

2017

PARTS MANUAL



ZR[®] 9000 RR 137

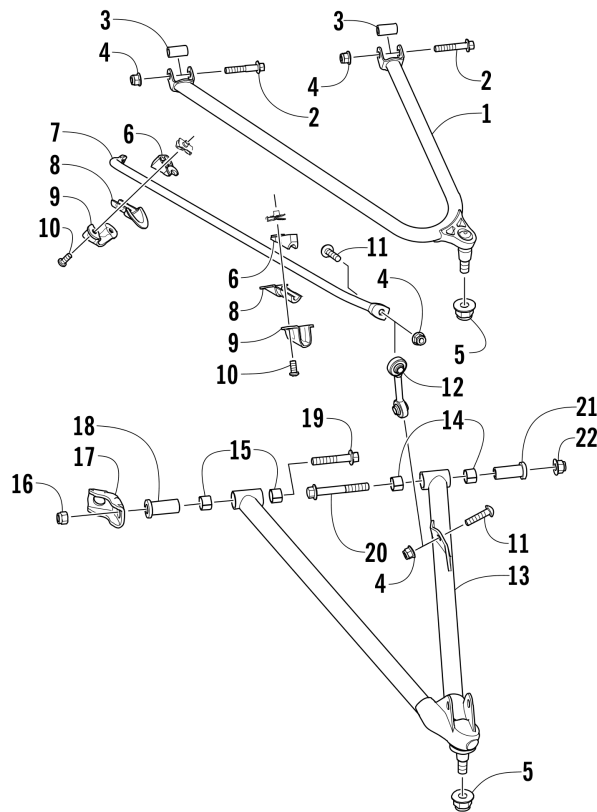
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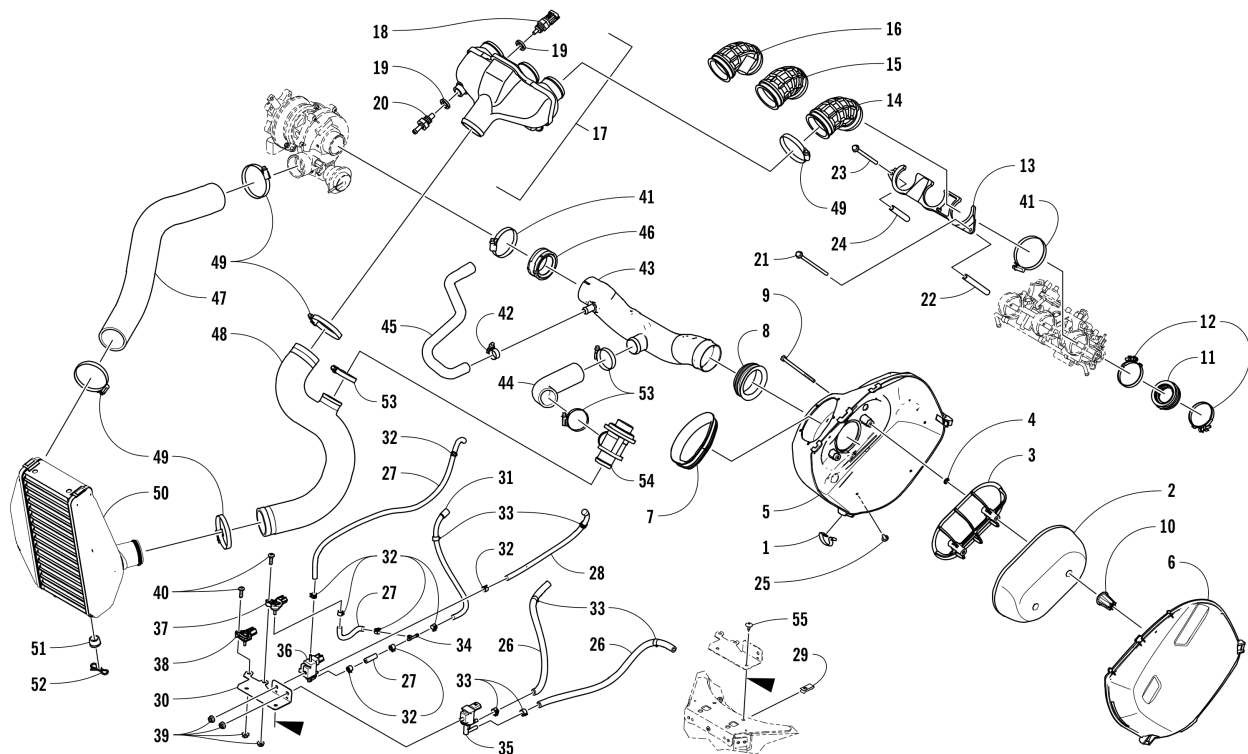
A-ARM AND SWAY BAR ASSEMBLY [99578]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2703-956		1	A-Arm, Upper - Right - White		
1	2703-957		1	A-Arm, Upper - Left - White		
2	8408-845		4	Screw, Cap		
3	2603-841		4	Axle		
4	8427-802		8	Nut, Lock		
5	8427-202		4	Nut, Lock		
6	2603-946		2	Bushing		
7	2703-793		1	Bar, Sway		
8	2603-947		2	Bushing		
9	2603-857		2	Bracket, Mounting - Sway Bar		
10	8468-621		4	Screw, Machine		
11	8476-835		4	Screw, Cap		
12	3603-295		2	Link, Sway Bar		
13	3703-136		1	A-Arm, Lower - Right - White	(inc. 14-15)	
13	3703-137		1	A-Arm, Lower - Left - White	(inc. 14-15)	
14	1603-895		4	Bearing		
15	2603-911		4	Bearing		
16	1623-965		2	Nut, Lock		
17	2603-909		1	Brace, Lower A-Arm - Front		
18	2603-916		2	Axle, Inner - Lower A-Arm - Front		
19	1623-953		2	Screw, Cap		
20	8409-075		2	Screw, Cap		
21	2603-543		2	Axle, Lower A-Arm - Rear		

Item	Part No.	New Part	Qty	Name	Context	Footnote
22	8427-002		2	Nut, Lock		

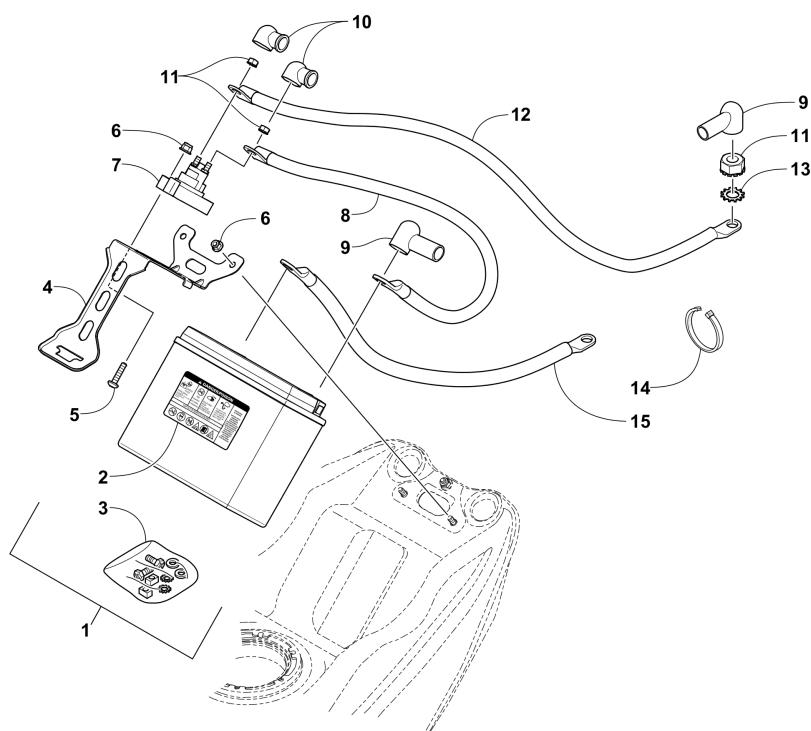
AIR INTAKE ASSEMBLY [104608]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0423-455		2	Clip, Spring		
2	0470-580		1	Filter, Air		
3	0470-731		1	Cage, Air Filter		
4	1623-409		2	Retainer, Pushnut		
5	2670-501	X	1	Silencer, Air		
6	2670-513	X	1	Cover, Air Silencer		
7	2670-552	X	1	Boot, Upper Plenum		
8	2670-567	X	1	Seal, Air Silencer		
9	8402-600		2	Screw, Cap		
10	2623-175	X	2	Knob		
11	3020-189		3	Boot, Intake		
12	3020-188		6	Clamp		
13	3020-375	X	1	Bracket		
14	3020-376	X	1	Joint		
15	3020-377	X	1	Joint		
16	3020-378	X	1	Joint		
17	3020-412		1	Manifold, Intake - Assembly	(inc. 18 and one No. 19)	
18	3020-380		1	Sensor		
19	3020-381		2	Washer		
20	3020-586		1	Fitting		
21	2623-127		1	Screw, Cap		
22	0608-752		1	Spacer, Intake - PTO		
23	2623-128		1	Screw, Cap		

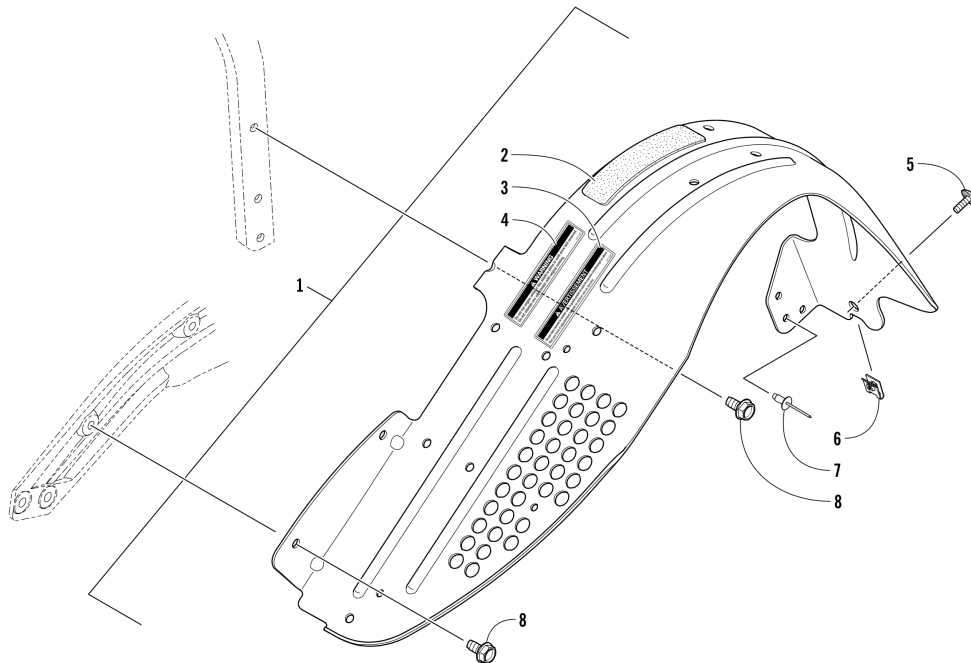
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	0608-753		1	Spacer, Intake - MAG		
25	2623-164	X	3	Screw, Self-Tapping		
26	0410-143		1	Hose - 25 ft		
27	0610-538		1	Hose - 25 ft		
28	0610-131	X	1	Hose, ABV Control		
29	1623-030		2	Clip, U-Nut		
30	0645-806	X	1	Bracket, Control - Solenoid		
31	1610-012	X	1	Hose, Boost Pressure		
32	1623-042		8	Clamp, 10mm		
33	1623-966		6	Clamp, Hose		
34	2623-137	X	1	Fitting		
35	3020-394	X	1	Valve, Solenoid - Waste Gate Control		
36	3020-395	X	1	Valve, Solenoid - Boost Control		
37	3020-398	X	1	Sensor, Pressure		
38	3020-399	X	1	Sensor, Pressure - MAP		
39	8424-602		4	Nut		
40	8468-620		2	Screw, Machine		
41	0423-066		4	Clamp		
42	2623-062		1	Clamp, Hose		
43	2670-502	X	1	Duct, Intake		
44	2670-549	X	1	Hose, Air Bypass Valve Outlet		
45	2670-540	X	1	Hose, Cut Off Valve/Intake Duct		
46	2670-568	X	1	Seal, Turbo Inlet		
47	2670-504	X	1	Hose, Compressor - Out		
48	2670-548	X	1	Hose, Intercooler - Out		
49	0423-019		7	Clamp		
50	2670-510	X	1	Intercooler		
51	0423-533		2	Grommet		
52	1623-546		2	Clip, Retaining		
53	2623-210	X	3	Clamp, Hose		
54	3020-382		1	Valve, Air Bypass - Assembly		
55	2623-166		2	Screw, Self-Tapping		

BATTERY AND TRAY ASSEMBLY [104545]



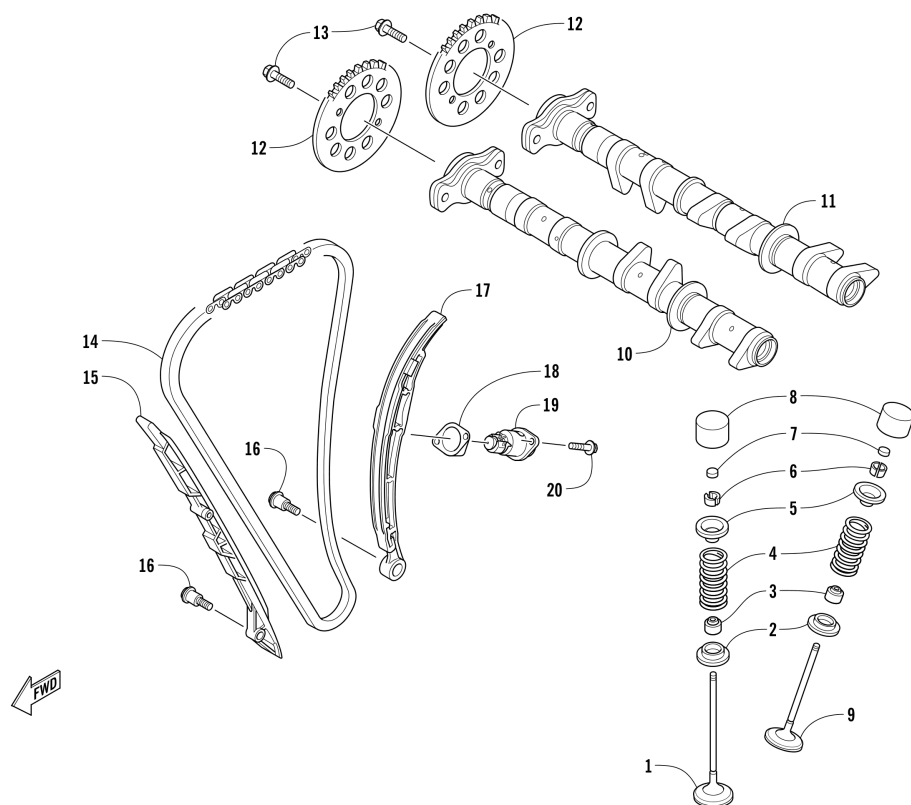
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0745-406		1	Battery	(inc. 2-3)	
2	0645-430		1	Decal, Warning		
3	0445-082		1	Kit, Hardware		
4	0645-722		1	Bracket, Hold-Down - Battery		
5	8468-630		2	Screw, Machine		
6	8427-602		4	Nut, Lock		
7	0445-058		1	Solenoid		
8	0645-649		1	Cable, Battery/Solenoid	(inc. 9-10)	
9	0645-662		2	Boot, Terminal - Battery		
10	0645-697		2	Boot, Terminal - Battery		
11	0623-038		3	Nut w/Washer		
12	0645-690		1	Cable, Solenoid/Starter	(inc. 9-10)	
13	8053-212		1	Washer, External Tooth Lock		
14	0123-788		AR	Tie, Cable - 8 in.		
15	0645-691		1	Cable, Ground - Battery/Starter		

BELT GUARD ASSEMBLY [104541]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2707-775	X	1	Guard, Belt	(inc. 2-4)	
2	0617-733		1	Pad, Gas Tank		
3	9611-691		1	Decal, Warning (French)		
4	9611-690		1	Decal, Warning (English)		
5	2623-164	X	1	Screw, Self-Tapping		
6	1623-052		1	Clip, U-Nut		
7	8060-686		2	Rivet		
8	0423-538		2	Screw, Self-Tapping		

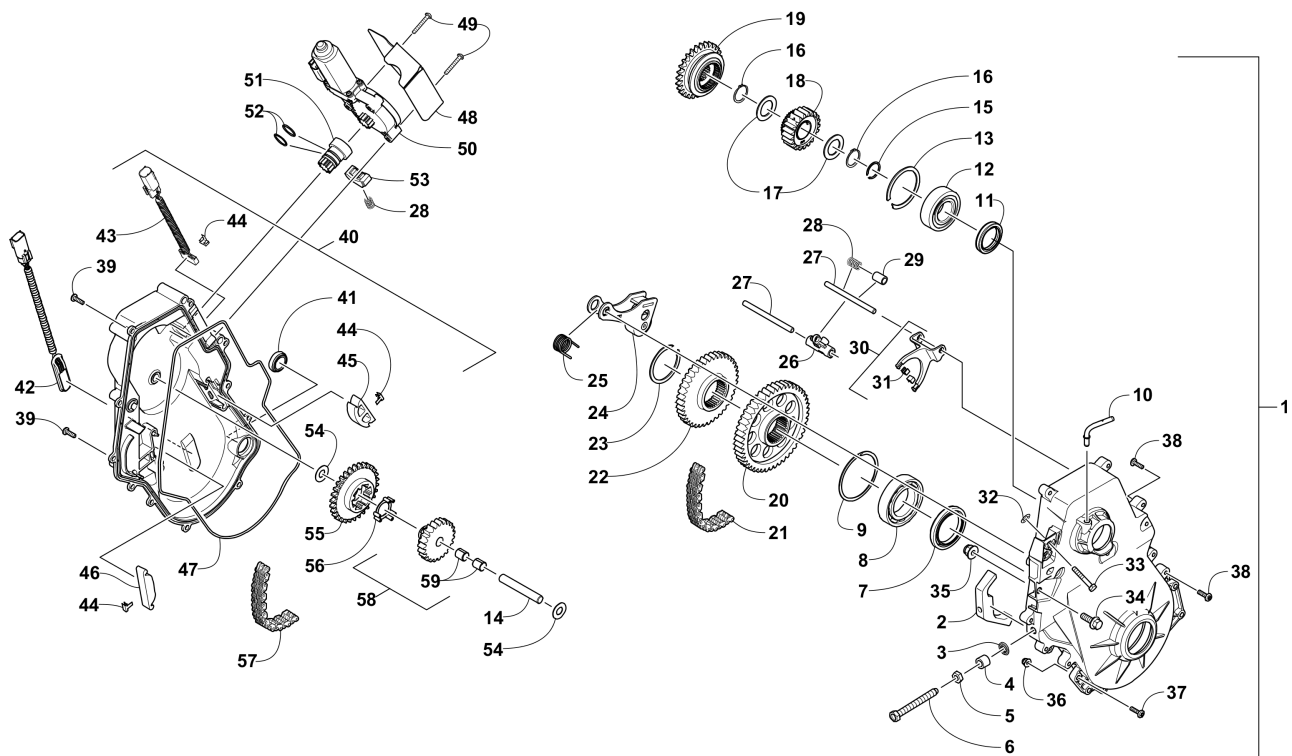
CAMSHAFT, CHAIN, AND VALVE ASSEMBLY [104549]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-438		6	Valve, Intake		
2	3020-440		12	Seat, Spring		
3	3020-442		12	Seal		
4	3020-441		12	Spring, Valve		
5	3020-240		12	Retainer, Spring		
6	3020-241		24	Cotter, Valve		
7	3020-242		AR	Shim, Tappet - 1.20 mm		
7	3020-243		AR	Shim, Tappet - 1.25 mm		
7	3020-244		AR	Shim, Tappet - 1.30 mm		
7	3020-245		AR	Shim, Tappet - 1.35 mm		
7	3020-246		AR	Shim, Tappet - 1.40 mm		
7	3020-247		AR	Shim, Tappet - 1.45 mm		
7	3020-248		AR	Shim, Tappet - 1.50 mm		
7	3020-249		AR	Shim, Tappet - 1.55 mm		
7	3020-250		AR	Shim, Tappet - 1.60 mm		
7	3020-251		AR	Shim, Tappet - 1.65 mm		
7	3020-252		AR	Shim, Tappet - 1.70 mm		
7	3020-253		AR	Shim, Tappet - 1.75 mm		
7	3020-254		AR	Shim, Tappet - 1.80 mm		
7	3020-255		AR	Shim, Tappet - 1.85 mm		
7	3020-256		AR	Shim, Tappet - 1.90 mm		
7	3020-257		AR	Shim, Tappet - 1.95 mm		
7	3020-258		AR	Shim, Tappet - 2.00 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
7	3020-259		AR	Shim, Tappet - 2.05 mm		
7	3020-260		AR	Shim, Tappet - 2.10 mm		
7	3020-261		AR	Shim, Tappet - 2.15 mm		
7	3020-262		AR	Shim, Tappet - 2.20 mm		
7	3020-263		AR	Shim, Tappet - 2.25 mm		
7	3020-264		AR	Shim, Tappet - 2.30 mm		
7	3020-265		AR	Shim, Tappet - 2.35 mm		
7	3020-266		AR	Shim, Tappet - 2.40 mm		
8	3020-267		12	Tappet - Yellow		
8	3020-268		12	Tappet - Green		
9	3020-439		6	Valve, Exhaust		
10	3020-445		1	Camshaft, Intake		
11	3020-446		1	Camshaft, Exhaust		
12	3020-447		2	Sprocket		
13	3020-273		4	Screw, Cap		
14	3020-274		1	Chain, Cam		
15	3020-275		1	Guide, Cam Chain		
16	3020-451		2	Screw, Shoulder		
17	3020-450		1	Tensioner, Cam Chain		
18	3020-278		1	Gasket		
19	3020-448		1	Adjuster, Tensioner - Assembly		
20	3020-280		2	Screw, Cap		

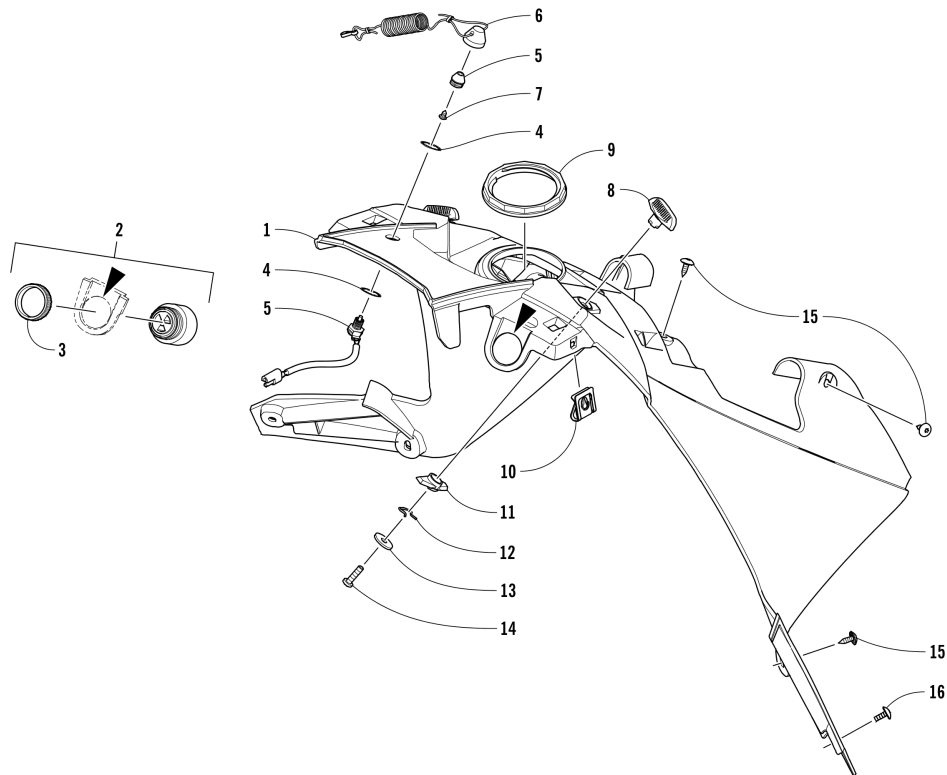
CHAIN CASE ASSEMBLY [105035]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1702-454		1	Chain Case Assembly	(inc. 2-13)	
2	2602-465		1	Plate, Ratchet		
3	2623-057		1	Seal		
4	2602-707		1	Spacer		
5	0123-150		1	Nut		
6	2602-735		1	Screw, Adjuster		
7	2602-172		1	Seal		
8	2602-281		1	Bearing		
9	2602-280		1	Ring, Retaining		
10	2602-641		1	Fitting, Elbow		
11	2602-204		1	Seal		
12	2602-937		1	Bearing		
13	2602-729		1	Ring, Retaining		
14	2602-277		1	Shaft, Reverse		
15	1423-175		1	Ring, Retaining		
16	1623-690		2	Ring, Retaining		
17	2602-339		2	Washer, Thrust		
18	1702-396	X	1	Sprocket - 24T (15 Wide)		
19	2602-270		1	Gear, Shift - Reverse		
20	2602-746		1	Sprocket - 50T (13 Wide)		
21	2602-841		1	Chain - 92P (15 Wide)		
22	2602-276		1	Sprocket - 40T (11 Wide)		
23	2602-629		1	Ring, Retaining		

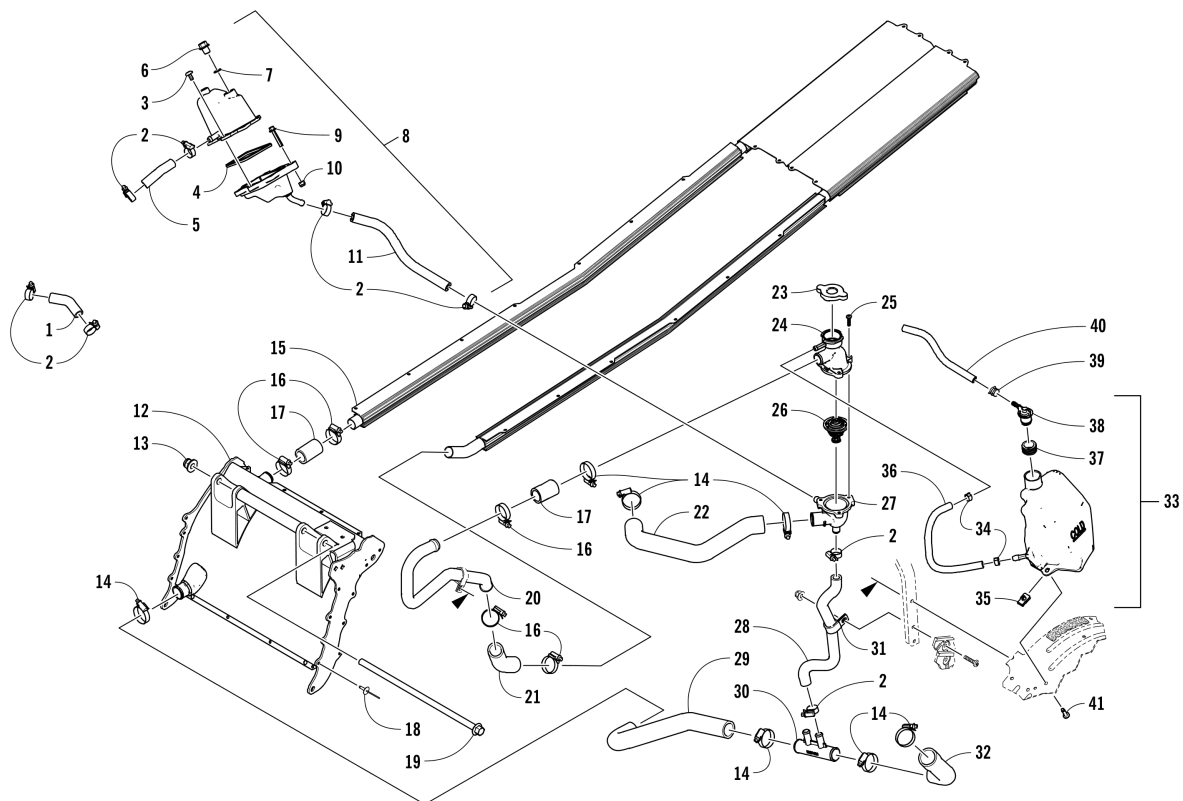
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	1702-400		1	Arm, Tensioner - Assembly		
25	2602-336		1	Spring		
26	1702-265		1	Arm, Shift Fork		
27	2602-418		2	Shaft, Reverse		
28	2602-417		2	Spring		
29	2602-579		1	Bushing		
30	1702-299		1	Shift Fork - Assembly	(inc. 31)	
31	2602-341		2	Pad, Wear - Shift Fork		
32	1623-409		2	Retainer, Pushnut		
33	8402-640		2	Screw, Cap		
34	8408-820		1	Screw, Cap		
35	8427-802		1	Nut, Lock		
36	8427-602		4	Nut, Lock		
37	8476-630		4	Screw, Machine		
38	1623-814		6	Screw, Machine		
39	8468-626		11	Screw, Machine		
40	1702-422		1	Cover, Chain Case	(inc. 34-35, 39, and 41-45)	
41	2602-232		1	Glass, Sight		
42	0730-172		1	Kit, Speedometer Sensor		
43	0630-263		1	Kit, Gear Position Sensor		
44	1623-703		3	Clip		
45	2602-749		1	Snubber, Chain		
46	2602-387		1	Snubber, Chain		
47	2602-817		1	Seal, Chain Case		
48	0630-350		1	Shield, Actuator		
49	8468-535		3	Screw, Machine		
50	0630-347		1	Actuator, Reverse		
51	0630-331		1	Extension, Actuator		
52	0830-185		2	O-Ring		
53	0630-332		1	Block, Detent		
54	2602-338		2	Washer, Thrust		
55	2602-751		1	Gear, Reverse Idler - 30T (11 Wide)		
56	2602-415		1	Insert, Idler		
57	2602-342		1	Chain - 68P (11 Wide)		
58	1702-173		1	Idler, Reverse - Assembly	(inc. 59)	
59	2602-337		2	Bearing		

CONSOLE ASSEMBLY [105039]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	6706-218	X	1	Console - Black		
2	0630-243		1	Alarm, Reverse	(inc. 3)	
3	0630-017		1	Ring, Retaining		
4	0123-985		2	Washer, Internal Tooth Lock		
5	0636-078		1	Switch, Tether		
6	0709-054		1	Tether Switch Assembly		
7	0623-338		1	Screw, Self-Tapping		
8	7606-265	X	2	Knob, Holddown		
9	6606-390		1	Nut, Retaining		
10	2623-005		2	Clip, Retaining		
11	7606-296	X	2	Plate, Backing		
12	2623-155	X	2	Clip, Retaining		
13	2623-171	X	2	Washer, Flat		
14	1623-933		2	Screw, Self-Tapping		
15	2623-166		6	Screw, Self-Tapping		
16	2623-164	X	2	Screw, Self-Tapping		

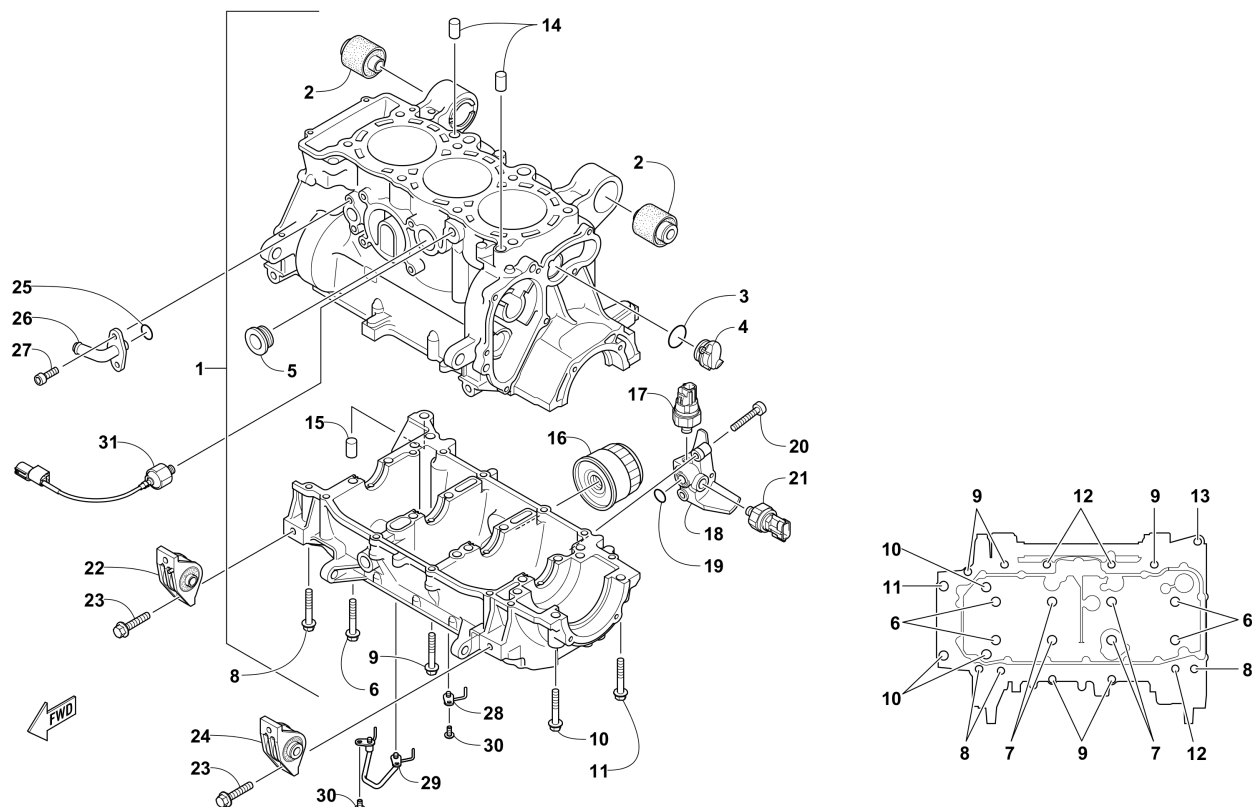
COOLING ASSEMBLY [104957]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0613-140		1	Hose, Coolant		
2	2623-062		8	Clamp, Hose		
3	0826-029		6	Screw, Machine		
4	0613-266		1	Seal		
5	0613-211	X	1	Hose, Coolant - Vapor/Overflow		
6	2602-099		1	Plug		
7	1602-213		1	O-Ring		
8	0713-231		1	Tank, Coolant - Vapor - Assembly	(inc. 2-7 and 11)	
9	8408-635		2	Screw, Machine		
10	8422-602		2	Nut		
11	1610-033		1	Hose, Coolant		
12	0713-170		1	Exchanger, Heat		
13	8427-202		1	Nut, Lock		
14	2623-088		7	Clamp, Hose		
15	0713-166	X	1	Exchanger, Heat - Rear		
16	2623-038		5	Clamp, Hose		
17	0613-214	X	2	Hose, Coolant		
18	8060-706		AR	Rivet		
19	2623-126	X	1	Screw, Cap		
20	0713-173	X	1	Tube, Coolant - Thermostat/Exchanger		
21	0613-220	X	1	Hose, Coolant - Thermostat/Exchanger		
22	0613-217	X	1	Hose, Coolant		
23	2606-284		1	Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
24	0613-215	X	1	Neck, Filler		
25	8470-520		3	Screw, Machine		
26	0613-078		1	Thermostat		
27	0713-176	X	1	Housing, Thermostat		
28	0613-208		1	Hose, Coolant Bypass		
29	0613-206		1	Hose, Coolant - Exchanger		
30	0613-089		1	Fitting, Double-T		
31	0423-833		1	Clamp, Tube		
32	0613-207		1	Hose, Coolant, Engine		
33	0713-174		1	Tank, Assembly	(inc. 34-38)	
34	0610-415		2	Clamp, Hose		
35	0423-577		2	Clip		
36	0610-970		1	Hose - 25 ft		
37	0613-167		1	Stopper		
38	1670-787		1	Valve, Check		
39	1623-042		1	Clamp, 10mm		
40	6101-009		1	Hose - 50 ft		
41	2623-059		2	Screw, Machine		

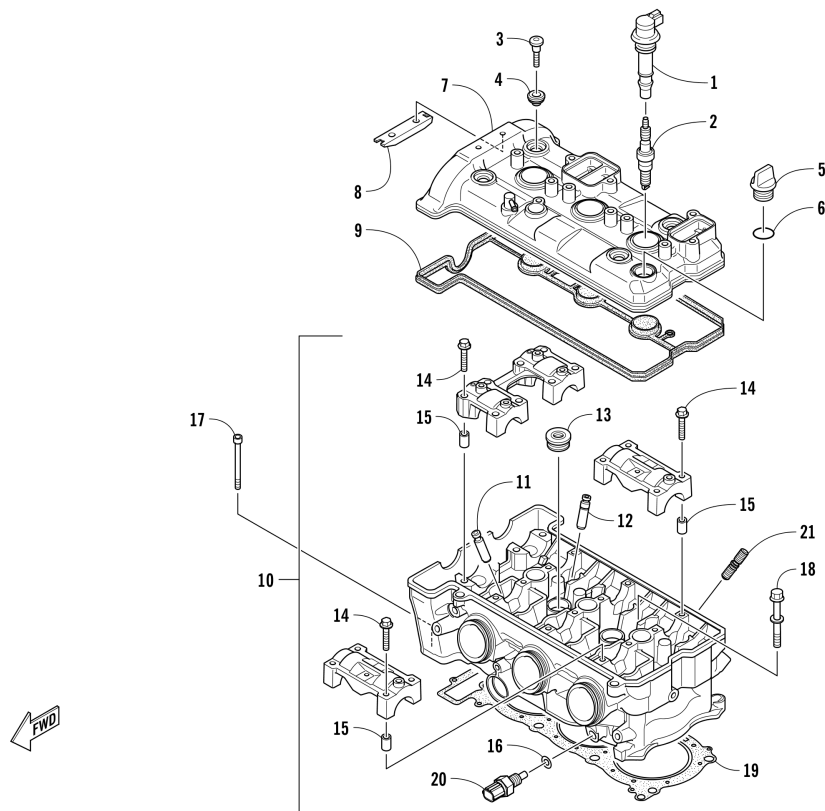
CRANKCASE ASSEMBLY [104546]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-609		1	Crankcase Assembly	(inc. 2-7)	
2	3020-139		2	Mount, Engine - Rear		
3	3020-140		1	O-Ring		
4	3020-141		1	Plug		
5	3020-142		1	Plug		
6	3020-143		4	Screw, Cap		
7	3020-144		4	Screw, Cap		
8	3020-145		3	Screw, Cap		
9	3020-146		5	Screw, Cap		
10	3020-147		3	Screw, Cap		
11	3020-148		1	Screw, Cap		
12	3020-149		3	Screw, Cap		
13	3020-150		1	Screw, Cap		
14	3020-128		2	Pin, Dowel		
15	3020-155		1	Pin, Dowel		
16	3020-156		1	Filter, Oil		
17	3020-157		1	Switch, Oil Pressure		
18	3020-158		1	Housing, Sensor		
19	3020-159		1	O-Ring		
20	3020-160		2	Screw, Cap		
21	3020-161		1	Sensor, Oil Pressure		
22	3020-162		1	Mount, Engine - Front - Right		
23	3020-163		4	Screw, Cap		

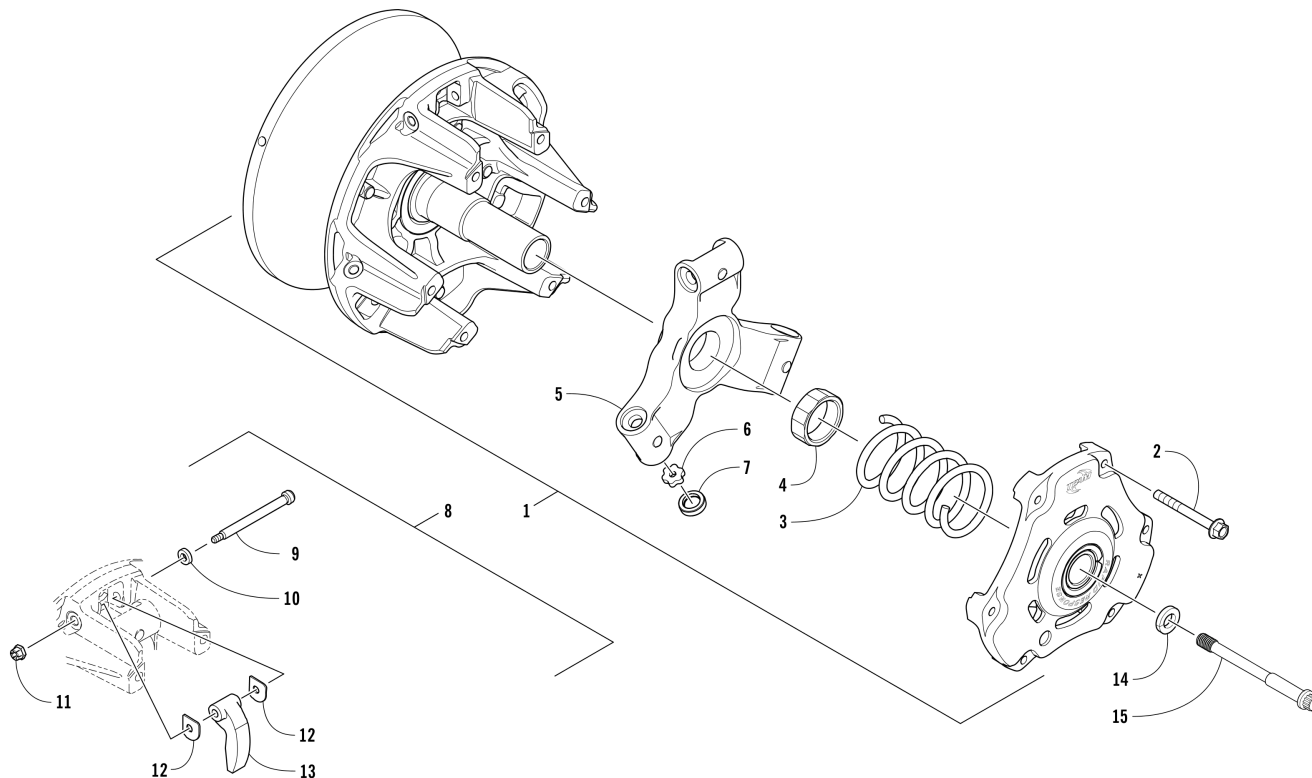
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	3020-164		1	Mount, Engine - Front - Left		
25	3020-165		1	O-Ring		
26	3020-403		1	Fitting, Elbow		
27	3020-167		2	Screw, Cap		
28	3020-610		1	Nozzle		
29	3020-611		1	Nozzle Assembly		
30	3020-612		3	Screw		
31	3020-401		1	Sensor, Knock		

CYLINDER HEAD ASSEMBLY [104547]



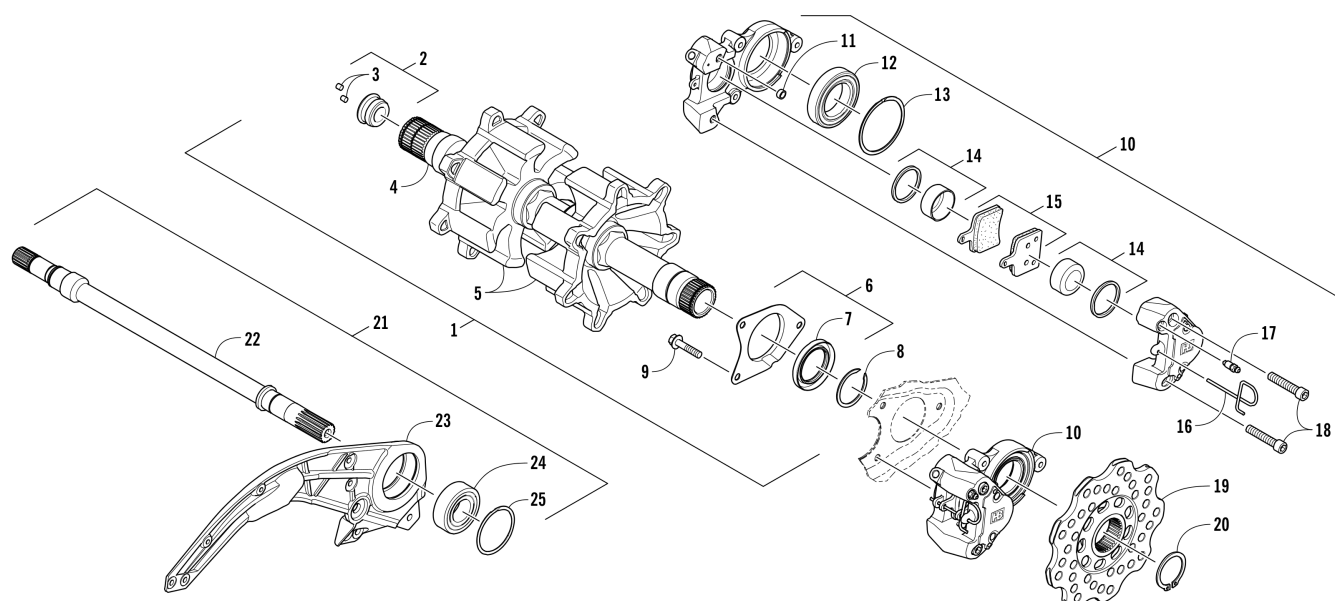
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-168		3	Coil, Ignition		
2	0217-705		3	Plug, Spark		
3	3020-169		4	Screw, Shoulder		
4	3020-170		4	Grommet		
5	3020-171		1	Plug		
6	3020-172		1	O-Ring		
7	3020-568		1	Cover, Cylinder Head	(inc. 8)	
8	3020-174		1	Guide, Chain		
9	3020-420		1	Gasket, Cylinder Cover		
10	3020-563		1	Head, Cylinder - Assembly	(inc. 11-17)	
11	3020-177		6	Guide, Valve - Intake		
12	3020-178		6	Guide, Valve - Exhaust		
13	3020-142		2	Plug		
14	3020-179		16	Screw, Cap		
15	3020-180		6	Pin, Dowel		
16	3020-566		1	Gasket		
17	3020-183		2	Screw, Cap		
18	3020-567		8	Screw, Cap		
19	3020-569		1	Gasket, Cylinder Head		
20	3020-565		1	Unit, Thermo		
21	3020-564		6	Bolt, Stud (M9 Stud)		

DRIVE CLUTCH [105043]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0746-875		1	Clutch, Drive - Uncalibrated	(inc. 2, 4-7, and 9-12)	
2	0646-950		6	Screw, Shoulder		
3	0646-474	X	1	Spring, Drive Clutch		
4	0646-936	X	1	Nut, Jam		
5	0646-955		1	Spider		
6	0646-951		6	Plug, Torque Button		
7	0646-465		6	Button, Torque - Primary		
8	7639-127		1	Kit, Cam Arm	(inc. 9-12)	
9	0823-396		3	Pin, Cam Arm		
10	2623-091		3	Washer		
11	0823-399		3	Nut, Lock		
12	0646-880		6	Washer, Thrust		
13	0646-907		3	Arm, Cam		
14	0623-210		1	Washer, High Collar		
15	0623-804		1	Bolt, Clutch		

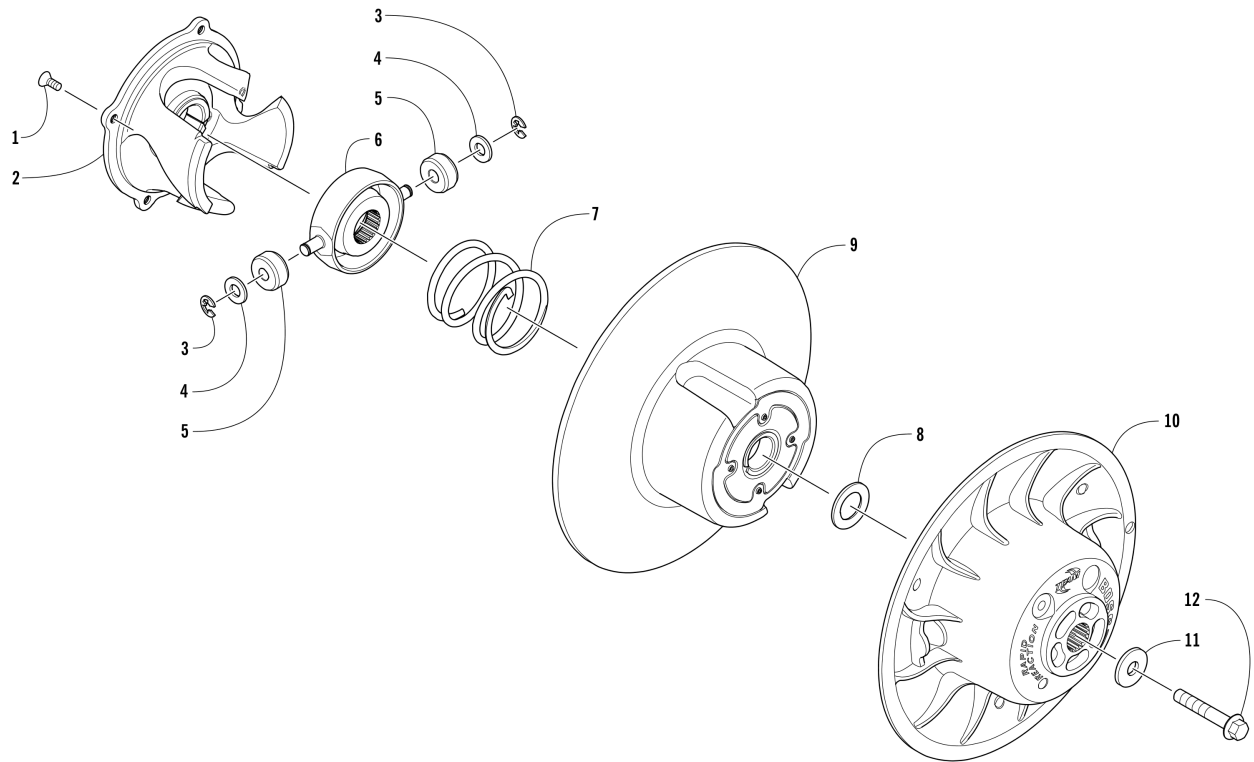
DRIVE TRAIN SHAFTS AND BRAKE ASSEMBLIES [105034]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0728-236		1	Track, Drive - Assembly	(inc. 2-8)	
2	1702-243		1	Plug, Magnetic - Assembly	(inc. 3)	
3	2602-211		8	Magnet		
4	2602-740		1	Driveshaft		
5	2602-912		2	Sprocket, Drive		
6	1702-206		1	Plate, Retaining - Seal	(inc. 7)	
7	1602-344		1	Seal		
8	2602-233		1	Ring, Retaining		
9	8408-831		3	Screw, Cap		
10	2602-486		1	Caliper, Brake - Assembly	(inc. 11-18)	
11	2602-411		1	Seal		
12	2602-198		1	Bearing		
13	2602-280		1	Ring, Retaining		
14	2602-410		2	Piston Set		
15	1702-245		1	Pad, Brake - Set	(inc. 16)	
16	2602-409		1	Pin, Retaining		
17	2602-408		1	Fitting, Bleed		
18	2602-412		2	Screw, Cap		
19	2602-720		1	Disc, Brake		
20	2602-629		1	Ring, Retaining		
21	1702-460	X	1	Shaft, Driven - Assembly	(inc. 22-25)	
22	2602-971	X	1	Shaft, Driven		
23	2707-751	X	1	Support, Chassis - Left		

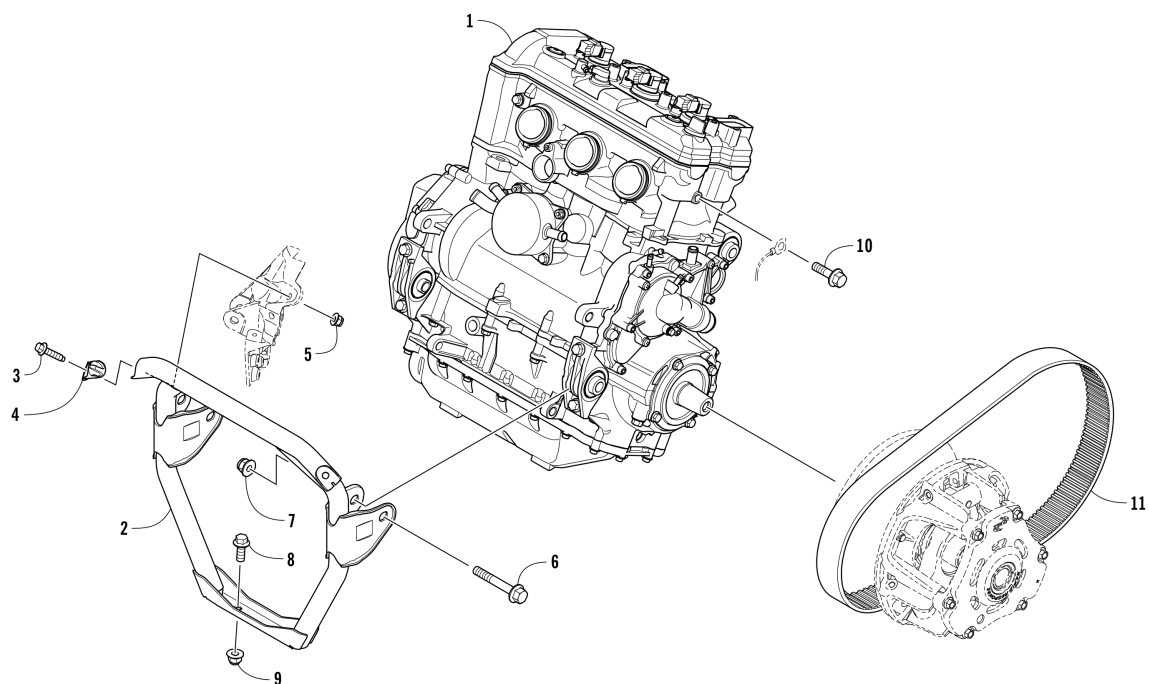
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	2602-524		1	Bearing		
25	2602-729		1	Ring, Retaining		

DRIVEN CLUTCH [104788]



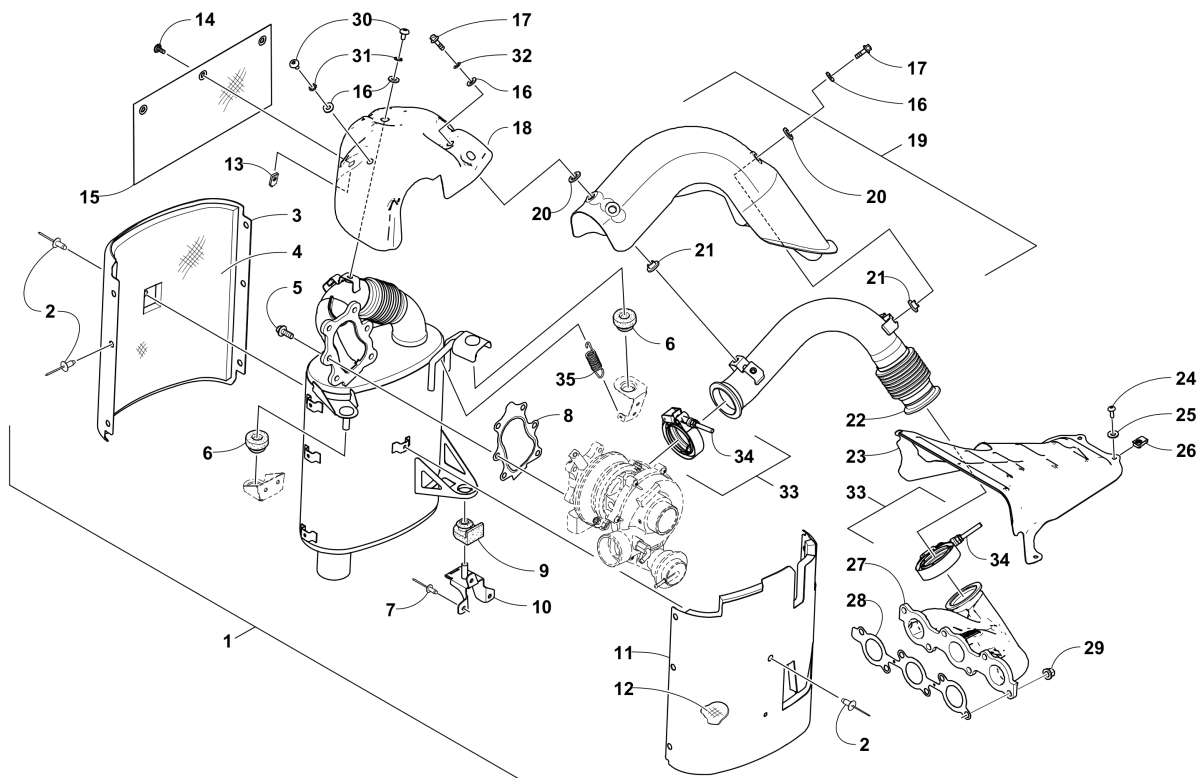
Item	Part No.	New Part	Qty	Name	Context	Footnote
-	0726-396	X	1	Clutch, Driven - Assembly		
1	0648-875		4	Screw, Machine		
2	0648-901		1	Cam, Driven		
3	0648-701		2	Ring, Retaining		
4	0648-700		2	Washer, Thrust		
5	0648-842		2	Roller		
6	0648-841		1	Spider		
7	0648-860		1	Spring, Driven Clutch		
8	0648-850		AR	Washer, Shim (.090 in.)		
8	0648-849		AR	Washer, Shim (.030 in.)		
8	0648-852		AR	Washer, Shim (.015 in.)		
9	0748-776		1	Sheave, Moveable		
10	0748-040	X	1	Sheave, Stationary		
11	2623-120		1	Washer		
12	8409-060		1	Screw, Cap		

ENGINE AND RELATED PARTS [105019]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0662-615		1	Engine, 998T		
2	0708-644	X	1	Bracket, Engine Mounting - Front		
3	8408-830		2	Screw, Cap		
4	1607-002		2	Insert		
5	8427-802		2	Nut, Lock		
6	8413-275		2	Screw, Cap		
7	8427-202		2	Nut, Lock		
8	8408-025		2	Screw, Cap		
9	8427-002		2	Nut, Lock		
10	0923-018		1	Screw, Cap		
11	0627-104	X	1	Belt, Drive		

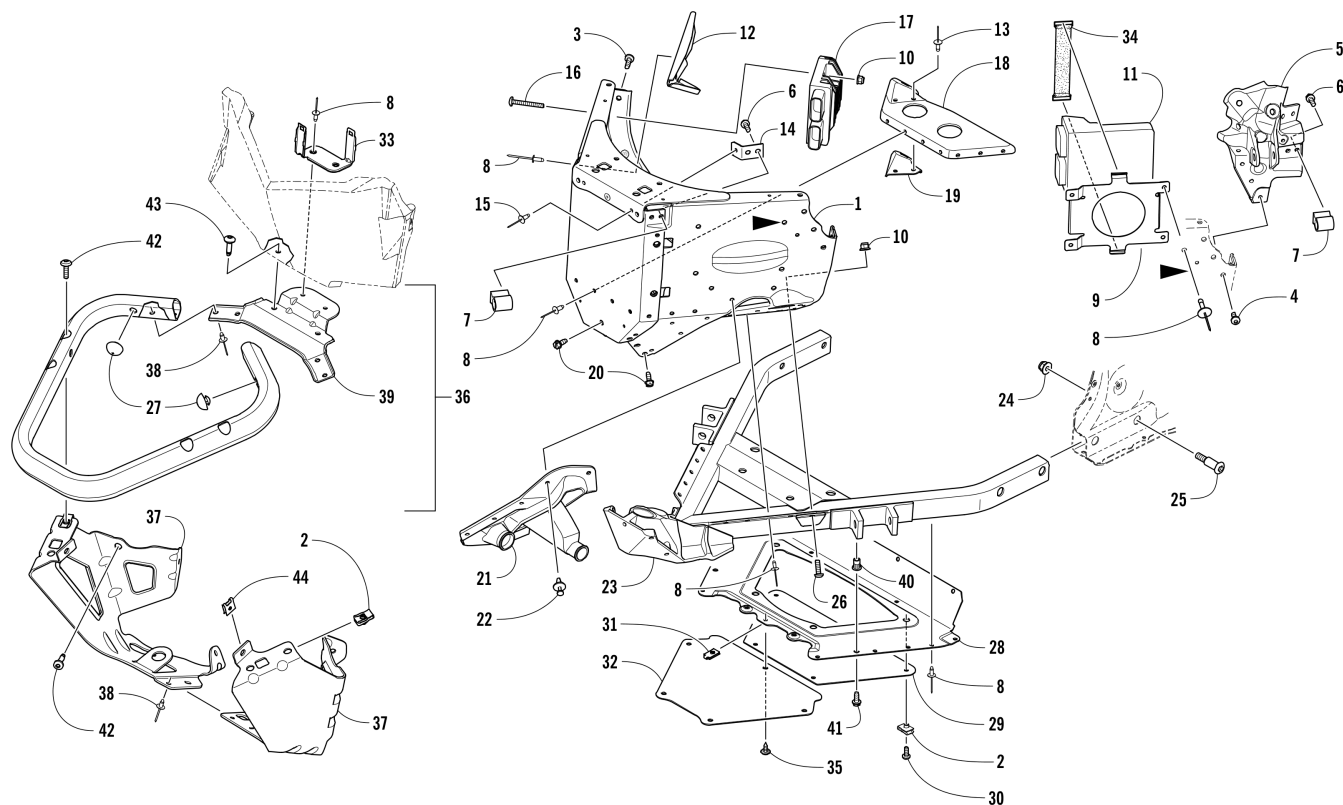
EXHAUST ASSEMBLY [104605]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2712-008	X	1	Resonator, Exhaust - Assembly	(inc. 2-4 and 11-12)	
2	8061-682		8	Rivet		
3	3612-180	X	1	Shield, Heat - Right		
4	3612-276		1	Packing, Resonator - Outer		
5	2623-207		6	Screw, Cap		
6	2612-186		2	Grommet		
7	8060-710		3	Rivet		
8	3612-194		1	Gasket		
9	2612-912		1	Grommet		
10	1712-790		1	Bracket, Mounting - Lower		
11	3612-181	X	1	Shield, Heat - Left		
12	3612-182	X	2	Packing, Resonator		
13	1623-052		3	Clip, U-Nut		
14	2623-164	X	3	Screw, Self-Tapping		
15	2712-061		1	Shield, Heat w/Grommets		
16	8050-223		5	Washer, Flat		
17	2623-232		4	Screw, Cap		
18	3612-159	X	1	Shield, Heat		
19	2712-082		1	Shield, Heat - w/Isolators	(inc. 20-21)	
20	2623-231		4	Isolator, Washer		
21	2623-230		4	Isolator, Washer		
22	2712-043	X	1	Pipe, Exhaust		
23	3612-135	X	1	Shield, Heat - Manifold		

Item	Part No.	New Part	Qty	Name	Context	Footnote
24	8476-516		4	Screw, Machine		
25	8050-217		4	Washer		
26	1623-637		4	Clip, U-Nut		
27	3020-384	X	1	Manifold		
28	3020-458	X	1	Gasket		
29	3020-385		6	Nut		
30	8476-612		3	Screw, Machine		
31	8053-212		3	Washer, External Tooth Lock		
32	1623-409		2	Retainer, Pushnut		
33	3612-134		2	Clamp, Exhaust	(inc. 34)	
34	3612-272	X	1	Bolt w/Nut		
35	0612-668		1	Spring		

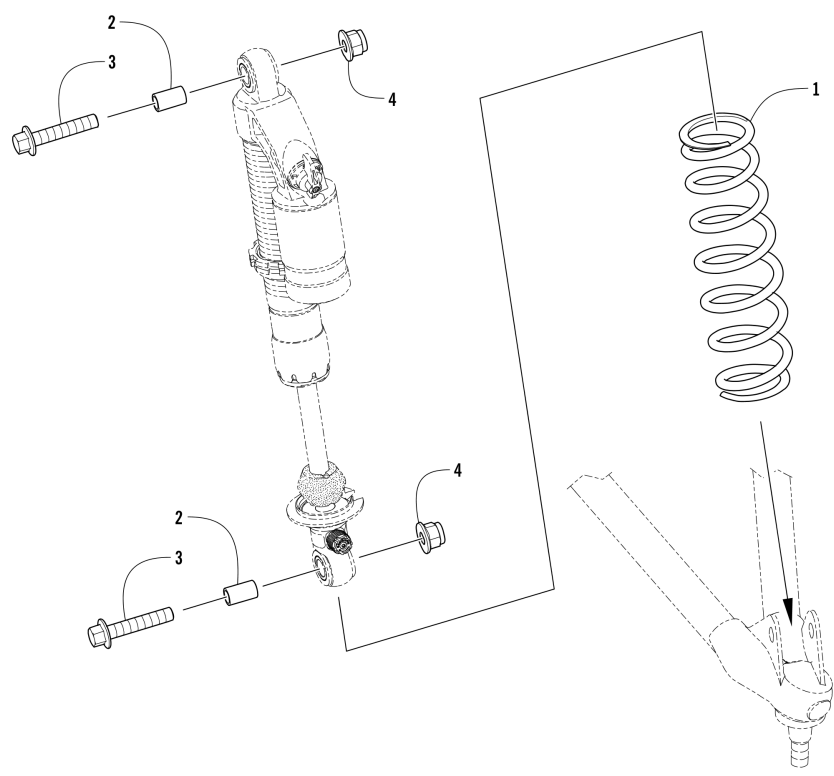
FRONT BUMPER AND FRAME ASSEMBLY [104966]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2707-669	X	1	Panel, Front - Assembly - Black	(inc. eight No. 2 and 3-5)	
2	0423-577		15	Clip		
3	1623-683		1	Screw, Self-Tapping		
4	0423-538		10	Screw, Self-Tapping		
5	1707-776		1	Bracket, Shock Mount - Upper Right - Black		
5	1707-777		1	Bracket, Shock Mount - Upper Left - Black		
6	8413-617		8	Screw, Cap		
7	1607-233		4	Bracket, Mounting - Upper A-Arm		
8	8060-686		AR	Rivet		
9	0609-960	X	1	Bracket, Mounting - ECM		
10	8427-602		4	Nut, Lock		
11	0730-253		1	ECM		
12	1607-126		1	Bracket, Steering Stop		
13	8060-706		AR	Rivet		
14	1607-561		2	Gusset, A-Arm Mounting Bracket		
15	1623-241		2	Rivet		
16	8477-625		2	Screw, Machine		
17	0824-072		1	Regulator, Voltage		
18	1607-715	X	1	Bracket, Reinforcement		
19	1607-716	X	1	Bracket, Mounting - Steering Post Brace		
20	1623-959		3	Screw, Self-Tapping		
21	1605-028		1	Boot, Steering - Right		
21	1605-029		1	Boot, Steering - Left		

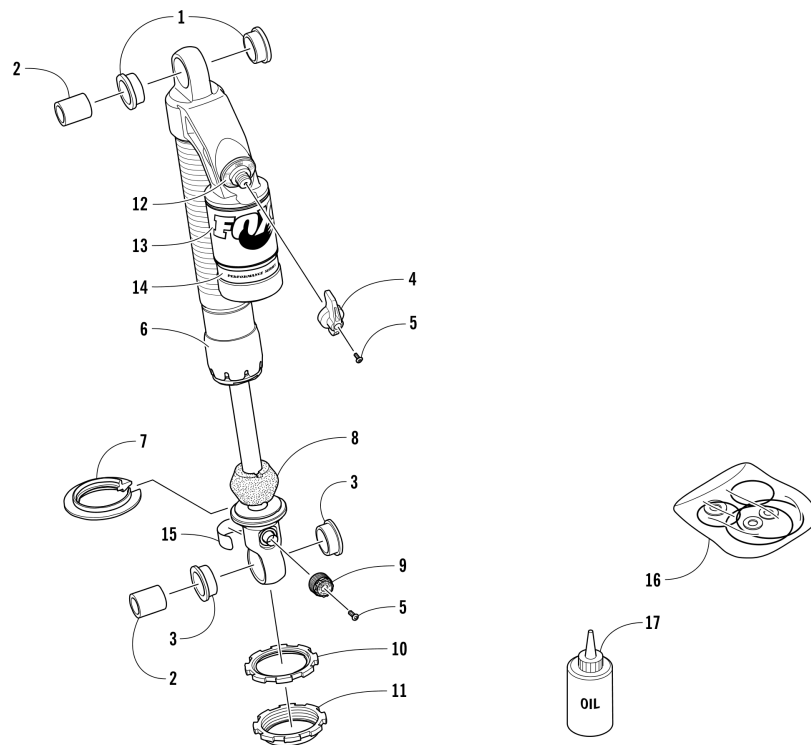
Item	Part No.	New Part	Qty	Name	Context	Footnote
22	0623-362		16	Rivet, Reinstallable		
23	1707-862		1	Frame, Front - Lower - Black		
24	8427-802		4	Nut, Lock		
25	1623-817		4	Screw, Shoulder		
26	8468-620		2	Screw, Machine		
27	2670-614		2	Bumper, Intercooler		
28	1607-626	X	1	Belly Pan - Center		
29	1607-218		1	Cover, Access		
30	8468-617		4	Screw, Machine		
31	1623-052		1	Clip, U-Nut		
32	1607-063		1	Panel, Access		
33	0645-675		1	Bracket, Mounting - PDM		
34	3020-415		1	Strap, ECM		
35	2623-166		3	Screw, Self-Tapping		
36	2707-781	X	1	Bumper, Front - Assembly - Black	(inc. 27 and 38-39)	
37	2707-676	X	1	Bracket, Mounting - Bumper - Right - Black		
37	2707-677	X	1	Bracket, Mounting - Bumper - Left - Black		
38	1623-257		4	Rivet		
39	1607-654		1	Bracket, Mounting - Bumper - Upper		
40	1623-797		2	Insert		
41	8476-520		4	Screw, Machine		
42	2623-063		6	Screw, Machine		
43	2623-189	X	2	Screw, Shoulder		
44	1623-939		2	Clip, U-Nut		

FRONT SHOCK ABSORBER ASSEMBLY [104094]



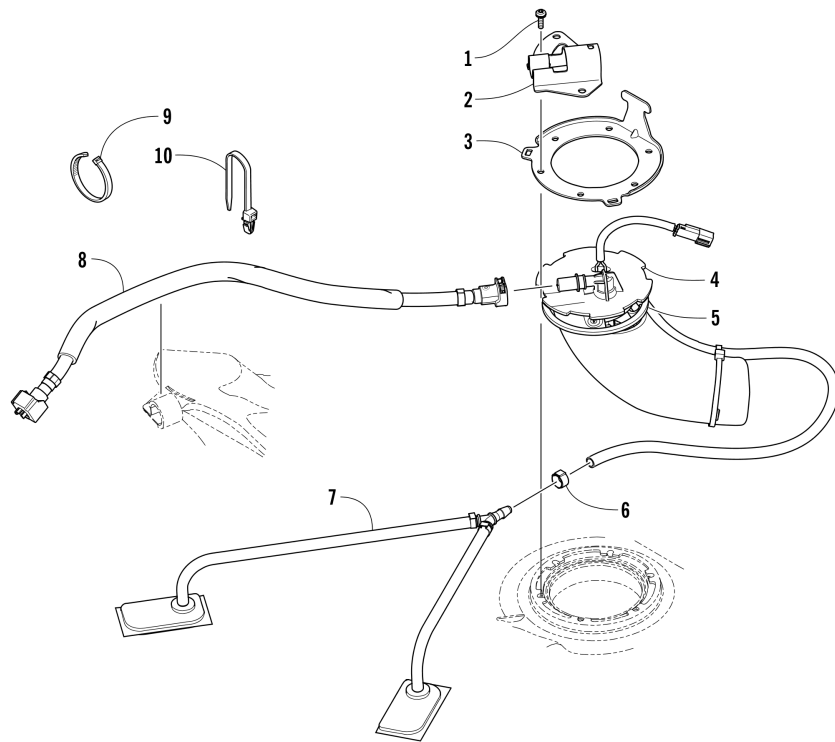
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3703-496		2	Spring, Compression - White		
2	3604-109		4	Sleeve		
3	8408-050		4	Screw, Cap		
4	8427-002		4	Nut, Lock		

FRONT SUSPENSION SHOCK ABSORBER [103941]



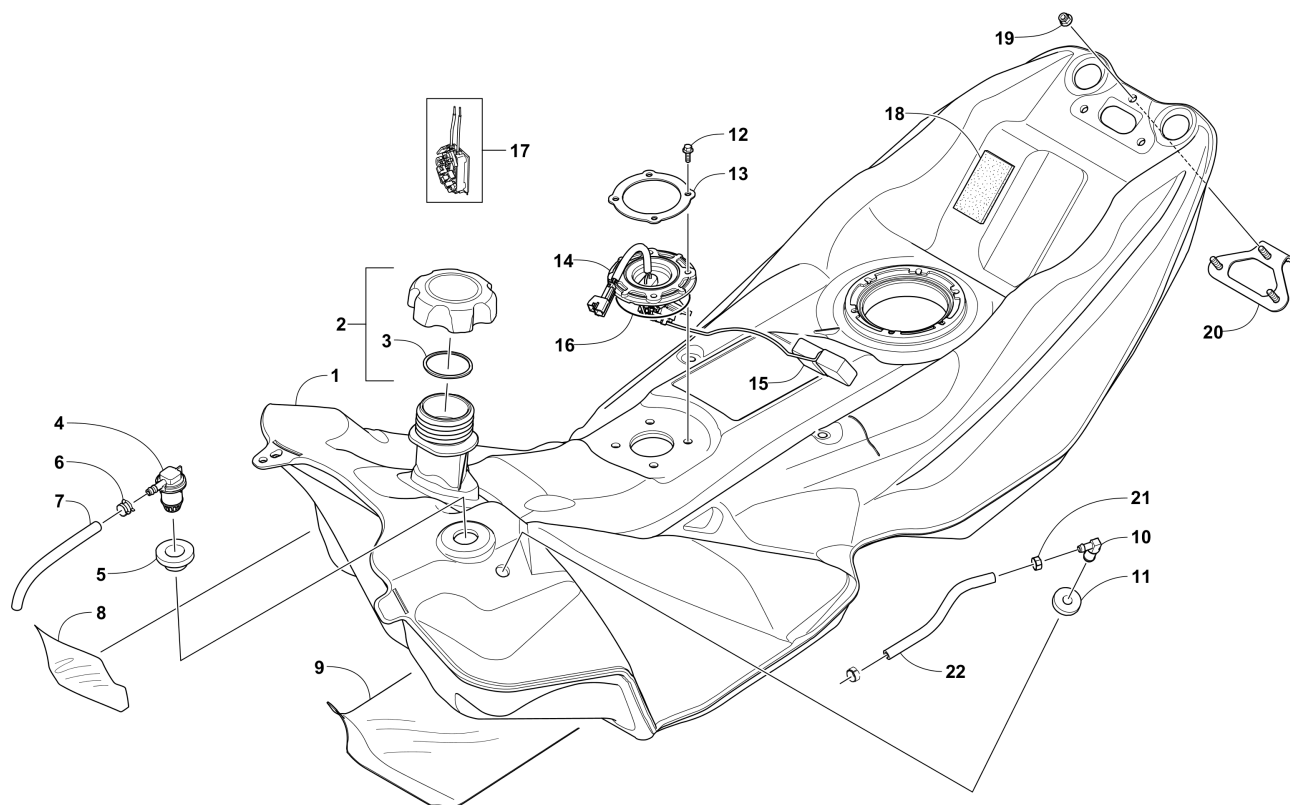
Item	Part No.	New Part	Qty	Name	Context	Footnote
-	3703-597	X	1	Complete Shock Absorber		
1	1604-222		2	Bushing		
2	2604-223		2	Sleeve		
3	3603-283		2	Bushing		
4	3603-520		1	Knob, Damping Adjuster - Rebound		
5	3603-377		2	Screw, Machine		
6	4604-016		1	Guide, Spring		
7	4604-186		1	Retainer, Spring		
8	3603-024		1	Bumper, Shaft		
9	3603-386		1	Knob, Damping Adjuster - Rebound		
10	3603-026		1	Preload Ring, Back-Up		
11	3603-027		1	Preload Ring		
12	3603-523		1	Decal, Base Valve		
13	3603-562	X	1	Decal, Reservoir		
14	3603-365		1	Decal, "Performance Series"		
15	3603-561		1	Decal, Rebound		
16	3603-522		1	Kit, Seal/Cap Rebuild		
17	5639-530		AR	Oil, Shock - 1 qt		

FUEL PUMP ASSEMBLY [104543]



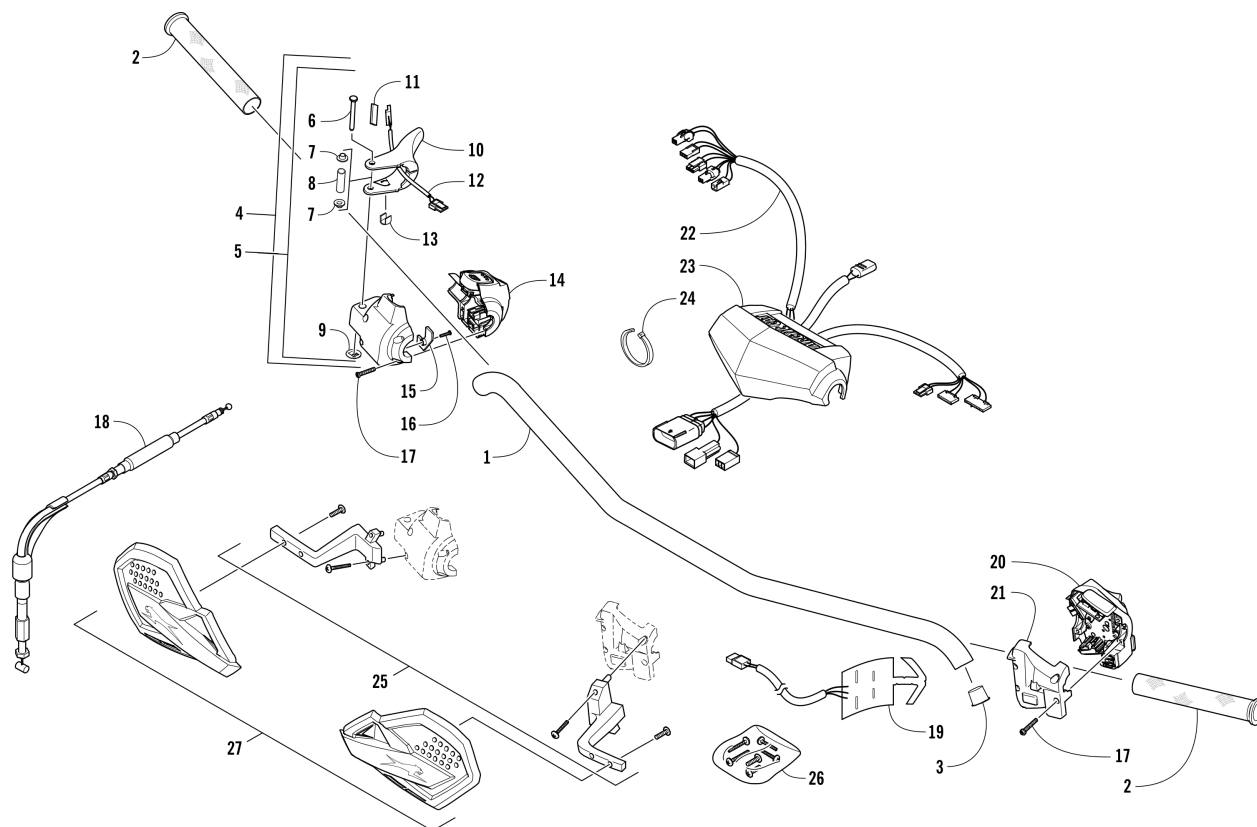
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0423-898		6	Screw, Self-Tapping		
2	2670-467		1	Protector, Fuel Pump		
3	2670-395		1	Plate, Retaining - Fuel Pump		
4	2670-560	X	1	Pump, Fuel - Assembly		
5	0470-838		1	Seal		
6	1623-655		1	Clamp, Hose		
7	2670-278		1	Pickup, Fuel - Assembly		
8	1770-140	X	1	Fuel Line - Assembly		
9	0123-788		AR	Tie, Cable - 8 in.		
10	0623-677		AR	Tie, Cable - Push-Mount		

GAS TANK ASSEMBLY [104542]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1770-090	X	1	Tank, Gas - Assembly	(inc. 4-5 and 10-11)	
2	2670-048		1	Cap, Gas Tank - Assembly	(inc. 3)	
3	0109-733		1	Seal, Gas Tank Cap		
4	1670-787		1	Valve, Check		
5	1670-822		1	Grommet		
6	1623-233		1	Clamp, Hose		
7	6101-009		AR	Hose - 50 ft		
7	6101-001		AR	Hose - 100 ft		
8	2670-451		1	Foil, Protective		
9	2670-434		1	Foil, Protective		
10	1670-494		1	Fitting, Oil Tank		
11	1670-325		1	Grommet		
12	8408-517		4	Screw, Cap		
13	2670-431		1	Plate, Retaining		
14	2670-386		1	Sensor, Fuel Level	(inc. 15)	
15	2670-235		2	Float		
16	2623-035		1	O-Ring		
17	1770-170		1	Fuel Level Sensor Kit		
18	0645-760		AR	Pad, Battery		
19	8427-602		1	Nut, Lock		
20	5706-771		1	Bracket, Hold-Down		
21	0610-415		1	Clamp, Hose		
22	0410-143		1	Hose - 25 ft		

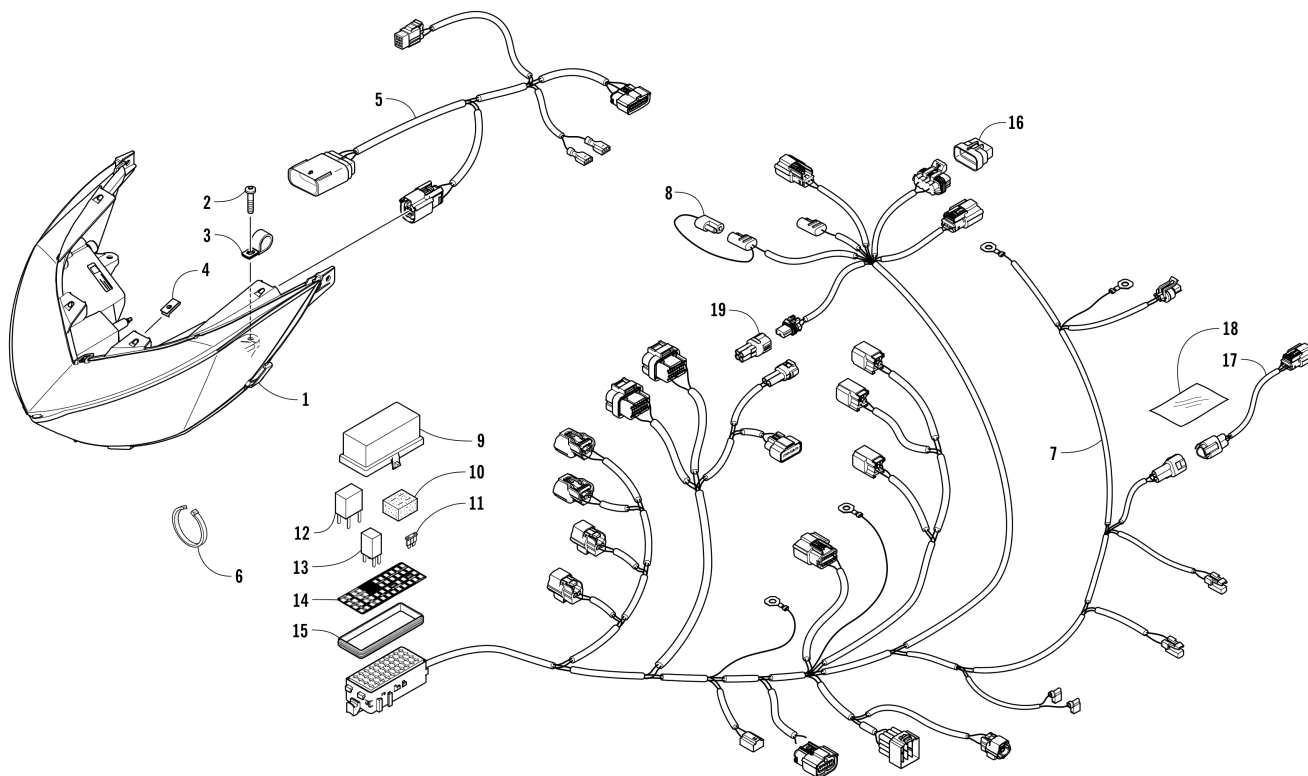
HANDLEBAR AND CONTROLS [105033]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1705-532		1	Handlebar - Black		
2	1605-166		2	Grip, Handlebar		
3	2623-200	X	2	Plug		
4	0609-882		1	Control, Throttle - Right - Rear	(inc. 5-10)	
5	0609-859		1	Kit, Throttle Lever Mounting	(inc. 6-9)	
6	0		1	Axle, Lever - Throttle	Included in Kit	
7	0		2	Cap, Lever Axle	Included in Kit	
8	0		1	Spacer, Lever Axle	Included in Kit	
9	0123-766		1	Nut, Push	Included in Kit	
10	0609-795		1	Lever, Throttle		
11	0617-248		1	Pad, Insulator		
12	0609-827		1	Element, Thumbwarmer		
13	0609-595		1	Clip, Retaining		
14	0609-884		1	Control, Right Hand - Front - w/Reverse		
15	0609-792		1	Cover, Connector		
16	0609-793		1	Screw, Machine		
17	0609-791		8	Screw, Self-Tapping		
18	0687-244		1	Cable, Throttle		
19	0609-948		1	Element, Handwarmer - Right		
19	0609-949		1	Element, Handwarmer - Left		
20	0609-929		1	Control, Dimmer - Front		
21	0609-883		1	Control, Dimmer - Rear		
22	1686-656		1	Harness, Handlebar		

Item	Part No.	New Part	Qty	Name	Context	Footnote
23	6606-129		1	Pad, Handlebar		
24	0123-811		AR	Tie, Cable - 4 in.		
24	0123-788		AR	Tie, Cable - 8 in.		
25	5639-385		1	Kit, Handguard Mount	(inc. 26)	
26	0641-261		1	Kit, Hardware		
27	5639-581		1	Kit, Handguard - Black		

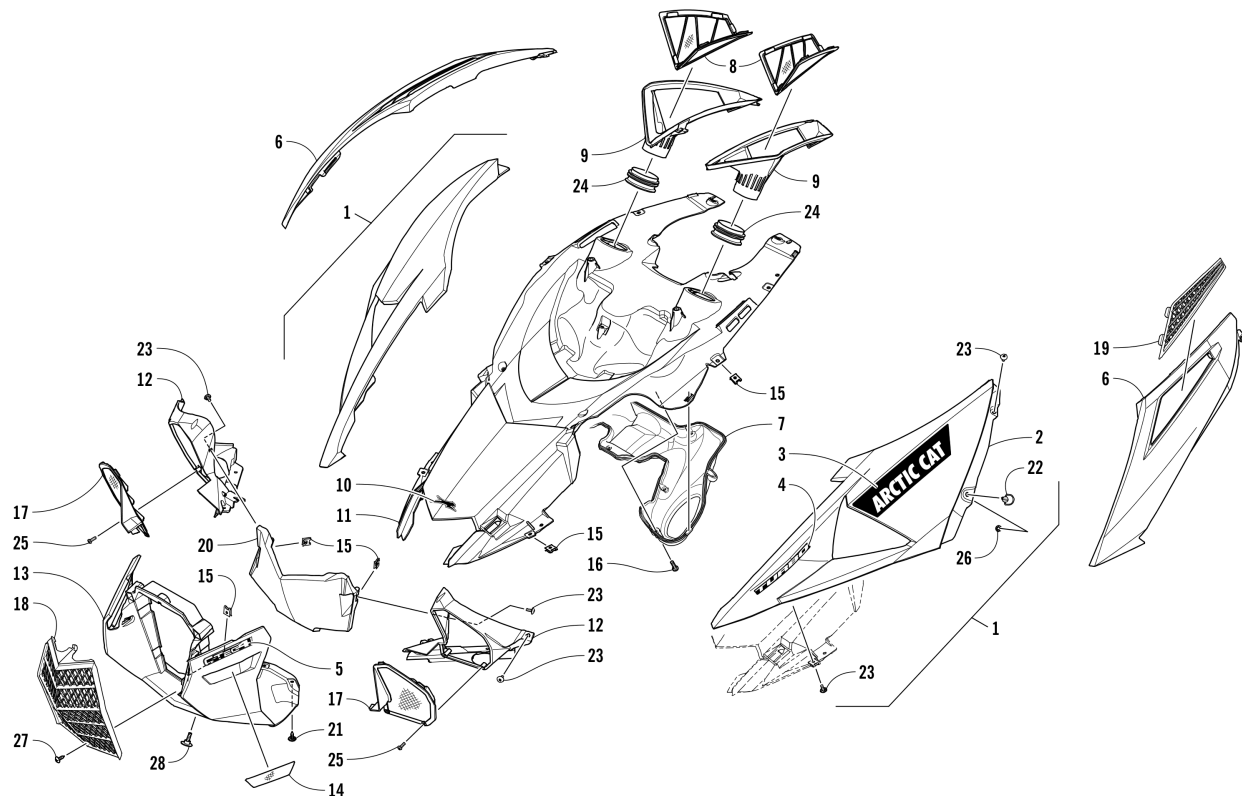
HEADLIGHT AND WIRING ASSEMBLIES [105040]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	0609-959	X	1	Headlight, LED - Assembly		
2	1623-915		3	Screw, Self-Tapping		
3	1623-675		1	Clamp		
4	0423-031		4	Speed Nut		
5	1686-771	X	1	Harness, Hood		
6	0123-811		AR	Tie, Cable - 4 in.		
6	0123-788		AR	Tie, Cable - 8 in.		
6	0123-903		AR	Tie, Cable - 11.5 in.		
7	1686-807		1	Harness, Main	(inc. 8-16)	
8	0486-164		1	Tether, Accessory Connector		
9	0430-085		1	Cover, Fuse Block		
10	0430-037		1	Holder, Fuse		
11	0430-031		4	Fuse - 15 Amp		
11	0430-098		4	Fuse, Mini - 20 Amp		
11	0430-099		2	Fuse, Mini - 25 Amp		
11	0430-030		2	Fuse - 30 Amp		
12	0430-033		2	Relay (5-pin) 30 amp		
13	0430-045		4	Relay (4-pin) 20 amp		
14	2621-912		1	Decal, Fuse Block		
15	0430-086		1	Seal		
16	0430-103		1	Cover, Diagnostics Connector		
17	1686-703		1	Harness, Extension - Taillight		
18	0619-206		AR	Foil, Protective		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	0630-364		1	Cover, Diagnostics Connector		

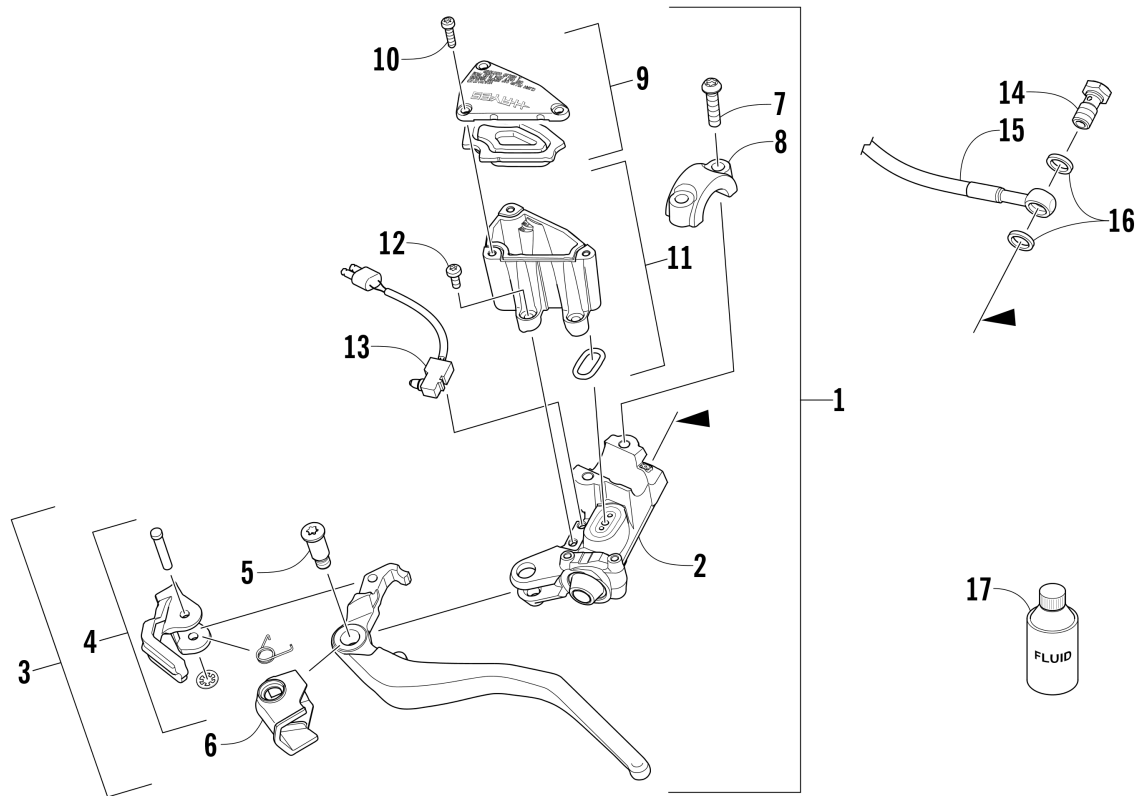
HOOD ASSEMBLY [105037]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	5718-218	X	1	Hood w/Decals - Right - Black	(inc. 2-4)	
1	5718-219	X	1	Hood w/Decals - Left - Black	(inc. 2-4)	
2	7606-138	X	1	Hood w/o Decals - Right - Black		
2	7606-139	X	1	Hood w/o Decals - Left - Black		
3	3621-582	X	1	Decal, Hood - Rear - Right		
3	3621-583	X	1	Decal, Hood - Rear - Left		
4	3621-577	X	2	Decal, Front Fascia		
5	0621-993		2	Decal, Hood - "C-TEC4"		
6	7606-152	X	1	Panel, Upper Side - Right - Black		
6	7606-153	X	1	Panel, Upper Side - Left - Black		
7	2670-500		1	Plenum, Intake - Lower		
8	0608-758	X	1	Screen, Intake Duct - Right		
8	0608-759	X	1	Screen, Intake Duct - Left		
9	0608-748	X	1	Duct, Intake - Right		
9	0608-749	X	1	Duct, Intake - Left		
10	4411-479		1	Decal, AirCat		
11	7606-095	X	1	Plenum, Intake - Upper		
12	7606-054	X	1	Vent - Right		
12	7606-055	X	1	Vent - Left		
13	5718-284	X	1	Fascia, Front	(inc. 5)	
14	2621-915	X	2	Decal, Reflector - Amber		
15	1623-939		7	Clip, U-Nut		
16	1623-933		9	Screw, Self-Tapping		

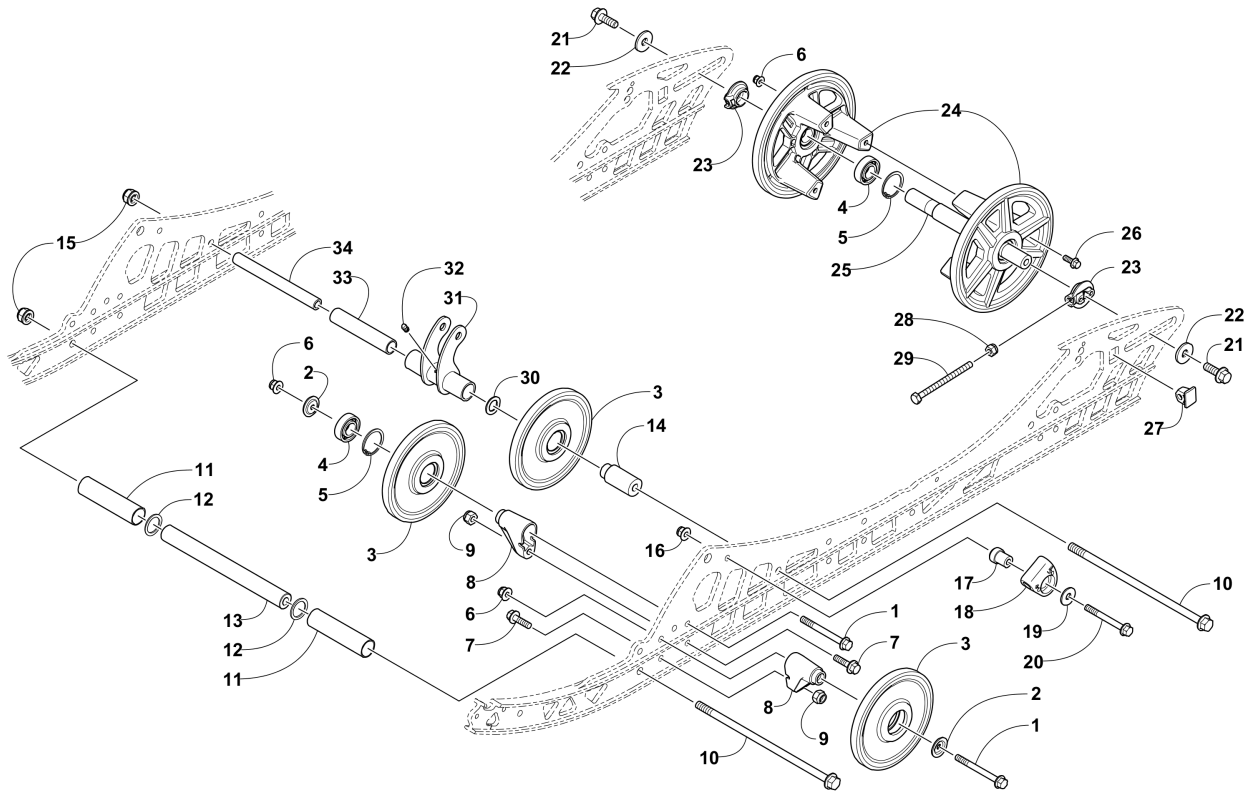
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	7606-056	X	1	Bezel, Vent - Right		
17	7606-057	X	1	Bezel, Vent - Left		
18	7606-117	X	1	Grille		
19	7606-272	X	1	Vent, Upper - Side Panel - Right		
19	7606-273	X	1	Vent, Upper - Side Panel - Left		
20	7606-097	X	1	Close-Off		
21	2623-166		2	Screw, Self-Tapping		
22	2623-003		2	Pin, Retaining		
23	2623-164	X	8	Screw, Self-Tapping		
24	6606-386		2	Seal		
25	2623-211		4	Screw		
26	2623-004		2	Nut, Push		
27	1423-060		1	Screw, Shoulder		
28	2623-167	X	1	Screw, Self-Tapping		

HYDRAULIC BRAKE CONTROL ASSEMBLY [97987]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2602-477		1	Brake Assembly	(inc. 2-13)	
2	2602-479		1	Piston Assembly		
3	2602-427		1	Lever, Brake - Assembly	(inc. 4-6)	
4	2602-428		1	Lock, Brake Lever - Kit		
5	2602-624		1	Screw, Shoulder		
6	2602-625		1	Boot		
7	1602-936		2	Screw, Machine		
8	0502-869		1	Clamp, Brake		
9	2602-429		1	Cover, Reservoir		
10	2602-430		3	Screw, Self-Tapping		
11	2602-433		1	Reservoir	(inc. 12)	
12	2602-519		3	Screw, Self-Tapping		
13	2602-432		1	Switch, Brake		
14	0423-413		2	Bolt, Banjo-Fitting		
15	2602-424		1	Brakeline, Hydraulic		
16	0423-178		4	Washer, Crush		
17	5639-848		AR	Fluid, Brake - 12 oz		

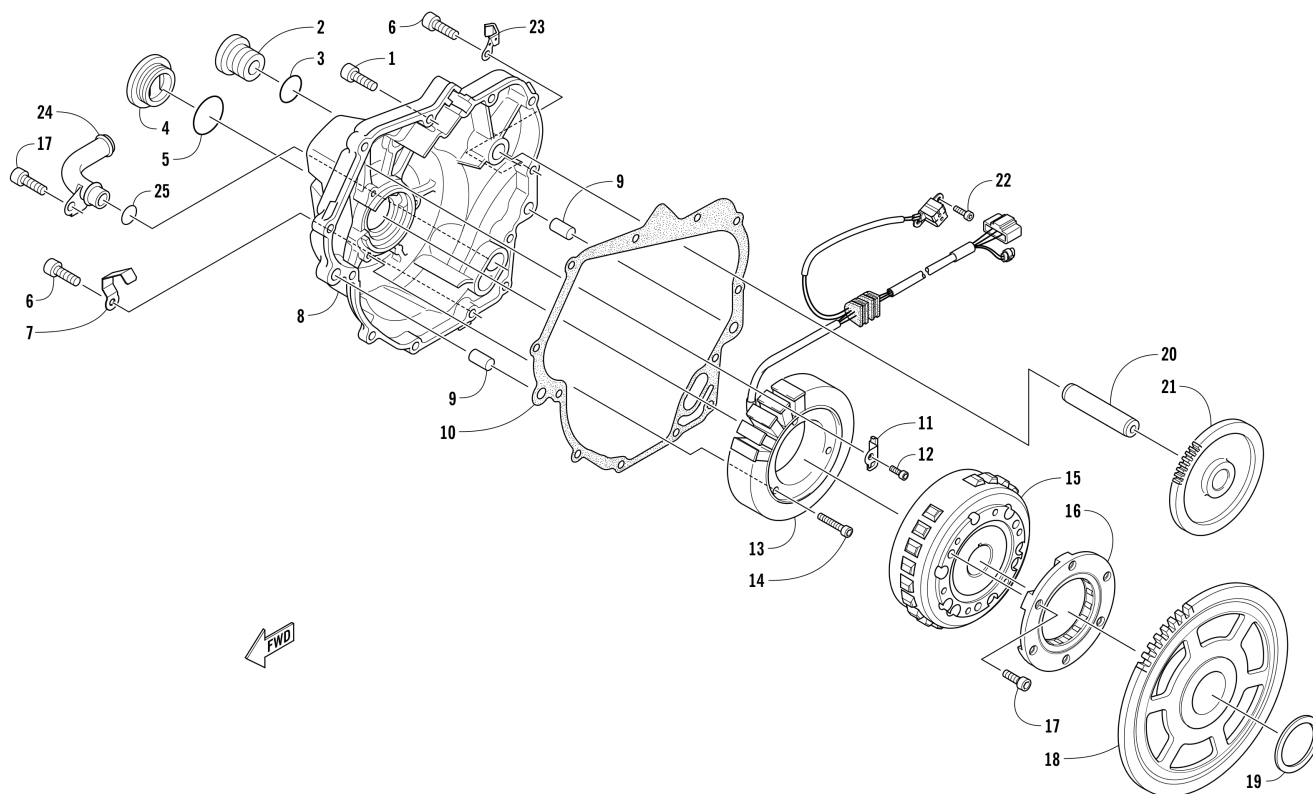
IDLER WHEEL ASSEMBLY [104089]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8413-675		4	Screw, Cap		
2	2623-025		4	Washer		
3	3604-039		6	Wheel, Idler	(inc. 4-5)	
4	3604-033		8	Bearing		
5	0623-946		8	Ring, Retaining		
6	8427-602		7	Nut, Lock		
7	8413-620		4	Screw, Cap		
8	3604-899		4	Block, Mounting - Idler Wheel		
9	8422-602		4	Nut		
10	1423-431		2	Screw, Cap		
11	3604-083		2	Spacer		
12	0623-912		2	Washer		
13	3604-269		1	Axle		
14	3604-327		2	Block, Mounting - Idler Wheel		
15	2623-202		2	Nut, Lock w/Washer		
16	8427-802		2	Nut, Lock		
17	3604-204		2	Block, Slide		
18	2604-515		2	Slide, Spring		
19	8450-133		2	Washer		
20	8408-855		2	Screw, Cap		
21	8413-031		2	Screw, Cap		
22	1623-931		2	Washer		
23	3604-641		2	Bushing, Adjuster		

Item	Part No.	New Part	Qty	Name	Context	Footnote
24	4604-137		2	Wheel, Idler - Tri-Hub - 8.00 w/0.787 ID	(inc. two No. 4-5)	
25	3604-640		1	Axle, Rear		
26	8408-620		3	Screw, Cap		
27	3604-647		2	Adjuster, Track		
28	8422-802		2	Nut, Lock		
29	1623-682		2	Screw, Cap		
30	1623-794		2	Washer		
31	1704-674		1	Pivot, Shock	(inc.32)	
32	1623-010		1	Fitting, Grease		
33	3604-325		1	Spacer		
34	3604-285		1	Axle		

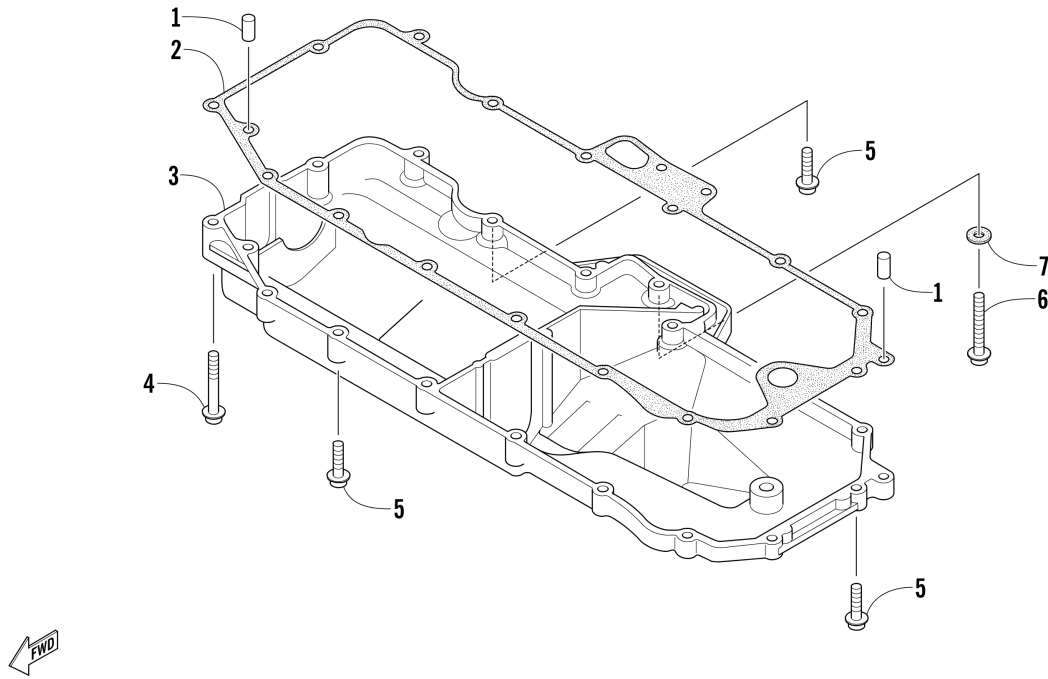
MAGNETO AND COVER ASSEMBLY [104555]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-345		2	Screw, Cap		
2	3020-346		1	Plug		
3	3020-347		1	O-Ring		
4	3020-616		1	Plug		
5	3020-617		1	O-Ring		
6	3020-314		10	Screw, Cap		
7	3020-350		1	Bracket, Retaining		
8	3020-613		1	Cover, Magneto		
9	3020-293		2	Pin, Dowel		
10	3020-436		1	Gasket, Magneto Cover		
11	3020-620		1	Bracket, Retaining		
12	3020-354		1	Screw, Cap		
13	3020-396		1	Stator		
14	3020-356		3	Screw, Cap		
15	3020-619		1	Rotor/Flywheel		
16	3020-457		1	Clutch, Starter - One-Way		
17	3020-359		6	Screw, Cap		
18	3020-360		1	Gear, Starter Clutch		
19	3020-361		1	Washer		
20	3020-362		1	Shaft, Idler Gear		
21	3020-456		1	Gear, Idler - Starter		
22	3020-621		2	Bolt		
23	3020-618		1	Clamp		

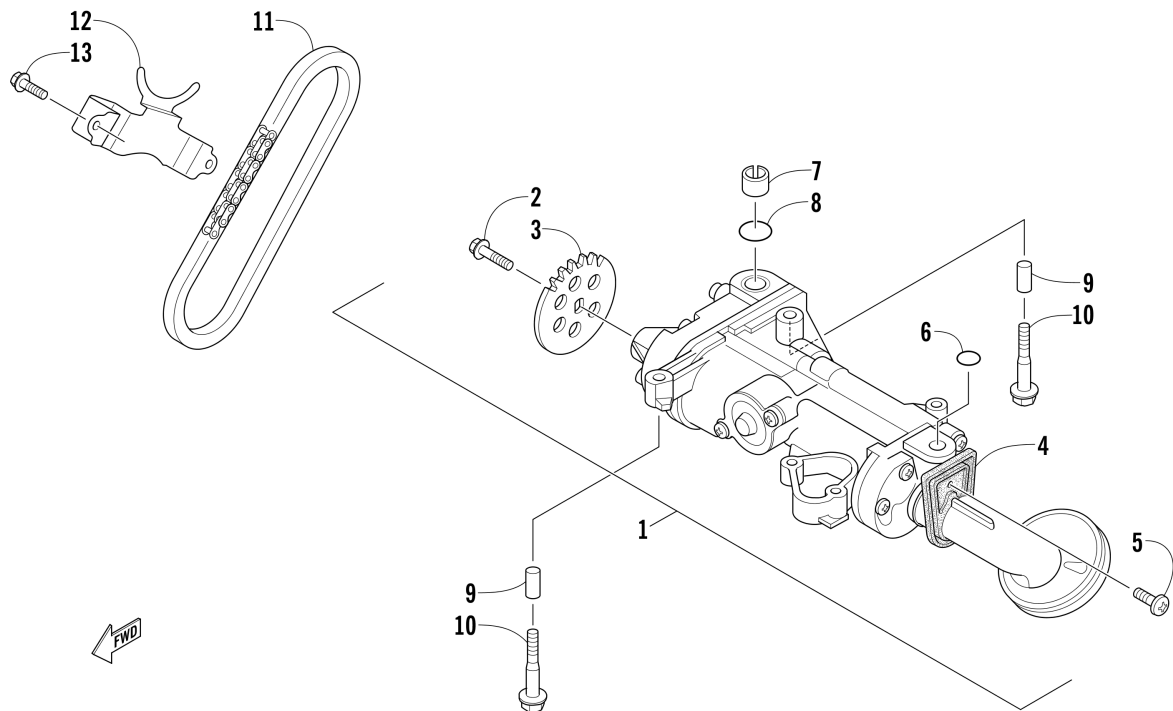
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	3020-614		1	Pipe, Oil		
25	3020-615		1	O-Ring		

OIL PAN ASSEMBLY [104550]



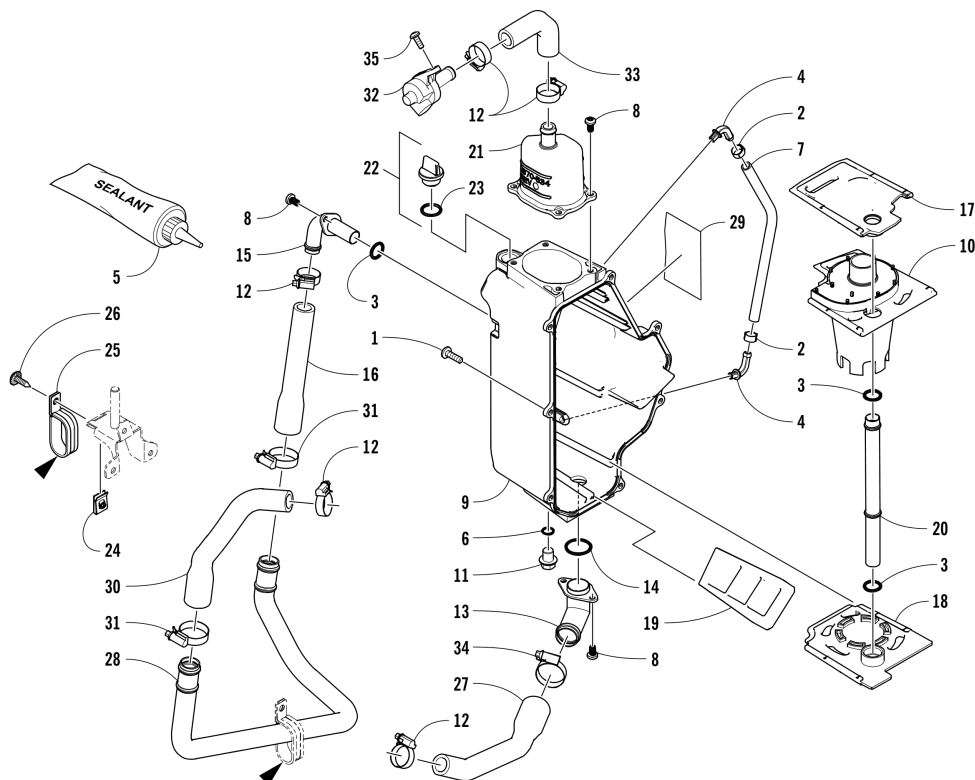
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-293		2	Pin, Dowel		
2	3020-453		1	Gasket, Oil Pan		
3	3020-452		1	Pan, Oil		
4	3020-454		2	Screw, Cap		
5	3020-314		15	Screw, Cap		
6	3020-298		1	Screw, Cap		
7	3020-455		1	Gasket		

OIL PUMP ASSEMBLY [104552]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-584		1	Pump, Oil - Assembly	(inc. 2-5)	
2	3020-282		1	Screw, Cap		
3	3020-585		1	Sprocket		
4	3020-284		1	Isolator, Oil Strainer		
5	0		1	Screw, Machine	Part Number Not Available	
6	3020-285		1	O-Ring		
7	3020-286		1	Insert		
8	3020-287		1	O-Ring		
9	3020-288		2	Pin, Dowel		
10	3020-289		5	Screw, Cap		
11	3020-290		1	Chain		
12	3020-291		1	Bracket, Retainer - Chain		
13	3020-292		2	Screw, Cap		

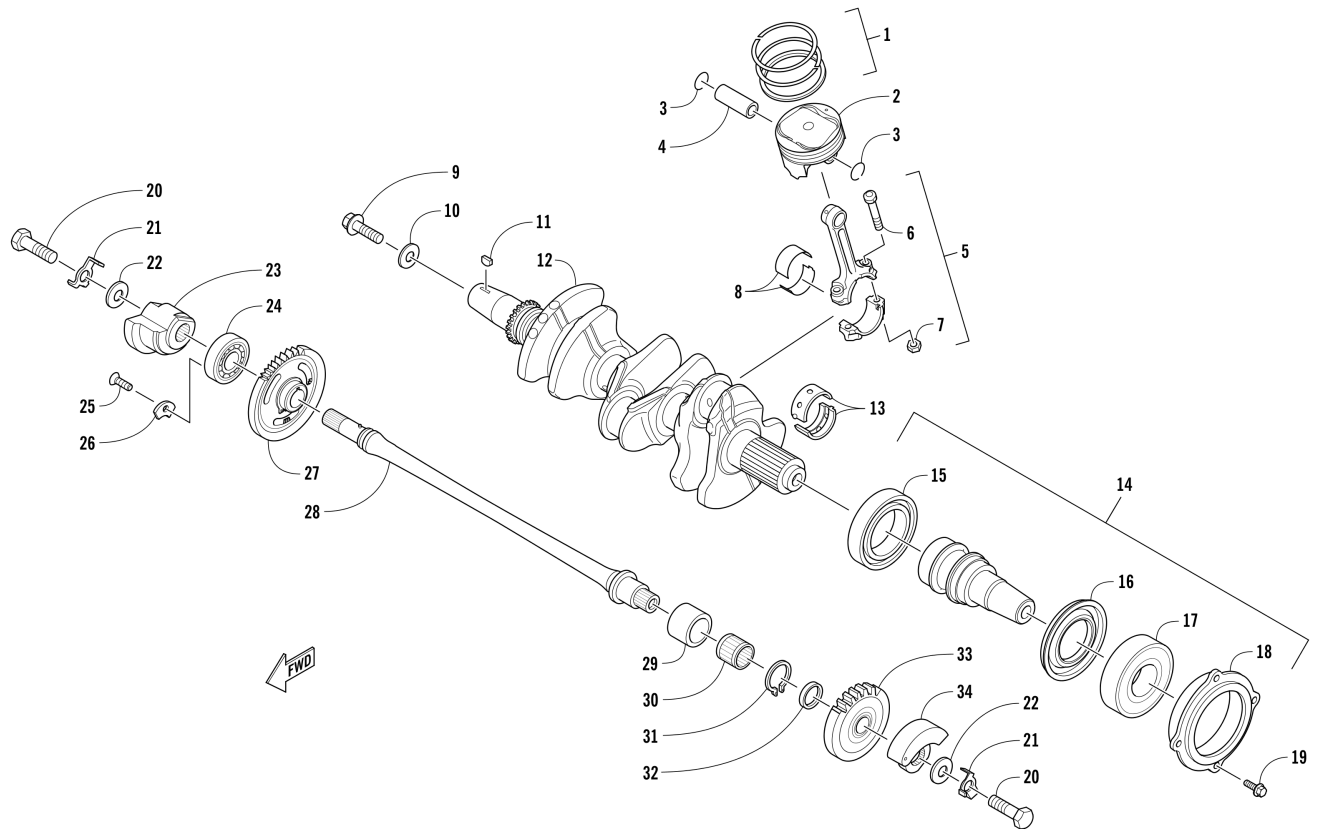
OIL TANK ASSEMBLY [104536]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1623-814		7	Screw, Machine		
2	0610-415		2	Clamp, Hose		
3	0670-183		3	O-Ring		
4	0913-004	X	2	Fitting, 90 Deg		
5	1048-063		AR	Sealant - 70 ml		
6	1602-213		1	O-Ring		
7	0610-968		1	Hose - Clear - 25 ft		
8	1623-969		8	Screw, Self-Tapping		
9	1770-144	X	1	Tank, Oil		
10	1770-188	X	1	Baffle, Mid-Cone - Assembly		
11	2602-099		1	Plug		
12	2623-152	X	5	Clamp, Hose		
13	2670-220		1	Fitting, Oil Supply - Engine		
14	2670-290		1	O-Ring		
15	2670-523	X	1	Fitting, Oil Tank Return		
16	2670-526	X	1	Hose, Oil		
17	2670-527	X	1	Baffle, Oil Tank - Upper		
18	2670-528	X	1	Baffle, Oil Tank - Lower		
19	2670-531	X	1	Baffle, Oil Tank - Screen		
20	2670-532	X	1	Tube - Oil Tank		
21	2670-534	X	1	Breather, Oil Tank		
22	2670-535	X	1	Cap, Oil Tank	(inc. 23)	
23	2670-536	X	1	O-Ring, Oil Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
24	1623-939		1	Clip, U-Nut		
25	2623-181		1	Clamp, Routing		
26	2623-163		1	Screw, Self-Tapping		
27	2670-525	X	1	Tube, Oil Feed		
28	2670-497		1	Tube, Oil Return		
29	3621-576	X	1	Decal, Oil Level		
30	1610-005		1	Hose, Oil Engine Outlet - Return Tube		
31	2623-038		2	Clamp, Hose		
32	3020-416	X	1	Valve		
33	2670-539	X	1	Hose, Breather		
34	2623-088		1	Clamp, Hose		
35	8468-616		1	Screw, Machine		

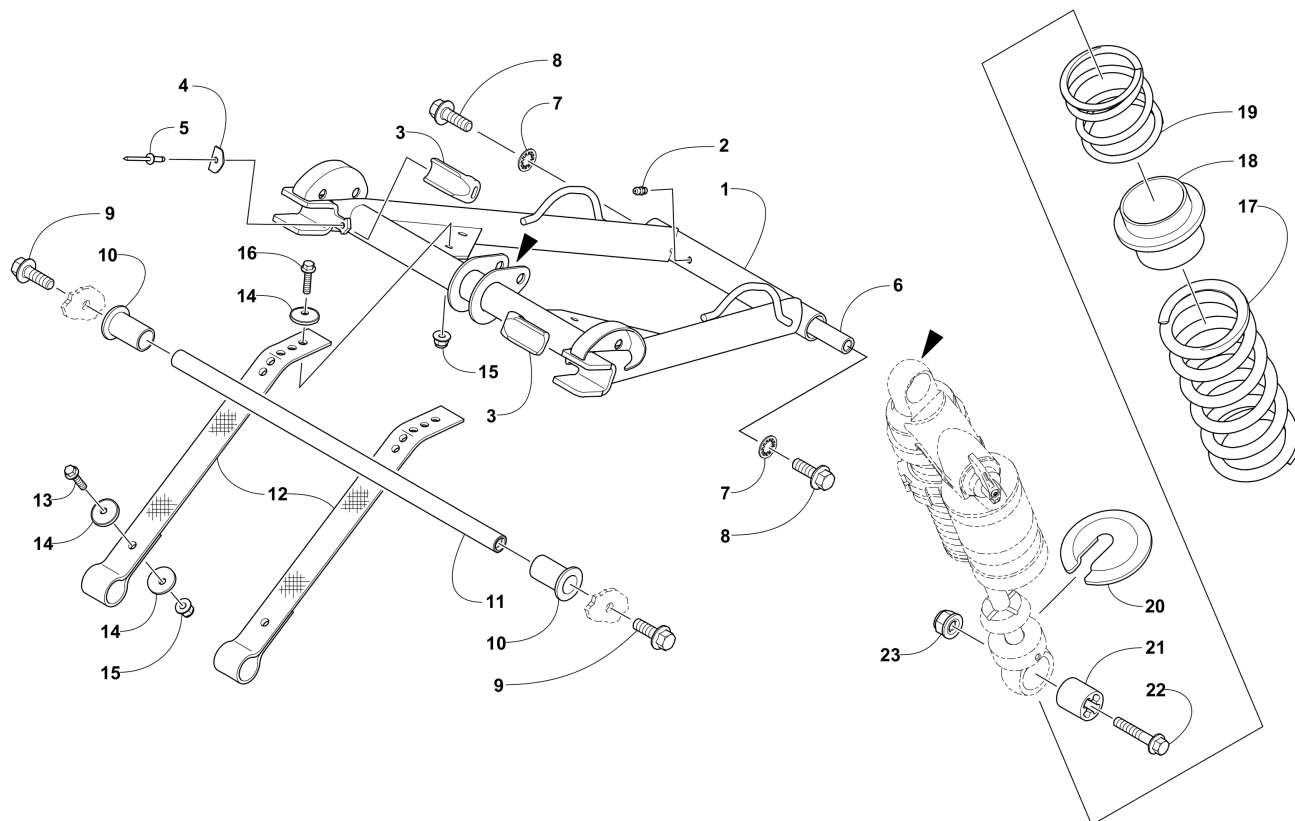
PISTON AND CRANKSHAFT ASSEMBLY [104548]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-573		3	Ring Set, Piston		
2	3020-572		3	Piston		
3	3020-575		6	Circlip		
4	3020-574		3	Pin, Piston		
5	3020-571		3	Rod, Connecting - Assembly	(inc. 6)	
6	3020-195		2	Screw, Cap		
7	3020-196		2	Nut		
8	3020-197		6	Bearing, Connecting Rod - White		
8	3020-198		6	Bearing, Connecting Rod - Blue		
8	3020-199		6	Bearing, Connecting Rod - Black		
8	3020-200		6	Bearing, Connecting Rod - Brown		
8	3020-201		6	Bearing, Connecting Rod - Green		
8	3020-202		6	Bearing, Connecting Rod - Yellow		
9	3020-203		1	Screw, Cap		
10	3020-204		1	Washer		
11	3020-206		1	Key		
12	3020-570		1	Crankshaft Assembly		
13	3020-208		8	Bearing, Crankshaft - Black		
13	3020-209		8	Bearing, Crankshaft - Brown		
13	3020-210		8	Bearing, Crankshaft - Green		
13	3020-211		8	Bearing, Crankshaft - Yellow		
13	3020-212		8	Bearing, Crankshaft - Pink		
13	3020-213		8	Bearing, Crankshaft - Red		

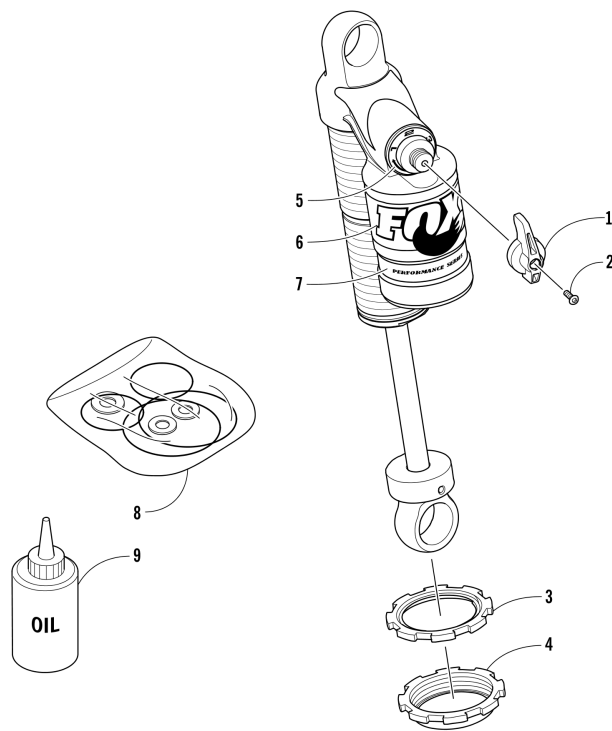
Item	Part No.	New Part	Qty	Name	Context	Footnote
13	3020-214		8	Bearing, Crankshaft - White		
14	3020-576		1	Shaft, Output - Assembly	(inc. 15-18)	
15	3020-216		1	Bearing		
16	3020-217		1	Seal		
17	3020-218		1	Bearing		
18	3020-430		1	Housing, Bearing		
19	3020-220		4	Screw, Cap		
20	3020-221		2	Screw, Cap		
21	3020-222		2	Washer, Tab		
22	3020-223		2	Washer		
23	3020-433		1	Counterweight		
24	3020-579		1	Bearing		
25	3020-226		1	Screw, Machine		
26	3020-227		1	Plate, Retaining		
27	3020-432		1	Gear, Balancer		
28	3020-431		1	Shaft, Balancer		
29	3020-230		1	Housing, Bearing		
30	3020-231		1	Bearing		
31	3020-232		1	Circlip		
32	3020-233		1	Spacer		
33	3020-234		1	Gear, Driven		
34	3020-235		1	Counterweight		

REAR SUSPENSION FRONT ARM ASSEMBLY [103944]



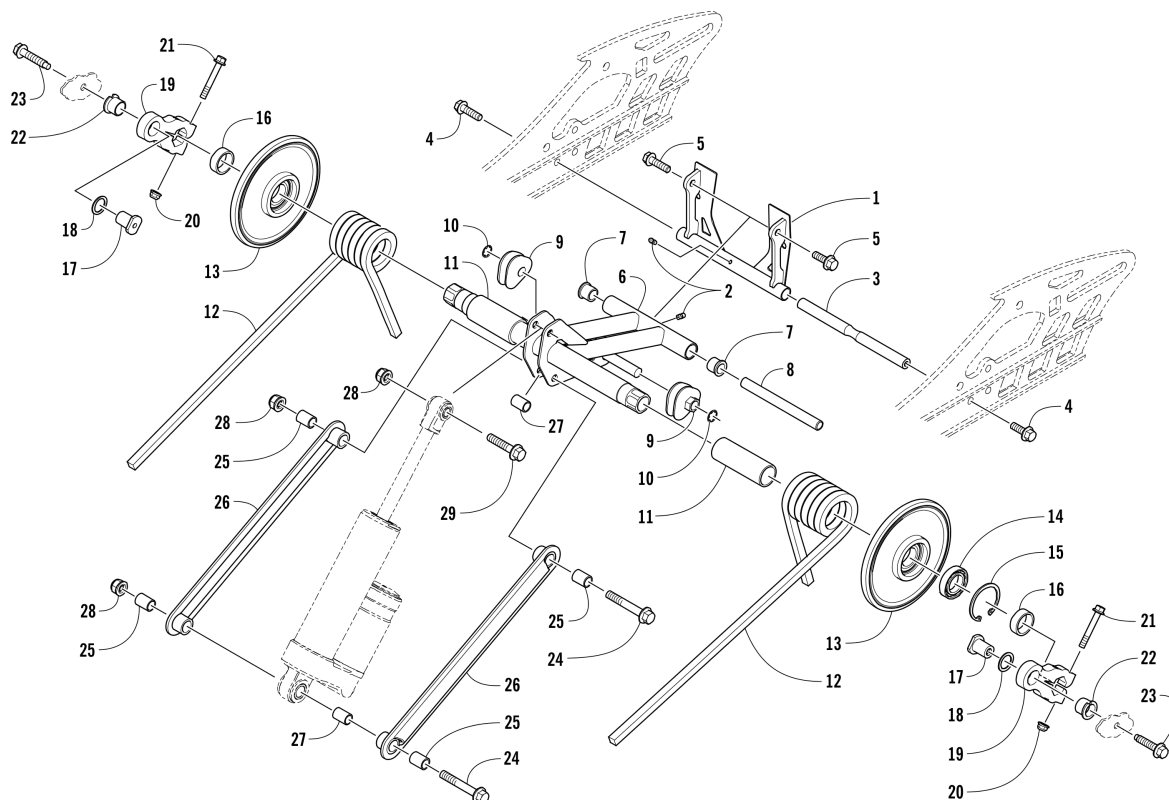
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3704-004	X	1	Arm, Front Suspension - Black	(inc. 2-5)	
2	1623-010		1	Fitting, Grease		
3	3604-141		2	Bumper, Front Slider		
4	3604-968		2	Plate, Retaining		
5	8060-708		2	Rivet		
6	4604-086		1	Axle, Inner		
7	1623-992		2	Washer, Internal Tooth Lock		
8	8413-031		2	Screw, Cap		
9	8408-041		2	Screw, Cap		
10	3604-233		2	Bushing, Flared		
11	3604-663		1	Axle, Front Slider		
12	3604-823		2	Strap, Limiter		
13	8408-630		2	Screw, Cap		
14	8450-109		6	Washer		
15	8427-602		4	Nut, Lock		
16	8408-620		2	Screw, Cap		
17	3704-039		1	Spring, Compression - Black		
18	4604-238		1	Ring, Communicator		
19	3704-035		1	Spring, Compression - Black		
20	0403-490		1	Retainer, Spring		
21	4604-228	X	1	Axle, Shock		
22	8408-045		1	Screw, Cap		
23	2623-076		1	Nut, Lock w/Washer		

REAR SUSPENSION FRONT ARM SHOCK ABSORBER [103945]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	2704-966	X	1	Complete Shock Absorber		
1	3603-520		1	Knob, Damping Adjuster - Rebound		
2	3603-377		1	Screw, Machine		
3	3603-026		1	Preload Ring, Back-Up		
4	3603-027		1	Preload Ring		
5	3603-523		1	Decal, Base Valve		
6	3603-562	X	1	Decal, Reservoir		
7	3603-365		1	Decal, "Performance Series"		
8	3603-522		1	Kit, Seal/Cap Rebuild		
9	5639-530		AR	Oil, Shock - 1 qt		

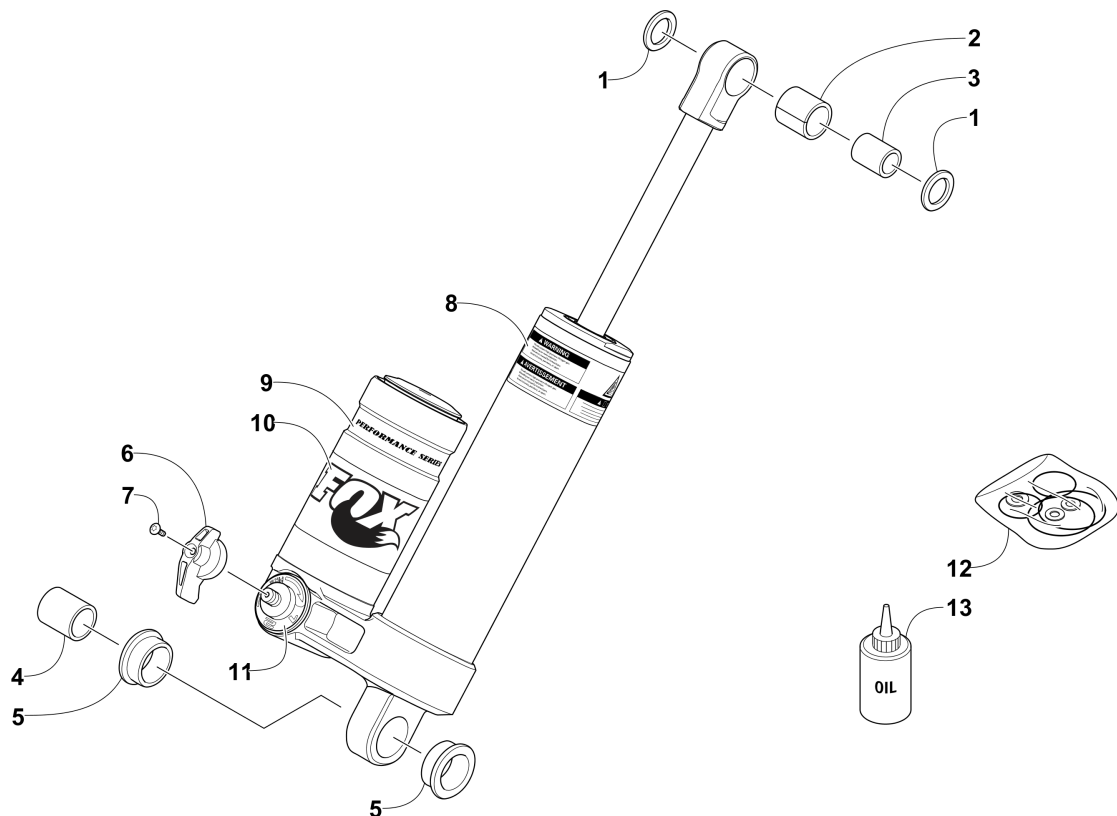
REAR SUSPENSION REAR ARM ASSEMBLY [103946]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2704-389		1	Arm, Rear - Black	(inc. one No. 2)	
2	1623-010		2	Fitting, Grease		
3	3604-965		1	Axle		
4	8413-031		2	Screw, Cap		
5	8413-041		2	Screw, Cap		
6	2704-002		1	Arm, Idler - Black	(inc. 7 and one No. 2)	
7	1604-100		2	Bushing, Flared		
8	3604-276		1	Axle		
9	1604-204		1	Block, Spring Adjuster - Right - Black		
9	1604-205		1	Block, Spring Adjuster - Left - Black		
10	0623-138		2	Ring, Retaining		
11	3604-288		2	Sleeve, Spring		
12	2704-026		1	Spring, Suspension - Right		
12	2704-027		1	Spring, Suspension - Left		
13	3604-901		2	Wheel, Idler	(inc. 14-15)	
14	3604-257		2	Bearing		
15	3604-256		2	Ring, Retaining		
16	3604-674		2	Spacer, Pivot - Idler Arm		
17	3604-979		2	Axle		
18	3604-930		2	Washer		
19	3704-007	X	2	Pivot - Idler Arm	(inc. 20-22)	
20	8427-802		2	Nut, Lock		
21	8408-860		2	Screw, Cap		

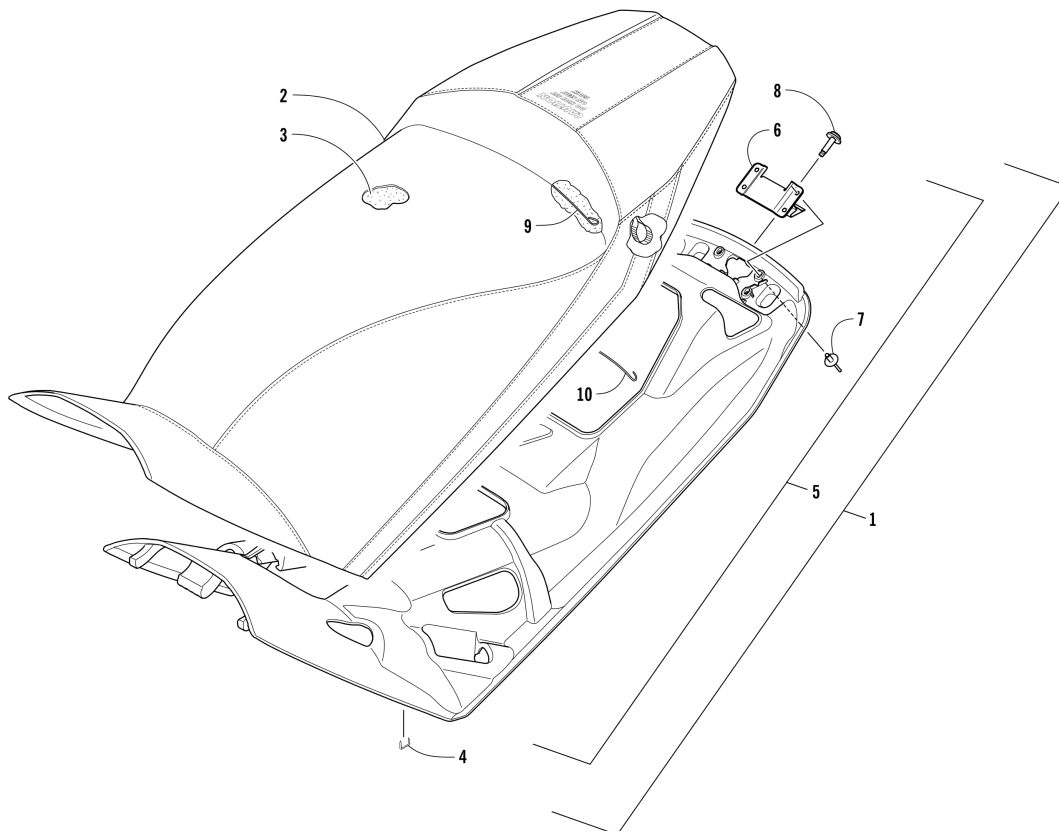
Item	Part No.	New Part	Qty	Name	Context	Footnote
22	3604-713		2	Bushing, Flared		
23	2623-002		2	Screw, Cap		
24	8408-090		2	Screw, Cap		
25	3604-330		4	Axle, Link		
26	0704-928		2	Link, Shock		
27	3604-109		2	Sleeve		
28	2623-076		3	Nut, Lock w/Washer		
29	8408-045		1	Screw, Cap		

REAR SUSPENSION REAR ARM SHOCK ABSORBER [103947]



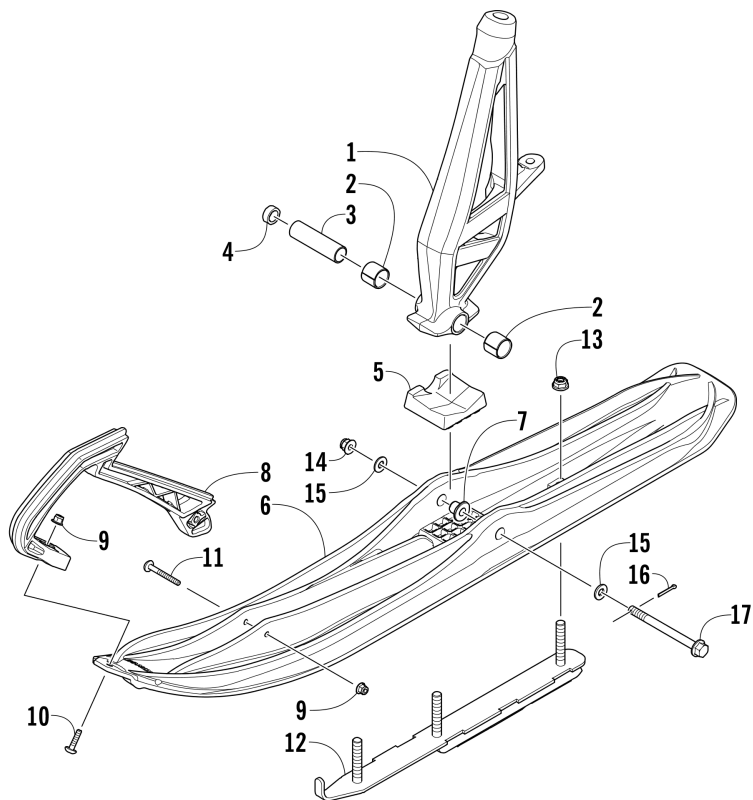
Item	Part No.	New Part	Qty	Name	Context	Footnote
-	3704-032	X	1	Complete Shock Absorber		
1	4604-215	X	2	Spacer		
2	3603-399		1	Bushing, Eyelet		
3	4604-216		1	Sleeve		
4	2604-223		1	Sleeve		
5	1604-222		2	Bushing		
6	3603-520		1	Knob, Damping Adjuster - Rebound		
7	3603-377		1	Screw, Machine		
8	3603-418		1	Decal, Warning		
9	3603-365		1	Decal, "Performance Series"		
10	3603-437		1	Decal, Reservoir		
11	3603-523		1	Decal, Base Valve		
12	4604-160		1	Kit, Seal/Rebuild		
13	5639-530		AR	Oil, Shock - 1 qt		

SEAT ASSEMBLY [105042]



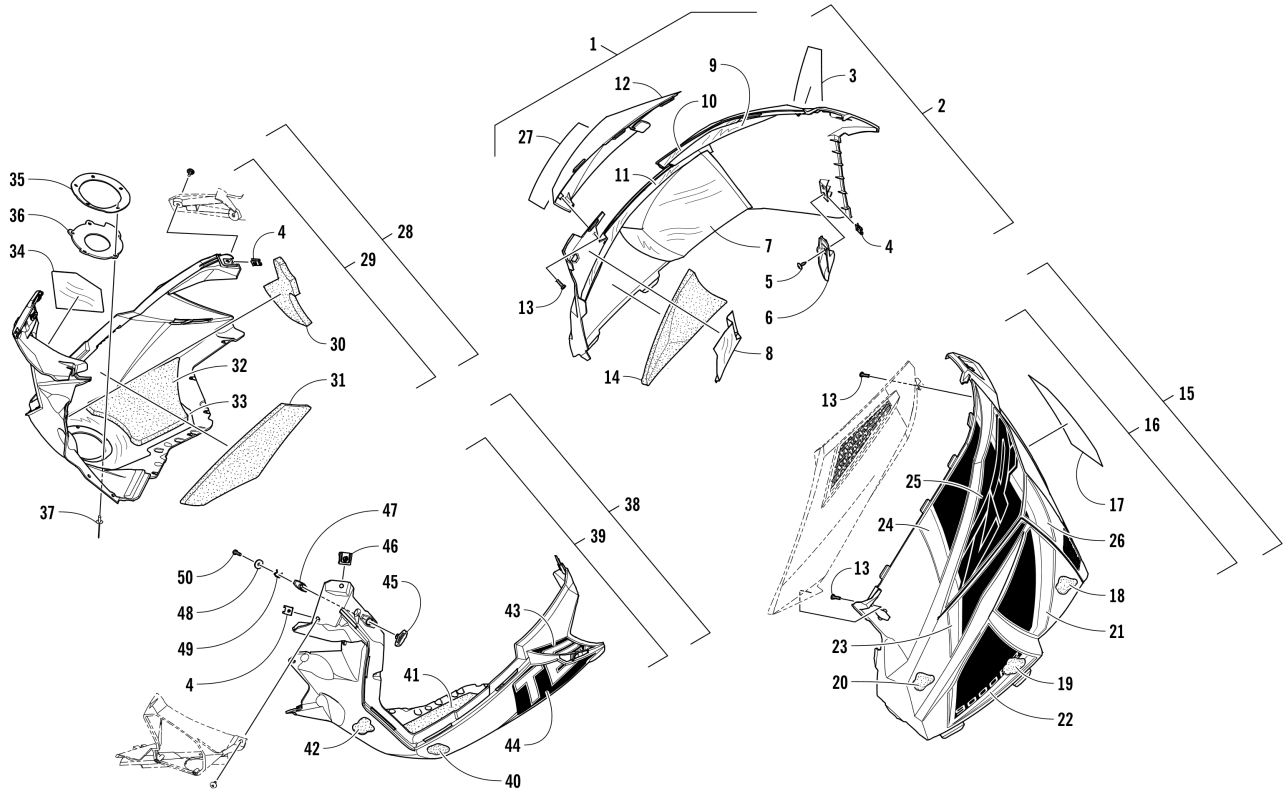
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	6706-219	X	1	Complete Seat Assembly	(inc. 2-7 and 9-10)	
2	6706-220	X	1	Cover, Seat	(inc. 9)	
3	0717-214		1	Foam, Seat		
4	0624-528		AR	Staple		
5	6706-251	X	1	Seat-Base	(inc. 6-7)	
6	6606-833		1	Latch, Seat		
7	8061-708		4	Rivet		
8	0423-609		1	Screw, Machine		
9	3606-369		1	Wire, Seat		
10	6606-461		1	Wire, Seat		

SKI AND SPINDLE ASSEMBLY [102891]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3703-184		1	Spindle, Steering - Right - Green	(inc. two No. 2)	
1	3703-185		1	Spindle, Steering - Left - Green	(inc. two No. 2)	
2	0603-158		4	Bearing		
3	2603-813		2	Axle, Spindle		
4	2603-208		2	Spacer		
5	3603-237		2	Damper, Ski - Rubber		
6	3603-255		2	Ski, Plastic - White		
7	2603-746		4	Insert		
8	3603-228		2	Handle, Plastic - Green		
9	8427-602		4	Nut, Lock		
10	8476-625		2	Screw, Machine		
11	8476-650		2	Screw, Machine		
12	2603-988		1	Wearbar - Right		
12	2603-989		1	Wearbar - Left		
13	8047-486		6	Nut, Lock		
14	0423-744		2	Nut, Lock		
15	1623-801		4	Washer		
16	0123-458		2	Pin, Cotter		
17	1623-781		2	Screw, Cap		

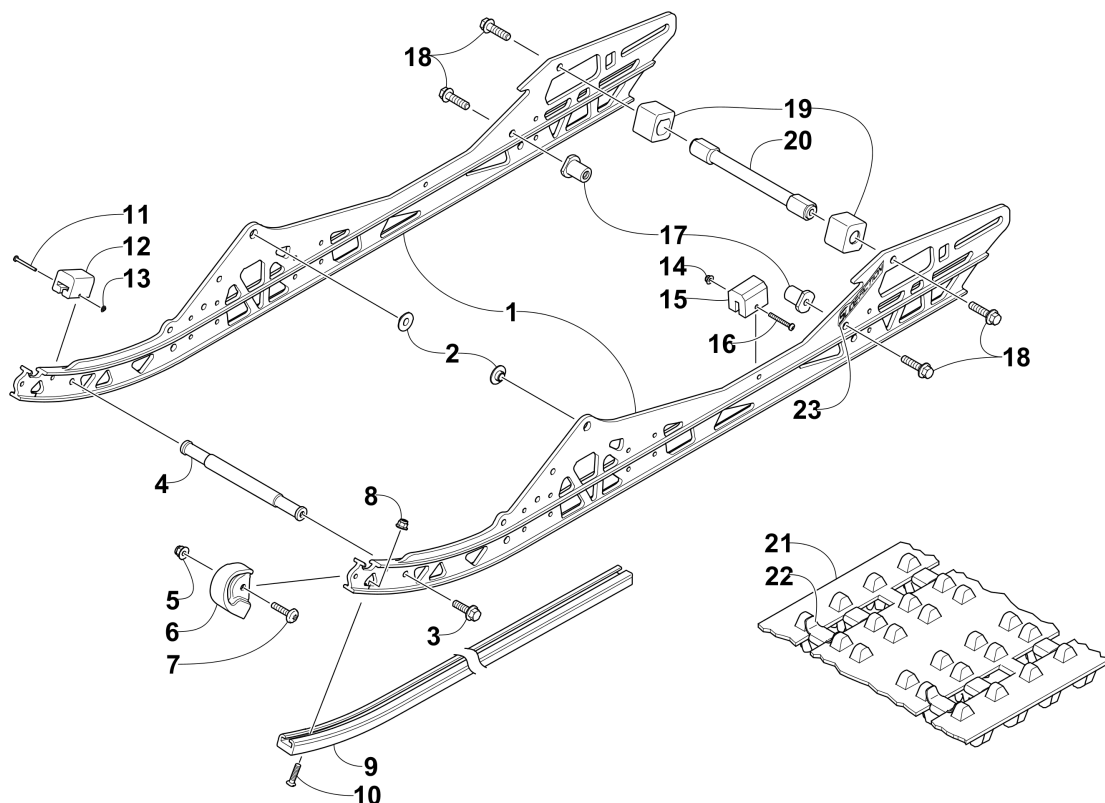
SKID PLATE AND SIDE PANEL ASSEMBLY [105041]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	5718-220	X	1	Panel, Side w/Decals - Right - Green	(inc. 2-14 and 21-27)	
2	5718-224	X	1	Panel, Side w/o Decals - Right - Green	(inc. 3-14)	
3	3621-487	X	1	Decal, Warning - English		
4	1623-939		8	Clip, U-Nut		
5	2623-166		2	Screw, Self-Tapping		
6	7606-292	X	1	Hook, Mounting - Right		
6	7606-293	X	1	Hook, Mounting - Left		
7	7606-076	X	1	Foil, Protective - Lower - Rear - Right		
8	7606-498		1	Foil, Protective - Upper Front - Right		
9	7606-288	X	1	Foil, Protective - Upper - Right		
10	7606-432	X	1	Foil, Protective - Right		
11	7606-116	X	1	Foil, Protective - Middle - Right		
12	7606-091	X	1	Vent, Side Panel		
13	2623-211		6	Screw		
14	0617-754	X	1	Foam, Side Panel - Lower Front - Right		
15	5718-221	X	1	Panel, Side w/Decals - Left - Green	(inc. 4-6 and 16-26)	
16	5718-225	X	1	Panel, Side w/o Decals - Left - Green	(inc. 4-6 and 17-20)	
17	3621-486	X	1	Decal, Warning - French		
18	0617-757	X	1	Foam, Side Panel - Lower Rear - Left		
19	0617-755	X	1	Foam, Side Panel - Lower Front - Left		
20	0617-759	X	1	Foam, Side Panel - Middle - Left		
21	3621-590	X	1	Decal, Side Panel - Lower Rear - Right		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	3621-591	X	1	Decal, Side Panel - Lower Rear - Left		
22	3621-592	X	1	Decal, Side Panel - Lower Front - "9000" - Right		
22	3621-593	X	1	Decal, Side Panel - Lower Front - "9000" - Left		
23	3621-588	X	1	Decal, Side Panel - Mid Front - Right		
23	3621-589	X	1	Decal, Side Panel - Mid Front - Left		
24	3621-154	X	1	Decal, Side Panel - Upper Vent - Right		
24	3621-613	X	1	Decal, Side Panel - Upper Front - Left		
25	3621-584	X	1	Decal, Side Panel - Upper Rear - Right		
25	3621-585	X	1	Decal, Side Panel - Upper Rear - Left		
26	3621-586	X	1	Decal, Side Panel - Lower Rear - Right		
26	3621-587	X	1	Decal, Side Panel - Lower Rear - Left		
27	3621-256	X	1	Decal, Side Panel - Vent Lower Right		
28	5718-228	X	1	Plate, Skid w/Decals - Right - Black	(inc. 4, 29-34, and 43-50)	
29	4718-970	X	1	Plate, Skid w/o Decals - Right - Black	(inc. 4, 30-34, and 45-50)	
30	0617-760	X	1	Foam, Skid Plate - Front - Right		
31	0617-762	X	1	Foam, Skid Plate - Middle - Right		
32	0617-764	X	1	Foam, Skid Plate - Lower - Right		
33	3612-192	X	1	Foil, Skid Plate - Right		
34	3612-274		1	Foil, Skid Plate - Right		
35	3612-193		1	Plate, Exhaust Outlet		
36	3612-191		1	Seal, Exhaust Outlet		
37	8061-708		AR	Rivet		
38	5718-229	X	1	Plate, Skid w/Decals - Left - Black	(inc. 4 and 40-50)	
39	4718-971	X	1	Plate, Skid w/o Decals - Left - Black	(inc. 4, 40-42, and 45-50)	
40	0617-765	X	1	Foam, Skid Plate - Lower - Left		
41	0617-763	X	1	Foam, Skid Plate - Middle - Left		
42	0617-761	X	1	Foam, Skid Plate - Front - Left		
43	3621-578	X	1	Decal, Skid Plate - Rear - Right		
43	3621-579	X	1	Decal, Skid Plate - Rear - Left		
44	3621-580	X	1	Decal, Skid Plate - Front - Right		
44	3621-581	X	1	Decal, Skid Plate - Front - Left		
45	7606-265	X	2	Knob, Holddown		
46	2623-005		2	Clip, Retaining		
47	7606-296	X	2	Plate, Backing		
48	2623-171	X	2	Washer, Flat		
49	2623-155	X	2	Clip, Retaining		
50	1623-933		2	Screw, Self-Tapping		

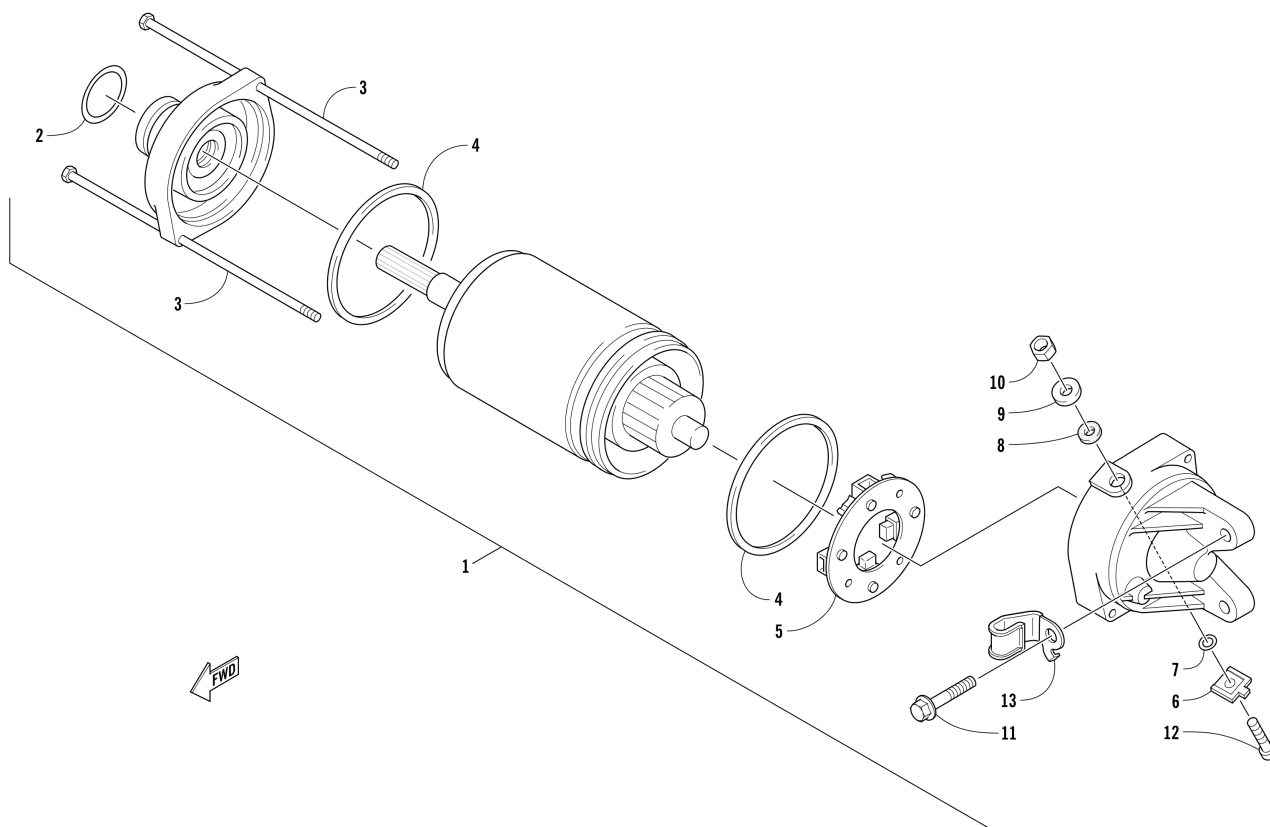
SLIDE RAIL AND TRACK ASSEMBLY [103956]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	3704-043	X	1	Complete Skid Frame Assembly - White		
1	2704-923		2	Rail, Formed - White		
2	3604-266		2	Insert, Rail		
3	8408-826		2	Screw, Cap		
4	3604-679		1	Axle		
5	8427-602		2	Nut, Lock		
6	4604-093		2	End Cap, Slide Rail		
7	8476-630		2	Screw, Machine		
8	8047-366		2	Nut, Lock		
9	3604-864		2	Wearstrip - Black		
10	0123-859		2	Screw, Machine		
11	0123-767		2	Rivet, Solid		
12	0104-631		2	Pad, Shock		
13	0123-766		2	Nut, Push		
14	8427-502		2	Nut, Lock		
15	1604-429		2	Pad, Shock		
16	8470-540		2	Screw, Machine		
17	3604-979		2	Axle		
18	8413-031		4	Screw, Cap		
19	2604-545		2	Block, Coupler		
20	3604-668		1	Axle		
21	2602-627		1	Track Assembly	(inc. 22)	
22	2602-386		48	Clip, Guide		

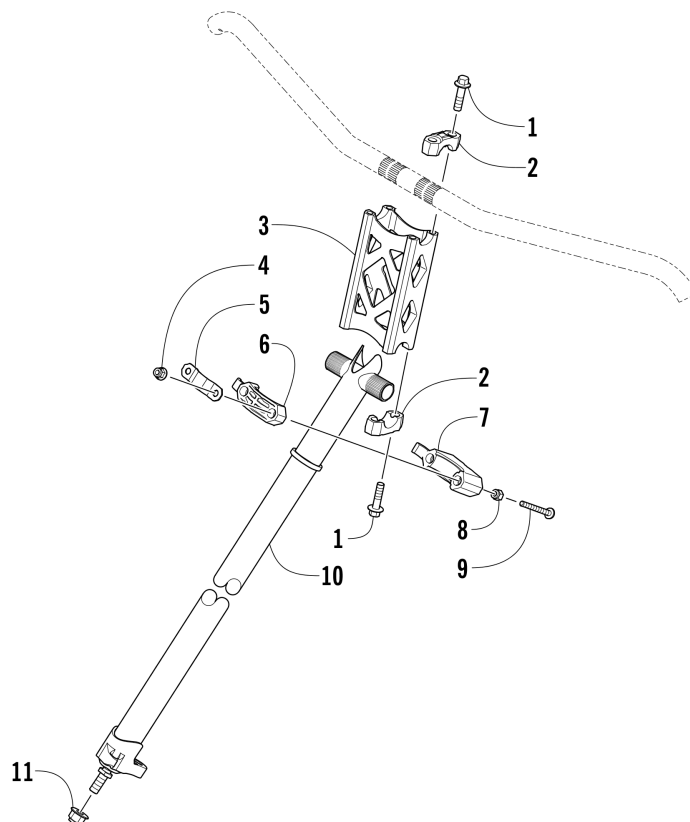
Item	Part No.	New Part	Qty	Name	Context	Footnote
23	0621-907		2	Decal, "Slide Action"		

STARTER MOTOR ASSEMBLY [104556]



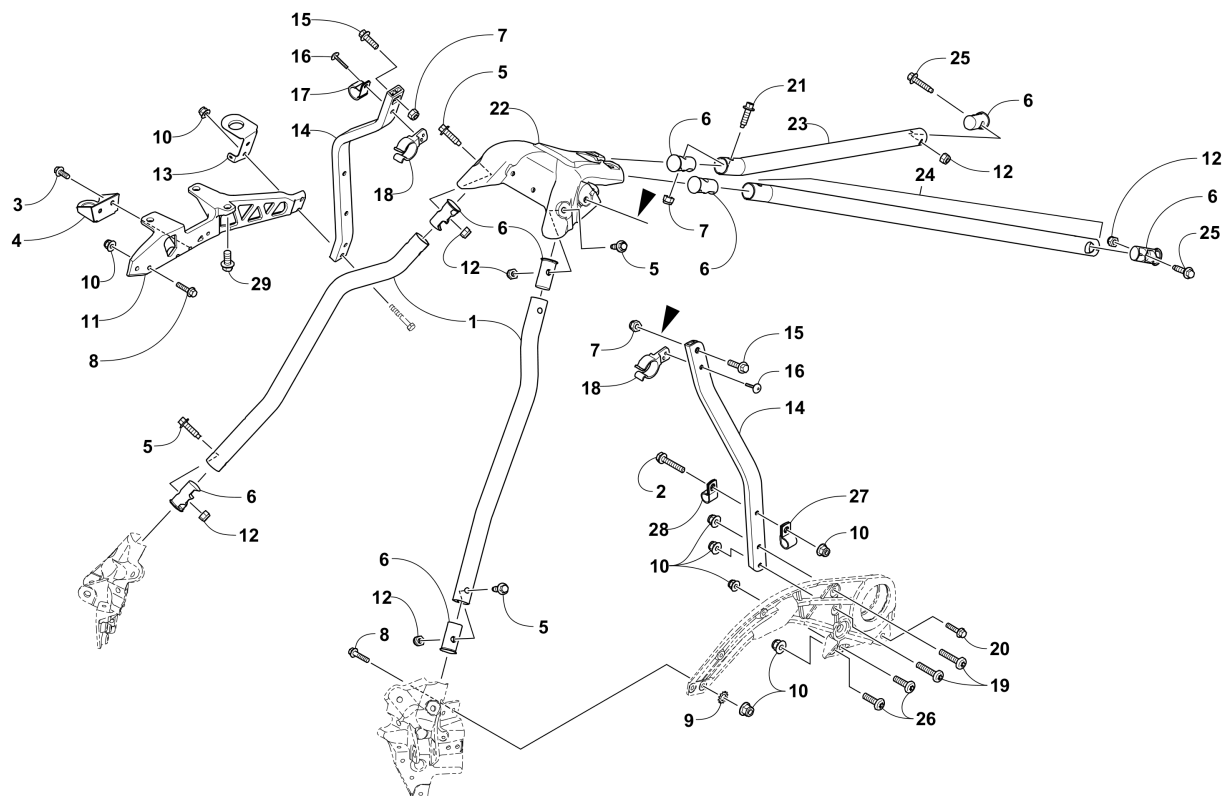
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-364		1	Motor, Starter - Assembly	(inc. 2-10)	
2	3020-365		1	O-Ring		
3	3020-366		2	Screw, Cap		
4	3020-367		2	Gasket		
5	3020-368		1	Brush Assembly		
6	3020-369		1	Terminal, Brush		
7	3020-370		1	O-Ring		
8	3020-371		1	Washer		
9	3020-372		1	Washer		
10	3020-373		1	Nut		
11	3020-163		2	Screw, Cap		
12	3020-622		1	Screw		
13	3020-623		1	Clamp		

STEERING POST ASSEMBLY [105032]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8408-830		8	Screw, Cap		
2	1605-118		4	Cap, Riser Block		
3	1605-073		1	Block, Riser		
4	8427-602		2	Nut, Lock		
5	0605-998		1	Plate, Retaining		
6	1605-127		1	Block, Mounting - Steering Post - Upper		
7	1605-154		1	Block, Mounting - Steering Post - Lower		
8	8422-602		2	Nut		
9	2623-070		2	Screw, Machine		
10	1705-522	X	1	Post, Steering		
11	2623-202		1	Nut, Lock w/Washer		

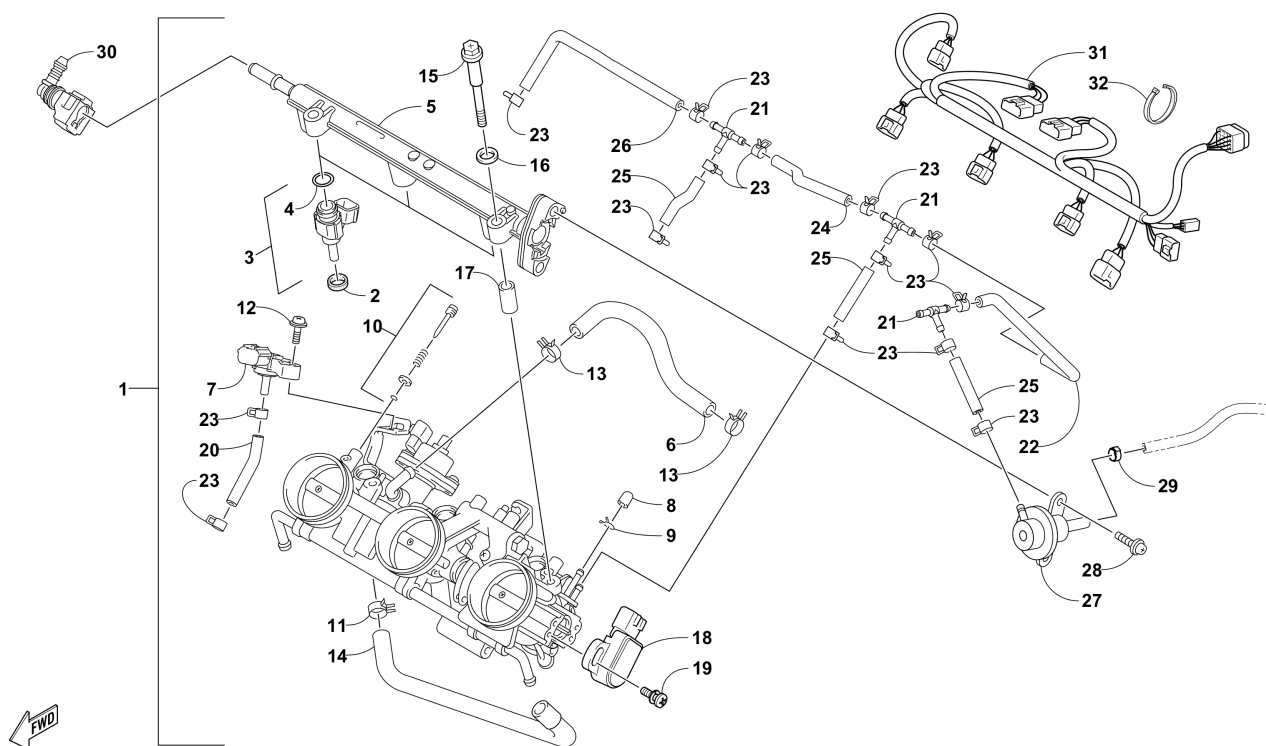
STEERING SUPPORT ASSEMBLY [104578]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	2707-568	X	1	Spar, Front - Right		
1	2707-569	X	1	Spar, Front - Left		
2	2623-138	X	1	Screw		
3	8408-616		2	Screw, Cap		
4	3612-165	X	1	Bracket, Mounting - Resonator - Chassis		
5	1623-836		4	Screw, Cap		
6	1607-680		8	Insert		
7	8422-802		4	Nut, Lock		
8	8408-625		5	Screw, Cap		
9	8053-212		1	Washer, External Tooth Lock		
10	8427-602		11	Nut, Lock		
11	2707-566		1	Support, Chassis - Right		
12	8422-002		6	Nut, Lock		
13	2712-062		1	Bracket, Mounting - Resonator		
14	1607-660	X	1	Support, Side - Rear Right		
14	1607-133		1	Support, Side - Rear - Left		
15	8408-820		2	Screw, Cap		
16	2623-165		2	Self-Tapping		
17	2623-006		1	Clamp, Cable		
18	0609-937		2	Clip, Routing		
19	8476-635		2	Screw, Machine		
20	8408-825		1	Screw, Cap		
21	1623-982		2	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
22	2707-850	X	1	Support, Steering		
23	2707-686	X	1	Spar, Rear - Right		
24	2707-687	X	1	Spar, Rear - Left		
25	8408-030		2	Screw, Cap		
26	8468-625		2	Screw, Machine		
27	2623-083		1	Clamp, Routing		
28	1623-722		1	Clamp, Cable		
29	2623-179	X	3	Screw, Cap		

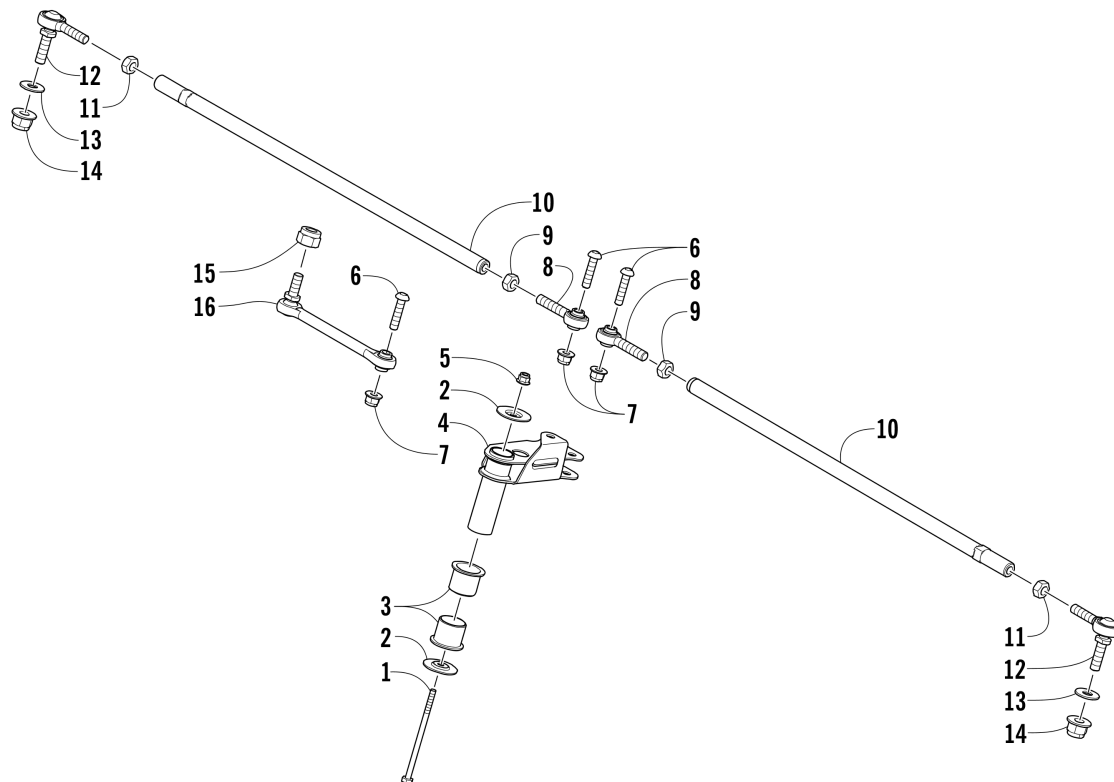
THROTTLE BODY ASSEMBLY [104554]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-587		1	Body, Throttle - Assembly	(inc. 2-19)	
2	3020-334		3	Grommet		
3	3020-589		3	Injector	(inc. 4)	
4	3020-590		3	O-Ring		
5	3020-591		1	Rail, Fuel		
6	3020-339		1	Hose, ISC		
7	3020-398	X	1	Sensor, Pressure		
8	3020-592		6	Cap		
9	3020-593		6	Clamp, Hose		
10	3020-335		3	Screw, Adjustment		
11	3020-594		1	Clamp, Hose		
12	3020-595		1	Screw, Machine		
13	1623-285		2	Clamp, Hose		
14	3020-407		1	Hose		
15	3020-329		2	Screw, Shoulder		
16	3020-330		2	Washer		
17	3020-331		2	Spacer		
18	3020-342		1	Sensor, Throttle Position - Assembly		
19	3020-343		2	Screw, Machine		
20	3020-597		1	Hose, Vent		
21	3020-598		3	Fitting		
22	3020-599		1	Hose		
23	3020-600		14	Clamp, Hose		

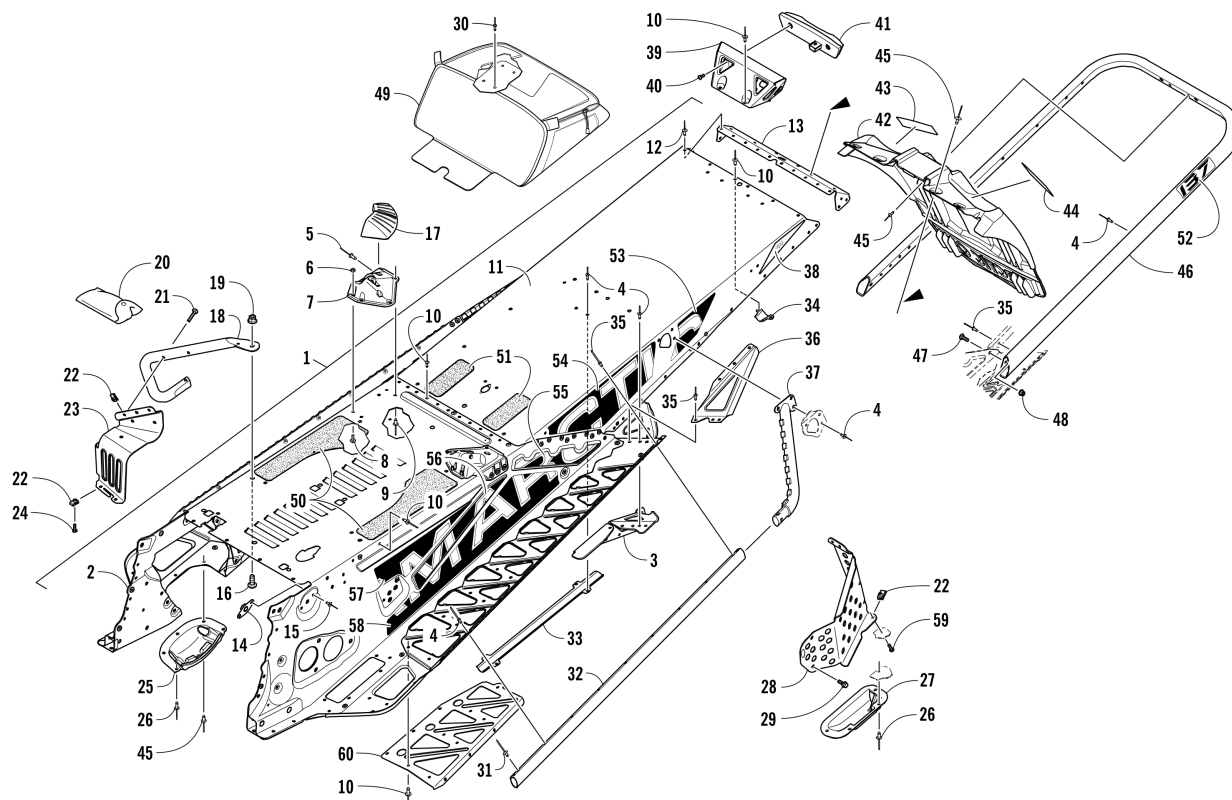
Item	Part No.	New Part	Qty	Name	Context	Footnote
24	3020-601		1	Hose		
25	3020-602		3	Hose		
26	3020-603		1	Hose		
27	3020-604		1	Regulator, Pressure		
28	3020-605		2	Screw		
29	0610-419		1	Clamp, Hose		
30	3020-383	X	1	Quick Connect		
31	1686-762	X	1	Harness, Engine		
32	0123-788		AR	Tie, Cable - 8 in.		
32	0123-903		AR	Tie, Cable - 11.5 in.		

TIE ROD ASSEMBLY [104963]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	8402-600		1	Screw, Cap		
2	1623-807		2	Washer		
3	1605-161		2	Bushing		
4	1705-488		1	Arm, Steering		
5	8427-602		1	Nut, Lock		
6	2623-026		3	Screw, Machine		
7	8427-802		3	Nut, Lock		
8	1605-032		2	Ball Joint, Tie Rod - Right-Hand Thread		
9	8420-002		2	Nut - Right-Hand Thread		
10	0605-477		2	Tube, Tie Rod - Spindle		
11	0423-013		2	Nut - Left-Hand Thread		
12	1605-019		2	Ball Joint, Steering - Left-Hand Thread		
13	1623-803		2	Washer		
14	8427-002		2	Nut, Lock		
15	2623-076		1	Nut, Lock w/Washer		
16	1605-109		1	Draglink, Steering - 106 mm		

TUNNEL, REAR BUMPER, AND SNOWFLAP ASSEMBLY [105036]

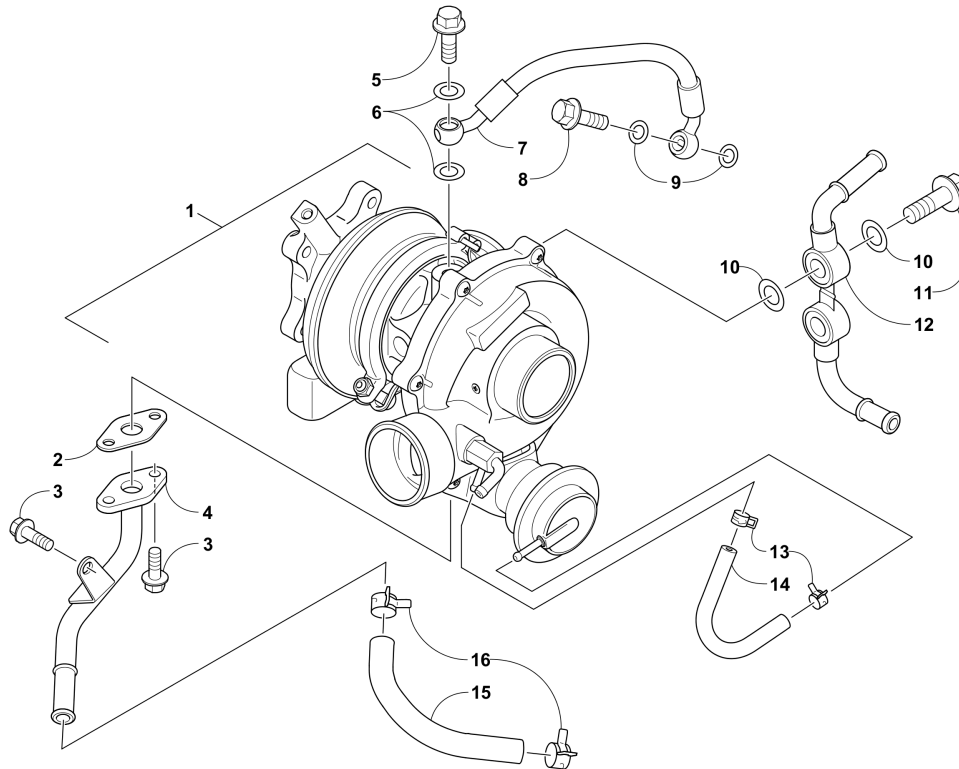


Item	Part No.	New Part	Qty	Name	Context	Footnote
-	2707-783		1	Complete Chassis Assembly - Black		
1	2707-951		1	Tunnel Assembly - Black	(inc. 2-13)	
2	2707-949		1	Tunnel, Front - Assembly - Black	(inc. 3-4)	
3	2707-244		1	Bracket, Mounting - Suspension - Right - Black		
3	2707-245		1	Bracket, Mounting - Suspension - Left - Black		
4	8060-706		AR	Rivet		
5	1623-206		14	Rivet		
6	8422-502		6	Nut, Lock		
7	1707-692		1	Bracket, Mounting - Rear Spar - Right - Black		
7	1707-693		1	Bracket, Mounting - Rear Spar - Left - Black		
8	8476-512		6	Screw, Machine		
9	1623-257		4	Rivet		
10	8060-702		AR	Rivet		
11	2707-939		1	Tunnel, Rear - Black		
12	8060-482		6	Rivet		
13	1707-725		1	End Cap, Tunnel - Black		
14	0608-631		1	Plate, Retaining		
15	8060-688		2	Rivet		
16	8476-820		2	Screw, Machine		
17	6606-664		1	Support, Gas Tank - Right		
17	6606-665		1	Support, Gas Tank - Left		
18	2707-684		1	Support, Footrest - Right - Black		
18	2707-685		1	Support, Footrest - Left - Black		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	8427-802		2	Nut, Lock		
20	0744-088		1	Kit, Tool		
21	8468-535		4	Screw, Machine		
22	1623-637		9	Clip, U-Nut		
23	1707-556		1	Footrest - Right - Black		
23	1707-557		1	Footrest - Left - Black		
24	8470-516		4	Screw, Machine		
25	1607-109		1	Protector, Chain Case		
26	8061-708		8	Rivet		
27	0607-351		1	Protector, Brake Disc		
28	2707-044		1	Shield, Brake Disc - Black		
29	8408-613		2	Screw, Cap		
30	8061-628		2	Rivet		
31	1623-130		AR	Rivet		
32	2707-170		1	Roll, Tunnel - Right - Black		
32	2707-171		1	Roll, Tunnel - Left - Black		
33	0630-339		1	Protector, Taillight Harness		
34	0630-292		1	Protector, Taillight Harness		
35	1623-241		AR	Rivet		
36	1707-698		1	Gusset, Running Board - Right - Black		
36	1707-699		1	Gusset, Running Board - Left - Black		
37	1707-700		1	Gusset, Tunnel Roll - Right - Black		
37	1707-701		1	Gusset, Tunnel Roll - Left - Black		
38	0621-990		2	Decal, Reflector - Red		
39	0730-227		1	Bracket, Mounting - Taillight - Black		
40	8470-510		2	Screw, Machine		
41	0609-898		1	Taillight, LED		
42	6606-394		1	Snowflap		
43	5611-853		1	Decal, Warning - Towing (English)		
44	5611-852		1	Decal, Warning - Towing (French)		
45	8061-706		7	Rivet		
46	2707-648	X	1	Bumper, Rear - 137" - Green		
47	8476-620		2	Screw, Machine		
48	8427-602		2	Nut, Lock		
49	7606-419		1	Saddlebag, Rear		
50	6606-814		1	Pad, Fuel Tank - Right		
50	6606-815		1	Pad, Fuel Tank - Left		
51	6606-877		2	Pad, Fuel Tank - Center		
52	2621-302		2	Decal, Rear Bumper		
53	2621-984		1	Decal, Tunnel - Right		
53	2621-985		1	Decal, Tunnel - Left		
54	2621-986		1	Decal, Tunnel - Right		

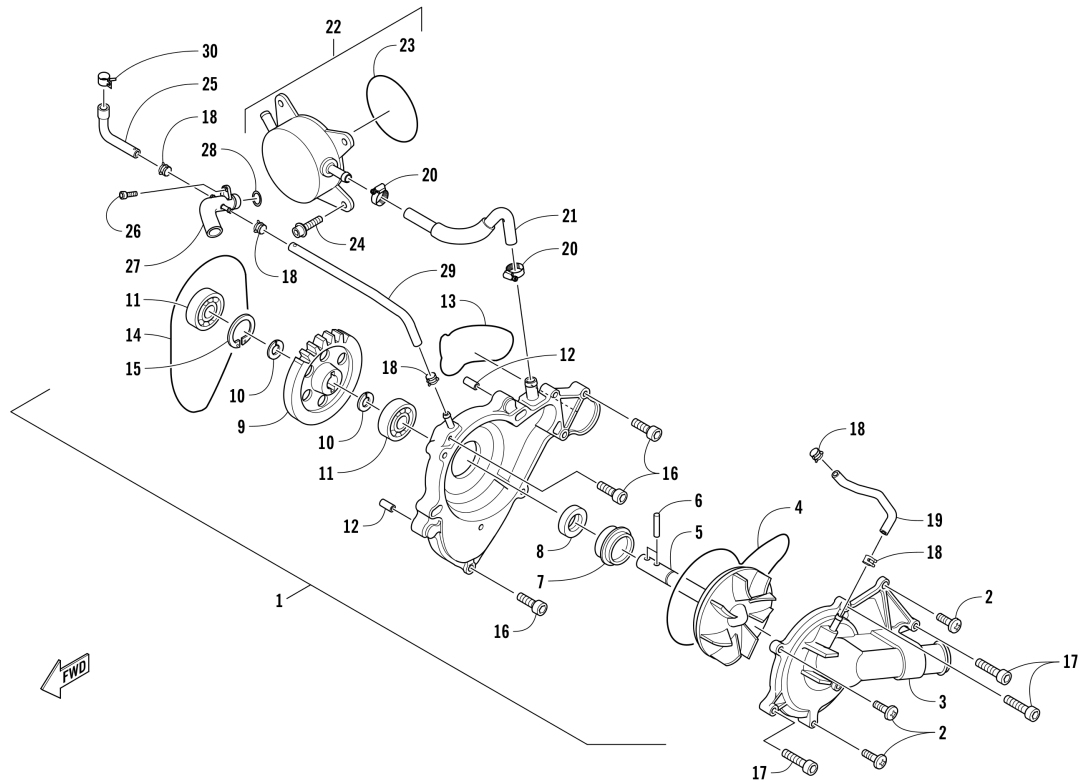
Item	Part No.	New Part	Qty	Name	Context	Footnote
54	2621-987		1	Decal, Tunnel - Left		
55	2621-988		1	Decal, Tunnel - Right		
55	2621-989		1	Decal, Tunnel - Left		
56	2621-990		1	Decal, Tunnel - Right		
56	2621-991		1	Decal, Tunnel - Left		
57	2621-992		1	Decal, Tunnel - Right		
57	2621-993		1	Decal, Tunnel - Left		
58	2621-994		1	Decal, Tunnel - Right		
58	2621-995		1	Decal, Tunnel - Left		
59	8470-520		1	Screw, Machine		
60	2707-172		1	Support, Running Board - Right - Black		
60	2707-173		1	Support, Running Board - Left - Black		

TURBOCHARGER ASSEMBLY [104557]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-386	X	1	Turbocharger - Assembly		
2	3020-391		1	Gasket		
3	3020-392		3	Bolt, Flange		
4	3020-390		1	Connector, Oil		
5	3020-413		1	Bolt, Union		
6	3020-411		2	Gasket		
7	3020-404		1	Hose, Oil		
8	3020-606		1	Bolt, Union		
9	3020-181		2	Gasket		
10	3020-389		4	Gasket		
11	3020-388		2	Bolt, Union		
12	3020-387	X	1	Joint, Hose		
13	3020-608		2	Clip		
14	3020-607		1	Hose, Turbocharger		
15	0610-128	X	1	Hose, Turbo Oil Return		
16	1623-285		2	Clamp, Hose		

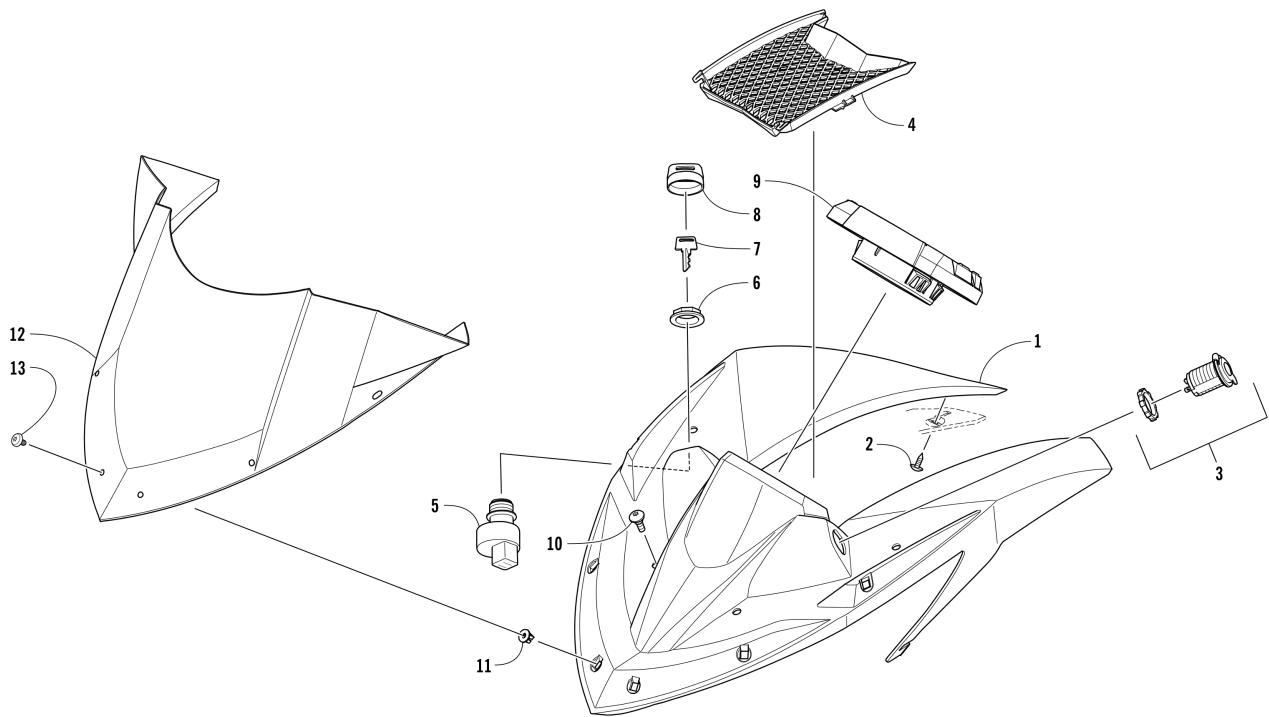
WATER PUMP ASSEMBLY [104553]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	3020-300		1	Pump, Water - Assembly	(inc. 2-10 and one No. 11)	
2	3020-301		3	Screw, Machine		
3	3020-302		1	Cover, Housing		
4	3020-303		1	Seal, Housing Cover		
5	3020-304		1	Impeller/Shaft Assembly		
6	3020-305		2	Pin, Dowel		
7	3020-306		1	Seal, Mechanical		
8	3020-307		1	Seal, Oil		
9	3020-308		1	Gear		
10	3020-309		2	Ring, Retaining		
11	3020-310		2	Bearing		
12	3020-293		2	Pin, Dowel		
13	3020-311		1	Seal		
14	3020-312		1	Seal		
15	3020-313		1	Ring, Retaining		
16	3020-314		3	Screw, Cap		
17	3020-315		4	Screw, Cap		
18	3020-316		5	Clamp, Hose		
19	3020-583		1	Hose, Coolant - Water Pump/Throttle Body		
20	3020-318		2	Clamp, Hose		
21	3020-319		1	Hose, Coolant - Water Pump/Oil Cooler		
22	3020-320		1	Cooler, Oil - Assembly	(inc. 23)	
23	3020-321		1	O-Ring		

Item	Part No.	New Part	Qty	Name	Context	Footnote
24	3020-322		4	Screw, Cap		
25	3020-581		1	Hose, Coolant - Oil Cooler/Elbow Fitting		
26	3020-167		1	Screw, Cap		
27	3020-402		1	Fitting, Elbow		
28	3020-325		1	O-Ring		
29	3020-580		1	Hose, Coolant - Elbow Fitting/Water Pump		
30	3020-582		1	Clamp, Hose		

WINDSHIELD AND INSTRUMENTS ASSEMBLIES [105038]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	6606-628		1	Pod, Instrument - Black		
2	2623-166		2	Screw, Self-Tapping		
3	0641-897		1	Outlet, Accessory - 12V		
4	7606-266	X	1	Vent, Pod		
5	0609-911		1	Switch, Ignition	(inc. 6-8)	
6	0430-050		1	Nut, Retaining		
7	0430-042		1	Key, Ignition - Y		
7	0430-043		1	Key, Ignition - Z		
8	0430-054		1	Cover, Key		
9	0720-041		1	Gauge, Speedometer		
10	2623-042		4	Screw, Shoulder		
11	1623-025		6	Insert		
12	6606-864		1	Windshield - Low - Team Arctic Green		
13	2623-146		6	Screw, Self-Tapping		



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