Context	Footnote
1	0910-001	1	Body, Throttle - Assembly	(inc. 2-5)	
2	6506-424	1	Hose		
3	6506-338	2	Clamp, Hose		
4	6506-425	1	Sensor, Throttle - Assembly		
5	6506-075	2	Screw, Machine		
6	0910-007	1	Rail, Fuel	(inc. 7)	
7	0930-036	2	O-Ring		
8	8427-602	4	Nut, Lock		
9	2670-250	1	Hose		
10	1623-278	4	Clamp, Hose		
11	2670-251	1	Hose		
12	8468-616	2	Screw, Machine		
13	0910-004	1	Controller, Idle Speed		
14	2623-090	1	O-Ring		

TIE ROD ASSEMBLY [98682]



Item	Part No.	Qty	Name	Context	Footnote
1	8402-600	1	Screw, Cap		
2	1623-807	2	Washer		
3	1605-161	2	Bushing		
4	1705-488	1	Arm, Steering		
5	8427-602	1	Nut, Lock		
6	2623-026	3	Screw, Machine		
7	8427-802	3	Nut, Lock		
8	1605-032	2	Ball Joint, Tie Rod - Right-Hand Thread		
9	8420-002	2	Nut		
10	0605-477	2	Tube, Tie Rod - Spindle		
11	0423-013	2	Nut - Left		
12	1605-019	2	Ball Joint, Steering - Left-Hand Thread		
13	1623-803	2	Washer		
14	8427-002	2	Nut, Lock		
15	8422-002	1	Nut, Lock		
16	1605-072	1	Tie Rod, Steering		

TUNNEL, REAR BUMPER, AND SNOWFLAP ASSEMBLY [101772]

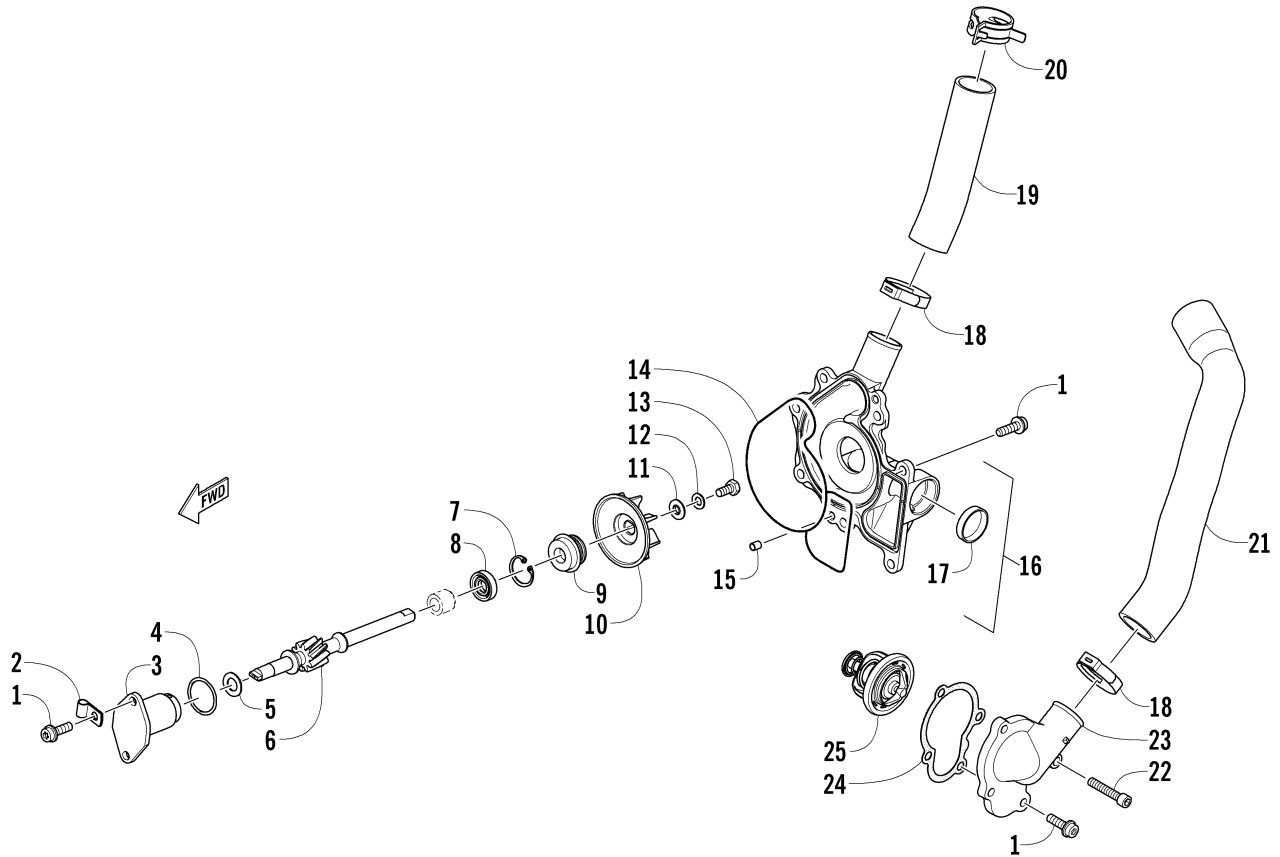


Item	Part No.	Qty	Name	Context	Footnote
-	2707-018	1	Complete Chassis Assembly - Team Arctic Green		
1	2707-312	1	Tunnel Assembly - Team Arctic Green	(inc. 2-14)	
2	2707-311	1	Tunnel, Front - Assembly - Team Arctic Green	(inc. 3-4)	
3	2707-318	1	Bracket, Mounting - Suspension - Right - Team Arctic Green		
3	2707-319	1	Bracket, Mounting - Suspension - Left - Team Arctic Green		
4	8060-686	AR	Rivet		
5	1623-241	AR	Rivet		
6	8422-502	6	Nut, Lock		
7	2707-340	1	Bracket, Mounting - Rear Spar - Right - Team Arctic Green		
7	2707-341	1	Bracket, Mounting - Rear Spar - Left - Team Arctic Green		
8	8476-512	6	Screw, Machine		
9	1623-257	2	Rivet		
10	8060-682	AR	Rivet		
11	2707-316	1	Support, Running Board - Right - Team Arctic Green		
11	2707-317	1	Support, Running Board - Left - Team Arctic Green		
12	2707-314	1	Tunnel, Rear - Team Arctic Green		
13	8060-484	AR	Rivet		
14	2707-315	1	End Cap, Tunnel - Team Arctic Green		
15	1623-984	AR	Clamp, Routing		
16	8061-686	AR	Rivet		

Item	Part No.	Qty	Name	Context	Footnote
17	1623-762	1	Clamp, Routing		
18	8476-820	2	Screw, Machine		
19	1707-454	1	Support, Footrest - Right - Black		
19	1707-455	1	Support, Footrest - Left - Black		
20	8427-802	2	Nut, Lock		
21	0744-078	1	Kit, Tool		
22	8468-535	4	Screw, Machine		
23	1623-637	9	Clip, U-Nut		
24	2707-004	1	Footrest - Right - Team Arctic Green		
24	2707-005	1	Footrest - Left - Team Arctic Green		
25	8470-516	4	Screw, Machine		
26	0608-705	1	Bracket, Routing - Oil Line		
27	1607-109	1	Protector, Chain Case		
28	8061-708	9	Rivet		
29	0607-351	1	Protector, Brake Disc		
30	2707-042	1	Shield, Brake Disc - Green		
31	8408-613	2	Screw, Cap		
32	8470-520	1	Screw, Machine		
33	1623-130	AR	Rivet		
34	2707-132	1	Roll, Tunnel - Right - Team Arctic Green		
34	2707-133	1	Roll, Tunnel - Left - Team Arctic Green		
35	0630-308	1	Protector, Harness - Taillight Extension		
36	2707-320	1	Gusset, Running Board - Right - Team Arctic Green		
36	2707-321	1	Gusset, Running Board - Left - Team Arctic Green		
37	2707-338	1	Gusset, Tunnel Roll - Right - Team Arctic Green		
37	2707-339	1	Gusset, Tunnel Roll - Left - Team Arctic Green		
38	1623-206	8	Rivet		
39	0630-292	1	Protector, Harness - Taillight		
40	0621-990	2	Decal, Reflector - Red		
41	8470-510	2	Screw, Machine		
42	0730-230	1	Bracket, Mounting - Taillight - Team Arctic Green		
43	0609-898	1	Taillight, LED		
44	6606-394	1	Snowflap		
45	5611-852	1	Decal, Warning - Towing (French)		
46	5611-853	1	Decal, Warning - Towing (English)		
47	8061-706	6	Rivet		
48	2707-433	1	Bumper, Rear - Black		
49	8476-620	2	Screw, Machine		
50	8427-602	2	Nut, Lock		

Item	Part No.	Qty	Name	Context	Footnote
51	6606-615	1	Bag, Spare Belt		
52	1621-344	1	Decal, Tunnel - Front - Right		
52	1621-345	1	Decal, Tunnel - Front - Left		
53	1621-342	1	Decal, Tunnel - Center - Right		
53	1621-343	1	Decal, Tunnel - Center - Left		
54	1621-340	1	Decal, Tunnel - Rear - Right		
54	1621-341	1	Decal, Tunnel - Rear - Left		

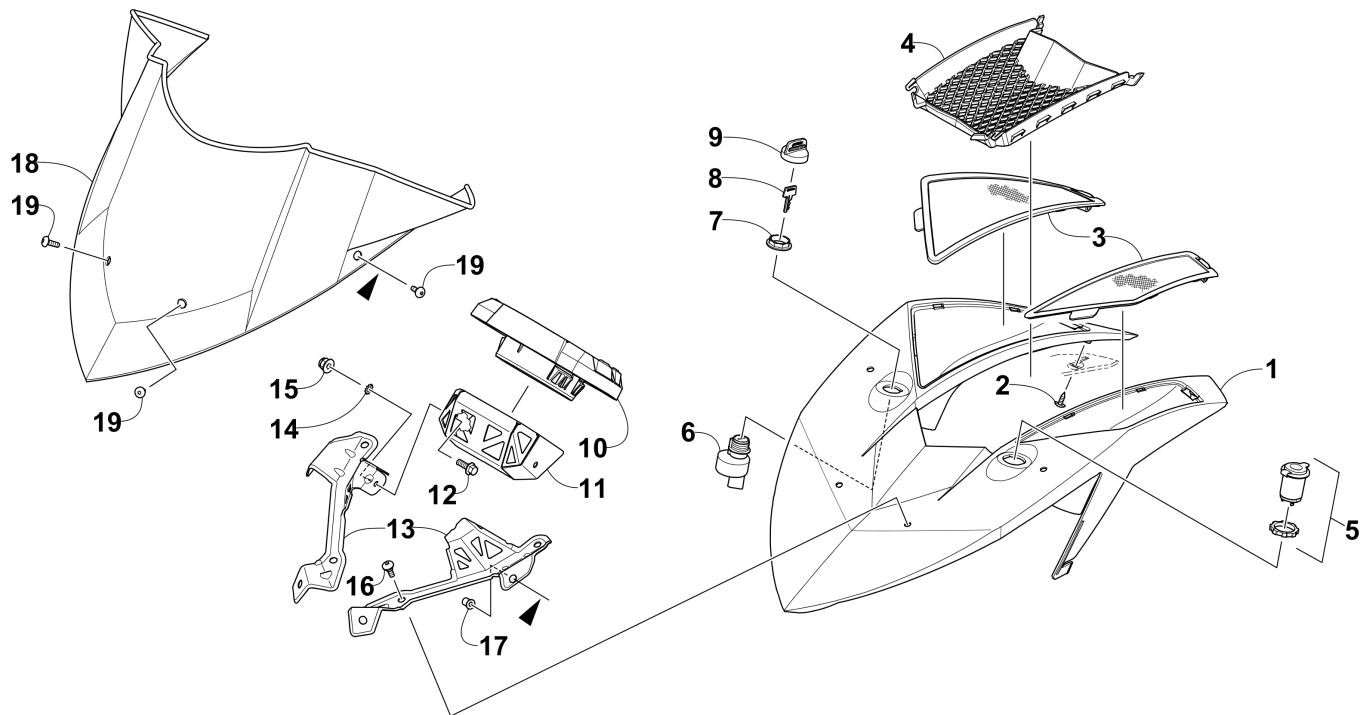
WATER PUMP AND THERMOSTAT [99675]



Item	Part No.	Qty	Name	Context	Footnote
1	0923-025	12	Screw, Cap		
2	1623-676	1	Clamp, Speedometer Sensor		
3	0913-020	1	Retainer, Driven Shaft		
4	0930-031	1	O-Ring		
5	0923-036	1	Shim, 10 x 18 x 1 mm		
6	0905-053	1	Shaft, Driven		
7	0931-003	1	Circlip		
8	0930-004	1	Seal, Oil		
9	0930-005	1	Seal, Mechanical		
10	0913-006	1	Impeller		
11	0923-011	1	Washer, Seal		
12	0923-035	1	Washer		
13	0923-030	1	Screw, Cap		
14	0930-025	1	Seal		
15	0829-049	2	Pin, Dowel		
16	1913-002	1	Cover, Water Pump	(inc. 17)	
17	0818-103	1	Plug		
18	1623-656	2	Clamp, Hose		
19	0610-870	1	Hose		
20	1623-322	1	Clamp, Hose		

Item	Part No.	Qty	Name	Context	Footnote
21	0613-136	1	Hose, Coolant - Heat Exchanger/Engine		
22	0923-027	1	Screw, Cap		
23	0913-011	1	Cover, Thermostat		
24	0930-026	1	Gasket, Thermostat Cover		
25	0913-013	1	Thermostat		

WINDSHIELD AND INSTRUMENTS ASSEMBLIES [101774]



Item	Part No.	Qty	Name	Context	Footnote
1	6606-313	1	Pod, Instrument - Black		
2	1623-129	2	Screw, Self-Tapping		
3	0608-736	1	Vent, Intake - Right		
3	0608-737	1	Vent, Intake - Left		
4	6606-556	1	Vent		
5	0641-897	1	Outlet, Accessory - 12V		
6	0609-910	1	Switch, Ignition	(inc. 7-9)	
7	0430-050	1	Nut, Retaining		
8	0430-042	1	Key, Ignition - (Y Series - Left-Side Cut)		
8	0430-043	1	Key, Ignition - (Z Series - Right-Side Cut)		
9	0430-054	1	Cover, Key		
10	0720-031	1	Gauge, Speedometer		
11	6606-714	1	Bracket, Speedometer Gauge - Center		
12	8410-616	2	Screw, Cap		
13	6606-130	1	Bracket, Speedometer Gauge - Right		
13	6606-131	1	Bracket, Speedometer Gauge - Left		
14	8053-212	2	Washer, External Tooth Lock		
15	8427-602	2	Nut, Lock		
16	0423-355	4	Screw, Shoulder		
17	1623-764	4	Nut, Expansion		

Item	Part No.	Qty	Name	Context	Footnote
18	6606-647	1	Windshield - Low - Green		
19	8477-516	4	Screw, Machine		



The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. For a complete list of related items, refer to the current accessory catalog. Once printed, Arctic Cat does not guarantee the accuracy of the information contained in this manual. Our parts lists and illustrations are constantly revised to reflect part number changes, discrepancies, and enhancements.

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